



OPERATING INSTRUCTIONS

EN

Translation of the Original

HIPACE 450

Turbopump

PFEIFFER  **VACUUM**

Dear Customer,

Thank you for choosing a Pfeiffer Vacuum product. Your new turbopump is designed to support you by its performance, its perfect operation and without interfering your individual application. The name Pfeiffer Vacuum stands for high-quality vacuum technology, a comprehensive and complete range of top-quality products and first-class service. With this expertise, we have acquired a multitude of skills contributing to an efficient and secure implementation of our product.

Knowing that our product must not interfere with your actual work, we are convinced that our product offers you the solution that supports you in the effective and trouble-free execution of your individual application.

Please read these operating instructions before putting your product into operation for the first time. If you have any questions or suggestions, please feel free to contact info@pfeiffer-vacuum.de.

Further operating instructions from Pfeiffer Vacuum can be found in the [Download Center](#) on our website.

Disclaimer of liability

These operating instructions describe all models and variants of your product. Note that your product may not be equipped with all features described in this document. Pfeiffer Vacuum constantly adapts its products to the latest state of the art without prior notice. Please take into account that online operating instructions can deviate from the printed operating instructions supplied with your product.

Furthermore, Pfeiffer Vacuum assumes no responsibility or liability for damage resulting from the use of the product that contradicts its proper use or is explicitly defined as foreseeable misuse.

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We reserve the right to make changes to the technical data and information in this document.

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1 About this manual



IMPORTANT

Read carefully before use.
Keep the manual for future consultation.

1.1 Validity

This operating instructions is a customer document of Pfeiffer Vacuum. The operating instructions describe the functions of the named product and provide the most important information for the safe use of the device. The description is written in accordance with the valid directives. The information in this operating instructions refers to the product's current development status. The document shall remain valid provided that the customer does not make any changes to the product.

1.1.1 Related documents

Document	Number
Operating instructions, Electronic drive unit TC 400. standard	PT 0203 BN
Operating instructions, Electronic drive unit TC 400 PB, profibus	PT 0244 BN
Operating instructions, Electronic drive unit TC 400 E74, according to Semi E74	PT 0302 BN
Operating instructions, Electronic drive unit TC 400 DN, DeviceNet	PT 0352 BN
Operating instructions, Electronic drive unit TC 400 EC, EtherCat	PT 0452 BN
Declaration of conformity	A component of these instructions

Current documents are available from the [Pfeiffer Vacuum Download Center](#).

1.1.2 Variants

- HiPace 450, DN 160 ISO-K, TC 400, 24 V DC
- HiPace 450, DN 160 ISO-F, TC 400, 24 V DC
- HiPace 450, DN 160 CF-F, TC 400, 24 V DC
- HiPace 450, DN 160 ISO-K, TC 400, 48 V DC
- HiPace 450, DN 160 ISO-F, TC 400, 48 V DC
- HiPace 450, DN 160 CF-F, TC 400, 48 V DC

1.2 Target group

These operating instructions are aimed at all persons performing the following activities on the product:

- Transportation
- Setup (Installation)
- Usage and operation
- Decommissioning
- Maintenance and cleaning
- Storage or disposal

The work described in this document is only permitted to be performed by persons with the appropriate technical qualifications (expert personnel) or who have received the relevant training from Pfeiffer Vacuum.

1.3 Conventions

1.3.1 Instructions in the text

Usage instructions in the document follow a general structure that is complete in itself. The required action is indicated by an individual step or multi-part action steps.

Individual action step

A horizontal, solid triangle indicates the only step in an action.

- This is an individual action step.

Sequence of multi-part action steps

The numerical list indicates an action with multiple necessary steps.

1. Step 1
2. Step 2
3. ...

1.3.2 Pictographs

Pictographs used in the document indicate useful information.



Note



Tip

1.3.3 Stickers on the product

This section describes all the stickers on the product along with their meanings.

	Rating plate The rating plate of the turbopump is located on the lower part of the vacuum pump.
	Operating instructions note This sticker indicates that this operating instructions must be read before performing any tasks.
	Protection class This sticker describes protection class 1 for the product. The positioning indicates the position for the ground connection.
	Warranty seal The product is sealed ex-factory. Damaging or removing a warranty seal results in loss of the warranty.

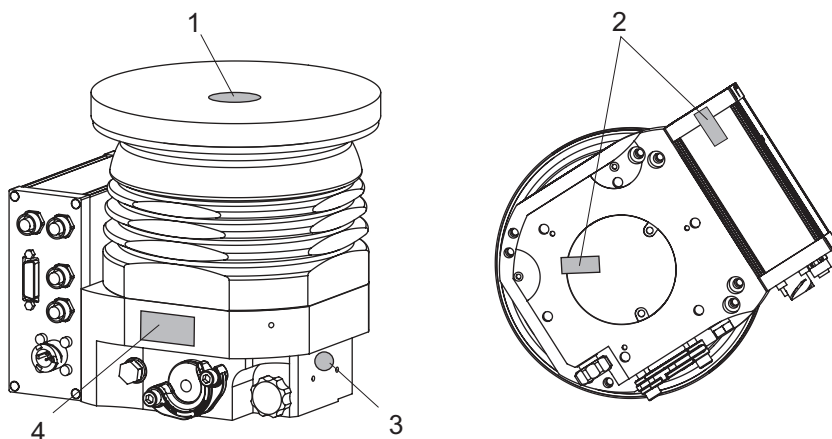


Fig. 1: Position of the stickers on the product

- | | |
|-------------------------------|---|
| 1 Operating instructions note | 3 Information regarding ground connection |
| 2 Warranty seal | 4 Rating plate of the turbopump |

1.3.4 Abbreviations

Abbreviation	Meaning in this document
CF	Flange: Metal-sealed connector in accordance with ISO 3669
d	Diameter value (in mm)
DC	Direct current
DCU	Display Control Unit (Pfeiffer Vacuum display and control unit)
DN	Nominal diameter as size description
f	Rotation speed value of a vacuum pump (frequency, in rpm or Hz)
HPU	Handheld Programming Unit. Aid for control and monitoring of pump parameters
HV	High vacuum flange, high vacuum side
ISO	Flange: Connector in accordance with ISO 1609 and ISO 2861
LED	Light emitting diode
PE	Earthed conductor (protective earth)
[P:xxx]	Electronic drive unit control parameters. Printed in bold as a three-digit number in square brackets. Frequently displayed in conjunction with a short description. Example: [P:312] software version
remote	26-pole D-Sub connecting socket on the turbopump electronic drive unit
S1	S1 switch on power supply pack
WAF	width across flats
T	Temperature (in °C)
TC	Turbopump electronic drive unit (turbo controller)
TPS	Voltage supply (turbo power supply)
VV	Fore-vacuum flange, fore-vacuum connection

Tbl. 1: Abbreviations used in this document

1.4 Trademark proof

- DeviceNet® is a registered trademark of Open DeviceNet Vendor Association Inc.
- Profibus® is a registered trademark of Profibus Nutzerorganisation e.V.
- EtherCAT® is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

2 Safety

2.1 General safety information

The following 4 risk levels and 1 information level are taken into account in this document.

DANGER

Immediately pending danger

Indicates an immediately pending danger that will result in death or serious injury if not observed.

- Instructions to avoid the danger situation

WARNING

Potential pending danger

Indicates a pending danger that could result in death or serious injury if not observed.

- Instructions to avoid the danger situation

CAUTION

Potential pending danger

Indicates a pending danger that could result in minor injuries if not observed.

- Instructions to avoid the danger situation

NOTICE

Danger of damage to property

Is used to highlight actions that are not associated with personal injury.

- Instructions to avoid damage to property



Notes, tips or examples indicate important information about the product or about this document.

2.2 Safety instructions

All safety instructions in this document are based on the results of the risk assessment carried out in accordance with Machinery Directive 2006/42/EC Annex I and EN ISO 12100 Section 5. Where applicable, all life cycle phases of the product were taken into account.

Risks during transport

WARNING

Danger of serious injury due to falling objects

Due to falling objects there is a risk of injuries to limbs through to broken bones.

- Take particular care and pay special attention when transporting products manually.
- Do not stack the products.
- Wear protective equipment, e.g. safety shoes.

Risks during installation

⚠ DANGER**Danger to life from electric shock**

Power supply packs that are not specified or are not approved will lead to severe injury to death.

- ▶ Make sure that the power supply pack meets the requirements for double isolation between mains input voltage and output voltage, in accordance with IEC 61010-1 IEC 60950-1 and IEC 62368-1.
- ▶ Make sure that the power supply pack meets the requirements in accordance with IEC 61010-1 IEC 60950-1 and IEC 62368-1.
- ▶ Where possible, use original power supply packs or only power supply packs that correspond with the applicable safety regulations.

⚠ WARNING**Risk of danger to life through missing mains disconnection device**

The vacuum pump and electronic drive unit are **not** equipped with a mains disconnection device (mains switch).

- ▶ Install a mains disconnection device according to SEMI-S2.
- ▶ Install a circuit breaker with an interruption rating of at least 10,000 A.

⚠ WARNING**Risk of injury due to incorrect installation**

Dangerous situations may arise from unsafe or incorrect installation.

- ▶ Do not carry out your own conversions or modifications on the unit.
- ▶ Ensure the integration into an Emergency Off safety circuit.

⚠ WARNING**Risk of cuts on moving, sharp-edged parts when reaching into the open high vacuum flange**

With the high vacuum flange open, access to sharp-edged parts is possible. A manual rotation of the rotor increases the danger situation. There is the risk of cuts, up to the separation of body parts (e.g. fingertips). There is a risk of hair and loose clothing being drawn in. Objects falling in destroy the turbopump during subsequent operation.

- ▶ Only remove the original protective covers immediately prior to connecting the high vacuum flange.
- ▶ Do not reach into the high vacuum connection.
- ▶ Wear protective gloves during installation.
- ▶ Do not start the turbopump with open vacuum connections.
- ▶ Always carry out the mechanical installation before electrical connection.
- ▶ Prevent access to the high vacuum connection of the turbopump from the operator side (e.g. open vacuum chamber).

⚠ WARNING**Danger to life from poisoning where toxic process media leak from damaged connections**

Sudden twisting of the turbopump in the event of a fault causes fittings to accelerate. There is the risk of damaging on-site connections (e.g., fore-vacuum line) and resulting leaks. This results in leakage of process media. In processes involving toxic media, there is a risk of injury and danger to life due to poisoning.

- ▶ Keep masses connected to the turbopump as low as possible.
- ▶ Use flexible lines to connect to the turbopump where necessary.

WARNING

Risk of injury caused by the turbopump breaking away with the vibration compensator in the event of a malfunction

Sudden jamming of the rotor generates high destructive torques in accordance with ISO 27892. When using a vibration compensator, this will probably lead to the turbopump being sheared off in use. The energy that this would release could throw the entire turbopump or shattered pieces from its interior through the surrounding space. Potentially dangerous gases can escape. There is a risk of very serious injuries, including death, and extensive property damage.

- ▶ Take suitable safety precautions on-site for the compensation of the occurring torques.
- ▶ Before installing a vibration compensator, you must first of all contact Pfeiffer Vacuum.

WARNING

Danger of cut injuries from unexpected start up.

The use of mating plugs of the electronic drive unit (accessories) enables the automatic run-up of the vacuum pump as soon the power is turned on. Attaching mating plugs before or during the installation leads to the movement of parts hence the risk of cut injuries by sharp-edged in the exposed high vacuum flange.

- ▶ Only connect mating plugs after the mechanical installation.
- ▶ Only switch on the vacuum pump immediately prior to operation.

Risks during operation

WARNING

Risk of burns on hot surfaces when using additional equipment for heating during operation

The use of additional equipment for heating the vacuum pump or for optimizing the process generates very high temperatures on surfaces that can be touched. There is a risk of burning.

- ▶ If necessary, set up a contact guard.
- ▶ If necessary, apply the warning stickers provided for this at the danger points.
- ▶ Ensure adequate cooling down before working on the vacuum pump or in its vicinity.
- ▶ Wear protective equipment, e.g., gloves.

WARNING

Risk of serious injury in the event of vacuum pump destruction due to over pressure

Gas entry with very high over pressure results in destruction of the vacuum pump. There is a risk of serious injury due to ejected objects.

- ▶ Never exceed the permissible 1500 hPa (absolute) inlet pressure on the suction side or the venting and sealing gas connection.
- ▶ Make sure that high, process-related over pressures cannot directly enter the vacuum pump.

CAUTION

Risk of injuries due to contact with vacuum when venting

While venting the vacuum pump there is a risk of minor injuries due to the direct contact of body parts with the vacuum, e.g. hematomas.

- ▶ Do not fully unscrew the venting screw out of the housing during venting.
- ▶ Keep a distance from automatic venting device, such as venting valves.

Risks during maintenance, decommissioning and disposal

WARNING

Danger to life from electric shock during maintenance and service work

The device is only completely de-energized when the mains plug has been disconnected and the turbopump is at a standstill. There is a danger to life from electric shock when making contact with live components.

- ▶ Before performing all work, switch off the main switch.
- ▶ Wait until the turbopump comes to a standstill (rotation speed =0).
- ▶ Remove the mains plug from the device.
- ▶ Secure the device against unintentional restarting.

WARNING

Health hazard through poisoning from toxic contaminated components or devices

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

WARNING

Risk of cuts on moving, sharp-edged parts when reaching into the open high vacuum connection

Incorrect handling of the turbopump before maintenance work results in hazardous situations with risk of injury. There is a risk of cuts from accessing sharp-edged, rotating parts when removing the turbopump.

- ▶ Wait until the turbopump comes to a standstill (rotation speed $f=0$).
- ▶ Switch the turbopump off properly.
- ▶ Secure the turbopump against re-start.
- ▶ Seal open connections immediately following removal, using the original protective cover.

WARNING

Risk of poisoning from contact with harmful substances

The operating fluid reservoir and parts of the turbopump may contain toxic substances from pumped media.

- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Prevent health hazards or environmental impacts with adequate safety precautions.
- ▶ Observe the operating fluid safety data sheet.
- ▶ Dispose of the operating fluid reservoir according to applicable regulations.

Risks in the event of malfunctions

WARNING

Danger to life from electric shock in the event of a fault

In the event of a fault, devices connected to the mains may be live. There is a danger to life from electric shock when making contact with live components.

- ▶ Always keep the mains connection freely accessible so you can disconnect it at any time.

WARNING

Danger to life from the turbopump breaking away in the event of a fault

Sudden jamming of the rotor generates high destructive torques in accordance with ISO 27892. If the turbopump is **not** properly secured, it can shear off. The energy that this would release could throw the entire turbopump or shattered pieces from its interior through the surrounding space. Potentially dangerous gases can escape. There is a risk of very serious injuries, including death, and extensive property damage.

- ▶ Follow the installation instructions for this turbopump.
- ▶ Observe the requirements regarding stability and design of the counter flange.
- ▶ Use only original accessories or fixing material approved by Pfeiffer Vacuum for the installation.

WARNING

Danger to life from poisoning where toxic process media leak from damaged connections

Sudden twisting of the turbopump in the event of a fault causes fittings to accelerate. There is the risk of damaging on-site connections (e.g., fore-vacuum line) and resulting leaks. This results in leakage of process media. In processes involving toxic media, there is a risk of injury and danger to life due to poisoning.

- ▶ Keep masses connected to the turbopump as low as possible.
- ▶ Use flexible lines to connect to the turbopump where necessary.

WARNING

Risk of injury caused by the turbopump breaking away with the vibration compensator in the event of a malfunction

Sudden jamming of the rotor generates high destructive torques in accordance with ISO 27892. When using a vibration compensator, this will probably lead to the turbopump being sheared off in use. The energy that this would release could throw the entire turbopump or shattered pieces from its interior through the surrounding space. Potentially dangerous gases can escape. There is a risk of very serious injuries, including death, and extensive property damage.

- ▶ Take suitable safety precautions on-site for the compensation of the occurring torques.
- ▶ Before installing a vibration compensator, you must first of all contact Pfeiffer Vacuum.

2.3 Safety precautions



Duty to provide information on potential dangers

The product holder or user is obliged to make all operating personnel aware of dangers posed by this product.

Every person who is involved in the installation, operation or maintenance of the product must read, understand and adhere to the safety-related parts of this document.



Infringement of conformity due to modifications to the product

The Declaration of Conformity from the manufacturer is no longer valid if the operator changes the original product or installs additional equipment.

- Following the installation into a system, the operator is required to check and re-evaluate the conformity of the overall system in the context of the relevant European Directives, before commissioning that system.

General safety precautions when handling the product

- ▶ Observe all applicable safety and accident prevention regulations.
- ▶ Check that all safety measures are observed at regular intervals.
- ▶ Do not expose body parts to the vacuum.
- ▶ Always ensure a secure connection to the earthed conductor (PE).
- ▶ Never disconnect plug connections during operation.
- ▶ Observe the above shutdown procedures.
- ▶ Before working on the high vacuum connection, wait until the rotor has stopped completely (rotation speed $f = 0$).

- ▶ Never put the device into operation with the high vacuum connection open.
- ▶ Keep lines and cables away from hot surfaces ($> 70^{\circ}\text{C}$).
- ▶ Never fill or operate the unit with cleaning agents or cleaning agent residues.
- ▶ Do not carry out your own conversions or modifications on the unit.
- ▶ Observe the unit protection class prior to installation or operation in other environments.

2.4 Limits of use of the product

Installation location	weatherproof (internal space)
Air pressure	750 hPa to 1060 hPa
Installation altitude	max. 5000 m
Rel. air humidity	max. 80%, at $T < 31^{\circ}\text{C}$, up to max. 50% at $T < 40^{\circ}\text{C}$
Protection class	III
Overvoltage category	II
Permissible protection degree	IP54, Type 12 according to UL 50E
Degree of pollution	2
Ambient temperature	5 °C to 30 °C with convection cooling without gas throughput 5 °C to 35 °C with air cooling 5 °C to 40 °C with water cooling
Maximum permissible surrounding magnetic field	See "Technical data"
Maximum irradiated thermal output	2.4 W
Maximum permissible rotor temperature of the turbo- pump	90 °C
Maximum permissible bakeout temperature at the high vacuum flange	120 °C

Tbl. 2: Permissible ambient conditions



Notes on ambient conditions

The specified permissible ambient temperatures apply to operation of the turbopump at maximum permissible backing pressure or at maximum gas throughput, depending on the cooling type. The turbopump is intrinsically safe thanks to redundant temperature monitoring.

- The reduction in backing pressure or gas throughput permits operation of the turbopump at higher ambient temperatures.
- If the maximum permissible operating temperature of the turbopump is exceeded, the electronic drive unit first reduces the drive output and then switches it off where necessary.

2.5 Proper use

- ▶ Use the turbopump only for generating vacuum.
- ▶ Use the turbopump only in combination with a suitable backing pump that can deliver up to the required maximum fore-vacuum pressure.
- ▶ Use the turbopump only in closed indoor areas.
- ▶ Use the turbopump only for the evacuation of dry and inert gases.

2.6 Foreseeable improper use

Improper use of the product invalidates all warranty and liability claims. Any use that is counter to the purpose of the product, whether intentional or unintentional, is regarded as misuse, in particular:

- Establishing the voltage supply without correct installation
- Installation with non-specified fastening material

- Pumping explosive media
- Pumping of corrosive media
- Pumping of condensing vapors
- Pumping of fluids
- Pumping of dust
- Operation with impermissible high gas throughput
- Operation with impermissible high fore-vacuum pressure
- Operation with excessively high irradiated heat output
- Operation in impermissible high magnetic fields
- Operation in an incorrect gas mode
- Venting with impermissible high venting rates
- Use for pressure generation
- Use in areas with ionizing radiation
- Operation in explosion-hazard areas
- Use in systems in which sporadic loads and vibrations or periodic forces act on the device
- The causing of hazardous operating conditions by a presetting on the electronic drive unit that is contrary to the process
- Use of accessories or spare parts that are not listed in these instructions

2.7 Personnel qualification

The work described in this document may only be carried out by persons who have appropriate professional qualifications and the necessary experience or who have completed the necessary training as provided by Pfeiffer Vacuum.

Training people

1. Train the technical personnel on the product.
2. Only let personnel to be trained work with and on the product when under the supervision of trained personnel.
3. Only allow trained technical personnel to work with the product.
4. Before starting work, make sure that the commissioned personnel have read and understood these operating instructions and all applicable documents, in particular the safety, maintenance and repair information.

2.7.1 Ensuring personnel qualification

Specialist for mechanical work

Only a trained specialist may carry out mechanical work. Within the meaning of this document, specialists are people responsible for construction, mechanical installation, troubleshooting and maintenance of the product, and who have the following qualifications:

- Qualification in the mechanical field in accordance with nationally applicable regulations
- Knowledge of this documentation

Specialist for electrotechnical work

Only a trained electrician may carry out electrical engineering work. Within the meaning of this document, electricians are people responsible for electrical installation, commissioning, troubleshooting, and maintenance of the product, and who have the following qualifications:

- Qualification in the electrical engineering field in accordance with nationally applicable regulations
- Knowledge of this documentation

In addition, these individuals must be familiar with applicable safety regulations and laws, as well as the other standards, guidelines, and laws referred to in this documentation. The above individuals must have an explicitly granted operational authorization to commission, program, configure, mark, and earth devices, systems, and circuits in accordance with safety technology standards.

Trained individuals

Only adequately trained individuals may carry out all works in other transport, storage, operation and disposal fields. Such training must ensure that individuals are capable of carrying out the required activities and work steps safely and properly.

2.7.2 Personnel qualification for maintenance and repair



Advanced training courses

Pfeiffer Vacuum offers advanced training courses to maintenance levels 2 and 3.

Adequately trained individuals are:

- **Maintenance level 1**
 - Customer (trained specialist)
- **Maintenance level 2**
 - Customer with technical education
 - Pfeiffer Vacuum service technician
- **Maintenance level 3**
 - Customer with Pfeiffer Vacuum service training
 - Pfeiffer Vacuum service technician

2.7.3 Advanced training with Pfeiffer Vacuum

For optimal and trouble-free use of this product, Pfeiffer Vacuum offers a comprehensive range of courses and technical trainings.

For more information, please contact [Pfeiffer Vacuum technical training](#).

3 Product description

3.1 Function

The turbopump forms a compact unit with the electronic drive unit. Pfeiffer Vacuum power supply packs provide the voltage supply.

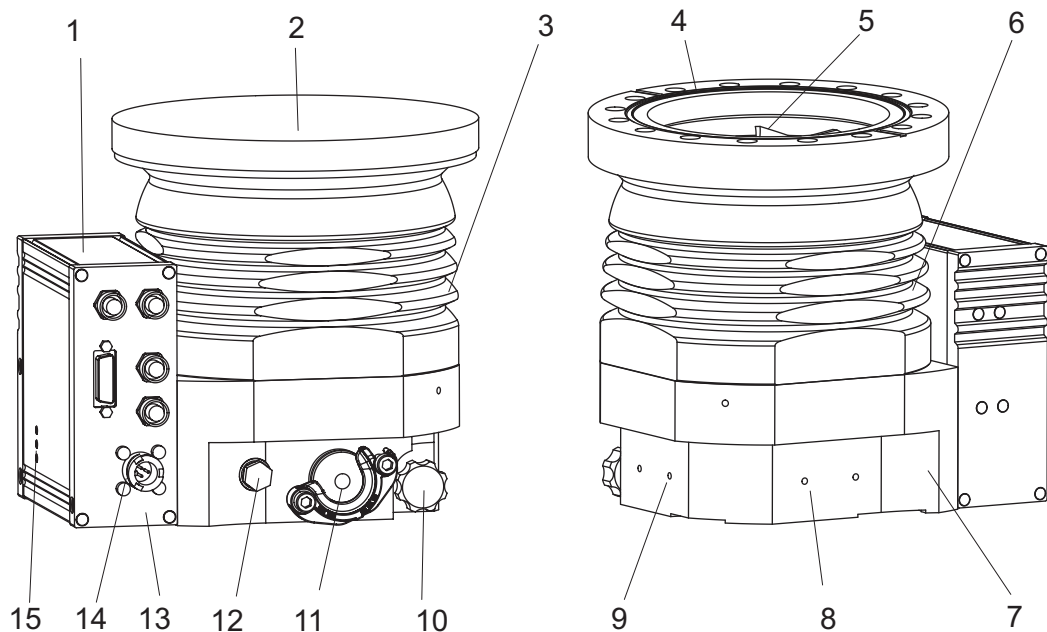


Fig. 2: HiPace 450 design

- | | |
|---|---|
| 1 Electronic drive unit TC 400 | 9 Mounting surface for air cooling (alternative: ground terminal) |
| 2 Protective cover for the high vacuum connection | 10 Venting screw |
| 3 Pump housing, aluminum | 11 Protective cover for fore-vacuum connection, DN 16 ISO-KF |
| 4 High vacuum connection, DN 160 CF-F | 12 Sealing gas connection |
| 5 Turbo rotor | 13 Connecting panel of the electronic drive unit |
| 6 Pump housing, stainless steel | 14 Connecting plug for voltage supply DCin |
| 7 Pump base | 15 LED operating mode display |
| 8 Ground terminal (alternative: mounting surface for air cooling) | |

3.1.1 Cooling

- Convection cooling
- Air cooling (optional)
- Water cooling (optional)

The electronic drive unit automatically regulates the drive power down in the event of excessive temperatures.

3.1.2 Rotor bearing

Hybrid-bearing turbopump

- High vacuum side: wear-free permanent magnetic bearing
- Fore-vacuum side: ball bearing with ceramic balls

Permanent lubrication of the rotor bearing on the fore-vacuum side is ensured by an operating fluid reservoir.

3.1.3 Drive

- Electronic drive unit TC 400
 - Operating voltage 24 V DC
- Electronic drive unit TC 400
 - Operating voltage 48 V DC

3.2 Scope of delivery

- Turbopump with electronic drive unit
- Protective cover for the high vacuum connection
- Protective cover for the fore-vacuum connection
- Operating instructions

3.3 Identifying the product

- To ensure clear identification of the product when communicating with Pfeiffer Vacuum, always keep all of the information on the rating plate to hand.
- Learn about certifications through test seals on the product or at www.certipedia.com with company ID no. 000021320.

3.3.1 Product types

The product designation of Pfeiffer Vacuum turbopumps from the HiPace series is composed of the family name, the size (which is based on the pumping speed of the vacuum pump) and, if required, an additional feature description.

Family	Size/model	Property, attribute, feature
HiPace	10 to 2800	none = Standard version
		mini = Compact version
		U = Overhead version
		C = Corrosive gas version
		P = Process
		M = Active magnetic bearing
		T = Temperature management
		Plus = Low vibration, low magnetic field
		E = High efficiency
		H = High compression
		I = Ion implantation

Tbl. 3: Product designation of Pfeiffer Vacuum HiPace turbopumps

3.3.2 Product features

Feature	Version		
HV flange	DN 160 ISO-K	DN 160 ISO-F	DN 160 CF-F
Flange material	Aluminium	Aluminium	Stainless steel

Tbl. 4: Turbopump features

4 Transportation and Storage

4.1 Transport

WARNING

Danger of serious injury due to falling objects

Due to falling objects there is a risk of injuries to limbs through to broken bones.

- ▶ Take particular care and pay special attention when transporting products manually.
- ▶ Do not stack the products.
- ▶ Wear protective equipment, e.g. safety shoes.



We recommend

Pfeiffer Vacuum recommends keeping the transport packaging and original protective cover.

Instructions for safe transport

- ▶ Transport the turbopump only within the permissible temperature limits.
- ▶ Observe weight specified on the rating plate.
- ▶ Where possible, always transport or ship the turbopump in its original packaging.
- ▶ Always carry the turbopump with both hands.
- ▶ Remove the protective cover only immediately prior to installation.

4.2 Storage



We recommend

Pfeiffer Vacuum recommends storing the products in their original transport packaging.

Storing the turbopump

1. Seal all flange openings with the original protective caps.
2. Seal all other connections (e.g. venting connection) with the corresponding original parts.
3. Store the turbopump only indoors within the permissible temperature limits.
4. In rooms with humid or aggressive atmospheres: Hermetically seal the turbopump together with a drying agent in a plastic bag.

5 Installation

The installation of the turbopump and its fastening is of outstanding importance. The rotor of the turbopump revolves at very high speed. In practice it is not possible to exclude the risk of the rotor touching the stator (e.g. due to the penetration of foreign bodies into the high vacuum connection). The kinetic energy released acts on the housing and on the anchoring of the turbopump within fractions of a second.

Comprehensive tests and calculations conforming to ISO 27892 confirm the safety of the turbopump both against crashes (destruction of the rotor blade) and against bursting (breakage of the rotor shaft). The experimental and theoretical results are expressed in safety measures and recommendations for the correct and safe fastening of the turbopump.

5.1 Preparatory work

WARNING

Risk of cuts on moving, sharp-edged parts when reaching into the open high vacuum flange

With the high vacuum flange open, access to sharp-edged parts is possible. A manual rotation of the rotor increases the danger situation. There is the risk of cuts, up to the separation of body parts (e.g. fingertips). There is a risk of hair and loose clothing being drawn in. Objects falling in destroy the turbopump during subsequent operation.

- ▶ Only remove the original protective covers immediately prior to connecting the high vacuum flange.
- ▶ Do not reach into the high vacuum connection.
- ▶ Wear protective gloves during installation.
- ▶ Do not start the turbopump with open vacuum connections.
- ▶ Always carry out the mechanical installation before electrical connection.
- ▶ Prevent access to the high vacuum connection of the turbopump from the operator side (e.g. open vacuum chamber).

General notes for the installation of vacuum components

- ▶ Choose an installation location that permits access to the product and to supply lines at all times.
- ▶ Observe the ambient conditions given for the limits of use.
- ▶ Provide the highest possible level of cleanliness during assembly.
- ▶ Ensure that flange components during installation are grease-free, dust-free and dry.

Select the installation location

1. Observe the instructions for transport to the installation location.
2. Make sure that there are sufficient cooling options for the turbopump.
3. Install suitable shielding if the surrounding magnetic fields exceed the permissible levels.
4. Install suitable shielding so that the irradiated thermal output does not exceed the permissible values when high temperatures occur due to the process.
5. Observe the permissible temperatures for the vacuum connection.

5.2 Connecting the high vacuum side

5.2.1 Requirements for the dimensioning of a counter flange

NOTICE

Risk of damage due to incorrect counter flange design

Unevenness on the operator-side counter flange results in stresses in the vacuum pump housing, even when properly attached. This can produce leakage or negative changes in running characteristics.

- ▶ Adhere to the shape tolerances for the counter flange.
- ▶ Observe the maximum flatness deviations over the entire surface.



Superstructural parts and fittings on the high vacuum connection

Installing superstructural parts and fittings to the high vacuum connection is the responsibility of the operating company. The loading capacity of the high vacuum flange is specific for the turbopump used.

- The total weight of superstructural parts must not exceed the maximum axial values specified.
- Make sure that all the torques generated if the rotor blocks suddenly, are absorbed by the system on the operator side and the high vacuum connection.
- Only use the approved mounting kits of Pfeiffer Vacuum for the high vacuum connection of the turbopump.

Parameter	HiPace 450
Maximum torque occurring in the event of a burst ¹⁾	3500 Nm
Maximum permissible axial load on the high vacuum flange ²⁾	1000 N (equivalent to 100 kg)
Flatness	± 0.05 mm
Minimum tensile strength of the flange material in all operating states in relation to the engagement depth of the fixing screws	170 N/mm ² at 2.5 x d 270 N/mm ² at 1.5 x d
Maximum permissible rotor temperature	90 °C

Tbl. 5: Requirements for the dimensioning of high vacuum connection supplied by the customer

5.2.2 Considering earthquake protection

NOTICE

Vacuum pump damage caused by external vibrations

In the event of earthquakes or other external vibrations, there is the risk of the rotor coming into contact with the safety bearings, or the housing wall touching the turbopump. This can produce mechanical loads up to and including destruction of the turbopump.

- Make sure that all flange and safety connections absorb the resulting forces.
- Secure the vacuum chamber against displacement or tipping.

1) The theoretically calculated torque in the event of a burst (rotor shaft breakage) according to ISO 27892 was not reached in any experimental test.
2) A one-sided load is not permitted.

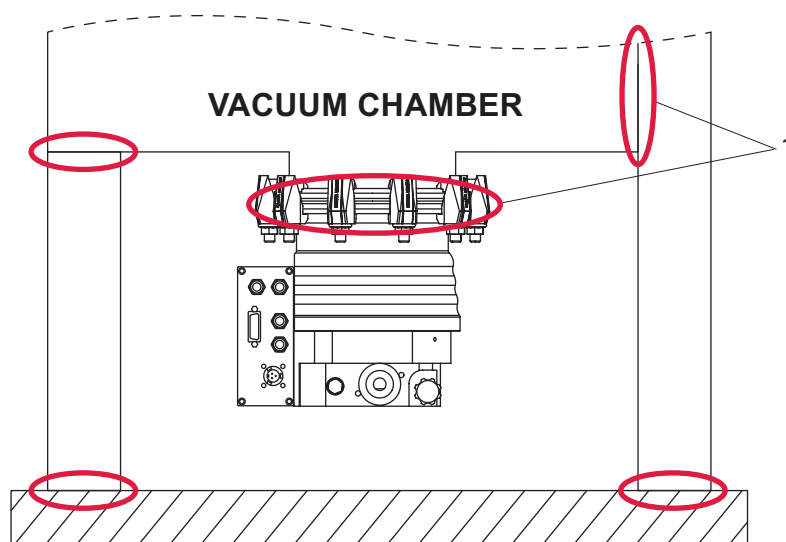


Fig. 3: Example: Secure against displacement and tipping caused by external vibrations

1 Safety connection, customer-side

5.2.3 Using a splinter shield or protective screen

Pfeiffer Vacuum centering rings with splinter shield or protective screen in the high vacuum flange protect the turbopump against foreign matter from the vacuum chamber. The pumping speed of the turbopump reduces according to the passage guide values and the size of the high vacuum flange.

Flange size	Reduced pumping speed in % by gas type			
	H ₂	He	N ₂	Ar
Splinter shield DN 160	6	9	20	23
Protective screen DN 160	1	2	6	7

Tbl. 6: Reduction of the pumping speed when using a splinter shield or protective screen

- With ISO flanges, use centering rings with protective screen or splinter shield.

5.2.4 Using the vibration compensator

Pfeiffer Vacuum vibration compensators are suitable for use on vibration-sensitive systems.

⚠ WARNING

Risk of injury caused by the turbopump breaking away with the vibration compensator in the event of a malfunction

Sudden jamming of the rotor generates high destructive torques in accordance with ISO 27892. When using a vibration compensator, this will probably lead to the turbopump being sheared off in use. The energy that this would release could throw the entire turbopump or shattered pieces from its interior through the surrounding space. Potentially dangerous gases can escape. There is a risk of very serious injuries, including death, and extensive property damage.

- Take suitable safety precautions on-site for the compensation of the occurring torques.
- Before installing a vibration compensator, you must first of all contact Pfeiffer Vacuum.

Installing the vibration compensator

1. Install the vibration compensator only with vertical passage.
2. Consider the flow resistance.
3. Secure the turbopump additionally to the high vacuum flange.
4. Observe the fastening of the ISO flanges.

5.2.5 Mounting orientations

Pfeiffer Vacuum turbopumps from the HiPace series are suitable for use with dry compressing backing pumps for mounting in **all** orientations.

- ▶ When using oil-sealed backing pumps, avoid backflow from the fore-vacuum range.

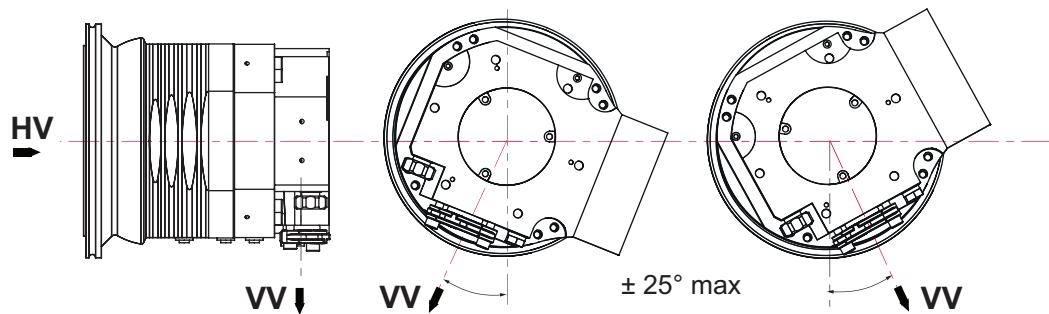


Fig. 4: Recommended alignment of the fore-vacuum connection when using oil-sealed backing pumps

Determine a horizontal mounting orientation of the turbopump with oil-sealed backing pumps

1. Always align the fore-vacuum connection downwards vertically.
 - Permissible deviation $\pm 25^\circ$
2. Support the tube connections in front of the turbopump.
3. Do not allow any forces from the piping system to act on the turbopump.
4. Do not load the high vacuum flange of the turbopump on one side.

5.2.6 Attaching ISO-K flange onto ISO-K



ISO flange connections

For the connection of flanges in ISO-KF or ISO-K design, twisting may occur in the event of sudden blockage of the rotor, despite correct installation.

- Leak-tightness of the flange connection, however, is not jeopardized in this regard.

Required tools

- Wrench, WAF 15
- Calibrated torque wrench (Tightening factor ≤ 1.6)

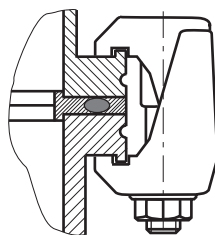


Fig. 5: Flange connection ISO-K to ISO-F, bracket screws

Connection with bracket screw

1. For the connection of the turbopump, use only the approved mounting kits from Pfeiffer Vacuum.
2. Connect the flange with the components of the mounting kit according to the figure.
3. Use for all prescribed components for the turbopump.
4. Tighten the bracket screws cross-wise in 3 steps.
 - Tightening torque: **5, 15, 25 \pm 2 Nm**

5.2.7 Attaching ISO-K flange to ISO-F

The connection types for ISO-K flange installation with ISO-F flange are:

- "Hexagon head screw and tapped hole"
- "Stud screw with tapped hole"
- "Stud screw with through hole"



ISO flange connections

For the connection of flanges in ISO-KF or ISO-K design, twisting may occur in the event of sudden blockage of the rotor, despite correct installation.

- Leak-tightness of the flange connection, however, is not jeopardized in this regard.

Required tools

- Hexagon wrench (15 WAF)
- Calibrated torque wrench (tightening factor ≤ 1.6)

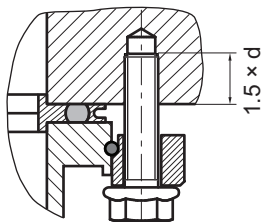


Fig. 6: Flange connection ISO-K to ISO-F, hexagon head screw and tapped hole

Connection of the hexagon head screw and tapped hole

1. Only use the approved mounting kits of Pfeiffer Vacuum for the connection of the turbopump.
2. Place the collar flange over the high vacuum flange of the turbopump.
3. Insert the snap ring in the side groove on the high vacuum flange of the turbopump.
4. Attach the turbopump with collar flange, snap ring and centering ring to the counter flange according to the figure.
5. Use all prescribed components for the turbopump.
6. Screw the hexagon head screws into the tapped holes.
 - Observe the minimum tensile strength of the flange material and the screw depth.
7. Fasten the hexagon head screws cross-wise in 3 steps.
 - Tightening torque: **5, 15, 25 \pm 2 Nm**

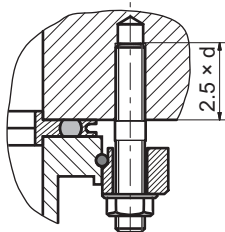


Fig. 7: Flange connection ISO-K to ISO-F, stud screw and tapped hole

Connection of the stud screw and tapped hole

1. Only use the approved mounting kits of Pfeiffer Vacuum for the connection of the turbopump.
2. Screw in the required number of stud screws with the shorter end in the holes on the counter flange.
 - Observe the minimum tensile strength of the flange material and the screw depth.
3. Place the collar flange over the high vacuum flange of the turbopump.
4. Insert the snap ring in the side groove on the high vacuum flange of the turbopump.
5. Attach the turbopump with collar flange, snap ring and centering ring to the counter flange according to the figure.
6. Use all prescribed components for the turbopump.
7. Secure the nuts cross-wise in 3 steps.
 - Tightening torque: **5, 15, 25 \pm 2 Nm**

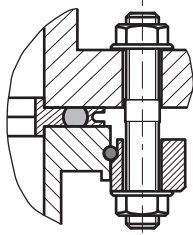


Fig. 8: Flange connection ISO-K to ISO-F, stud screw and through hole

Connection of the stud screw and through hole

1. Only use the approved mounting kits of Pfeiffer Vacuum for the connection of the turbopump.
2. Place the collar flange over the high vacuum flange of the turbopump.
3. Insert the snap ring in the side groove on the high vacuum flange of the turbopump.
4. Attach the turbopump with collar flange, snap ring and centering ring to the counter flange according to the figure.
5. Use all prescribed components for the turbopump.
6. Tighten the nuts cross-wise in 3 steps.
7. Tightening torque: **5, 15, 25 ± 2 Nm**

5.2.8 Attaching ISO-F flange to ISO-F

The connection types for ISO-F flange installation with ISO-F flange are:

- "Hexagon head screw and tapped hole"
- "Stud screw with tapped hole"
- "Stud screw with through hole"

Required tools

- Hexagonal wrench (15 WAF)
- Calibrated torque wrench (tightening factor ≤ 1.6)

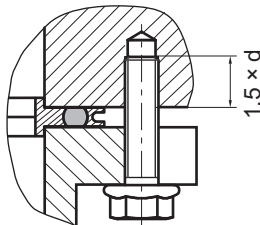


Fig. 9: Flange connection ISO-F, hexagon head screw and tapped hole

Connection of the hexagon head screw and tapped hole

1. Only use the approved mounting kits of Pfeiffer Vacuum for the connection of the turbopump.
2. Attach the turbopump with centering ring to the counter flange according to the figure.
3. Use for all prescribed components for the turbopump.
4. Screw the required number of hexagon head screws into the tapped hole.
 - Observe the minimum tensile strength of the flange material and the screw depth.
5. Fasten the hexagon head screws cross-wise in 3 steps.
 - Tightening torque: **5, 15, 22 ± 2 Nm**

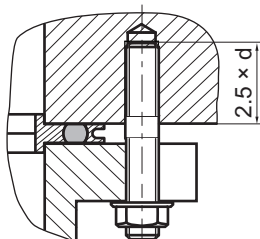


Fig. 10: Flange connection ISO-F, stud screw and tapped hole

Connection of the stud screw and tapped hole

1. Only use the approved mounting kits of Pfeiffer Vacuum for the connection of the turbopump.
2. Screw in the stud screws with the shorter end in the tapped holes on the counter flange.
 - Observe the minimum tensile strength of the flange material and the screw depth.
3. Attach the turbopump with centering ring to the counter flange according to the figure.
4. Use for all prescribed components for the turbopump.
5. Secure the hexagon nuts.
6. Tighten the nuts cross-wise in 3 steps.
 - Tightening torque: **5, 15, 22 ± 2 Nm**

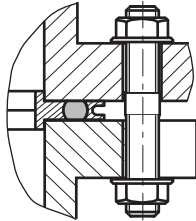


Fig. 11: Flange connection ISO-F, stud screw and through hole

Connection of the stud screw and through hole

1. Only use the approved mounting kits of Pfeiffer Vacuum for the connection of the turbopump.
2. Attach the turbopump with collar flange, snap ring and centering ring to the counter flange according to the figure.
3. Use for all prescribed components for the turbopump.
4. Fasten the screw connections cross-wise in 3 steps.
 - Tightening torque: **5, 15, 22 ± 2 Nm**

5.2.9 Attaching CF flange to CF-F

The connection types for CF installation with CF flange are:

- "Hexagon head screw and through hole"
- "Stud screw with tapped hole"
- "Stud screw with through hole"

NOTICE

Leaks may occur due to the incorrect installation of CF flanges

Inadequate cleanliness when handling CF flanges and copper gaskets results in leaks and may cause process damage.

- ▶ Always wear suitable gloves before touching or fitting any components.
- ▶ Fit seals only if dry and free of grease.
- ▶ Take care of damaged surfaces and cut edges.
- ▶ Replace the damaged components.

Required tools

- Hexagonal wrench (13 WAF)
- Calibrated torque wrench (tightening factor ≤ 1.6)

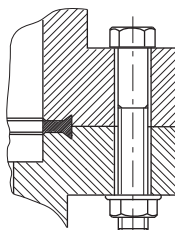


Fig. 12: Flange connection CF-F, hexagon head screw and through hole

Connection of the hexagon head screw and through holes

1. For the connection of the turbopump, use only the approved mounting kits from Pfeiffer Vacuum.
2. If used: Insert the protective screen or splinter shield with clamping lugs downwards in the turbopump high vacuum flange.
3. Place the seal exactly in the hollow.
4. Connect the flange with the components of the mounting kit according to the figure.
5. Tighten the screw couplings all the way around.
 - Tightening torque: **$22 \pm 2 \text{ Nm}$**
6. Then check the torque, since flowing of the sealing material may make it necessary to re-tighten the screws.

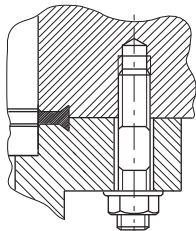


Fig. 13: Flange connection CF-F, stud screw and tapped hole

Connection of the stud screw and tapped hole

1. For the connection of the turbopump, use only the approved mounting kits from Pfeiffer Vacuum.
2. Screw in the required number of stud screws with the shorter end in the holes on the counter flange.
3. If used: Insert the protective screen or splinter shield with clamping lugs downwards in the turbopump high vacuum flange.
4. Place the seal exactly in the hollow.
5. Connect the flange with the components of the mounting kit according to the figure.
6. Tighten the screw couplings all the way around.
 - Tightening torque: **$22 \pm 2 \text{ Nm}$**
7. Then check the torque, since flowing of the sealing material may make it necessary to re-tighten the screws.

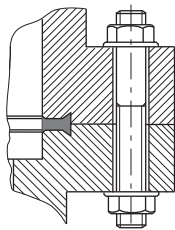


Fig. 14: Flange connection CF-F, stud screw and through hole

Connection of the stud screw and through hole

1. For the connection of the turbopump, use only the approved mounting kits from Pfeiffer Vacuum.
2. If used: Insert the protective screen or splinter shield with clamping lugs downwards in the turbopump high vacuum flange.
3. Place the seal exactly in the hollow.
4. Connect the flange with the components of the mounting kit according to the figure.
5. Tighten the screw couplings all the way around.
 - Tightening torque: **$22 \pm 2 \text{ Nm}$**
6. Then check the torque, since flowing of the sealing material may make it necessary to re-tighten the screws.

5.3 Connecting the fore-vacuum side

⚠ WARNING

Danger to life from poisoning where toxic process media leak from damaged connections

Sudden twisting of the turbopump in the event of a fault causes fittings to accelerate. There is the risk of damaging on-site connections (e.g., fore-vacuum line) and resulting leaks. This results in leakage of process media. In processes involving toxic media, there is a risk of injury and danger to life due to poisoning.

- ▶ Keep masses connected to the turbopump as low as possible.
- ▶ Use flexible lines to connect to the turbopump where necessary.



Suitable backing pump

Use the turbopump only in combination with a suitable backing pump that can deliver up to the required maximum fore-vacuum pressure. To achieve the fore-vacuum pressure, use a suitable vacuum pump or a pumping station from the Pfeiffer Vacuum range.

In this case, the backing pump is also controlled directly via the turbopump electronic drive unit interfaces (e.g., relay box or connection cable).

Required tools

- Allen key, WAF 5 mm
- Calibrated torque wrench (tightening factor ≤ 1.6)

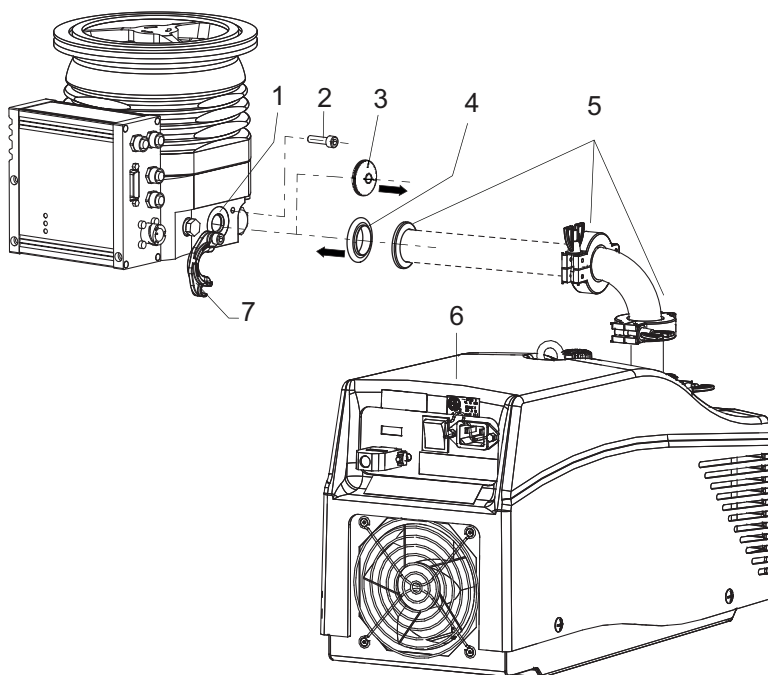


Fig. 15: Example of fore-vacuum connection on HiPace 450

- | | |
|------------------------------------|--|
| 1 Turbopump fore-vacuum connection | 5 Vacuum components DN 16 ISO-KF |
| 2 Cylinder screw | 6 Backing pump (e.g. multi-stage roots pump) |
| 3 Blank flange | 7 Clamp lock |
| 4 Centering ring | |

Establishing the fore-vacuum connection

1. Dismantle the blank flange on the fore-vacuum connection and keep the blank flange in a safe place.
2. With rigid pipe connections, include bellows to attenuate external vibrations.
3. Install a fore-vacuum connection with small flange components, e.g. connection elements and pipe components DN 16 ISO-KF from the [Pfeiffer Vacuum Components Shop](#).
4. Implement measures to counteract the backflow of operating fluids or condensate from the fore-vacuum area.

5. Observe the information in the operating instructions of the backup pump or pumping station when connecting and operating it.
6. Tighten the cylinder screws on the clamp lock evenly.
 - Tightening torque: **2 Nm**.

5.4 Cooling water connection

The HiPace 450 turbopumps are water-cooled as an option.

WARNING

Risk of scalding from suddenly escaping hot cooling water

The turbopump water connections are open to both sides. When connecting the cooling water supply, there is a risk of scalding from suddenly escaping, hot cooling water at over pressure.

- ▶ Prior to installation, ensure that pressure is discharged from the cooling water system, and that it is cooled down.
- ▶ Wear protective equipment, e.g., safety goggles and gloves.

Recommendations for cooling the turbopump

- ▶ Use additional cooling in the event of increased fore-vacuum pressure (> 0.1 hPa).
- ▶ Use additional cooling if operating with high gas throughput.
- ▶ Always use water cooling at ambient temperatures > 35 °C.

Parameter	Cooling water
Appearance	<ul style="list-style-type: none"> • filtered • mechanically clear • visually clear • no turbidity • no sediment • free from grease and oil
pH value	7 to 9
Carbonate hardness, max.	10 °dH 12.53 °e 17.8 °fH 178 ppm CaCO ₃
Chloride content, max.	100 mg/l
Sulfate content, max.	240 mg/l
Carbonic acid content, max.	not detectable
Ammonia content, max.	not detectable
Electrical conductivity, max.	500 µS/cm
Particle size, max.	150 µm
Cooling water temperature	see "Technical data"
Cooling water flow	see "Technical data"
Feed line overpressure, max.	6000 hPa

Tbl. 7: Requirements on the cooling water composition

Connection to the turbopump	External cooling water supply
Banjo fitting with insertion system	Hose cable
	External hose diameter 8 mm
	Internal hose diameter 6 mm

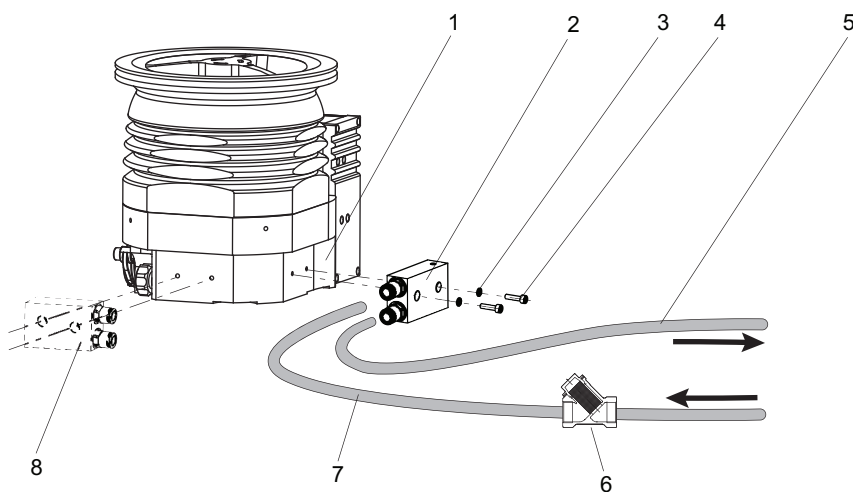
Tbl. 8: Requirements on the cooling water connection

Prerequisites

- The cooling system provided by the customer is closed and depressurized.
- The provided hose connections correspond to the turbopump connections.

Required tools

- Allen key, WAF 3 mm
- Calibrated torque wrench (tightening factor ≤ 1.6)

**Fig. 16: Connecting the cooling water supply**

- | | |
|-----------------------|--|
| 1 Pump base | 5 Return line |
| 2 Cooling water block | 6 Dirt trap |
| 3 Lock washer | 7 Feed line |
| 4 Allen head screw | 8 Alternative positioning of the cooling water block |

Connecting the cooling water supply

1. Select a position for the cooling water block.
2. Mount the cooling water block on the side on the pump lower part.
 - Tightening torque: **2.5 Nm**
3. Insert the hoses for the cooling water feed line and return line as far as they will go into one cooling water connection each.
4. If necessary, use a dirt trap in the feed line.

5.5 Connecting accessories**Installation and operation of accessories**


Pfeiffer Vacuum offers a series of special, compatible accessories for its products.

- Information and ordering options for approved [accessories for hybrid bearing turbopumps](#) can be found online.

**Auxiliary connection to electronic drive unit TC 400 and TM 700**

The electronic drive unit of the turbopump offers space for the connection of maximum 4 accessory devices. M12 connector sockets with the designation "accessory" are available for this purpose.

- The accessory connections have been preconfigured at the factory.
- After connecting pre-configured accessory devices, these are immediately ready for operation according to the factory settings.
- The use of other accessories for turbopumps is possible and requires settings in the configuration of the electronic drive unit.
- The desired accessory output is configured via RS-485 using Pfeiffer Vacuum display and control units or a PC.
- For detailed information see the "Electronic drive unit TC 400" or "Electronic drive unit TC 700" operating instructions.

	Electronic drive unit connection	Accessory connection	Y-connector	Pre-set configuration
	Acc. A	A1	Y-1	Fan (continuous operation)
		A2	Y-2	Backing pump
	Acc. B	B1	Y-1	Venting valve
		B2	Y-2	Heating

Tbl. 9: Pre-set accessory connections to electronic drive unit TC 400

Connecting preconfigured accessories

- ▶ Observe the installation instructions in the operating instructions for the relevant accessory.
- ▶ Note the existing configuration of existing connections and control lines.
- ▶ Connect only matching accessory devices to the electronic drive unit.
- ▶ Use the Y-distributor from the accessories range if you want to connect 3 or 4 devices.

Using additional accessories

- ▶ Observe the installation instructions in the operating instructions for the relevant accessory.
- ▶ Note the existing configuration of existing connections.
- ▶ Use the Pfeiffer Vacuum display and control unit DCU 002, or a DCU with integrated power supply pack.

5.6 Connecting the electrical supply

WARNING

Risk of danger to life through missing mains disconnection device

The vacuum pump and electronic drive unit are **not** equipped with a mains disconnection device (mains switch).

- ▶ Install a mains disconnection device according to SEMI-S2.
- ▶ Install a circuit breaker with an interruption rating of at least 10,000 A.

WARNING

Risk of injury due to incorrect installation

Dangerous situations may arise from unsafe or incorrect installation.

- ▶ Do not carry out your own conversions or modifications on the unit.
- ▶ Ensure the integration into an Emergency Off safety circuit.

5.6.1 Earthing the turbopump

Pfeiffer Vacuum recommends connecting a suitable grounding cable to discharge applicative interferences.

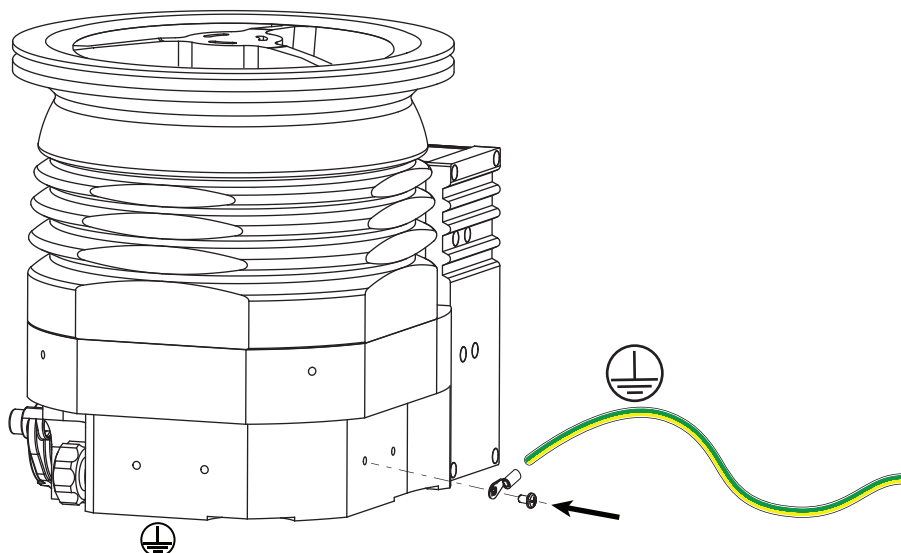


Fig. 17: Example: Connecting the grounding cable

Procedure

1. Use the turbopump ground terminal (M4 female thread).
2. Route the connection in accordance with locally applicable provisions.

5.6.2 Establishing the electric connection

⚠ DANGER

Danger to life from electric shock

Power supply packs that are not specified or are not approved will lead to severe injury to death.

- ▶ Make sure that the power supply pack meets the requirements for double isolation between mains input voltage and output voltage, in accordance with IEC 61010-1 IEC 60950-1 and IEC 62368-1.
- ▶ Make sure that the power supply pack meets the requirements in accordance with IEC 61010-1 IEC 60950-1 and IEC 62368-1.
- ▶ Where possible, use original power supply packs or only power supply packs that correspond with the applicable safety regulations.

⚠ WARNING

Danger of cut injuries from unexpected start up.

The use of mating plugs of the electronic drive unit (accessories) enables the automatic run-up of the vacuum pump as soon the power is turned on. Attaching mating plugs before or during the installation leads to the movement of parts hence the risk of cut injuries by sharp-edged in the exposed high vacuum flange.

- ▶ Only connect mating plugs after the mechanical installation.
- ▶ Only switch on the vacuum pump immediately prior to operation.

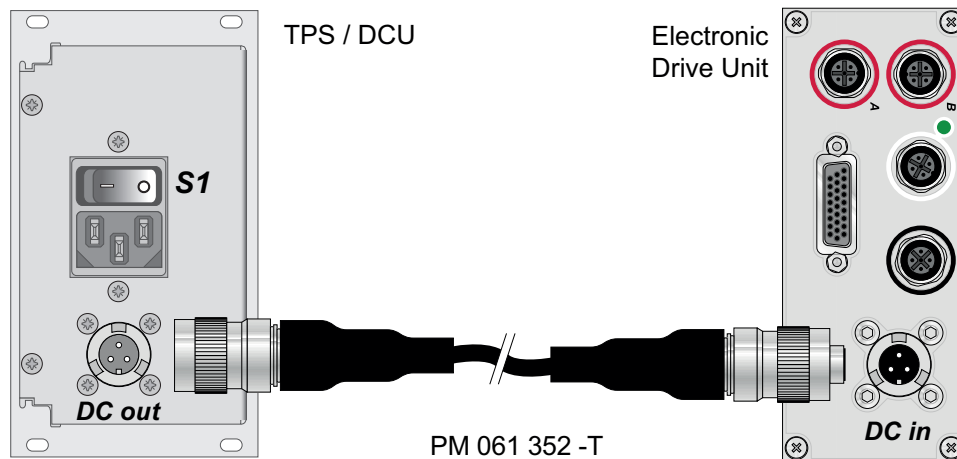


Fig. 18: Connecting the electronic drive unit to a power supply pack

Connecting the electronic drive unit

1. Make sure that you have the correct supply voltage.
2. Make sure that the power supply pack main switch is off prior to connection.
3. Use a suitable connection cable from the Pfeiffer Vacuum accessories range.
4. Insert the connecting cable into the connection "DCin" on the electronic drive unit and close the bayonet lock.
5. Insert the connecting cable into the connection "DCout" on the power supply pack and close the bayonet lock.

6 Operation

6.1 Commissioning

WARNING

Danger of cut injuries from unexpected start up.

The use of mating plugs of the electronic drive unit (accessories) enables the automatic run-up of the vacuum pump as soon the power is turned on. Attaching mating plugs before or during the installation leads to the movement of parts hence the risk of cut injuries by sharp-edged in the exposed high vacuum flange.

- ▶ Only connect mating plugs after the mechanical installation.
- ▶ Only switch on the vacuum pump immediately prior to operation.

NOTICE

Vacuum pump destruction due to excessive energy input during operation

Simultaneous loading by means of high drive power (gas throughput, fore-vacuum pressure), high heat radiation, or strong magnetic fields results in uncontrolled heating of the rotor and can destroy the vacuum pump.

- ▶ Consult Pfeiffer Vacuum before combining varying loads on the vacuum pump. Lower limit values apply.

NOTICE

Turbopump destruction due to gases with too high molecular masses

The pumping of gases with impermissible high molecular masses leads to the destruction of the turbopump.

- ▶ Make sure that the gas mode is set correctly by **[P:027]** in the electronic drive unit.
- ▶ Consult Pfeiffer Vacuum before you use gases with higher molecular masses (> 80).

Important settings and function-related variables are factory-programmed into the vacuum pump electronic drive unit as parameters. Each parameter has a three-digit number and a description. Parameter-driven operation and control is supported via Pfeiffer Vacuum displays and control units, or externally via RS-485 using Pfeiffer Vacuum protocol.

Parameter	Name	Designation	Adjustment, setting
[P:027]	GasMode	Gas mode	0 = heavy gases
[P:035]	CfgAccA1	Accessory connection A1	0 = fan (continuous operation)
[P:036]	CfgAccB1	Accessory connection B1	1 = venting valve
[P:700]	RUTimeSVal	Set value run-up time	8 min.
[P:701]	SpdSwPt1	Rotation speed switch point 1	80 %
[P:707]	SpdSVal	Speed-control operation specification	65 %
[P:708]	PwrSVal	Set value power consumption	100 %
[P:720]	VentSpd	Venting at rotation speed, delayed venting	50 %
[P:721]	VentTime	Venting time, delayed venting	3600 s

Tbl. 10: Factory setting of the electronic drive unit for turbopumps when delivered

Notes for turbopump commissioning

1. When using water cooling, observe the cooling water flow and throughput.
2. When using sealing gas, observe the sealing gas flow and throughput.
3. Provide the current supply for the power supply pack.

6.2 Operating modes

The turbopump can be operated in different modes.

- Operation without control unit
- Operation via connection "E74"
- Operation via "remote" connection
- Operation via interface RS-485 and Pfeiffer Vacuum display and control unit or PC
- Operation via field bus

6.2.1 Operation without operating unit



Automatic start

When using the supplied mating plug on the electronic drive unit or bridging contacts according to the terminal lay-out, the turbopump is ready for operation. Once the supply voltage is provided, the turbopump starts up immediately.

Instructions for operation without control panel

1. Use only the approved Pfeiffer Vacuum mating plug with bridges on the connection of the electronic drive unit.
2. Switch on the mains supply of the turbopump only immediately before operation.

After applying the operating voltage, the electronic drive unit carries out a self-test to check the supply voltage. After completing the self-test successfully, the turbopump starts and activates connected additional equipment according to the configuration.

6.2.2 Operation via multi-function connection "remote"

Remote control is available via the 26-pole D-sub connector with the "remote" designation on the electronic drive unit. The accessible individual functions are mapped to "PLC levels".

Instructions for remote control operation

- See the operating instructions of the electronic drive unit for the standard version.

6.2.3 Operation via connection "E74"

Operation is possible via the 15-pole D-sub connection with the "E74" designation on the electronic drive unit. Besides the signals defined in the Directive SEMI E74-0301, the connection is provided with an inverted alarm signal and an analog output.

Instructions for operation with E74

- See the operating instructions of the electronic drive unit with E74 version.

6.2.4 Operation via Pfeiffer Vacuum display and control unit

The connection of a Pfeiffer Vacuum display and control panel permits the controlling of the turbopump via the parameters fixed in the electronic drive unit.

Instructions for operation with display and control unit

1. When handling the Pfeiffer Vacuum display and control unit, observe the associated operating instructions:
 - "DCU" operating instructions available from the [Download Center](#).
 - "HPU" operating instructions available from the [Download Center](#).
2. Observe the electronic drive unit operating instructions included in the scope of delivery for the turbopump.
3. Connect the display and control unit to the connection "RS-485" on the electronic drive unit.

6.2.5 Operation via field bus

Integrating and operating Pfeiffer Vacuum turbopumps in the customer's field bus system is possible when using an electronic drive unit with a corresponding connection panel.

The following are available:

- Profibus
- EtherCAT
- DeviceNet

Instructions for field bus operation

- ▶ See the operating manual of the electronic drive unit with corresponding connection panel.

6.3 Switching on the turbopump

⚠ WARNING

Risk of burns on hot surfaces when using additional equipment for heating during operation

The use of additional equipment for heating the vacuum pump or for optimizing the process generates very high temperatures on surfaces that can be touched. There is a risk of burning.

- ▶ If necessary, set up a contact guard.
- ▶ If necessary, apply the warning stickers provided for this at the danger points.
- ▶ Ensure adequate cooling down before working on the vacuum pump or in its vicinity.
- ▶ Wear protective equipment, e.g., gloves.

⚠ WARNING

Risk of serious injury in the event of vacuum pump destruction due to over pressure

Gas entry with very high over pressure results in destruction of the vacuum pump. There is a risk of serious injury due to ejected objects.

- ▶ Never exceed the permissible 1500 hPa (absolute) inlet pressure on the suction side or the venting and sealing gas connection.
- ▶ Make sure that high, process-related over pressures cannot directly enter the vacuum pump.









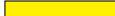



Switching on the turbopump

- ▶ Connect the power supply pack to the mains power supply on the customer-side.
- ▶ Switch on the power supply pack.

6.4 Operation monitoring

6.4.1 Operating mode display via LED

LEDs on the electronic drive unit show the basic operating states of the vacuum pump. A differentiated error and warning display is only possible for operation with the Pfeiffer Vacuum display and control unit or a PC.

LED	Symbol	LED status	Display	Meaning
Green 		Off		Currentless
		On, flashing		"pumping station OFF", rotation speed ≤ 60 rpm
		On, inverse flashing		"pumping station ON", set rotation speed not reached
		On, constant		"pumping station ON", set rotation speed reached
		On, flashing		"pumping station OFF", speed > 60 rpm
Yellow 	⚠	Off		No warning
		On, constant		Warning
Red 	⚡	Off		No error, no warning
		On, constant		Error, malfunction

Tbl. 11: Behavior and meaning of the LEDs on the electronic drive unit

6.4.2 Temperature monitoring

If threshold values are exceeded, output signals from temperature sensors bring the turbopump to a safe condition. Depending on the type, temperature thresholds for warning and error messages are immutably stored in the electronic drive unit. For information purposes, various status requests are set up in the parameter set.

- In order to avoid switching off the turbopump, the electronic drive unit already reduces the power consumption in case of exceeding the warning threshold for excess temperature.
 - Examples are an impermissible motor temperature, or impermissibly high housing temperature.
- Further reduction of drive power and thus decreasing speed can potentially lead to underrun the rotation speed switchpoint. The turbopump switches off.
- Exceeding the temperature threshold for error messages switches off the turbopump immediately.

6.5 Switching off and venting



We recommend

Vent the turbopump after shutdown. By doing so, you prevent particles flowing back into the vacuum system from the fore-vacuum area.

6.5.1 Switching off

Notes for switching off the turbopump

1. Shut down the turbopump via the control unit or remote control.
2. Close the fore-vacuum line.
3. Switch off the backing pump, if necessary.
4. Vent the turbopump (options see below).
5. Close the supply lines (e.g. for cooling water or sealing gas).

6.5.2 Venting

⚠ CAUTION

Risk of injuries due to contact with vacuum when venting

While venting the vacuum pump there is a risk of minor injuries due to the direct contact of body parts with the vacuum, e.g. hematomas.

- ▶ Do not fully unscrew the venting screw out of the housing during venting.
- ▶ Keep a distance from automatic venting device, such as venting valves.

NOTICE

Damage to the turbopump due to non-permissibly fast pressure rise during venting

Non-permissibly high pressure rise rates place a significant load on the rotor and the magnetic bearing of the turbopump. During venting very small volumes in the vacuum chamber or the turbopump, there is a risk of uncontrollable pressure rises. This causes mechanical damage to the turbopump, including potential failure.

- ▶ Observe the prescribed maximum pressure rise speed of **15 hPa/s**.
- ▶ Avoid manual and uncontrolled venting of very low volumes.
- ▶ Where necessary, use a venting valve from the Pfeiffer Vacuum range of accessories.

Manual venting

Manual venting describes the standard process for venting the turbo pumping station.

1. Ensure that the vacuum system is shut down.
2. Open the black venting screw on the turbopump by one revolution maximum.
3. Wait for pressure equalization to atmospheric pressure in the vacuum system.
4. Close the venting screw again.

Use a Pfeiffer Vacuum venting valve

The Pfeiffer Vacuum venting valve is an optional accessory for installation on the turbopump.

The venting valve is normally closed. Control is via the turbopump electronic drive unit, and configuration of parameters **[P:012]** and **[P:030]**. In the event of a power failure, the turbopump continues to deliver sufficient energy during its run-down period to initiate a proper venting process. When power is restored, the venting process is interrupted.

- Switch off the turbopump.
 - The venting process starts automatically.

Venting speed [P:720]	Venting duration [P:721]	Venting duration in the event of a power failure
50 % of rated speed	3600 s	3600 s

Tbl. 12: Factory settings for delayed venting in turbopumps

General information for fast venting

We recommend fast venting of larger volumes in 4 steps.

1. Use a Pfeiffer Vacuum venting valve for the turbopump, or match the valve cross-section to the size of the recipient and maximum venting rate.
2. Vent the vacuum system with a maximum rate of pressure rise of **15 hPa/s** for a duration of 20 seconds.
3. Then vent the system with a second venting valve of any size; for example, directly at the vacuum chamber.
4. Wait for pressure equalization to atmospheric pressure in the vacuum system.

7 Maintenance

7.1 General maintenance information

WARNING

Danger to life from electric shock during maintenance and service work

The device is only completely de-energized when the mains plug has been disconnected and the turbopump is at a standstill. There is a danger to life from electric shock when making contact with live components.

- ▶ Before performing all work, switch off the main switch.
- ▶ Wait until the turbopump comes to a standstill (rotation speed = 0).
- ▶ Remove the mains plug from the device.
- ▶ Secure the device against unintentional restarting.

WARNING

Health hazard through poisoning from toxic contaminated components or devices

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

WARNING

Risk of cuts on moving, sharp-edged parts when reaching into the open high vacuum connection

Incorrect handling of the turbopump before maintenance work results in hazardous situations with risk of injury. There is a risk of cuts from accessing sharp-edged, rotating parts when removing the turbopump.

- ▶ Wait until the turbopump comes to a standstill (rotation speed $f=0$).
- ▶ Switch the turbopump off properly.
- ▶ Secure the turbopump against re-start.
- ▶ Seal open connections immediately following removal, using the original protective cover.

7.2 Checklist for inspection and maintenance



Notes on maintenance intervals

Depending on the process, the required maintenance intervals may be shorter than the reference values specified in the table.

- Consult with Pfeiffer Vacuum Service about shorter maintenance intervals for extreme loads or for specific processes.



Maintenance Level 2 and Level 3

We recommend Pfeiffer Vacuum Service (PV) carry out maintenance work at Level 2 and Level 3 (inspection). If the specified intervals are exceeded, or if maintenance work is carried out improperly, no warranty or liability claims are accepted on the part of Pfeiffer Vacuum. This also applies wherever parts other than original spare parts are used.

Recommendations for performing maintenance measures

- ▶ You can carry out maintenance work at **Level 1** yourself.
- ▶ Utilize a lint-free cloth and a little isopropanol for cleaning.

- Pay attention to when the operating fluid must be changed.
- For any questions relating to maintenance, contact the appropriate Pfeiffer Vacuum Service location.

Action	Inspection	Maintenance level 1	Maintenance level 2	Maintenance level 3	Required material
Described in document	OI	OI/MM	MM	SI	
Interval	If required	≤ 5 years	≤ 5 years	≤ 5 years	
Inspection	■				
Visual and acoustic check	■				
Read out and analyze pump data ³⁾	■				
Optional software update ⁴⁾	■				
Prepare a recommendation for action ⁵⁾	■				
Maintenance level 1 – Replacing the operating fluid reservoir					
Clean the outside of the vacuum pump, clean the bottom part, Replace the operating fluid reservoir, Function test		■			Operating fluid reservoir
Maintenance level 2 – Replacing relevant wear parts					
Clean the outside of the vacuum pump, clean the bottom part, Partially disassemble the vacuum pump, Replace the operating fluid reservoir, Replace the bearing housing, Function test			■		Spare parts package 1 – bearing
Maintenance level 3 – Overhaul					
Dismantle and clean the vacuum pump, Replace all seals and wear parts, Function test				■	Spare parts package 1 – bearing Set of seals

Tbl. 13: Maintenance intervals

7.3 Replacing the operating fluid reservoir

WARNING

Risk of poisoning from contact with harmful substances

The operating fluid reservoir and parts of the turbopump may contain toxic substances from pumped media.

- Decontaminate affected parts before carrying out maintenance work.
- Prevent health hazards or environmental impacts with adequate safety precautions.
- Observe the operating fluid safety data sheet.
- Dispose of the operating fluid reservoir according to applicable regulations.

3) For maintenance by Pfeiffer Vacuum Service.

4) For maintenance by Pfeiffer Vacuum Service.

5) For maintenance by Pfeiffer Vacuum Service.

NOTICE**Damage to sealing surfaces from unsuitable tools**

The use of unsuitable tools for removal or insertion of sealing rings damages the sealing surfaces, causing vacuum pump leakage.

- ▶ Never use sharp, metallic tools (e.g. tweezers).
- ▶ Only remove sealing rings with an O-ring picker.

You can find the safety data sheet in the [Pfeiffer Vacuum Download Center](#).

Prerequisites

- Turbopump switched off
- Vacuum system vented to atmospheric pressure
- Electrical supply disconnected
- All cables disconnected from the electronic drive unit
- All openings sealed with the original protective covers, and where available screw plugs

7.3.1 Removing the operating fluid reservoir**Required consumable material**

- Clean, lint-free cloth
- Laboratory gloves

Required tools

- Allen key, **WAF 3**
- Tweezers
- O-ring picker

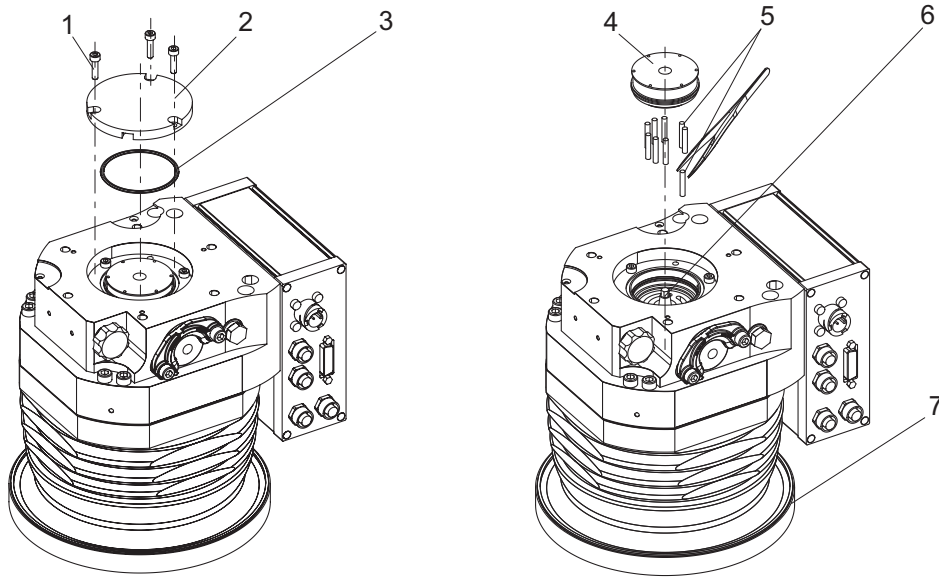


Fig. 19: Removing the operating fluid reservoir

- | | |
|-----------------------------|-----------------------|
| 1 Allen head screw | 5 Capillary rods (9×) |
| 2 Screw cap | 6 Injection tip |
| 3 O-ring | 7 Protective cap |
| 4 Operating fluid reservoir | |

Removing the operating fluid reservoir

1. Wear laboratory gloves to avoid skin contact.
2. Place the turbopump on the closed high vacuum flange.
3. Unscrew all Allen head screws from the screw cap on the pump bottom part.
4. Remove the screw cap.
5. Remove the O-ring from the groove using an O-ring picker.
 - Avoid damage caused by scratches.
6. Remove the operating fluid reservoir from the bearing housing using the tweezers.

7. Pull the old capillary rods out of the pump bottom part with the tweezers.
8. Clean the screw cap with a clean, lint-free cloth.
 - Do **not** use cleaning agents.

7.3.2 Assembling the operating fluid reservoir

Required consumables

- Laboratory gloves
- Operating fluid reservoir

Required tools

- Allen key, **WAF 3**
- Tweezers
- Calibrated torque wrench (tightening factor ≤ 1.6)

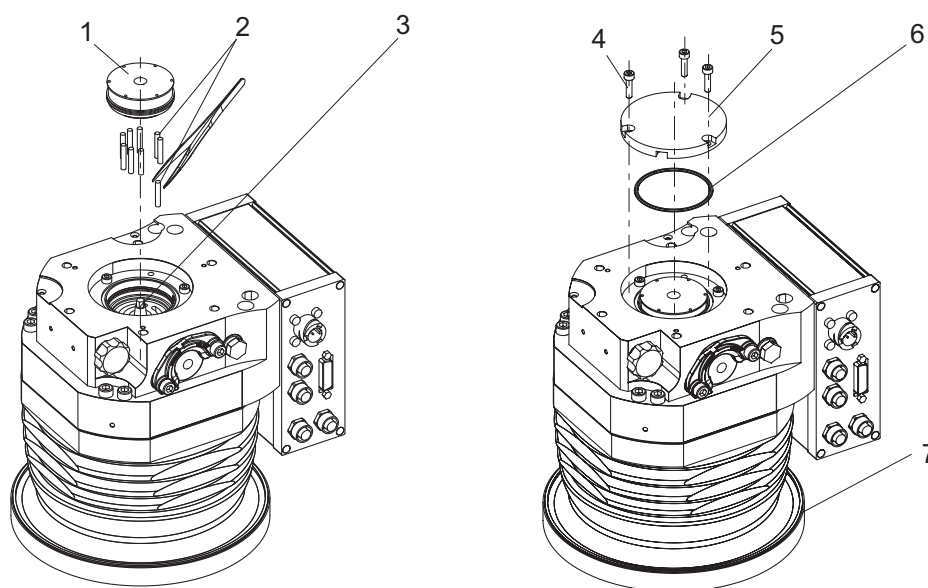


Fig. 20: Assembling the operating fluid reservoir

- | | |
|-----------------------------|------------------|
| 1 Operating fluid reservoir | 5 Screw cap |
| 2 Capillary rods (9×) | 6 O-ring |
| 3 Injection tip | 7 Protective cap |
| 4 Allen head screw | |

Assembling the operating fluid reservoir

1. Wear laboratory gloves to avoid skin contact.
2. Insert all new capillary rods with the tweezers.
3. Insert the operating fluid reservoir into the bearing housing with the felt side in the direction of the injection tip.
 - When doing so, do **not** exert pressure on the operating fluid reservoir.
4. Insert the O-ring in the groove in the pump bottom part.
5. Fit the screw cap.
6. Tighten all 3 Allen head screws uniformly.
 - Tightening torque: **2.5 Nm**.

7.4 Replacing the electronic drive unit

NOTICE

Damage to the turbopump and electronic drive unit due to improper disconnection of components

Even after the mains power is switched off, the turbopump continues to deliver electrical energy during its run-down period. If the turbopump and electronic drive unit are disconnected prematurely, there is the risk of a short-circuit to ground and consequently the destruction of electronic components.

- ▶ Never disconnect the turbopump and electronic drive unit from each other if power is still connected or if the rotor is running.
- ▶ Monitor the turbopump's rotation speed via the parameters available in the electronic drive unit (e.g. **[P:398]**).
- ▶ Wait until the turbopump comes to a standstill (rotation speed $f = 0$).

NOTICE

Property damage from electrostatic discharge

Neglecting the electrostatic hazard for electronic components results in their damage or destruction

- ▶ Implement ESD safety measures at the workstation.
- ▶ Observe EN 61340 "Protection of electronic devices from electrostatic phenomena".



Backing up settings made by the customer

The factory operating parameters are always preset in replacement units. All settings made by the customer to the original electronic drive unit are lost when it is replaced. To preserve your custom settings, you have the following options:

1. Back up all your settings as a parameter set in a HPU.
2. Load a backup parameter set by means of a HPU into the new electronic drive unit.
3. Program the individual settings into the new electronic drive unit by hand.
4. Observe the operating instructions of the electronic drive unit and the HPU.

The electronic drive unit of the turbopump cannot be repaired. In the event of a defect, replace the entire electronic drive unit with a replacement part.

Prerequisites

- Turbopump is switched off ([see chapter "Switching off", page 38](#))
- Vacuum system vented to atmospheric pressure ([see chapter "Venting", page 38](#))
- Electrical supply is disconnected
- All cables disconnected from the electronic drive unit
- All openings sealed with the original protective covers

7.4.1 Removing electronic drive unit

Required tools

- Allen key, **WAF 3**

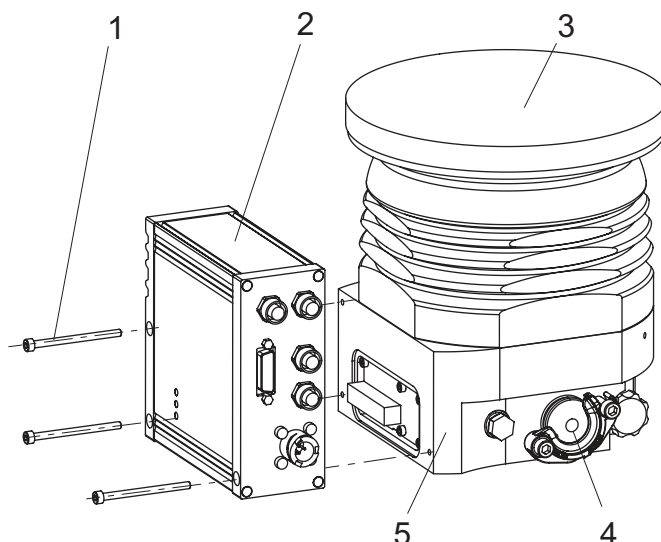


Fig. 21: Removal of electronic drive unit TC 400

- | | |
|---|---------------------------------------|
| 1 Allen head screw | 4 Fore-vacuum connection blank flange |
| 2 Electronic drive unit | 5 Pump base |
| 3 High vacuum connection protective cover | |

Procedure

1. Install the turbopump upright if required.
2. Unscrew all 3 Allen head screws from the electronic drive unit.
3. Pull the old electronic drive unit off the turbopump, taking care to keep it straight.

7.4.2 Installing the electronic drive unit

Required tools

- Allen key, **WAF 3**
- Calibrated torque wrench (tightening factor ≤ 1.6)

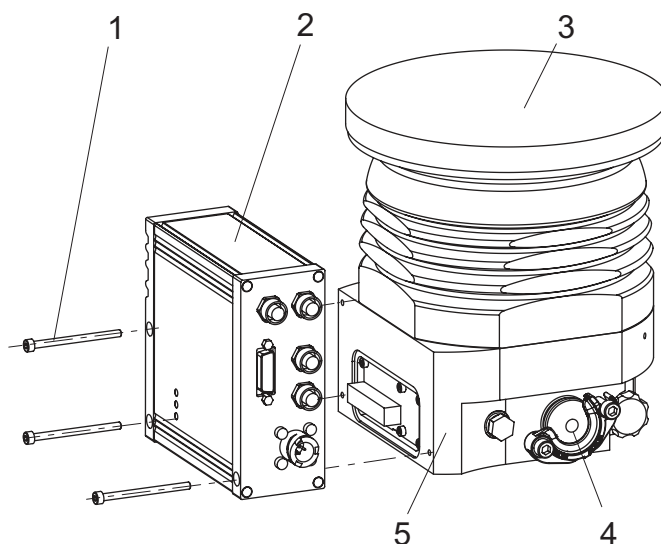


Fig. 22: Installation of electronic drive unit TC 400

- | | |
|---|---------------------------------------|
| 1 Allen head screw | 4 Fore-vacuum connection blank flange |
| 2 Electronic drive unit | 5 Pump base |
| 3 High vacuum connection protective cover | |

Procedure

1. Install the turbopump upright if required.
2. Position a new electronic drive unit straight on the pump base.
3. Screw the electronic drive unit to the turbopump with all 3 Allen head screws.
 - Tightening torque: **2.5 Nm**

7.4.3 Confirming the speed specification

The typical nominal rotation speed of a turbopump is preset ex factory in the electronic drive unit. If the electronic drive unit is replaced or a different pump type is used, the set value settings of the nominal rotation speed is cleared. The manual confirmation of the nominal rotation speed is part of a redundant safety system as a measure for preventing excess rotation speed.

The redundant confirmation of the nominal rotation speed of a turbopump is possible by adjusting the **[P:777] NomSpdConf** parameter in the electronic drive unit.

HiPace	Nominal rotation speed
10 30 60 80	1500 Hz
300	1000 Hz
350 450	1100 Hz
400 700 800	820 Hz

Tbl. 14: Characteristic nominal rotation speeds of the turbopumps

Required aids

- A connected Pfeiffer Vacuum display and control unit.
- Knowledge of the configuration and setting of electronic drive unit operating parameters.

Adjusting the nominal rotation speed confirmation

1. Observe the display and control unit operating instructions.
2. See the electronic drive unit operating instructions.
3. Set the parameter **[P:794]** to "1" and activate the expanded parameter set.
4. Open and edit the parameter **[P:777]**.
5. Set the parameter **[P:777]** to the required value of the nominal rotation speed in Hertz.

**Alternative to adjusting the nominal rotation speed confirmation**

A Pfeiffer Vacuum SpeedConfigurator for the one-time immediate setting of parameter **[P:777]** is included with the replacement units.

8 Decommissioning

8.1 Shutting down for longer periods

WARNING

Health hazard through poisoning from toxic contaminated components or devices

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.

Procedure for a longer downtime of the turbopump (> 1 year)

1. Remove the turbopump from the vacuum system if necessary.
2. Change the operating fluid reservoir of the turbopump if necessary.
3. Close the high vacuum flange of the turbopump.
4. Evacuate the turbopump via the fore-vacuum connection.
5. Vent the turbopump via the venting connection with dry, oil-free air or inert gas.
6. Seal all flange openings with the original protective caps.
7. Store the turbopump upright with the high vacuum flange upwards.
8. Store the turbopump indoors only, within the specified temperature range.
9. In rooms with humid or aggressive atmospheres: Hermetically seal the turbopump together with a drying agent in a plastic bag.

8.2 Recommissioning

NOTICE

Risk of damage to the turbopump as a result of operating fluid aging after recommissioning

The shelf life of the operating fluid of the turbopump is limited. Aging of the operating fluid may lead to the failure of the ball bearing and cause damage to the turbopump.

- ▶ Pay attention to when the operating fluid must be changed:
 - after maximum 2 years without operation,
 - after maximum 5 years combined operation and downtimes.
- ▶ Observe the maintenance instructions and inform Pfeiffer Vacuum Service.

Procedures for recommissioning the turbopump

1. Check the turbopump for pollution and moisture.
2. Clean the turbopump exterior with a lint-free cloth and a little isopropanol.
3. If necessary, arrange for Pfeiffer Vacuum Service to completely clean the turbopump.
4. Observe the total running time of the turbopump and if necessary, arrange for Pfeiffer Vacuum Service to replace the bearing.
5. Change the operating fluid reservoir of the turbopump.
6. Install the turbopump according to these instructions ([see chapter "Installation", page 21](#)).
7. Recommission the turbopump according to these instructions ([see chapter "Commissioning", page 35](#)).

9 Recycling and disposal

WARNING

Health hazard through poisoning from toxic contaminated components or devices

Toxic process media result in contamination of devices or parts of them. During maintenance work, there is a risk to health from contact with these poisonous substances. Illegal disposal of toxic substances causes environmental damage.

- ▶ Take suitable safety precautions and prevent health hazards or environmental pollution by toxic process media.
- ▶ Decontaminate affected parts before carrying out maintenance work.
- ▶ Wear protective equipment.



Environmental protection

You **must** dispose of the product and its components in accordance with all applicable regulations for protecting people, the environment and nature.

- Help to reduce the wastage of natural resources.
- Prevent contamination.



Environmental protection

The product and its components **must be disposed of in accordance with the applicable regulations relating to environmental protection and human health**, with a view to reducing natural resource wastage and preventing pollution.

9.1 General disposal information

Pfeiffer Vacuum products contain materials that you must recycle.

- ▶ Dispose of our products according to the following:
 - Iron
 - Aluminium
 - Copper
 - Synthetic
 - Electronic components
 - Oil and fat, solvent-free
- ▶ Observe the special precautionary measures when disposing of:
 - Fluoroelastomers (FKM)
 - Potentially contaminated components that come into contact with media

9.2 Dispose of turbopumps

Pfeiffer Vacuum turbopumps contain materials that you must recycle.

1. Remove the complete operating fluid reservoir.
2. Remove the electronic drive unit.
3. Decontaminate components that come into contact with process gases.
4. Separate the components into recyclable materials.
5. Recycle the non-contaminated components.
6. Dispose of the product or components in a safe manner according to locally applicable regulations.

10 Malfunctions

WARNING

Danger to life from electric shock in the event of a fault

In the event of a fault, devices connected to the mains may be live. There is a danger to life from electric shock when making contact with live components.

- ▶ Always keep the mains connection freely accessible so you can disconnect it at any time.

WARNING

Danger to life from poisoning where toxic process media leak from damaged connections

Sudden twisting of the turbopump in the event of a fault causes fittings to accelerate. There is the risk of damaging on-site connections (e.g., fore-vacuum line) and resulting leaks. This results in leakage of process media. In processes involving toxic media, there is a risk of injury and danger to life due to poisoning.

- ▶ Keep masses connected to the turbopump as low as possible.
- ▶ Use flexible lines to connect to the turbopump where necessary.

WARNING

Danger to life from the turbopump breaking away in the event of a fault

Sudden jamming of the rotor generates high destructive torques in accordance with ISO 27892. If the turbopump is **not** properly secured, it can shear off. The energy that this would release could throw the entire turbopump or shattered pieces from its interior through the surrounding space. Potentially dangerous gases can escape. There is a risk of very serious injuries, including death, and extensive property damage.

- ▶ Follow the installation instructions for this turbopump.
- ▶ Observe the requirements regarding stability and design of the counter flange.
- ▶ Use only original accessories or fixing material approved by Pfeiffer Vacuum for the installation.

WARNING

Risk of injury caused by the turbopump breaking away with the vibration compensator in the event of a malfunction

Sudden jamming of the rotor generates high destructive torques in accordance with ISO 27892. When using a vibration compensator, this will probably lead to the turbopump being sheared off in use. The energy that this would release could throw the entire turbopump or shattered pieces from its interior through the surrounding space. Potentially dangerous gases can escape. There is a risk of very serious injuries, including death, and extensive property damage.

- ▶ Take suitable safety precautions on-site for the compensation of the occurring torques.
- ▶ Before installing a vibration compensator, you must first of all contact Pfeiffer Vacuum.

Should malfunctions occur, you can find information about potential causes and how to fix them here. The operating instructions of the associated electronic drive unit contains more detailed error descriptions.

Problem	Possible causes	Remedy
Turbopump will not start up; none of the built-in LEDs on the electronic drive unit light up	<ul style="list-style-type: none"> • Current supply interrupted 	<ul style="list-style-type: none"> • Check the plug contacts on the power supply pack. • Check the current supply lines. • Check the output voltage at the power supply pack "DC out" connection. <ul style="list-style-type: none"> — Depending on the version of the power supply pack, 24 V DC or 48 V DC are present.
	<ul style="list-style-type: none"> • Incorrect operating voltage 	<ul style="list-style-type: none"> • Observe the electronic drive unit rating plate. • Supply the correct operating voltage.
	<ul style="list-style-type: none"> • No operating voltage present 	<ul style="list-style-type: none"> • Supply the correct operating voltage. • Switch on the power supply pack.
	<ul style="list-style-type: none"> • Electronic drive unit defective 	<ul style="list-style-type: none"> • Replace the electronic drive unit. • Contact Pfeiffer Vacuum Service.

Turbopump will not start up; green LED on the electronic drive unit is flashing	<ul style="list-style-type: none"> • For operation without control unit: Pins 1-3 and 1-14 on the "remote" connection are not connected 	<ul style="list-style-type: none"> • Connect the connections according to the electronic drive unit connection diagram. • Check the bridges on the connection cable.
	<ul style="list-style-type: none"> • For operation via RS-485: The bridge between pins 1 and 14 inhibits control commands 	<ul style="list-style-type: none"> • Remove the bridge at the "remote" connection. • Check the connection cable.
	<ul style="list-style-type: none"> • For operation via RS-485: Parameters not set in the electronic drive unit 	<ul style="list-style-type: none"> • Set the parameters [P: 010] and [P: 023] via the interface RS-485 to 1 = "ON".
	<ul style="list-style-type: none"> • Voltage drop in the cable is too high 	<ul style="list-style-type: none"> • Check the connection cable. • Use a suitable connection cable.
Turbopump fails to reach the nominal rotation speed within the set run-up time	<ul style="list-style-type: none"> • fore-vacuum pressure too high 	<ul style="list-style-type: none"> • Check backup pump compatibility (see technical data). • Check that the backup pump is working.
	<ul style="list-style-type: none"> • Leakage on the turbopump 	<ul style="list-style-type: none"> • Carry out leak detection. • Check seals and flange connections. • Eliminate leaks.
	<ul style="list-style-type: none"> • Gas throughput too high 	<ul style="list-style-type: none"> • Reduce the process gas load.
	<ul style="list-style-type: none"> • Rotor not running smoothly, defective bearing 	<ul style="list-style-type: none"> • Check the turbopump for noise development • Contact Pfeiffer Vacuum Service.
	<ul style="list-style-type: none"> • Run-up time setpoint adjusted too low 	<ul style="list-style-type: none"> • Extend the run-up time setpoint [P:700] via a display and control unit.
	Thermal load due to: <ul style="list-style-type: none"> • lack of ventilation • water flow too low • fore-vacuum pressure too high • ambient temperature too high 	<ul style="list-style-type: none"> • Reduce the thermal load. <ul style="list-style-type: none"> — Ensure adequate air supply. — Adjust the cooling water flow. — Reduce the fore-vacuum pressure. — Adapt the ambient conditions.
Turbopump not achieving the ultimate pressure	<ul style="list-style-type: none"> • Turbopump is polluted 	<ul style="list-style-type: none"> • Heat the turbopump if required. • Have it cleaned. • Contact Pfeiffer Vacuum Service.
	<ul style="list-style-type: none"> • Vacuum chamber, pipes or turbopump leaking 	<ul style="list-style-type: none"> • Carry out leak detection starting from the vacuum chamber. • Check seals and flange connections. • Eliminate leaks in the vacuum system.
Unusual noises during operation	<ul style="list-style-type: none"> • Rotor bearing damaged 	<ul style="list-style-type: none"> • Contact Pfeiffer Vacuum Service.
	<ul style="list-style-type: none"> • Rotor damaged 	<ul style="list-style-type: none"> • Contact Pfeiffer Vacuum Service.
	<ul style="list-style-type: none"> • Splinter shield or protective screen loose 	<ul style="list-style-type: none"> • Check and correct the seat of the splinter shield or protective screen in the high vacuum flange. • Follow the installation instructions.
Red LED on the electronic drive unit illuminates	<ul style="list-style-type: none"> • Group error 	<ul style="list-style-type: none"> • Reset the malfunction by switching the current supply off and on. • Reset the malfunction with V+ on pin 13 on the "remote" connection. • Set the parameter [P: 009] via the RS-485 interface to 1 = malfunction acknowledgment. • Set the parameter [P: 010] via the RS-485 interface to 0 = off and then 1 = on and malfunction acknowledgment. • Carry out a differentiated malfunction analysis with a display and control unit. • Contact Pfeiffer Vacuum Service.

TbL 15: Troubleshooting turbopumps

11 Service solutions by Pfeiffer Vacuum

We offer first-class service

High vacuum component service life, in combination with low downtime, are clear expectations that you place on us. We meet your needs with efficient products and outstanding service.

We are always focused on perfecting our core competence – servicing of vacuum components. Once you have purchased a product from Pfeiffer Vacuum, our service is far from over. This is often exactly where service begins. Obviously, in proven Pfeiffer Vacuum quality.

Our professional sales and service employees are available to provide you with reliable assistance, worldwide. Pfeiffer Vacuum offers an entire range of services, from original replacement parts to service contracts.

Make use of Pfeiffer Vacuum service

Whether preventive, on-site service carried out by our field service, fast replacement with mint condition replacement products, or repair carried out in a Service Center near you – you have various options for maintaining your equipment availability. You can find more detailed information and addresses on our homepage, in the Pfeiffer Vacuum Service section.

You can obtain advice on the optimal solution for you, from your Pfeiffer Vacuum representative.

For fast and smooth service process handling, we recommend the following:



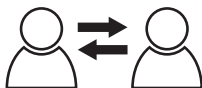
1. Download the up-to-date form templates.
 - Explanations of service requests
 - Service requests
 - Contamination declaration



- a) Remove and store all accessories (all external parts, such as valves, protective screens, etc.).
- b) If necessary, drain operating fluid/lubricant.
- c) If necessary, drain coolant.
2. Complete the service request and contamination declaration.



3. Send the forms by email, fax, or post to your local Service Center.

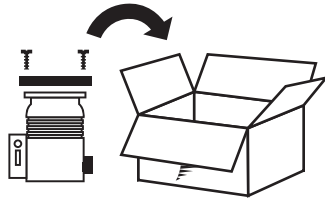


4. You will receive an acknowledgment from Pfeiffer Vacuum.

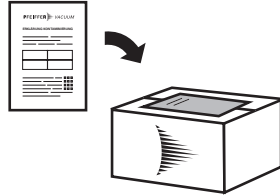
PFEIFFER VACUUM

Submission of contaminated products

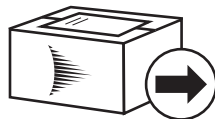
No microbiological, explosive, or radiologically contaminated products will be accepted. Where products are contaminated, or the contamination declaration is missing, Pfeiffer Vacuum will contact you before starting service work. Depending on the product and degree of pollution, **additional decontamination costs** may be incurred.



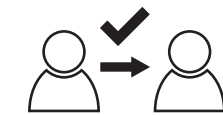
5. Prepare the product for transport in accordance with the provisions in the contamination declaration.
 - a) Neutralize the product with nitrogen or dry air.
 - b) Seal all openings with blind flanges, so that they are airtight.
 - c) Shrink-wrap the product in suitable protective foil.
 - d) Package the product in suitable, stable transport containers only.
 - e) Maintain applicable transport conditions.



6. Attach the contamination declaration to the **outside** of the packaging.



7. Now send your product to your local Service Center.



8. You will receive an acknowledgment/quotation, from Pfeiffer Vacuum.

PFEIFFER VACUUM

Our sales and delivery conditions and repair and maintenance conditions for vacuum devices and components apply to all service orders.

12 Spare parts HiPace 450

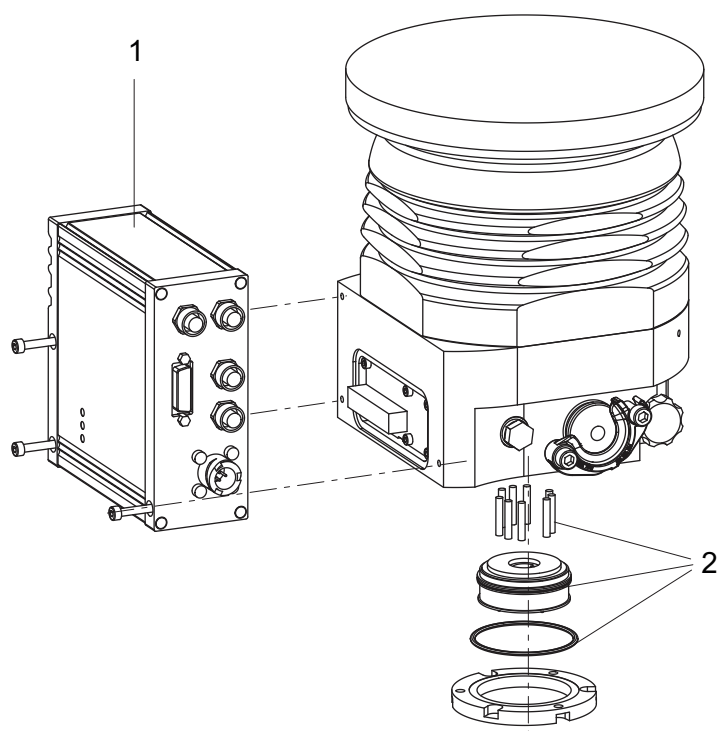


Fig. 23: Spare parts HiPace 450

Position	Designation	Size	Part number	Remark	Pieces
1	Electronic drive unit TC 400		refer to the rating plate	depending on the connection panel	1
2	Operating fluid reservoir		refer to the rating plate	incl. capillary rods and O-ring	1

Tbl. 16: Available spare parts

13 Accessories



View the [range of accessories for hybrid bearing turbopumps](#) on our website.

13.1 Accessory information

Fixing materials

Type-specific assembled packages, with centering ring and seal, ensure the secure fastening of the vacuum pump. Optionally with splinter shield or protective screen.

Power supply packs and display units

Power supply packs for optimal voltage supply of Pfeiffer Vacuum products are characterized by their compact size and adapted power supply with maximum reliability. Display and operating units are used to check and adjust operating parameters.

Cable and adapter

Mains, interface, connection, and extension cables provide a secure and suitable connection. Different lengths on request

Venting accessories

A Pfeiffer Vacuum venting valve offers maximum operating and process security. Automatic control through the integrated electronic drive unit of the turbopump.

Sealing gas supply

Sealing gas is used to protect the vacuum pump from dusty and corrosive processes, or excessive gas throughputs. Sealing gas prevents the ingress of damaging substances into the motor and bearing area. The supply is carried out either via a sealing gas valve or a sealing gas throttle without control.

Backing pump control

The electronic drive unit of the turbopump enables useful control of backing pumps. Depending on the backing pump used, different operating modes are available.

Integrated pressure measurement

Evaluation and control by the integrated electronic drive unit, independently of an additional power supply.

13.2 Ordering accessories

Description	Order number
Set of stud screws for flanges with through-hole, DN 160 CF-F	PM 016 735 -T
Hexagon Screw Set for Flanges with Through-Holes, DN 160 CF-F	PM 016 691 -T
Set of stud screws for flanges with a threaded hole, DN 160 CF-F	PM 016 693 -T
Set of stud screws for flanges with through-hole, DN 160 CF-F	PM 016 735 -T
Mounting kit for HiPace with DN 160 ISO-K, including coated centering ring and bracket screws	PM 016 375 -T
Mounting kit for DN 160 ISO-K to ISO-F, with collar flange, coated centering ring, hexagon bolts	PM 016 950 -T
Mounting kit for DN 160 ISO-K to ISO-F, with collar flange, coated centering ring, stud screws	PM 016 955 -T
TPS 311, power supply pack 3HU 19" rack module	PM 061 346 -T
Vibration damper for HiPace with DN 160 ISO-K/F	PM 006 492 AX
Vibration damper for HiPace DN 160 CF-F	PM 006 493 AX
TPS 310, power supply pack for wall/standard rail fitting	PM 061 342 -T
TPS 400, power supply pack 48 V DC, for wall/standard rail fitting	PM 061 343 -T
TPS 401, power supply pack 48 V DC, 19" partial plug-in 3HU	PM 061 347 -T
Mains cable 230 V AC, CEE 7/7 to C13, 3 m	P 4564 309 ZA

Description	Order number
Mains cable 115 V AC, NEMA 5-15 to C13, 3 m	P 4564 309 ZE
Mains cable 208 V AC, NEMA 6-15 to C13, 3 m	P 4564 309 ZF
RJ 45 interface cable on M12 for HiPace	PM 051 726 -T
Interface cable, M12 m straight/ M12 m angled, 0.7 m	PM 061 791 -T
Interface cable, M12 m straight/M12 m straight, 3 m	PM 061 283 -T
HPU 001, Handheld Programming Unit	PM 051 510 -T
DCU 400, Display control unit incl. power supply pack 19"	PM C01 823
Y-connector M12 for RS-485	P 4723 010
Y-Connector, shielded, M12 for accessories	P 4723 013
USB RS-485 converter	PM 061 207 -T
Interface cable, M12 m straight/M12 m straight, 3 m	PM 061 283 -T
TIC 010, adapter for two sensors	PT R70 000
Venting valve, shielded, 24 V DC, G 1/8", for connection to TC 400/1200 and TM 700	PM Z01 291
Sealing gas valve, shielded for HiPace 300 with TC 400 and TM 700, TCP 350	PM Z01 312
Air cooling, shielded, for HiPace 350/450 with TC 400 and TCP 350	PM Z01 374
Water cooling for HiPace 60 P HiPace 80 and for SplitFlow 50/80 with push-in fitting, 8 mm	PM 016 623 -T
Water cooling for HiPace 350 HiPace 400 HiPace 450 HiPace 700 HiPace 800 with push-in fitting 8 mm	PM 026 068 -T
Heating sleeve screened, for HiPace 350/450 with TC 400, 230 V AC, safety plug	PM 071 703 -T
Heating sleeve screened, for HiPace 350/450 with TC 400, 208 V AC, ul plug	PM 071 704 -T
Heating sleeve screened, for HiPace 350/450 with TC 400, 115 V AC, ul plug	PM 071 705 -T
Relay box for backing pumps, single phase 20 A for TC 400 and TCP 350, M12 plug	PM 061 375 -T
Relay box, shielded, for backing pumps, 1-phase 7 A for TC 400/1200, TM 700 and TCP 350, M12	PM 071 284 -X
RPT 010, digital Piezo/Pirani sensor	PT R71 100
IKT 010, digital cold cathode sensor, low current	PT R72 100
IKT 011, digital cold cathode sensor, high current	PT R73 100

Tbl. 17: Accessories

14 Technical data and dimensions

14.1 General

This section describes the basis for the technical data of Pfeiffer Vacuum turbopumps.



Technical data

Maximum values refer exclusively to the input as a single load.

- Specifications according to PNEUROP committee PN5
- ISO 27892 2010: "Vacuum technology - Turbomolecular pumps - Measurement of rapid shutdown torque"
- ISO 21360 2012: "Vacuum technology - Standard methods for measuring vacuum-pump performance - Part 1: General description"
- ISO 21360 2018: "Vacuum technology - Standard methods for measuring vacuum-pump performance - Part 4: Turbomolecular vacuum pumps"
- Ultimate pressure with test dome after 48 h bake out duration
- Gas throughput with water cooling; backing pump = rotary vane pump (10 m³/h)
- Cooling water consumption at maximum gas throughput, cooling water temperature 25 °C
- Integral leakage rate with 100 % helium concentration, 10 s measurement duration
- Sound pressure level at distance to vacuum pump = 1 m

	mbar	bar	Pa	hPa	kPa	Torr mm Hg
mbar	1	$1 \cdot 10^{-3}$	100	1	0.1	0.75
bar	1000	1	$1 \cdot 10^5$	1000	100	750
Pa	0.01	$1 \cdot 10^{-5}$	1	0.01	$1 \cdot 10^{-3}$	$7.5 \cdot 10^{-3}$
hPa	1	$1 \cdot 10^{-3}$	100	1	0.1	0.75
kPa	10	0.01	1000	10	1	7.5
Torr mm Hg	1.33	$1.33 \cdot 10^{-3}$	133.32	1.33	0.133	1

$$1 \text{ Pa} = 1 \text{ N/m}^2$$

Tbl. 18: Conversion table: Pressure units

	mbar l/s	Pa m ³ /s	sccm	Torr l/s	atm cm ³ /s
mbar l/s	1	0.1	59.2	0.75	0.987
Pa m ³ /s	10	1	592	7.5	9.87
sccm	$1.69 \cdot 10^{-2}$	$1.69 \cdot 10^{-3}$	1	$1.27 \cdot 10^{-2}$	$1.67 \cdot 10^{-2}$
Torr l/s	1.33	0.133	78.9	1	1.32
atm cm ³ /s	1.01	0.101	59.8	0.76	1

Tbl. 19: Conversion table: Units for gas throughput

14.2 Technical data

Selection field	HiPace® 450 with TC 400, DN 160 ISO-K	HiPace® 450 with TC 400, DN 160 CF-F
Part number	PM P070 501 50	PM P070 511 50
Connection flange (in)	DN 160 ISO-K	DN 160 CF-F
Connection flange (out)	DN 16 ISO-KF / G 3/8"	DN 16 ISO-KF / G 3/8"
Rotation speed ± 2 %	66000 rpm	66000 rpm
Rotation speed variable	60 – 100 %	60 – 100 %
Run-up time	2 min	2 min
Final pressure without gas ballast	$\leq 1 \cdot 10^{-7}$ hPa	$\leq 5 \cdot 10^{-10}$ hPa

Selection field	HiPace® 450 with TC 400, DN 160 ISO-K	HiPace® 450 with TC 400, DN 160 CF-F
Pumping speed for Ar	350 l/s	350 l/s
Pumping speed for H ₂	330 l/s	330 l/s
Pumping speed for He	380 l/s	380 l/s
Pumping speed for N ₂	380 l/s	380 l/s
Gas throughput at final rotation speed for Ar	0.7 mbar l/s	0.7 mbar l/s
Gas throughput at final rotation speed for H ₂	11 mbar l/s	11 mbar l/s
Gas throughput at final rotation speed for He	7 mbar l/s	7 mbar l/s
Gas throughput at final rotation speed for N ₂	2 mbar l/s	2 mbar l/s
Compression ratio for Ar	$> 1 \cdot 10^{11}$	$> 1 \cdot 10^{11}$
Compression ratio for H ₂	$1 \cdot 10^7$	$1 \cdot 10^7$
Compression ratio for He	$> 1 \cdot 10^8$	$> 1 \cdot 10^8$
Compression ratio for N ₂	$> 1 \cdot 10^{11}$	$> 1 \cdot 10^{11}$
Fore-vacuum max. for N ₂	10 mbar	10 mbar
Fore-vacuum max. for H ₂	6 mbar	6 mbar
Fore-vacuum max. for Ar	10 mbar	10 mbar
Fore-vacuum max. for He	10 mbar	10 mbar
Electronic drive unit	TC 400	TC 400
Operating voltage: DC	48 V	48 V
Input voltage: tolerance	±5 %	±5 %
Current, max.	8,4 A	8,4 A
Power consumption max.	420 W	420 W
Performance curve in gas mode 0, vertex C	90/66000 W/min ⁻¹	90/66000 W/min ⁻¹
Performance curve in gas mode 0, vertex D	100/60000 W/min ⁻¹	100/60000 W/min ⁻¹
Performance curve in gas mode 1, vertex A	110/66000 W/min ⁻¹	110/66000 W/min ⁻¹
Performance curve in gas mode 1, vertex B	130/60000 W/min ⁻¹	130/60000 W/min ⁻¹
Performance curve in gas mode 2, vertex E	320/66000 W/min ⁻¹	320/66000 W/min ⁻¹
Performance curve in gas mode 2, vertex F	320/60000 W/min ⁻¹	320/60000 W/min ⁻¹
I/O interfaces	RS-485, Remote	RS-485, Remote
Mounting orientation	Arbitrary	Arbitrary
Bearing	Hybrid	Hybrid
Cooling method, standard	Convection	Convection
Cooling method, optional	Air/Water	Air/Water
Cooling water flow	100 l/h	100 l/h
Cooling water temperature	15 – 25 °C	15 – 25 °C
Relative humidity of air	5 – 85 %	5 – 85 %
Shipping and storage temperature	-20 – 55 °C	-20 – 55 °C
Venting connection	G 1/8"	G 1/8"
Max. connection pressure (abs.) for venting/sealing gas valve	1500 hPa	1500 hPa
Protection degree	IP54, Type 12	IP54, Type 12
Sound pressure level	≤50 dB(A)	≤50 dB(A)
Integral leakage rate	$1 \cdot 10^{-7}$ mbar l/s	$1 \cdot 10^{-7}$ mbar l/s
Permissible radial magnetic field max.	4.5 mT	4.5 mT
Permissible axial magnetic field max.	20 mT	20 mT
Weight	7.6 kg	11.5 kg

Tbl. 20: Technical data for HiPace 450 with TC 400 | 48 V

Selection field	HiPace® 450 with TC 400, DN 160 ISO-K	HiPace® 450 with TC 400, DN 160 CF-F
Part number	PM P070 501 40	PM P070 511 40
Connection flange (in)	DN 160 ISO-K	DN 160 CF-F
Connection flange (out)	DN 16 ISO-KF / G 3/8"	DN 16 ISO-KF / G 3/8"
Rotation speed $\pm 2\%$	66000 rpm	66000 rpm
Rotation speed variable	60 – 100 %	60 – 100 %
Run-up time	4 min	4 min
Final pressure without gas ballast	$\leq 1 \cdot 10^{-7}$ hPa	$\leq 5 \cdot 10^{-10}$ hPa
Pumping speed for Ar	350 l/s	350 l/s
Pumping speed for H ₂	330 l/s	330 l/s
Pumping speed for He	380 l/s	380 l/s
Pumping speed for N ₂	380 l/s	380 l/s
Gas throughput at final rotation speed for Ar	0.7 mbar l/s	0.7 mbar l/s
Gas throughput at final rotation speed for H ₂	11 mbar l/s	11 mbar l/s
Gas throughput at final rotation speed for He	7 mbar l/s	7 mbar l/s
Gas throughput at final rotation speed for N ₂	2 mbar l/s	2 mbar l/s
Compression ratio for Ar	$> 1 \cdot 10^{11}$	$> 1 \cdot 10^{11}$
Compression ratio for H ₂	$1 \cdot 10^7$	$1 \cdot 10^7$
Compression ratio for He	$> 1 \cdot 10^8$	$> 1 \cdot 10^8$
Compression ratio for N ₂	$> 1 \cdot 10^{11}$	$> 1 \cdot 10^{11}$
Fore-vacuum max. for N ₂	10 mbar	10 mbar
Fore-vacuum max. for H ₂	6 mbar	6 mbar
Fore-vacuum max. for Ar	10 mbar	10 mbar
Fore-vacuum max. for He	10 mbar	10 mbar
Electronic drive unit	TC 400	TC 400
Operating voltage: DC	24 V	24 V
Input voltage: tolerance	$\pm 5\%$	$\pm 5\%$
Current, max.	12.5 A	12.5 A
Power consumption max.	300 W	300 W
Sound pressure level	≤ 50 dB(A)	≤ 50 dB(A)
Performance curve in gas mode 0, vertex C	90/66000 W/min ⁻¹	90/66000 W/min ⁻¹
Performance curve in gas mode 0, vertex D	100/60000 W/min ⁻¹	100/60000 W/min ⁻¹
Performance curve in gas mode 1, vertex A	110/66000 W/min ⁻¹	110/66000 W/min ⁻¹
Performance curve in gas mode 1, vertex B	130/60000 W/min ⁻¹	130/60000 W/min ⁻¹
Performance curve in gas mode 2, vertex E	250/66000 W/min ⁻¹	250/66000 W/min ⁻¹
Performance curve in gas mode 2, vertex F	250/60000 W/min ⁻¹	250/60000 W/min ⁻¹
I/O interfaces	RS-485, Remote	RS-485, Remote
Mounting orientation	Arbitrary	Arbitrary
Bearing	Hybrid	Hybrid
Cooling method, standard	Convection	Convection
Cooling method, optional	Air/Water	Air/Water
Cooling water flow	100 l/h	100 l/h
Cooling water temperature	15 – 25 °C	15 – 25 °C
Protection degree	IP54, Type 12	IP54, Type 12
Relative humidity of air	5 – 85 %	5 – 85 %
Shipping and storage temperature	-20 – 55 °C	-20 – 55 °C
Venting connection	G 1/8"	G 1/8"
Max. connection pressure (abs.) for venting/sealing gas valve	1500 hPa	1500 hPa

Selection field	HiPace® 450 with TC 400, DN 160 ISO-K	HiPace® 450 with TC 400, DN 160 CF-F
Sound pressure level	≤50 dB(A)	≤50 dB(A)
Integral leakage rate	$1 \cdot 10^{-7}$ mbar l/s	$1 \cdot 10^{-7}$ mbar l/s
Permissible radial magnetic field max.	4.5 mT	4.5 mT
Permissible axial magnetic field max.	20 mT	20 mT
Weight	7.6 kg	11.5 kg

Tbl. 21: Technical data for HiPace 450 with TC 400 | 24 V

14.3 Characteristics

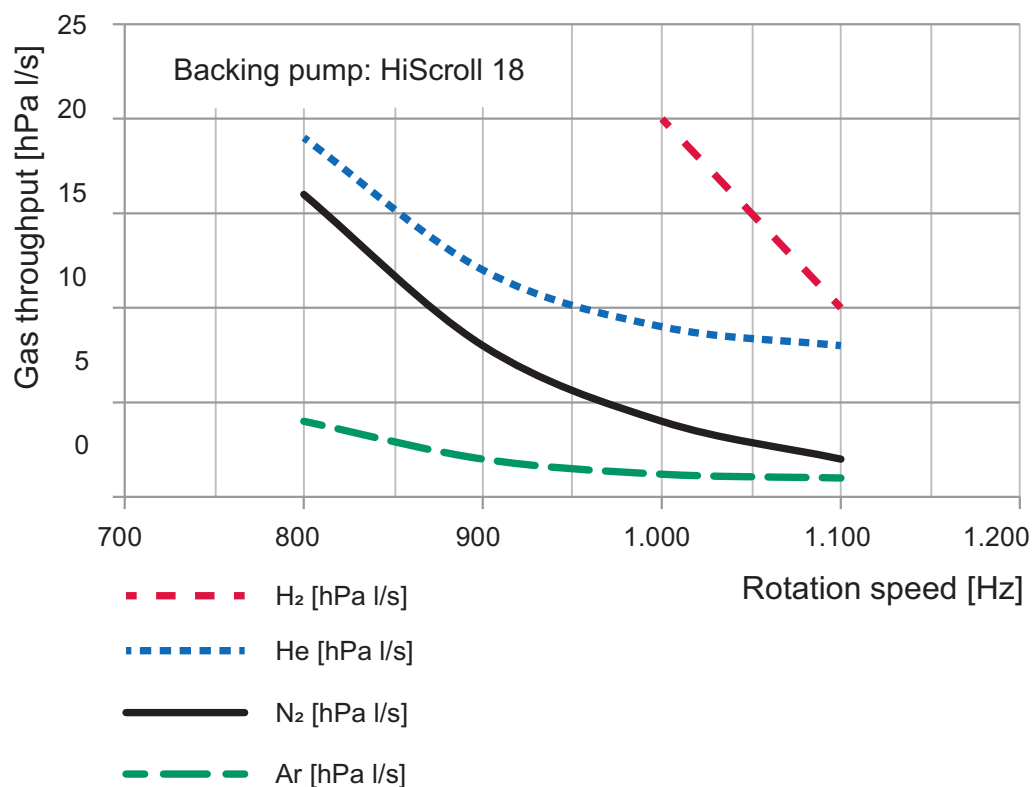


Fig. 24: Gas throughput characteristic depending on the rotation speed

14.4 Dimensions

Dimensions in mm

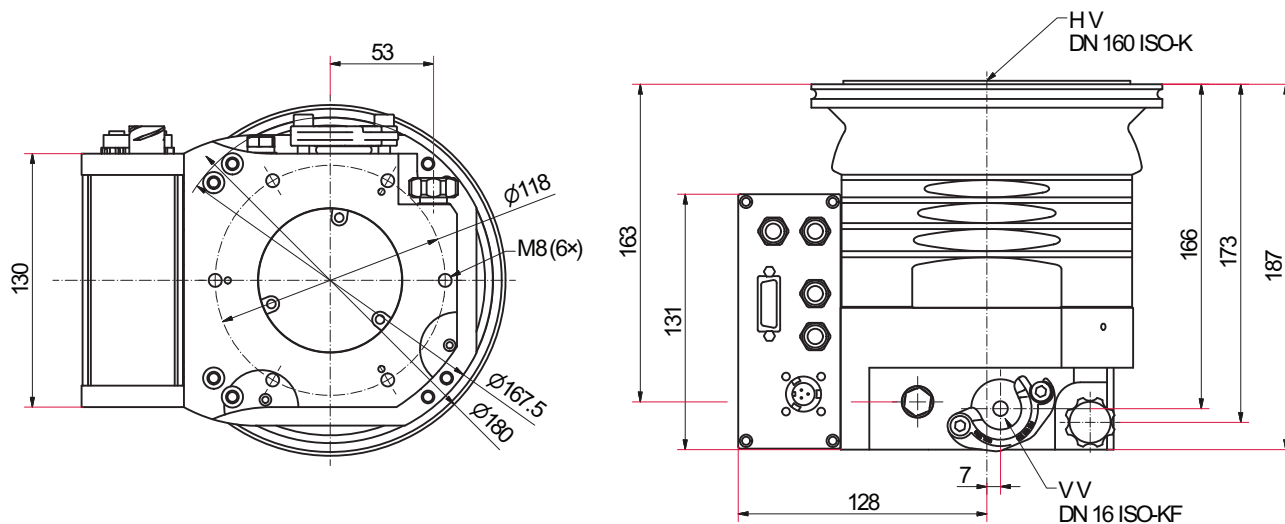


Fig. 25: Dimensions HiPace 450 | TC 400 | DN 160 ISO-K

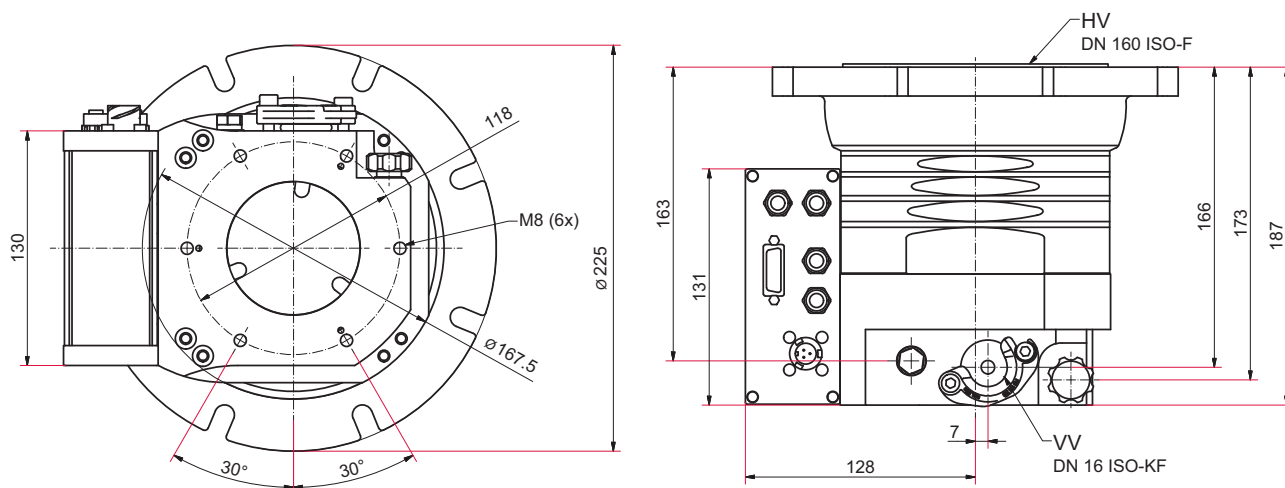


Fig. 26: Dimensions HiPace 450 | TC 400 | DN 160 ISO-F

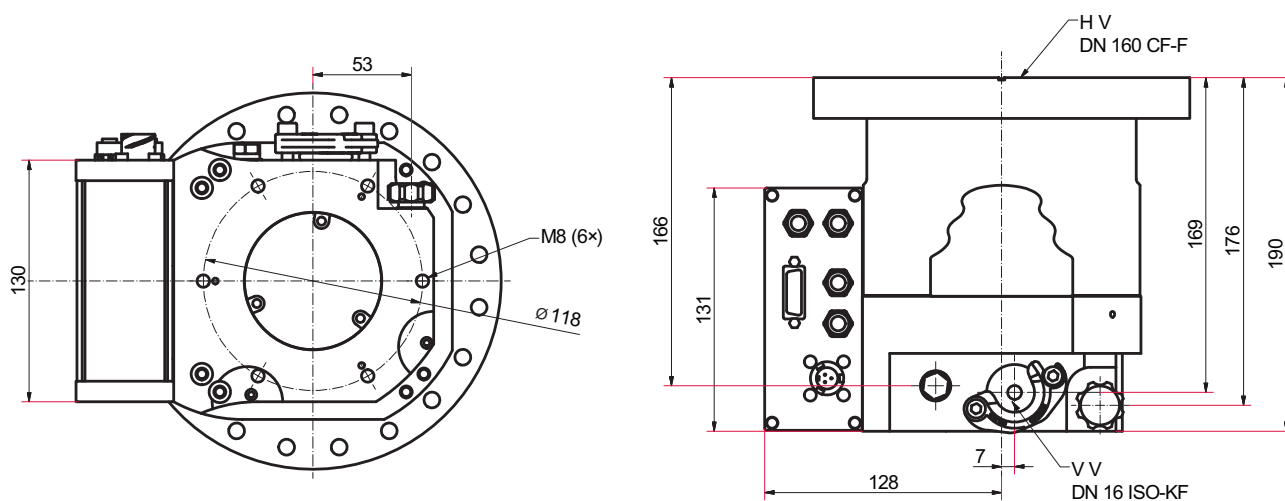


Fig. 27: Dimensions HiPace 450 | TC 400 | DN 160 CF-F

Declaration of conformity

Declaration for product(s) of the type:

Turbopump

HiPace 450

We hereby declare that the listed product satisfies all relevant provisions of the following **European Directives**.

Machinery 2006/42/EC (Annex II, no. 1 A)

Electromagnetic compatibility 2014/30/EU

Restriction of the use of certain hazardous substances 2011/65/EU

Restriction of the use of certain hazardous substances, delegated directive 2015/863/EU

Harmonized standards and applied national standards and specifications:

DIN EN ISO 12100: 2011

ISO 21360-1: 2016

DIN EN 1012-2: 2011

ISO 21360-4: 2018

DIN EN 61000-3-2: 2015

DIN EN IEC 63000: 2019

DIN EN 61000-3-3: 2014

DIN EN 61010-1: 2011

DIN EN 61326-1: 2013

DIN EN 62061: 2013

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Signature:



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Asslar, 2020-07-10



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