

HPS® 999 Quattro Multi-Sensor Transducer

Pin	Description
1	RS485(-); RS232 TX
2	RS485(+); RS232 RX
3	+24V
4	Power Ground
5	Analog output (+)
6	Analog output (-)
7	Relay #1 NO
8	Relay #1 Common
9	Degas Status
10	Filament Select
11	Relay #2 Common
12	Relay #2 NO
13	Degas On
14	Relay #3 Common
15	Relay #3 NO

