

# Turbo Molecular Pump STP-603/1003 series Specification

Pump Type - STP-603 - STP-1003 - STP-603C - STP-1003C

Edwards Japan Limited

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#### 1 Introduction

Turbo Molecular pump is one of the most important Vacuum Components in the most-advanced technologies field like Semiconductor and LCD manufacturing tools, high-energy physics, etc.

This document describes the standard specification for the magnetically levitated turbo molecular pumps of STP-603/1003 and STP-603C/1003C.

- STP-603/1003 is one of UHV (Ultra-high vacuum) series turbomolecular pump and outfitted with all rotor blades to realize ultra-high vacuum.
- STP-603C/1003C is corrosion resistant turbomolecular pump (C type), which has a capability against corrosive gases (chlorine or fluorine system gases) with anti-corrosion treatment.
- 1.1 Application
- Electron beam microscope
- Surface analyzer
- Mass spectrum analyzer
- Accelerators
- Nuclear fusion experimental equipment
- Semiconductor / LCD manufacturing equipment (such as a dry etcher, CVD, sputter, and ion implanter)



\* The backing pump is needed to operate the turbomolecular pump.

#### 1.2 Configuration



\* Use the STP selection sheet at the end of this document when you order our pumps.

# 2 STP pump

### 2.1 STP pump specification

Pump Type		STP-603	STP-1003	STP-603C	STP-1003C		
Corrosion resistant specific			N/A		Applicable		
			VG150/ICF203	VG200/ICF253	VG150/ICF203	VG200/ICF253	
Flange	Inlet port flange		ISO160F	ISO200F/ISO250F	ISO160F	ISO200F/ISO250F	
size	Outlet port flange	9		KF	40		
	Purge port flange		N,	/A	KF	-10	
Pumping	g speed <sup>*1</sup> (L/s)	$N_2$	650	1000	650	1000	
(See cha	pter 7.1)	$H_2$	550	800	550	800	
Compro	ssion ratio <sup>*1</sup>	$N_2$		> 1	L0 <sup>8</sup>		
-		H <sub>2</sub>			D <sup>5</sup>		
Ultimate	e pressure <sup>*1,*2</sup>	Ра	10 <sup>-7</sup> (10 <sup>-9</sup> Torr) : \ 10 <sup>-8</sup> (10 <sup>-10</sup> Torr) o	/G/ISO flange rder: ICF flange	6.5×10 <sup>-6</sup> (5×10 <sup>-8</sup> To 10 <sup>-7</sup> (10 <sup>-9</sup> T orr) ord	orr) :VG/ISO flange der: ICF flange	
	le maximum pressure <sup>*1</sup>	Ра		1.3×10 <sup>-2</sup> (1	×10 <sup>-4</sup> Torr)		
	le maximum pressure <sup>*1</sup>	Ра		13 (0.:	1 Torr)		
	exhaust gas		STP-603/STP-1003 is resistant type. Chlorine and Fluorin used. Use corrosion resista when using Chlorine gases.	ne gases cannot be ant pump (C-type)	<ul> <li>Chlorine and Fluori used. When using t contact Edwards.</li> <li>The gas including except "Li".</li> <li>The gas including and "In".</li> <li>HBr</li> </ul>	he following gas, galkali metal, but	
Purge ga	as flow rate	sccm			apter 2.2.2)		
Back pu	mp size	L/min					
Rated sp	beed	rpm	35000 (Allowable speed range: between 17500 and 35000)				
Starting	time	min	6				
Stopping		min					
Baking t	emperature	°C	< 120				
Lubricat	ing oil		Not necessary				
Installation position		Free					
Cooling method		Natural Air Cooling (Air cooling: for baking / gas suction)					
Mass kg							
Physical size mm							
Ambient air temp. range °C			0 to 40				
Storage	temp. range	°C	-25 to 55				
Connect	ion cable length	m		30 (ma	ximum)		
			-				

The data inside above table are the typical measured value. It's not guaranteed performance.

 <sup>\*1:</sup> Pumping speed, compression ratio, ultimate pressure, allowable maximum working pressure and allowable maximum backing pressure are measured by Edwards method.
 \*2: Ultimate pressure is a value after baking.

#### 2.2 Precaution before installing the STP pump

#### 2.2.1 How to secure the STP pump

The STP pump has a high-speed rotor. The worst-case failure may result in a jump in rotational torque leading to personal injury or equipment damages.

The generated torque during a pump failure is called "Destructive torque". Design and secure the mounting for the STP pump on the tools in order to withstand this destructive torque. Refer to Table 2.1 for destructive torque values and recommended bolts. All flange bolts size should be the size specified by the flange standard. And it is necessary to use all flange holes in order to secure the STP pump mounting.

	Table 2.1 Tab	ole Destructive torque and	l recommended bolts		flange is sec with bolts	ured
Pump	o type		STP-603/1003			
Flange	e type	VG150/ISO160F ISO200F/ISO250F	VG200	ICF203	ICF253	
Destructive	torque [Nm]		$1.5 \times 10^{4}$			
	Shape of bolts	M10 Standard M12 Standard M8 Standa		andard		
Recommended	Q'ty	8	8	20	24	
bolts for flange	Steel type <sup>*1</sup>	Stainless steel				
	Strength class <sup>*1</sup>	70 or more				
Secured the base	Without damper	Although base securing is unnecessary, it is recommended for safety				
(8 positions)	With damper	Secure the base or install torque restraint.				
(o positions)	with damper	The pump	can be installed only v	vertically.		

Use all 8 holes on the base plate for the attached legs or the 8 leg-holes to secure the pump.



Figure 2.1 Methods of securing the STP pump using inlet flange holes

<sup>&</sup>lt;sup>\*1</sup> Refer to JISB1051 (ISO898-1), JISB1054 (ISO3506), AMS6419 (Aerospace Material Specification).

 <sup>\*&</sup>lt;sup>2</sup> The length of the legs, when the customer would like to make, should be less than attached legs (35 mm) from Edwards.
 And the material tensile strength should be 600 N/mm<sup>2</sup> or more.

<sup>&</sup>lt;sup>\*3</sup> The bolts for the base secure should be Stainless Steel with strength segment of 70 or more.

	10010 2.2		ciumps	Inlet flange is secured with	
Pump	o type	STP-603/1003 claw clamp			
Flange	e type	ISO160	ISO200		
Destructive	torque [Nm]	1.5>	$1.5 \times 10^4$		
Flange	Number of claw clamps	4 or more	6 or more		
Claw clamp	Clamper position	Position the claw clamps evenly on the circumference		e circumference	
Secured the base	Without damper	Secure the base			
(8 positions)	With damper	Secure the base or install torque restraint. The pump can be installed only vertically.			

Table 2.2 Table Destructive torque and claw clamps

Use all 8 holes on the base plate for the attached legs or the 8 leg holes to secure the pump.



#### 2.2.2 Purge gas for STP pump (only STP-603C/1003C)

When pumping reactive or corrosive gases, introduce the dry  $N_2$  gas or other gas in to the STP pump in order to protect the inside of the STP pump.

- $\diamond$  Introduce dry N<sub>2</sub> or other gas into the pump through the purge port using the electromagnetic valve or the needle valve provided by the customer.
- $\bigcirc$  Recommended Purge gas flow rate is  $1.7 \times 10^{-2} \text{ Pa} \cdot \text{m}^3/\text{s}$  (10 sccm).
- $\diamond$  The allowable gas pressure is from 1.0×10<sup>5</sup> Pa (atmospheric pressure) to 4.9×10<sup>4</sup> Pa (0.5 kgf/cm<sup>2</sup>) on the introduction side.
- It is possible to have some noise from the STP pump when the inlet pressure becomes higher. But there is no problem to use the STP pumps as normal.



Figure 2.4 Purge gas flow inside the pump

#### 3 STP control unit specification

Item			Specification
	Controller type		SCU-800
Input Voltage		Vac	100 to 120 / 200 to 240
Input Frequency	1	Hz	50/60 +/-2
Input Phase			Single Phase
Input Power (Ma	aximum value)		800
Inrush current		A	25 <sub>0-P</sub>
Leakage current		mA	3.5 or less
	Rated current		15
Main breaker	AIC: Ampere Interrupting Capacity		1,000 (240 Vac: 50/60 Hz)
Allowable opera	ting temperature	°C	0 to 40
Allowable Storage temperature			-25 to 55
Mass		kg	9
Remote interfac	e		I/O Remote (See chapter 7.1)
			RS232/RS485 (See chapter 7.2)



External view of STP control unit SCU-800

#### 4 Power cable specification



#### 5 STP connection cable specification



#### 6 STP pump detailed specification

6.1 Pumping speed graph



#### 6.2 Compression ratio graph



#### 6.3 STP pump external views





#### STP-603/603C (ICF203/VG150)

No.	ltem	Description
1	Inlet port flange	ICF <sup>*1</sup> 203
2	Inlet port flange	VG <sup>*2</sup> 150
3	Height of the purge port	(only for corrosion resistant type)
4	Bending dimension of the STP connection cable	
5	Screw hole of legs	M10 <sup>*2</sup> depth 20
6	Outlet port flange	KF <sup>*2</sup> 40
7	STP connector	
8	Screw hole for legs	8-M10 <sup>*2</sup> depth 24
9	Purge port	KF <sup>*2</sup> 10 (only for corrosion resistant type)
10	Viewed from arrow A	

 $^{*1}$ JVIS

<sup>\*2</sup> JIS





#### STP-603/603C (ISO160/ISO160F)

No.	Item	Description
1	Inlet port flange	ISO <sup>*2</sup> 160
2	Inlet port flange	ISO <sup>*2</sup> 160F
3	Height of the purge port	(only for corrosion resistant type)
4	Bending dimension of the STP connection cable	
5	Screw hole of legs	M10 <sup>*1</sup> depth 20
6	Outlet port flange	KF <sup>*1</sup> 40
7	STP connector	
8	Screw hole for legs	8-M10 <sup>*1</sup> depth 24
9	Purge port	KF <sup>*1</sup> 10 (only for corrosion resistant type)
10	Viewed from arrow A	
11	Magnified view of the inlet port flange	ISO160

<sup>\*1</sup> JIS





# STP-1003/1003C (ICF253/VG200)

No.	ltem	Description
1	Inlet port flange	ICF <sup>*1</sup> 253
2	Inlet port flange	VG <sup>*2</sup> 200
3	Height of the purge port	(only for corrosion resistant type)
4	Bending dimension of the STP connection cable	
5	Screw hole of legs	M10 <sup>*2</sup> depth 20
6	Outlet port flange	KF <sup>*2</sup> 40
7	STP connector	
8	Screw hole for legs	8-M10 <sup>*2</sup> depth 24
9	Purge port	KF <sup>*1</sup> 10 (only for corrosion resistant type)
10	Viewed from arrow A	

 $^{*1}$  JVIS

<sup>\*2</sup> JIS



#### STP-1003/1003C (ISO200/ISO200F)

No.	Item	Description
1	Inlet port flange	ISO <sup>*2</sup> 200
2	Inlet port flange	ISO <sup>*2</sup> 200F
3	Height of the purge port	(only for corrosion resistant type)
4	Bending dimension of the STP connection cable	
5	Screw hole of legs	M10 <sup>*1</sup> depth 20
6	Outlet port flange	KF <sup>*1</sup> 40
7	STP connector	
8	Screw hole for legs	8-M10 <sup>*1</sup> depth 24
9	Purge port	KF <sup>*1</sup> 10 (only for corrosion resistant type)
10	Viewed from arrow A	
11	Magnified view of the inlet port flange	ISO200

 $^{*1}$  JIS

<sup>\*2</sup> ISO



### STP-1003/1003C (ISO250/ISO250F)

No.	Item	Description
1	Inlet port flange	ISO <sup>*2</sup> 250
2	Inlet port flange	ISO <sup>*2</sup> 250F
3	Position of the purge port	(only for corrosion resistant type)
4	Bending dimension of the STP connection cable	
5	Screw hole of legs	M10 <sup>*1</sup> depth 20
6	Outlet port flange	KF <sup>*1</sup> 40
7	STP connector	
8	Screw hole for legs	8-M10 <sup>*1</sup> depth 20
9	Purge port	KF <sup>*1</sup> 10 (only for corrosion resistant type)
10	Viewed from arrow A	

\*1 JIS

 $^{*2}$  ISO



Angle setting for STP-603/1003 series L-type connector

#### 7 STP control unit detailed specification

#### 7.1 I/O Remote

Pin No	Description	Pin No	Description
1	COM. (IN)	20	
2		21	STOP IN
3	START IN	22	RESET IN
4	REM_IN_OPT1 <sup>*2</sup>	23	REM_IN_OPT2 <sup>*2</sup>
5	INHIBIT IN	24	WARNING OUT (N.O)
6	WARNING OUT (COM.)	25	WARNING OUT (N.C)
7	L.VALVE OUT (N.O.) <sup>*2</sup>	26	L.VALVE OUT (N.O.) *2
8	REMOTE OUT (N.O.)	27	REMOTE OUT (N.O.)
9	POWER OUT (N.O.)	28	POWER OUT (N.O.)
10	ACCELERATION OUT (N.O.)	29	ACCELERATION OUT (N.O.)
11	NORMAL OUT (N.O.)	30	NORMAL OUT (COM.)
12	NORMAL OUT (N.C.)	31	
13	BRAKE OUT (N.O.)	32	BRAKE OUT (N.O.)
14	ALARM OUT (N.O.)	33	ALARM OUT (COM.)
15	ALARM OUT (N.C.)	34	
16	AT TEMP. OUT (N.O.) *3	35	AT TEMP. OUT (N.C.) *3
17	AT TEMP. OUT (COM.) <sup>*3</sup>	36	OPT.1 OUT (N.O.) *2
18	OPT.1 OUT (COM.) <sup>*2</sup>	37	OPT.1 OUT (N.C.) *2
19			
IN: Input	pin, OUT: Output pin. rmal Open N C <sup>*5,</sup> Normal Close COM <sup>·</sup> Com	mon	1

Specification for Remote input and output signal on Remote Connector X7  $^{*1}$ 

N.O<sup><sup>4</sup></sup>: Normal Open, N.C<sup>5</sup>: Normal Close, COM.: Common

Input signal specification: Operation by Close/Open between COM. (IN) and each Input pin.

Output signal specification: Relay contact output.

Contact point ratings is 125 Vac/0.5 A, 24 Vdc/1 A

Connector type: D-sub 37 pin (Socket), The screw for the remote connector is M2.6.

Connector for the remote cable needs to be provided by the customer.

It is recommended to use a remote cable with shield type, and connect both terminal to ground.

<sup>&</sup>lt;sup>\*1</sup>: Please refer to the Instruction Manual for the detail explanations.

<sup>\*2 :</sup> This is not used in the standard specification pump.

 $<sup>^{*3}</sup>$  : This signal will be set when TMS detects the measured temperature is inside +/- 10 °C from the setting temperature.

<sup>\*4 :</sup> N.O; The contact will close when the STP pump status becomes the stated status.

<sup>&</sup>lt;sup>\*5</sup>: N.C; The contact will open when the STP pump status becomes the stated status.

#### 7.2 RS232/RS485

	STP control unit side	STP control unit side	PC side connector (example of DOS/V compatible machine)	
	X3A	X3B		
	(D-sub 9 pin, Socket)	(D-sub 9 pin, Socket)	D-sub 9 pin	D-sub 25 pin
RS232	2 (TxD)	-	2 (TxD)	3 (TxD)
	3 (RxD)	-	3 (RxD)	2 (RxD)
	5 (GND)	-	5 (GND)	7 (GND)
RS485	7 (D-)	7 (D-)	-	-
	8 (D+)	8 (D+)	-	-
Not for use	1,4,6,9	1,2,3,4,5,6,9	-	-

Specification of Serial port COM1 (X3A, X3B) for both RS232 and 485  $^{*1}$ 

Screw size of the connector housing for X3A and X3B is M2.6.

The connectors for the serial cables need to be provided by the customer.

It is recommended to use a serial communication cable with shield type, and connect both terminal to ground. DO NOT connect anything to these unused pins.

#### 8 Attachment components

Below parts are attached with the pump as standard.

Item	Q' ty	Note
Blank flange for parge port (KF10)	1	They are supplied to the corrosion
Clamper for purge port (KF10)	1	resistance specific pump (type C)
O-ring for the purge port (KF10)	1	
Leg	8	
Instruction Manual	1	

#### 9 Accessory

The following accessories are prepared according to the use.

Item	Remark
Air-cooling unit	Pump cooling (when pumping gas or baking)
Damper	Reduction of the vibration from the pump to the equipment



# Turbo Molecular Pump STP-603/1003 series Selection Guide

Pump Type - STP-603 - STP-1003 - STP-603C - STP-1003C

Edwards Japan Limited

# STP-603/1003 series Selection Guide

Please complete a kit using the Product Structure and the Selection Flow Chart.

#### < Product Structure >

	Item	Q'ty			
(1)	STP pump	1			
(2)	STP control unit	1			
(3)	Power cable	1			
(4)	STP connection cable	1			
			9		

# < Selection Flow Chart >



# STP-603 Selection Guide Sheet

Please tick the boxes to order the components.

	Pump type: STP-	603			
$\overline{\ }$	Item		Part number	Select	Note
(1)	STP pump	VG150	YT390Z003		Select flange size. Outlet port: KF40
		ISO160F ICF203	YT39B0030 YT390Z005		Purge port: N/A
(2)	STP control unit	SCU-800	YT49Z2Z00	✓	Input voltage: 100Vac to 120Vac/200Vac to 240Vac
(3)	Power cable	Please selec	t cable length.		
		5 m	PT49Y0A00		Crimping terminal size is M4.
		10 m	PT49Y0A01		
		15 m	PT49Y0A02		
		20 m	PT49Y0A03		
(4)	STP connection cable	Please selec	t connector type	and cab	le length
	Both side straight connector	5 m	B75130020		
	connector	10 m	B75130060		
		15 m	B75130070		
		20 m	B75130190		
	- Pump side L-type connector (α=0°)	5 m	PT46Y1B00		
	connector (a=0)	10 m	PT46Y1B01		
	- Controller side straight	15 m	PT46Y1B02		$\alpha = 180^{\circ} \alpha = 270^{\circ}$
		20 m	B71830060		
	- Pump side L-type connector (α=90°)	5 m	PT46Y1B05		$\alpha = 0^{\circ}$ Need to select angle for L-type connector.
	- Controller side straight	10 m	PT46Y1B06		
		15 m	PT46Y1B07		
		20 m	B71830080		
	Instruction Manual			$\checkmark$	CD

\* Maximum length of all cables is 30 meters.

# STP-1003 Selection Guide Sheet

Please tick the boxes to order the components.

	Item		Part number	Select	Note
(1)	STP pump	VG200	YT390Z004		Select flange size.
		ISO200F	YT390Z001		• Outlet port: KF40 Purge port: N/A
		ICF253	YT39B0010		
		ISO250F	YT390Z002		
		130230F	113902002		
(2)	STP control unit	SCU-800	YT49Z2Z00	1	Input voltage: 100Vac to 120Vac/200Vac to 240Vac
(3)	Power cable	Please selec	t cable length.		
		5 m	PT49Y0A00		Crimping terminal size is M4.
		10 m	PT49Y0A01		
		15 m	PT49Y0A02		
		20 m	PT49Y0A03		
(4)	STP connection cable	Please selec	ct connector type	and cab	le length
	Both side straight	5 m	B75130020		
	connector	10 m	B75130060		
		15 m	B75130070		
		20 m	B75130190		
	- Pump side L-type connector (α=0°)	5 m	PT46Y1B00		
		10 m	PT46Y1B01		
	- Controller side straight	15 m	PT46Y1B02		$\alpha = 180^{\circ} \alpha = 270^{\circ}$
		20 m	B71830060		
	- Pump side L-type	5 m	PT46Y1B05		$\alpha = 0^{\circ}$
	connector (α=90°) - Controller side straight	10 m	PT46Y1B06		Need to select angle for L-type connector.
		15 m	PT46Y1B07		
		20 m	B71830080		
	Instruction Manual			1	CD

\* Maximum length of all cables is 30 meters.

# STP-603C Selection Guide Sheet

Please tick the boxes to order the components.

	Pump type: STP-	603C (Corr	osion resista	n	t typ	e)
$\overline{}$	Item		Part number		Select	Note
(1)	STP pump	VG150 YT39AZ000				Select flange size. Outlet port: KF40
		ISO160F	YT39B0110			Purge port: KF10
		ICF203	YT39AZ002			
(2)	STP control unit	SCU-800	YT49Z2Z00		1	Input voltage: 100Vac to 120Vac/200Vac to 240Vac
(3)	Power cable	Please select	t cable length.			
		5 m	PT49Y0A00			Crimping terminal size is M4.
		10 m	PT49Y0A01			
		15 m	PT49Y0A02			
		20 m	PT49Y0A03			
(4)	STP connection cable	Please select	t connector type	а	nd cab	le length
	Both side straight	5 m	B75130020			
	connector	10 m	B75130060			
		15 m	B75130070			
		20 m	B75130190			
	- Pump side L-type	5 m	PT46Y1B00			
	connector (α=0°)	10 m	PT46Y1B01			
	- Controller side straight	15 m	PT46Y1B02			$\alpha = 180^{\circ} \alpha = 270^{\circ}$
		20 m	B71830060	Í		
	- Pump side L-type connector (α=90°)	5 m	PT46Y1B05	Í		$\alpha = (0^{\circ})^{\circ}$ Need to select angle for L-type connector.
	- Controller side straight	10 m	PT46Y1B06	Í		
		15 m	PT46Y1B07	Í		
		20 m	B71830080			
	Instruction Manual				1	CD

\* Maximum length of all cables is 30 meters.

# STP-1003C Selection Guide Sheet

Please tick the boxes to order the components.

	Pump type: STP-:	1003C (Co		1	pe)
	ltem		Part number	Select	Note
(1) 9	STP pump	VG200	YT39AZ001		Select flange size. Outlet port: KF40
		ISO200F	YT39B0130		Purge port: KF10
		ICF253	YT39AZ003		
		ISO250F	YT39B0150		
(2)	STP control unit	SCU-800	YT49Z2Z00	1	Input voltage: 100Vac to 120Vac/200Vac to 240Vac
(3) I	Power cable	Please selec	t cable length.	-	-
		5 m	PT49Y0A00		Crimping terminal size is M4.
		10 m	PT49Y0A01		
		15 m	PT49Y0A02		
		20 m	PT49Y0A03		
(4)	STP connection cable	Please selec	t connector type	and cab	le length
	Both side straight	5 m	B75130020		
	connector	10 m	B75130060		
		15 m	B75130070		
		20 m	B75130190		
	- Pump side L-type	5 m	PT46Y1B00		
ľ	connector (α=0°) - Controller side straight	10 m	PT46Y1B01		
-		15 m	PT46Y1B02		$\alpha = 180^{\circ}$ $\alpha = 270^{\circ}$
		20 m	B71830060		
	- Pump side L-type	5 m	PT46Y1B05		$\alpha = 0^{\circ}$ Need to select angle for L-type connector.
	connector (α=90°) - Controller side straight	10 m	PT46Y1B06		
		15 m	PT46Y1B07		
		20 m	B71830080		
	Instruction Manual			1	CD

\* Maximum length of all cables is 30 meters.

# **Option Parts Selection Sheet - 1**

#### **Selection and Use of Optional Parts**

Item	Remark
Baking heater	It reduces the time to attain ultimate pressure by heating
Air-cooling unit	Pump cooling (when pumping gas or baking)
Damper	Reduction of the vibration from the pump to the equipment

Please tick the boxes to order the components.

#### **Baking heater**

Select input voltage. Cool the STP pump with air-cooling unit during baking.

Input voltage	Part number	Select	Note
100Vac spec.	PTZ002442		100 Vac, 300 W, 3 m with cable
200Vac spec.	PTZ000011		200 Vac, 300 W, 3 m with cable

#### Air-cooling unit

Select input voltage.



#### **Damper**

Select flange size.

Part number	Select	Note
PT05QDK00		Damper external view (see the next page)
B58061000		
PT05QDC00		
B72132030		
PT05QDA00		
	PT05QDK00 B58061000 PT05QDC00 B72132030	PT05QDK00 B58061000 PT05QDC00 B72132030

# **Option Parts Selection Sheet - 2**



\* Damper contracts approximately 3 mm during vacuuming.

External view of damper