

Note

The maximum temperature specification is provided for general guidance under ideal conditions. If the switch is located in an enclosed environment or where air flow is limited or impeded in any way please consult your local MKS office for additional guidance.

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MKS Type 230E Absolute Pressure Transmitter

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Pressure Transducer Safety Information

Symbols Used in This Instruction Manual

Definitions of WARNING, CAUTION, and NOTE messages used throughout the manual.

Warning  The **WARNING** sign denotes a hazard to personnel. It calls attention to a procedure, practice, condition, or the like, which, if not correctly performed or adhered to, could result in injury to personnel.

Caution  The **CAUTION** sign denotes a hazard to equipment. It calls attention to an operating procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of all or part of the product.

Note  The **NOTE** sign denotes important information. It calls attention to a procedure, practice, condition, or the like, which is essential to highlight.

Symbols Found on the Unit

The following table describes symbols that may be found on the unit.




















Definition of Symbols Found on the Unit			
  Off (Supply) IEC 417, No.5008	 Off (Supply) IEC 417, No.5008	  Protective earth (ground) IEC 417, No.5019	 Protective earth (ground) IEC 417, No.5019
  Direct current IEC 417, No.5031	 Direct current IEC 417, No.5031	  Alternating current IEC 417, No.5032	 Alternating current IEC 417, No.5032
 Both direct and alternating current IEC 417, No.5033-a	  Three phase alternating current IEC 617-2 No.020206	 Three phase alternating current IEC 617-2 No.020206	
 Caution, refer to accompanying documents ISO 3864, No.B.3.1	 Caution, risk of electric shock ISO 3864, No.B.3.6	 Caution, hot surface IEC 417, No.5041	

Table 1: Definition of Symbols Found on the Unit

Safety Procedures and Precautions

Observe the following general safety precautions during all phases of operation of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of intended use of the instrument and may impair the protection provided by the equipment. MKS Instruments, Inc. assumes no liability for the customer's failure to comply with these requirements.

DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT

Do not install substitute parts or perform any unauthorized modification to the instrument. Return the instrument to an MKS Calibration and Service Center for service and repair to ensure that all safety features are maintained.

SERVICE BY QUALIFIED PERSONNEL ONLY

Operating personnel must not attempt component replacement and internal adjustments. Any service must be made by qualified service personnel only.

USE CAUTION WHEN OPERATING WITH HAZARDOUS MATERIALS

If hazardous materials are used, users must take responsibility to observe the proper safety precautions, completely purge the instrument when necessary, and ensure that the material used is compatible with the materials in this product, including any sealing materials.

PURGE THE INSTRUMENT

After installing the unit, or before removing it from a system, purge the unit completely with a clean, dry gas to eliminate all traces of the previously used flow material.

USE PROPER PROCEDURES WHEN PURGING

This instrument must be purged under a ventilation hood, and gloves must be worn for protection.

DO NOT OPERATE IN AN EXPLOSIVE ENVIRONMENT

To avoid explosion, do not operate this product in an explosive environment unless it has been specifically certified for such operation.

USE PROPER FITTINGS AND TIGHTENING PROCEDURES

All instrument fittings must be consistent with instrument specifications, and compatible with the intended use of the instrument. Assemble and tighten fittings according to manufacturer's directions.

CHECK FOR LEAK-TIGHT FITTINGS

Carefully check all vacuum component connections to ensure leak-tight installation.

OPERATE AT SAFE INLET PRESSURES

Never operate at pressures higher than the rated maximum pressure (refer to the product specifications for the maximum allowable pressure).

INSTALL A SUITABLE BURST DISC

When operating from a pressurized gas source, install a suitable burst disc in the vacuum system to prevent system explosion should the system pressure rise.

KEEP THE UNIT FREE OF CONTAMINANTS

Do not allow contaminants to enter the unit before or during use. Contamination such as dust, dirt, lint, glass chips, and metal chips may permanently damage the unit or contaminate the process.

ALLOW PROPER WARM UP TIME FOR TEMPERATURE-CONTROLLED UNITS

Temperature-controlled units will only meet specifications when sufficient time is allowed for the unit to meet, and stabilize at, the designed operating temperature. Do not zero or calibrate the unit until the warm up is complete.

Sicherheitshinweise für den Druckmeßumformer

In dieser Betriebsanleitung vorkommende Symbole

Bedeutung der mit WARNUNG!, VORSICHT! und HINWEIS gekennzeichneten Absätze in dieser Betriebsanleitung.

Warnung!



Das Symbol **WARNUNG!** weist auf eine Gefahr für das Bedienpersonal hin. Es macht auf einen Arbeitsablauf, eine Arbeitsweise, einen Zustand oder eine sonstige Gegebenheit aufmerksam, deren unsachgemäße Ausführung bzw. ungenügende Berücksichtigung zu Verletzungen führen kann.

Vorsicht!



Das Symbol **VORSICHT!** weist auf eine Gefahr für das Gerät hin. Es macht auf einen Bedienungsablauf, eine Arbeitsweise oder eine sonstige Gegebenheit aufmerksam, deren unsachgemäße Ausführung bzw. ungenügende Berücksichtigung zu einer Beschädigung oder Zerstörung des Gerätes oder von Teilen des Gerätes führen kann.

Hinweis



Das Symbol **HINWEIS** macht auf wichtige Informationen bezüglich eines Arbeitsablaufs, einer Arbeitsweise, eines Zustands oder einer sonstige Gegebenheit aufmerksam.

Erklärung der am Gerät angebrachten Symbole

Nachstehender Tabelle sind die Bedeutungen der Symbole zu entnehmen, die am Gerät angebracht sein können.















Bedeutung der am Gerät angebrachten Symbole			
			
Ein (Energie) IEC 417, No.5007	Aus (Energie) IEC 417, No.5008	Erdanschluß IEC 417, No.5017	Schutzleiteranschluß IEC 417, No.5019
			
Masseanschluß IEC 417, No.5020	Equipotential- anschluß IEC 417, No.5021	Gleichstrom IEC 417, No.5031	Wechselstrom IEC 417, No.5032
			
Gleich- oder Wechselstrom IEC 417, No.5033-a	Durchgängige doppelte oder verstärkte Isolierung IEC 417, No.5172-a	Dreileiter- Wechselstrom (Drehstrom) IEC 617-2, No.020206	
			
Warnung vor einer Gefahrenstelle (Achtung, Dokumen- tation beachten) ISO 3864, No.B.3.1	Warnung vor gefährlicher elektrischer Spannung ISO 3864, No.B.3.6	Höhere Temperatur an leicht zugänglichen Teilen IEC 417, No.5041	

Tabelle 2: Bedeutung der am Gerät angebrachten Symbole

Sicherheitsvorschriften und Vorsichtsmaßnahmen

Folgende allgemeine Sicherheitsvorschriften sind während allen Betriebsphasen dieses Gerätes zu befolgen. Eine Mißachtung der Sicherheitsvorschriften und sonstiger Warnhinweise in dieser Betriebsanleitung verletzt die für dieses Gerät und seine Bedienung geltenden Sicherheitsstandards, und kann die Schutzvorrichtungen an diesem Gerät wirkungslos machen. MKS Instruments, Inc. haftet nicht für Mißachtung dieser Sicherheitsvorschriften seitens des Kunden.

Niemals Teile austauschen oder Änderungen am Gerät vornehmen!

Ersetzen Sie keine Teile mit baugleichen oder ähnlichen Teilen, und nehmen Sie keine eigenmächtigen Änderungen am Gerät vor. Schicken Sie das Gerät zwecks Wartung und Reparatur an den MKS-Kalibrierungs- und -Kundendienst ein. Nur so wird sichergestellt, daß alle Schutzvorrichtungen voll funktionsfähig bleiben.

Wartung nur durch qualifizierte Fachleute!

Das Auswechseln von Komponenten und das Vornehmen von internen Einstellungen darf nur von qualifizierten Fachleuten durchgeführt werden, niemals vom Bedienpersonal.

Vorsicht beim Arbeiten mit gefährlichen Stoffen!

Wenn gefährliche Stoffe verwendet werden, muß der Bediener die entsprechenden Sicherheitsvorschriften genauestens einhalten, das Gerät, falls erforderlich, vollständig spülen, sowie sicherstellen, daß der Gefahrstoff die am Gerät verwendeten Materialien, insbesondere Dichtungen, nicht angreift.

Spülen des Gerätes mit Gas!

Nach dem Installieren oder vor dem Ausbau aus einem System muß das Gerät unter Einsatz eines reinen Trockengases vollständig gespült werden, um alle Rückstände des Vorgängermediums zu entfernen.

Anweisungen zum Spülen des Gerätes

Das Gerät darf nur unter einer Ablufthaube gespült werden. Schutzhandschuhe sind zu tragen.

Gerät nicht zusammen mit explosiven Stoffen, Gasen oder Dämpfen benutzen!

Um der Gefahr einer Explosion vorzubeugen, darf dieses Gerät niemals zusammen mit (oder in der Nähe von) explosiven Stoffen aller Art eingesetzt werden, sofern es nicht ausdrücklich für diesen Zweck zugelassen ist.

Anweisungen zum Installieren der Armaturen!

Alle Anschlußstücke und Armaturenteile müssen mit der Gerätespezifikation übereinstimmen, und mit dem geplanten Einsatz des Gerätes kompatibel sein. Der Einbau, insbesondere das Anziehen und Abdichten, muß gemäß den Anweisungen des Herstellers vorgenommen werden.

Verbindungen auf Undichtigkeiten prüfen!

Überprüfen Sie sorgfältig alle Verbindungen der Vakuumkomponenten auf undichte Stellen.

Gerät nur unter zulässigen Anschlußdrücken betreiben!

Betreiben Sie das Gerät niemals unter Drücken, die den maximal zulässigen Druck (siehe Produktspezifikationen) übersteigen.

Geeignete Berstscheibe installieren!

Wenn mit einer unter Druck stehenden Gasquelle gearbeitet wird, sollte eine geeignete Berstscheibe in das Vakuumsystem installiert werden, um eine Explosionsgefahr aufgrund von steigendem Systemdruck zu vermeiden.

Verunreinigungen im Gerät vermeiden!

Stellen Sie sicher, daß Verunreinigungen jeglicher Art weder vor dem Einsatz noch während des Betriebs in das Instrumenteninnere gelangen können. Staub- und Schmutzpartikel, Glassplitter oder Metallspäne können das Gerät dauerhaft beschädigen oder Prozeß und Meßwerte verfälschen.

Bei Geräten mit Temperaturkontrolle korrekte Anwärmzeit einhalten!

Temperaturkontrollierte Geräte arbeiten nur dann gemäß ihrer Spezifikation, wenn genügend Zeit zum Erreichen und Stabilisieren der Betriebstemperatur eingeräumt wird. Kalibrierungen und Nulleinstellungen sollten daher nur nach Abschluß des Anwärmvorgangs durchgeführt werden.

Informations relatives à la sécurité pour le transducteur de pression

Symboles utilisés dans ce manuel d'utilisation

Définitions des indications AVERTISSEMENT, ATTENTION, et REMARQUE utilisées dans ce manuel.

Avertissement



L'indication **AVERTISSEMENT** signale un danger pour le personnel. Elle attire l'attention sur une procédure, une pratique, une condition, ou toute autre situation présentant un risque d'accident pour le personnel, en cas d'exécution incorrecte ou de non respect des consignes.

Attention



L'indication **ATTENTION** signale un danger pour l'appareil. Elle attire l'attention sur une procédure d'exploitation, une pratique, ou toute autre situation, présentant un risque d'endommagement ou de destruction d'une partie ou de la totalité de l'appareil, en cas d'exécution incorrecte ou de non respect des consignes.

Remarque



L'indication **REMARQUE** signale une information importante. Elle attire l'attention sur une procédure, une pratique, une condition, ou toute autre situation, présentant un intérêt particulier.

Symboles apparaissant sur l'unité

Le tableau suivant décrit les symboles pouvant apparaître sur l'unité.















Définition des symboles apparaissant sur l'unité			
			
Marche (sous tension) IEC 417, No.5007	Arrêt (hors tension) IEC 417, No.5008	Terre (masse) IEC 417, No.5017	Terre de protection (masse) IEC 417, No.5019
			
Masse IEC 417, No.5020	Equipotentialité IEC 417, No.5021	Courant continu IEC 417, No.5031	Courant alternatif IEC 417, No.5032
			
Courant continu et alternatif IEC 417, No.5033-a	Matériel de classe II IEC 417, No.5172-a	Courant alternatif triphase IEC 617-2, No.020206	
			
Attention : se reporter à la documentation ISO 3864, No.B.3.1	Attention : risque de choc électrique ISO 3864, No.B.3.6	Attention : surface brûlante IEC 417, No.5041	

Tableau 3: Définition des symboles apparaissant sur l'unité

Mesures de sécurité et précautions

Prendre les précautions générales de sécurité suivantes pendant toutes les phases d'exploitation de cet appareil. Le non respect des ces précautions ou des avertissements contenus dans ce manuel constitue une violation des normes de sécurité relatives à l'utilisation de l'appareil et peut diminuer la protection fournie par l'appareil. MKS Instruments, Inc. n'assume aucune responsabilité concernant le non respect des consignes par les clients.

PAS DE SUBSTITUTION DE PIÈCES OU DE MODIFICATION DE L'APPAREIL

Ne pas installer des pièces de substitution ou effectuer des modifications non autorisées sur l'appareil. Renvoyer l'appareil à un centre de service et de calibrage MKS pour tout dépannage ou réparation afin de garantir le l'intégrité des dispositifs de sécurité.

DÉPANNAGE UNIQUEMENT PAR DU PERSONNEL QUALIFIÉ

Le personnel d'exploitation ne doit pas essayer de remplacer des composants ou de faire des réglages internes. Tout dépannage doit être uniquement effectué par du personnel qualifié.

PRÉCAUTION EN CAS D'UTILISATION AVEC DES PRODUITS DANGEREUX

Si des produits dangereux sont utilisés, l'utilisateur est responsable de la prise des mesures de précaution appropriées, de la purge complète de l'appareil quand cela est nécessaire, et de la garantie que les produits utilisés sont compatibles avec les composants de cet appareil, y compris les matériaux d'étanchéité.

PURGE DE L'APPAREIL

Après l'installation de l'unité, ou avant son enlèvement d'un système, purger l'unité complètement avec un gaz propre et sec afin d'éliminer toute trace du produit de flux utilisé précédemment.

UTILISATION DES PROCÉDURES APPROPRIÉES POUR LA PURGE

Cet appareil doit être purgé sous une hotte de ventilation, et il faut porter des gants de protection.

PAS D'EXPLOITATION DANS UN ENVIRONNEMENT EXPLOSIF

Pour éviter toute explosion, ne pas utiliser cet appareil dans un environnement explosif, sauf en cas d'homologation spécifique pour une telle exploitation.

UTILISATION D'ÉQUIPEMENTS APPROPRIÉS ET PROCÉDURES DE SERRAGE

Tous les équipements de l'appareil doivent être cohérents avec ses spécifications, et compatibles avec l'utilisation prévue de l'appareil. Assembler et serrer les équipements conformément aux directives du fabricant.

VÉRIFICATION DE L'ÉTANCHÉITÉ DES CONNEXIONS

Vérifier attentivement toutes les connexions des composants pour le vide afin de garantir l'étanchéité de l'installation.

EXPLOITATION AVEC DES PRESSIONS D'ENTRÉE NON DANGEREUSES

Ne jamais utiliser des pressions supérieures à la pression nominale maximum (se reporter aux spécifications de l'unité pour la pression maximum admissible).

INSTALLATION D'UN DISQUE D'ÉCHAPPEMENT ADAPTÉ

En cas d'exploitation avec une source de gaz pressurisé, installer un disque d'échappement adapté dans le système à vide, afin d'éviter une explosion du système en cas d'augmentation de la pression.

MAINTIEN DE L'UNITÉ À L'ABRI DES CONTAMINATIONS

Ne pas laisser des produits contaminants pénétrer dans l'unité avant ou pendant l'utilisation. Des produits contaminants tels que des poussières et des fragments de tissu, de glace et de métal peuvent endommager l'unité d'une manière permanente ou contaminer le processus.




RESPECT DU TEMPS D'ÉCHAUFFEMENT APPROPRIÉ POUR LES UNITÉS À TEMPÉRATURE CONTRÔLÉE

Les unités à température contrôlée atteignent leurs spécifications uniquement quand on leur laisse un temps suffisant pour atteindre d'une manière stable la température d'exploitation. Ne pas remettre à zéro ou calibrer l'unité tant que l'échauffement n'est pas terminé.

Medidas de seguridad del transductor de presión

Símbolos usados en este manual de instrucciones

Definiciones de los mensajes de advertencia, precaución y de las notas usados en el manual.

Advertencia		El símbolo de advertencia indica la posibilidad de que se produzcan daños personales. Pone de relieve un procedimiento, práctica, estado, etc. que en caso de no realizarse u observarse correctamente puede causar daños personales.
Precaución		El símbolo de precaución indica la posibilidad de producir daños al equipo. Pone de relieve un procedimiento operativo, práctica, estado, etc. que en caso de no realizarse u observarse correctamente puede causar daños o la destrucción total o parcial del equipo.
Nota		El símbolo de notas indica información de importancia. Este símbolo pone de relieve un procedimiento, práctica o condición cuyo conocimiento es esencial destacar.

Símbolos hallados en la unidad

La tabla siguiente contiene los símbolos que puede hallar en la unidad.















Definición de los símbolos hallados en la unidad			
			
Encendido (alimentación eléctrica) IEC 417, N° 5007	Apagado (alimentación eléctrica) IEC 417, N° 5008	Puesta a tierra IEC 417, N° 5017	Protección a tierra IEC 417, N° 5019
			
Caja o chasis IEC 417, N° 5020	Equipotencialidad IEC 417, N° 5021	Corriente continua IEC 417, N° 5031	Corriente alterna IEC 417, N° 5032
			
Corriente continua y alterna IEC 417, N° 5033-a	Equipo de clase II IEC 417, N° 5172-a	Corriente alterna trifásica IEC 617-2, N° 020206	
			
Precaución. Consulte los documentos adjuntos ISO 3864, N° B.3.1	Precaución. Riesgo de descarga eléctrica ISO 3864, N° B.3.6	Precaución. Superficie caliente IEC 417, N° 5041	

Tabla 4: Definición de los símbolos hallados en la unidad

Procedimientos y precauciones de seguridad

Las precauciones generales de seguridad descritas a continuación deben observarse durante todas las etapas de funcionamiento del instrumento. La falta de cumplimiento de dichas precauciones o de las advertencias específicas a las que se hace referencia en el manual, constituye una violación de las normas de seguridad establecidas para el uso previsto del instrumento y podría anular la protección proporcionada por el equipo. Si el cliente no cumple dichas precauciones y advertencias, MKS Instruments, Inc. no asume responsabilidad legal alguna.

NO UTILICE PIEZAS NO ORIGINALES O MODIFIQUE EL INSTRUMENTO

No instale piezas que no sean originales ni modifique el instrumento sin autorización. Para asegurar el correcto funcionamiento de todos los dispositivos de seguridad, envíe el instrumento al Centro de servicio y calibración de MKS toda vez que sea necesario repararlo o efectuar tareas de mantenimiento.

LAS REPARACIONES DEBEN SER EFECTUADAS ÚNICAMENTE POR TÉCNICOS AUTORIZADOS

Los operarios no deben intentar reemplazar los componentes o realizar tareas de ajuste en el interior del instrumento. Las tareas de mantenimiento o reparación deben ser realizadas únicamente por personal autorizado.

TENGA CUIDADO CUANDO TRABAJE CON MATERIALES TÓXICOS

Cuando se utilicen materiales tóxicos, es responsabilidad de los operarios tomar las medidas de seguridad correspondientes, purgar totalmente el instrumento cuando sea necesario y comprobar que el material utilizado sea compatible con los materiales del instrumento e inclusive, con todos los materiales de sellado.

PURGUE EL INSTRUMENTO

Una vez instalada la unidad o antes de retirarla del sistema, purgue completamente la unidad con gas limpio y seco para eliminar todo resto de la sustancia líquida empleada anteriormente.

USE PROCEDIMIENTOS ADECUADOS PARA REALIZAR LA PURGA

El instrumento debe purgarse debajo de una campana de ventilación y deben utilizarse guantes protectores.

NO HAGA FUNCIONAR EL INSTRUMENTO EN AMBIENTES CON RIESGO DE EXPLOSIÓN

Para evitar que se produzcan explosiones, no haga funcionar este instrumento en un ambiente con riesgo de explosiones, excepto cuando el mismo haya sido certificado específicamente para tal uso.

USE ACCESORIOS ADECUADOS Y REALICE CORRECTAMENTE LOS PROCEDIMIENTOS DE AJUSTE

Todos los accesorios del instrumento deben cumplir las especificaciones del mismo y ser compatibles con el uso que se debe dar al instrumento. Arme y ajuste los accesorios de acuerdo con las instrucciones del fabricante.

COMPRUEBE QUE LAS CONEXIONES SEAN A PRUEBA DE FUGAS

Inspeccione cuidadosamente las conexiones de los componentes de vacío para comprobar que hayan sido instalados a prueba de fugas.

HAGA FUNCIONAR EL INSTRUMENTO CON PRESIONES DE ENTRADA SEGURAS

No haga funcionar nunca el instrumento con presiones superiores a la máxima presión nominal (en las especificaciones del instrumento hallará la presión máxima permitida).

INSTALE UNA CÁPSULA DE SEGURIDAD ADECUADA

Cuando el instrumento funcione con una fuente de gas presurizado, instale una cápsula de seguridad adecuada en el sistema de vacío para evitar que se produzcan explosiones cuando suba la presión del sistema.

MANTENGA LA UNIDAD LIBRE DE CONTAMINANTES

No permita el ingreso de contaminantes en la unidad antes o durante su uso. Los productos contaminantes tales como polvo, suciedad, pelusa, lascas de vidrio o virutas de metal pueden dañar irreparablemente la unidad o contaminar el proceso.

CALIENTE ADECUADAMENTE LAS UNIDADES CONTROLADAS POR MEDIO DE TEMPERATURA

Las unidades controladas por medio de temperatura funcionarán de acuerdo con las especificaciones sólo cuando se las caliente durante el tiempo suficiente para permitir que lleguen y se estabilicen a la temperatura de operación indicada. No calibre la unidad y no la ponga en cero hasta que finalice el procedimiento de calentamiento.

Chapter One: General Information

Introduction

Note

Some Baratron[®] products may not be exported to many end user countries without both US and local government export licenses under ECCN 2B230.

The MKS Type 230E Pressure Transmitter is an absolute transmitter of the capacitance manometer type. The electrical output signal is a 4 to 20mA current which is linear with pressure over the full scale range. An absolute pressure increase at the inlet port will cause the output current to increase from 4 mA toward the 20 mA full scale value.

The 230 unit is operated on a two-wire, loop-powered system. The external power supply can range from 24 to 32 VDC. The selection of this voltage depends on your requirements and is generally dictated by total line resistance including sampling resistance, plus the minimum working potential of the device. Two specifications for accuracy are available, selectable when you order the unit.

The unit is composed of an Inconel[®] sensor, printed circuit boards, and a cover. The sensor is made of three parts:

- A tensioned metal diaphragm
- A dimensionally stable ceramic electrode which senses the diaphragm's deflection
- A reference cover through which a glass-to-metal feedthrough terminal passes an electronic signal to the printed circuit boards

How This Manual is Organized

This manual is designed to provide instructions on how to set up, install, and operate a Type 230 unit.

Before installing your Type 230 unit in a system and/or operating it, carefully read and familiarize yourself with all precautionary notes in the *Safety Messages and Procedures* section at the front of this manual. In addition, observe and obey all WARNING and CAUTION notes provided throughout the manual.

Chapter One, *General Information*, (this chapter) introduces the product and describes the organization of the manual.

Chapter Two, *Installation and Operation*, explains the environmental requirements, how to mount the instrument in your system, and how to use the instrument.

Chapter Three, *Maintenance*, describes how to troubleshoot a problem should the 230 instrument malfunction.

Appendix A, *Product Specifications*, lists the specifications of the instrument.

Appendix B, *Model Code Explanation*, describes the instrument's model code and how to order the unit.

Customer Support

Standard maintenance and repair services are available at all of our regional MKS Calibration and Service Centers, listed on the back cover. In addition, MKS accepts the instruments of other manufacturers for recalibration using the Primary and Transfer Standard calibration equipment located at all of our regional service centers. Should any difficulties arise in the use of your Type 230 instrument, or to obtain information about companion products MKS offers, contact any authorized MKS Calibration and Service Center. If it is necessary to return the instrument to MKS, please obtain an RMA (Return Material Authorization) Number from the MKS Calibration and Service Center before shipping. The RMA Number expedites handling and ensures proper servicing of your instrument.

Please refer to the inside of the back cover of this manual for a list of MKS Calibration and Service Centers.

Warning



All returns to MKS Instruments must be free of harmful, corrosive, radioactive, or toxic materials.

Chapter Two: Installation and Operation

How To Unpack the Type 230 Unit

MKS has carefully packed the Type 230 unit so that it will reach you in perfect operating order. Upon receiving the unit, however, you should check for defects, cracks, broken connectors, etc., to be certain that damage has not occurred during shipment.

Note

Do *not* discard any packing materials until you have completed your inspection and are sure the unit arrived safely.

If you find any damage, notify your carrier and MKS immediately. If it is necessary to return the unit to MKS, obtain an ERA Number (Equipment Return Authorization Number) from the MKS Service Center before shipping. Please refer to the inside of the back cover of this manual for a list of MKS Calibration and Service Centers.

Unpacking Checklist

Standard Equipment:

- Type 230 Unit
- Type 230 Instruction Manual (this book)

Optional Equipment:

- Electrical Connector Accessories Kit:
230E-K1 (includes a mate for the I/O connector)

Note

Metal braided, shielded cables are required to meet CE Mark specifications.

Product Location and Requirements

- Power Input: 24 to 32 VDC
- Ambient operating temperature range: 0° to 100° C (32° to 212° F)
- Storage temperature range: -20° to 80° C (-68° to 176° F)

Note

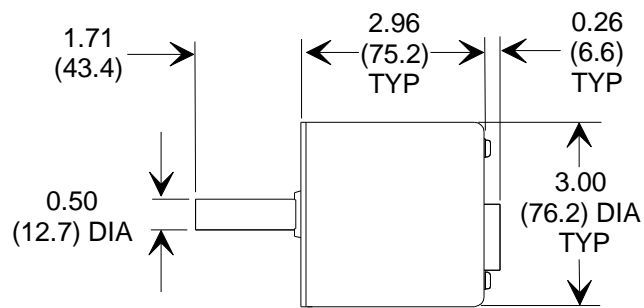
The maximum temperature specification is provided for general guidance under ideal conditions. If the switch is located in an enclosed environment or where air flow is limited or impeded in any way please consult your local MKS office for additional guidance.

Dimensions

Note



All dimensions are listed in inches with millimeters referenced in parentheses.



Low Range (Up to 1000 Torr)

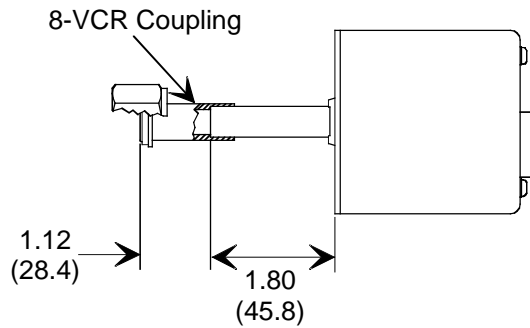


Figure 1: Dimensions of the Type 230 Pressure Transmitter

Setup

Mounting Instructions

Although the 230 unit may be mounted in any attitude, it is recommended that it be placed in a system with the P_x (inlet) port facing down, as this allows contamination to fall away from the pressure sensing diaphragm. Any standard vacuum fitting may be used (such as VCO[®], VCR[®], Ultra-Torr[®], or KF flange). Also, the sensor port is more than able to carry the weight of the transmitter.

The electrical connections to the 230 transmitter are shown in Figure 2, page 22. Any ordinary, unshielded twisted pair transmission line is recommended. It should be understood that the total external line resistance including sampling resistor not exceed a given value determined by:

$$R_{LN} = \frac{(\text{Power Supply Volts} - 13) \times 10^3 \text{ (ohms)}}{24}$$

For a 24 Volt supply, R_{LN} should not exceed 450 ohms.

Electrical Connections

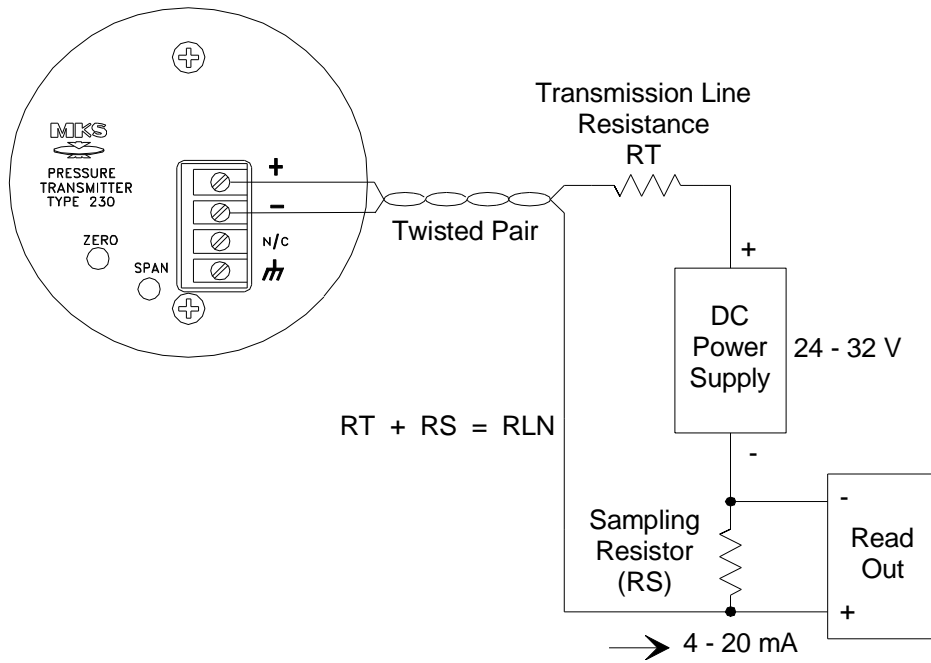


Figure 2: Electrical Connections

Terminal Block Pinout	
Pin	Assignment
+	Positive input from power supply
-	Negative input from power supply
N/C	No Connection
⏏ (Ground)	Connection to sensor case and enclosure

Table 5: Terminal Block Pinout

Note



The “No Connection” pin assignment refer to a pin with no internal connection.

Cables

As of July 20, 2009, most products shipped to the European Community must comply with the EMC Directive 2004/108/EC, which covers radio frequency emissions and immunity tests. In addition, as of January 1, 1997, some products shipped to the European Community must also comply with the Product Safety Directive 92/59/EC and Low Voltage Directive 73/23/EC, which cover general safety practices for design and workmanship. MKS products that meet these requirements are identified by application of the CE Mark.

To ensure compliance with EMC Directive 2004/108/EC, an overall metal braided shielded cable, properly grounded at both ends, is required during use. No additional installation requirements are necessary to ensure compliance with Directives 92/59/EC and 73/23/EC.

Note

Metal braided, shielded cables are required to meet CE Mark specifications.

Generic Shielded Cables

MKS offers a full line of cables for all MKS equipment. Should you choose to manufacture your own cables, follow the guidelines listed below:

1. The cable must have a *braided* shield, covering all wires. Neither aluminum foil nor spiral shielding will be as effective; using either may nullify regulatory compliance.
2. The connectors must have a metal case which has direct contact to the cable's shield on the whole circumference of the cable. The inductance of a flying lead or wire from the shield to the connector will seriously degrade the shield's effectiveness. The shield should be grounded to the connector before its internal wires exit.
3. With very few exceptions, the connector(s) must make good contact to the device's case (ground). "Good contact" is about 0.01 ohms; and the ground should surround all wires. Contact to ground at just one point probably will not suffice.
4. For shielded cables with flying leads at one or both ends; it is important at each such end, to ground the shield *before* the wires exit. Make this ground with absolute minimum length. Refer to Figures 3 and 4, page 25. (A ¼ inch piece of #22 wire may be intolerably long since it has about 5 nH of inductance, worth 31 ohms at 1000 MHz). After picking up the braid's ground, try to keep wires and braid flat against the case. With very few exceptions, grounded metal covers are not required over terminal strips. If one is required, it will be stated in the Declaration of Conformity or in this instruction manual.
5. In selecting the appropriate type and wire size for cables, consider:
 - A. The voltage ratings;
 - B. The cumulative I^2R heating of all the conductors; keep them safely cool;
 - C. The IR drop of the conductors, so that adequate power or signal voltage gets to the device;

- D. The capacitance and inductance of cables which are handling fast signals, (such as data lines or stepper motor drive cables); and
- E. That some cables may need internal shielding from specific wires to others.

Example 1: Preferred Method to Connect Cable

(shown on a transducer)

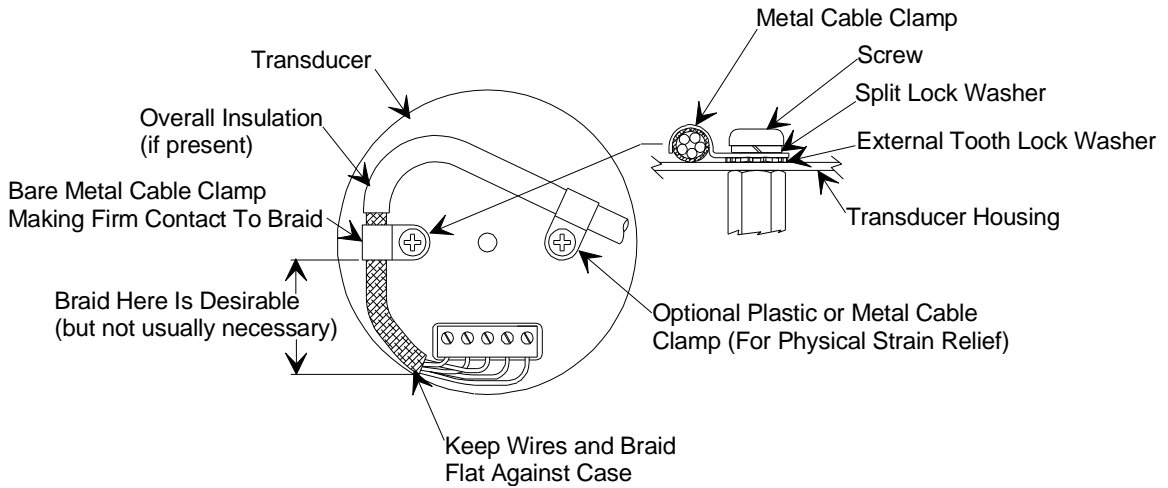


Figure 3: Preferred Method for Shielding Cables with Flying Leads

Example 2: Alternate Method to Connect Cable

(shown on a transducer)

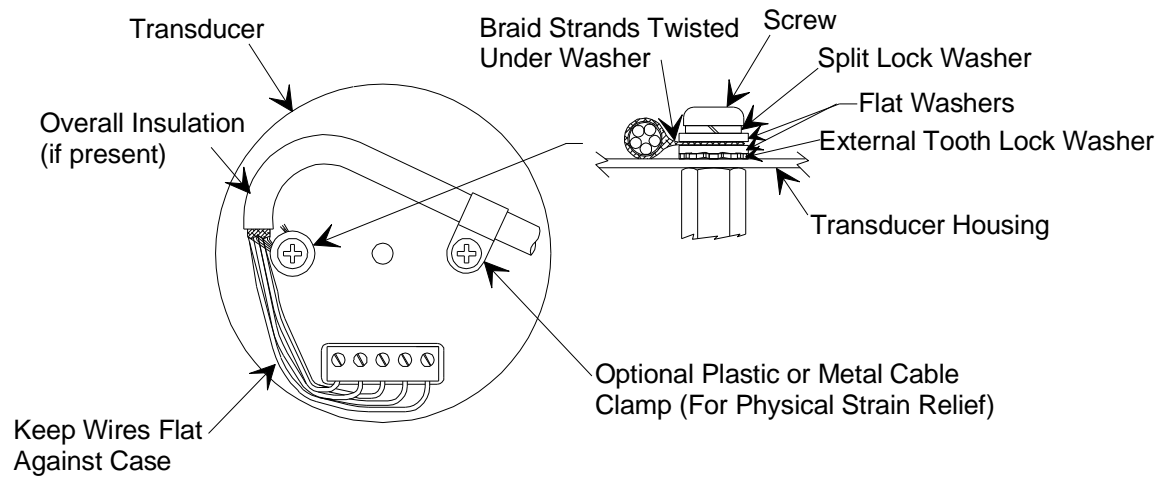


Figure 4: Alternate Method for Shielding Cables with Flying Leads
(use when cable clamp is not available)

Operation

The sensor case (which is at the same potential as the metal enclosure) is brought out to the input/output connector and is marked with the “ground” symbol (\perp). This sensor connection gives the user the option of insulating the mounting of the device from a particular ground, and then selecting another ground by connecting it to this terminal.

The maximum voltage between ground (sensor case) and the (-) terminal should not exceed 35 Volts RMS. Two adjustments are available to the user: the zero (4 mA) and span (20 mA) controls (refer to Figure 2, page 22).

Note



Since the zero and span adjustments interact, a few calibration cycles may be needed to accurately complete the adjustment, if the instrument is far out of calibration.

Adjust the zero control when you are assured that the instrument is below its usable resolution.

Required Pressure for Zero Adjustment	
Sensor Range mmHg (Torr)	Pressure mmHg (Torr)
10	<0.005
100	< 0.05
1000	< 0.50
5000	< 2.50
10000	< 5.0
15000	< 7.5
20000	< 10.0
25000	< 17.5

Table 6: Required Pressure for Zero Adjustment

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Chapter Three: Maintenance

General Information

If the 230 transmitter fails to operate properly upon receipt, check for shipping damage, and check the cables for proper continuity. Any damage should be reported to the carrier and MKS Instruments immediately. If it is necessary to return the unit to MKS, obtain an RMA (Return Material Authorization) Number from a MKS Service Center before shipping. Please refer to the inside back cover of this manual for a list of MKS Calibration and Service Centers.

Maintenance

Contamination (particulates) may affect the stability and sensitivity of the sensor. If contamination is expected, suitable traps or filters can be used: if vapor condensation is encountered, warming the sensor (no higher than 60° C) may help. To remove condensate, evacuate the transmitter with a mechanical vacuum pump for several hours. Once a sensor is contaminated with dirt (particles), factory cleaning or sensor replacement may be necessary.

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Appendix A: Product Specifications

Accuracy Standard Optional	$\pm 0.5\%$ of reading $\pm 0.3\%$ of reading
CE Mark Compliance ¹	EMC Directive 2004/108/EC
Fittings	½” Diameter tubulation, Swagelok® 8-VCR® female, 1.33 inch (37 mm) O.D. Conflat® rotatable flange, NW 16 KF, Swagelok 8-VCO® female
Material Exposed to Media	Inconel®. Some optional fittings may be built from 300-series stainless steel.
Maximum Operating Volts*	32 VDC
Maximum Voltage from (-) to Case	35 V
Minimum Operating Volts*	13 VDC
Nominal Power Supply	24 to 32 VDC
Operating Temperature Range	0° to 100° C (32° to 212° F)
Output Current Limiting	35 to 40 mA
Overpressure Limit	120% of sensor full range, or 20 psia (140 kPa) whichever is greater, without damage
Pressure Ranges	10, 100, 1000, 5000, 10000, 15000, 20000, 25000 mmHg (Torr)
Resolution	0.01% F.S.
Reverse Polarity Protection	Standard
Temperature Coefficient Zero Span	200 ppm 400 ppm
* Measured across (+) and (-) terminals of transducer at all pressures.	

Due to continuing research and development activities, these product specifications are subject to change without notice.

¹Requires metal braided, shielded cables.

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Appendix B: Model Code Explanation

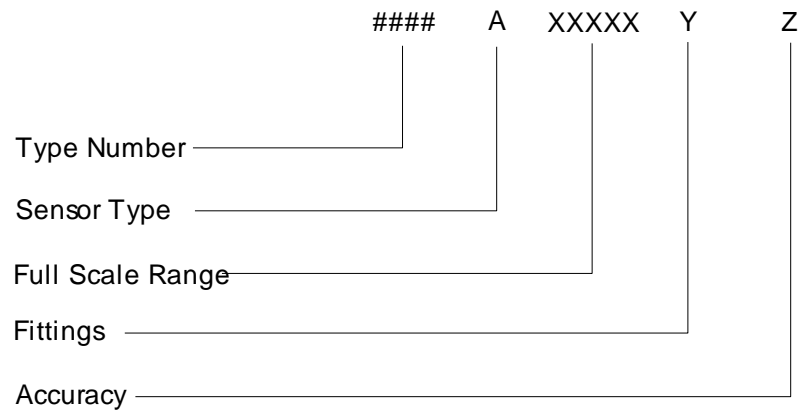
Model Code

The desired instrument options are identified on the model code when you order the unit.

The model code is identified as follows:

A-XXXXX Y Z

where:



Type Number (####)

This designates the model number of the instrument.

The pressure gauge is identified as the Type 230E.

Sensor Type (A)

This designates the 230 unit as an absolute pressure gauge.

Full Scale Range (XXXXX)

The full scale range in mmHg (Torr) is indicated by a five digit code.

	Ordering Code
10	00010
100	00100
1,000	01000
5,000	05000
10,000	10000
15,000	15000
20,000	20000
25,000	25000

Fittings (YY)

Five types of fittings are available, designated by a single letter code.

	Ordering Code
½" (12.7 mm) Diameter Tubulation	A
Swagelok® 8-VCR®, female	B
1.33 inch (37mm) Conflat®, rotatable	C
NW16-KF	D
Swagelok 8-VCO®, female	E

Accuracy (Z)

Two specifications for accuracy are available, Two specifications for accuracy designated by a single letter code.

	Ordering Code
Standard: ±0.5% of Reading	B
Optional: ±0.3% of Reading	C

How To Order A Type 230 Unit

To order a Type 230 absolute pressure transducer with a 10 mmHg (Torr) full scale range, ½" diameter tubulation fittings, and standard accuracy of ±0.5% of Reading, the model code is:

230E A-00010 A B

To order a Type 230 absolute pressure transducer with a 1000 mmHg (Torr) full scale range, Cajon 8-VCR fittings, and the optional accuracy of ±0.3% of Reading, the model code is:

230E A-01000 B C

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