Pirani Standard Gauge
PSG500-S, PSG502-S,
PSG510-S, PSG512-S

Operating Manual
Ind. EU Declaration of Conformity

Validity
This document applies to products with the following part numbers:
PSG500-S
350-060 350-080 (DN 16 ISO-KF)
350-062 350-082 (DN 16 CF-R)
350-061 350-081 (1/8” NPT)
350-064 350-084 (8 VCR®)
350-065 350-085 (4 VCR®)
350-063 350-083 (3/4” Rohr)
350-066 350-086 (7/16-20 UNF)
350-067 350-087 (DN 16 ISO-KF long tube)
350-068 350-088 (DN 16 CF-R long tube)

PSG502-S (Ni filament)
350-140 (DN 16 ISO-KF)
350-142 (DN 16 CF-R)
350-141 (1/8” NPT)
350-144 (8 VCR®)
350-145 (4 VCR®)
350-143 (3/4” Rohr)
350-146 (7/16-20 UNF)
350-147 (DN 16 ISO-KF long tube)
350-148 (DN 16 CF-R long tube)

PSG510-S (Ni filament)
PSG512-S 350-200 (DN 16 ISO-KF)
350-300 (DN 16 ISO-KF)

The part number (PN) can be taken from the product nameplate. If not indicated otherwise in the legends, the illustrations in this document correspond to the gauge with part number 350-060. They apply to gauges with other part numbers by analogy.

We reserve the right to make technical changes without prior notice. All dimensions in mm.

Intended Use
The Pirani Standard Gauges PSG500-S, PSG502-S, PSG510-S, PSG512-S have been designed for vacuum measurement of gases in the pressure range of 5×10⁻⁶ ... 1000 mbar.

They must not be used for measuring flammable or combustible gases in mixtures containing oxidants (e.g. atmospheric oxygen) within the explosion range.

They can be operated in connection with an INFICON controller or with another controller.

Trademark
VCR® Swagelok Marketing Co.

Safety
Symbols Used

WARNING
Information on preventing extensive equipment and environmental damage.

Caution
Information on correct handling or use. Disregard can lead to malfunctions or minor equipment damage.

Personnel Qualifications
Skilled personnel

All work described in this document may only be carried out by persons who have suitable technical training and the necessary experience or who have been instructed by the end-user of the product.

General Safety Instructions
- Adhere to the applicable regulations and take the necessary precautions for the process media used.
- Consider possible reactions between the materials and the process media.
- Consider possible reactions (e.g. explosion) of the process media due to the heat generated by the product.
- Adhere to the applicable regulations and take the necessary precautions for all work you are going to do and consider the safety instructions in this document.
- Before beginning to work, find out whether any vacuum components are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

Communicate the safety instructions to all other users.

Liability and Warranty
INFICON assumes no liability and the warranty becomes null and void if the end-user or third parties:
- disregard the information in this document
- use the product in a non-conforming manner
- make any kind of interventions (modifications, alterations etc.) on the product
- use the product with accessories not listed in the product documentation.

The end-user assumes the responsibility in conjunction with the process media used.
Gauge failures due to contamination or wear and tear, as well as expendable parts (e.g. filament), are not covered by the warranty.

Technical Data

<table>
<thead>
<tr>
<th>Measurement principle</th>
<th>Thermal conductance according to Pirani</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measurement range (ar, O₂, CO, N₂)</td>
<td>5×10⁻⁶ ... 1000 mbar</td>
</tr>
</tbody>
</table>
| Accuracy (Nₚ) | ±15% of reading
| 5×10⁻⁶ ... 1×10⁻³ | ±50% of reading |
| 100 ... 1000 | ±50% of reading |
| Resolution | 1% of reading |

Repeatability
1×10⁻³ ... 100 mbar 2% of reading

Output signal (measurement signal)

- Voltage range V (dc) 0 ... +10.3
- Measurement range V (dc) +1.9 ... +10.0
- Voltage vs. pressure logarithmic
- Error signal V 0 ... +0.5
- Filament rupture V +0.1

Output impedance Ω 2×4.7
Minimum loaded impedance kΩ 10, short-circuit proof
Response time ms 80

Gauge identification 27.0 kg, referenced to supply common (voltage at pin 4 ≤5 V)
Adjustment one tactile switch for ATM and HV adjustment

Switching functions SP1, SP2
Threshold value indication and setting one tactile switch at measurement value output. Press briefly for threshold indication. Keep pressing or press repeatedly for threshold setting.
Setting range 2×10⁻¹ ... 500 mbar
Hysteresis 10% above lower threshold
Relay contact closed open
Supply 30 V, 0.5 A (dc), floating at low pressure (lamp is lit) at high pressure, error, missing supply

Electrical connection

- The gauge may only be connected to power supplies, instruments or control devices that conform to the requirements of a grounded extra-low voltage (PELV). The connection to the gauge has to be fused 1).

Supply voltage

- At gauge voltage V (dc) +14 ... +30
- Ripple Vrms ≤1

Current consumption mA <500
(max. starting current)
Power consumption W ≤1
(Fuse required) 2)
AT 1 (slow)

Electrical connection

- FCC 68 / RJ45 appliance connector, 8 poles, male
- Sensor cable 8 poles plus shielding
- Cable length ≤100 m (8×0.14 mm²)

Grounding concept

- Vacuum connection to signal common → “Electrical Connection” connected via 1 MΩ (voltage difference ≤15 V)
- Supply common to signal common conducted separately, for differential measurement

Materials exposed to vacuum

- PSG500-S, PSG502-S DIN 1.4301, DIN 1.4305, DIN 1.4435, glass, Ni, NiFe
- PSG510-S, PSG512-S Al₂O₃ (ceramics), Ni, NiFe
- PSG510-S, PSG512-S DIN 1.4305, DIN 1.3981

Filament

- PSG500-S, PSG510-S  W
- PSG502-S, PSG512-S Ni

1) INFICON controllers fulfill these requirements.
**Internal volume**

- DN 16 ISO-KF: cm³ = 1.5
- DN 16 CF-R: cm³ = 1.5
- 1/8” NPT: cm³ = 2
- 8 VCR: cm³ = 2
- 4 VCR: cm³ = 2
- 1/2”-Rohr: cm³ = 2
- 7/16-20 UNF: cm³ = 1.5
- DN 16 ISO-KF long tube: cm³ = 10
- DN 16 CF-R long tube: cm³ = 10

**Admissible pressure**

- bar: 10, limited to inert gases

**Symbols Used**

- °C
- °F
- V
- mA
- kPa
- Torr
- mbar

**Gas Type Dependence**

<table>
<thead>
<tr>
<th>Gas type</th>
<th>Calibration factor C</th>
<th>Gas type</th>
<th>Calibration factor C</th>
</tr>
</thead>
<tbody>
<tr>
<td>He</td>
<td>0.8</td>
<td>H₂</td>
<td>0.5</td>
</tr>
<tr>
<td>Ne</td>
<td>1.4</td>
<td>O₂, CO₂, CO, N₂</td>
<td>1.0</td>
</tr>
<tr>
<td>Ar</td>
<td>1.7</td>
<td>CO₂</td>
<td>0.9</td>
</tr>
<tr>
<td>Kr</td>
<td>2.4</td>
<td>water vapor</td>
<td>0.5</td>
</tr>
<tr>
<td>Xe</td>
<td>3.0</td>
<td>freon 12</td>
<td>0.7</td>
</tr>
</tbody>
</table>

**Vacuum Connection**

**Installation**

**DANGER**

- overpressure in the vacuum system >1 bar
- Injury caused by released parts and harm caused by escaping process gases can result if clamps are opened while the vacuum system is pressurized.
- Do not open any clamps while the vacuum system is pressurized. Use the type of clamps which are suited to overpressure.

**DANGER**

- overpressure in the vacuum system >2.5 bar
- KF connections with elastomer seals (e.g. O-rings) cannot withstand such pressures. Process media can thus leak and possibly damage your health.
- Use O-rings provided with an outer centering ring.

**DANGER**

- protective ground
- Incorrectly grounded products can be extremely hazardous in the event of a fault.
- The gauge must be electrically connected to the grounded vacuum chamber. This connection must conform to the requirements of a protective connection according to EN 61010:
  - CF, NPT, VCR and UNF connections fulfill this requirement.
  - For gauges with a KF connection, use a conductive metallic clamping ring.
  - If a 1/4” tube is used, take appropriate measures for this requirement to be fulfilled.

**Caution**

- vacuum component
- Dirt and damages impair the function of the vacuum component.
- When handling vacuum components, take appropriate measures to ensure cleanliness and prevent damages.

**Caution**

- dirt sensitive area
- Touching the product or parts thereof with bare hands increases the desorption rate.
- Always wear clean, lint-free gloves and use clean tools when working in this area.

The gauge may be mounted in any orientation. To keep condensates and particles from getting into the measuring chamber preferably choose a horizontal to upright position and possibly use a seal with a centering ring and filter. If adjustment should be possible after the gauge has been installed, be sure to install it so that the button can be accessed with a pin (→ “Adjusting the Gauge”).

Remove the protective lid and install the product to the vacuum system.

Keep the protective lid.
Electrical Connection

Make sure the vacuum connection is properly made (→ "Vacuum Connection").

If no sensor cable is available, make one according to the following diagram.

1. Connect the sensor cable to the gauge and the controller.

Operation

When the supply voltage is applied, the measurement signal is available between pins 3 and 5 (relationship between measurement signal and pressure → "Technical Data").

Allow a stabilization period of at least 10 minutes. It is advisable to operate the gauge continuously, irrespective of the pressure.

Gas Type Dependence

The measurement value is gas dependent. The pressure reading applies to dry air, O₂, CO and N₂. For other gases, it has to be corrected (→ "Technical Data").

If the gauge is operated with an INFICON controller, a calibration factor for correction of the actual reading can be applied (→ \( \Omega \) of the corresponding controller).

Adjusting the Gauge

The gauge is factory calibrated. Due to long time operation or contamination, a zero drift could occur. Periodically check the zero and adjust it if necessary.

For adjusting the zero, operate the gauge under the same contamination, a zero drift could occur. Periodically check the measurement signal and pressure output for about 5 s. When the measurement signal is suppressed and that the corresponding threshold value is output instead. This can cause malfunctions.

Press a button <SP> only if you are sure that no damages can arise from a malfunction.

1. If you are using a seal with centering ring and filter, check that they are clean or replace them if necessary (→ "Deinstallation").

2. Activate the gauge and operate it at atmospheric pressure for at least 10 minutes.

3. Press the button with a pin (max. ø1.1 mm) and the ATM adjustment is carried out. The gauge is adjusted to 1000 mbar (10 V (dc)) by default. By pressing the button >5 s the pressure value is increased towards 1200 mbar (or, by pressing it again, decreased towards 500 mbar) until the button is released or the limit is reached.

4. Evacuate to \( p < 10^{-4} \) mbar (recommended) or to a pressure in the range of \( 10^{-4} \) … \( 10^{2} \) mbar and wait at least 2 minutes.

5. Press the button with a pin and the HV adjustment is carried out. The gauge is adjusted to \( 1.2 \times 10^{-4} \) mbar (1.1 V (dc)) by default. By pressing the button >5 s the pressure value is increased toward \( 1 \times 10^{-2} \) mbar until the button is released or the limit is reached.

6. Release the button. The gauge resumes operation after 5 s and the connected controller displays the current measurement value.

The adjustment procedure for <SP2> is the same as described for <SP1>.

Deinstallation

DANGER: contaminated parts
Contaminated parts can be detrimental to health and environment.
Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

1. Vent the vacuum system.
2. Put the gauge out of operation.
3. Unplug the sensor cable.
4. Remove the gauge from the vacuum system and install the protective lid.

Switching Functions

(PSG500-S and PSG502-S only)

The setpoints are adjustable within a pressure range of \( 2 \times 10^{-3} \) … \( 500 \) mbar (voltage range of \( 2.67 \) … \( 9.61 \) V (dc)). Each switching function provides a floating relay contact (〈→ "Electrical Connection"〉).

The status of the switching function is indicated by a lamp.

<table>
<thead>
<tr>
<th>Status</th>
<th>Lamp</th>
<th>Relay</th>
</tr>
</thead>
<tbody>
<tr>
<td>Off</td>
<td>dark</td>
<td>deenergized</td>
</tr>
<tr>
<td>On</td>
<td>lit</td>
<td>energized</td>
</tr>
</tbody>
</table>

Hysteresis (10% of threshold value)

Press the button while the relay contact is closed. The relay contact is switched off (deenergized) and vice versa.

Adjusting the Setpoints

DANGER: malfunction
If processes are controlled via the signal output, keep in mind that by pressing a button <SP> the measurement signal is suppressed and that the corresponding threshold value is output instead. This can cause malfunctions.

Press a button <SP> only if you are sure that no damages can arise from a malfunction.

1. The status of the relay and lamp is not affected by pressing the button.

Press the button <SP1> with a pin (max. ø1.1 mm):

The gauge changes to the switching function mode and outputs the current lower threshold value at the measurement value output for about 5 s. When the button is kept depressed for more than 5 s, the threshold setting is modified until the button is released or until the limit of the setting range is reached.

2. When the button is pressed again within 5 s the threshold setting is adjusted in the reverse direction.

Magnet of gauge

Keep the button depressed

The upper threshold is 10% above the lower one (hysteresis).
Maintenance, Repair

In case of severe contamination or a malfunction, the sensor can be replaced.

Gauge failures due to contamination or wear and tear, as well as expendable parts (e.g. filament), are not covered by the warranty.

INFICON assumes no liability and the warranty becomes null and void if any repair work is carried out by the end-user or third parties.

Spare Parts

When ordering spare parts, always indicate:
- all information on the product nameplate
- description and ordering number according to the spare parts list

<table>
<thead>
<tr>
<th>Sensor</th>
<th>for gauge</th>
<th>Ordering number</th>
</tr>
</thead>
<tbody>
<tr>
<td>350-060, 350-080</td>
<td>350-920</td>
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<tr>
<td>350-300</td>
<td>350-940</td>
<td></td>
</tr>
</tbody>
</table>

Returning the Product

WARNING

WARNING: forwarding contaminated products

Contaminated products (e.g. radioactive, toxic, caustic or microbiological hazard) can be detrimental to health and environment.

Products returned to INFICON should preferably be free of harmful substances. Adhere to the forwarding regulations of all involved countries and forwarding companies and enclose a duly completed declaration of contamination.

Projects that are not clearly declared as "free of harmful substances" are decontaminated at the expense of the customer. Products not accompanied by a duly completed declaration of contamination are returned to the sender at his own expense.

Disposal

DANGER

DANGERS: contaminated parts

Contaminated parts can be detrimental to health and environment.

Before beginning to work, find out whether any parts are contaminated. Adhere to the relevant regulations and take the necessary precautions when handling contaminated parts.

WARNING

WARNING: substances detrimental to the environment

Products or parts thereof (mechanical and electronic components, operating fluids etc.) can be detrimental to the environment.

Dispose of such substances in accordance with the relevant local regulations.

Separating the components

After disassembling the product, separate its components according to the following criteria:
- Contaminated components
  Contaminated components (radioactive, toxic, caustic, or biological hazard etc.) must be decontaminated in accordance with the relevant national regulations, separated according to their materials, and disposed of.
- Other components
  Such components must be separated according to their materials and recycled.

EU Declaration of Conformity

We, INFICON, hereby declare that the equipment mentioned below complies with the provisions of the Directive relating to electromagnetic compatibility 2014/30/EU and the Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment 2011/65/EU.

Products

Pirani Standard Gauge
PGS500/-S, PGS502/-S, PGS510/-S, PGS512/-S

Standards

Harmonized and international/national standards and specifications:
- EN 61000-6-2:2005 (EMC: generic emission standard)
- EN 61010-1:2010 (Safety requirements for electrical equipment for measurement, control and laboratory use)
- EN 61326-1:2013 (EMC requirements for electrical equipment for measurement, control and laboratory use)

Manufacturer / Signatures

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19 October 2015

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