



Muffle Furnace

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Standard Muffle Furnace

FO Series

Operating temp. range 100~1150°C

Temp. control accuracy ±2°C (at 1150°C)

Internal capacity 1.5L (FO100CR/110CR) 3.75L (FO200CR/210CR) 7.5L (FO300CR/310CR) 9L (FO410CR) 11.3L (FO510CR) 17.5L (FO610CR) 23.6L (FO710CR) 30L (FO810CR)

- Wide selection of space-saving compact units with maximum inner capacity
- Easy to use controller
- Excellent heat tightness with a firmly sealed chamber door
- High temperature accuracy at ±2.0°C
- Program operation of maximum of 6 patterns: 30 steps x 1 pattern, 15 steps x 2 patterns or 10 steps x 3 patterns
- Safety features include self-diagnostic functions, calibration off-set, lock function, auto-recovery after power failure, earth leakage breaker and automatic overheat prevention device
- Selectable options include exhaust system unit, N₂ gas loading device (with flow meter), temperature output terminal, time up / alarm output terminal and sample tray
- Upgraded with long life R-thermocouple sensors
- Designed with communication port



1.5L
FO110CR

9L
FO410CR

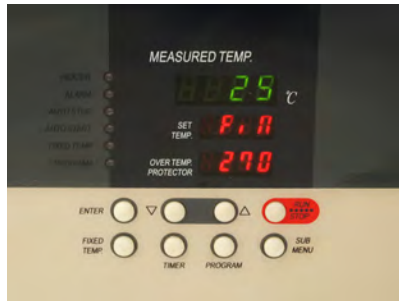
11.3L
FO510CR

30L
FO810CR

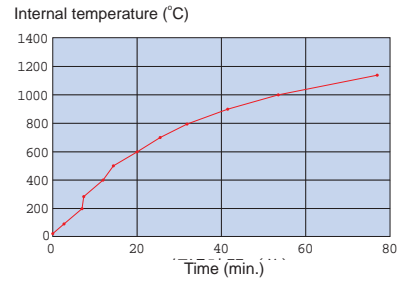
Specifications

Model	FO100CR/110CR	FO200CR/210CR	FO300CR/310CR	FO410CR	FO510CR	FO610CR	FO710CR	FO810CR
Operating temp. range	100~1150°C							
Temp. control accuracy	±2°C (at 1150°C)							
Max. temp. reaching time	~60min.			~70min.		~80min.		
Exterior material	Cold rolled steel plate with baked-on melamine resin finish							
Internal material	Ceramic fiber							
Sensor	R-thermocouple							
Heater	Iron-chrome wire							
	1kW	1.5kW	2kW	2.2kW	2.5kW	3kW	3.5kW	4kW
Exhaust port	ø20mm (top)							
Cooling Fan Type	Axial fan motor							
Temp. controller	PID control by microprocessor							
Temp. setting/display method	Digital setting by ▲/▼ keys / Digital display							
Operation function	Fixed temperature, quick auto stop, auto stop, auto start, program (maximum 6 patterns: 30 steps x 1 pattern, 15 steps x 2 patterns or 10 steps x 3 patterns)							
Additional function	Calibration offset, power failure compensation, lock, RS485 communication interface							
Timer	1 min. to 99 Hrs. 59 min. and 100 Hrs. to 999 Hrs.							
Safe Device	Self diagnostic (memory error, heater disconnection, sensor error, SSR short circuit), Electric leakage breaker, Overheat prevention device							
Internal dimensions(WxDxHmm)	100x150x100	100x250x150	200x250x150	200x300x150	300x250x150	250x350x200	270x350x250	300x400x250
External dimensions(WxDxHmm)	346x405x517	346x505x567	446x505x567	446x554x567	507x504x627	507x604x677	507x605x727	507x655x727
Internal capacity	1.5L	3.75L	7.5L	9L	11.3L	17.5L	23.6L	30L
Power source	AC115V/220V							
(50/60Hz)	10A / 5A	14.5A / 7.5A	19A / 9.5A	10.5A	12A	15A	18A	20A
Weight	~24kg	~30kg	~37kg	~38kg	~44kg	~52kg	~58kg	~62kg
Accessories	Exhaust port cap 1 pc.							

Control Panel



Temperature Rising Curve (FO300CR)



Optional items

Product code	Description
214096	Exhaust unit, 115V
214097	Exhaust unit, 220V
281125	Communication adapter (RS485 / RS232C conversion)
281301	Time up output terminal
281303	N ₂ gas inlet system with flow meter
281310	Sample tray

Interior



Adoption of reasonable insulation structure increased thermal insulation characteristics and temperature distribution accuracy.

Sample tray



Exhaust unit



Gas generated due to the increase of temperature in the furnace will be quickly exhausted.

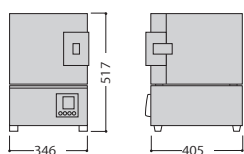
Aluminum type flexible duct
Length 1.5m / Diameter 50mm
Power source of exhaust device :
AC115V 0.27A
Single phase AC220V 0.15A

Temperature Output Terminal

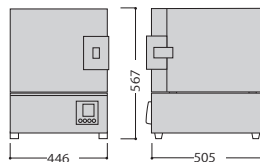


- Record and monitor internal temperature
- Temperature output: 4-20mA
- Time up output

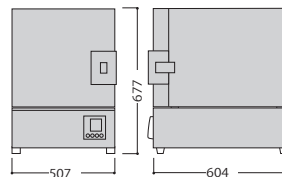
Dimensions (mm)



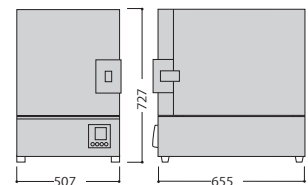
FO100CR/110CR
(1.5L)



FO300CR/310CR
(7.5L)



FO610CR
(17.5L)



FO810CR
(30L)

High Performance Muffle Furnace

FP Series

Operating temp. range 100~1150°C

Temp. control accuracy ±1.0°C

Internal capacity 1.5L (FP102) 7.5L (FP302/312) 11.3L (FP412)

- High accuracy controller for better operability and visibility
- Excellent heat tightness with a firmly sealed chamber door
- High temperature accuracy at ±1.0°C
- Upgraded with long life R-thermocouple sensors
- High quality alumina porcelain hot plate where heater is not exposed to the inner chamber preventing contamination of samples
- Program operation of maximum 99 steps, 99 patterns, with repeat operation function
- Safety features include self-diagnostic functions, calibration off-set, key lock function, auto recovery after power failure, earth leakage breaker, automatic overheat prevention device and independent overheat prevention device
- Optional items include exhaust system, N₂ gas loading device (with flow meter), temperature output terminal, time-up output terminal, sample tray, external communication terminal (RS232C), external communication adapter, event output terminal, operation signal output terminal and furnace floor plate



Specifications

Model	FP102	FP302	FP312	FP412
Operating temp. range	100~1150°C			
Temp. control accuracy	±1.0°C (at 1150°C)			
Temp. fluctuation	±1.0°C (at 1150°C)			
Temp. distribution accuracy	±4.0°C (at 1150°C)			
Temp. gradient	14°C (at 1150°C)			
Max. temp. reaching time	~90 min.			~80 min.
Exterior material	Cold rolled steel plate with baked-on melamine resin finish			
Interior material	Ceramic fiber			
Sensor	R-thermocouple			
Heater	Iron-chrome wire			
	1.1kW	2.4kW		3.25kW
Exhaust port	ø20mm (top)			
Cooling fan	19/16W (50/60Hz)			
Temp. controller	PID control by microprocessor			
Temp. and timer setting	Digital setting by ▲/▼ keys			
Temp. display	Setting temperature: Orange 5-digit LED digital display (resolution: 1°C) Temperature display: Green 4-digit LED digital display (resolution: 1°C)			
Timer	1 min. to 99 Hrs. 59 min., timer resolution 1 min. or 1 hr.			
Operation function	Fixed temperature, Quick auto stop, Auto start, Auto stop, Program (maximum 99 steps, 99 patterns, repeat operation)			
Additional function	Power on / operation time accumulation (up to 65535 hr.), calendar (timer 24 hr.), clock (24 hr. display), calibration off-set, display of power consumption, CO ₂ emissions and heater operation, power failure recovery options, user setting storage and recall			
Heater circuit control	Triac with zero cross control			
Safety device	Self diagnostic functions (sensor error, heater disconnection, triac short circuit, main relay failure disconnection, automatic overheat prevention), Key lock function, Independent overheat prevention, Electric leakage breaker			
Internal dimensions (mm)	W100 x D150 x H100	W200 x D250 x H150		W300 x D250 x H150
External dimensions (mm)	W376 x D404 x H515	W446 x D504 x H565		W506 x D504 x H625
Internal capacity	1.5L	7.5L		11.3L
Power source (50/60Hz)	AC115V 10A	AC115V 21.5A	AC220V 13A	AC220V 18A
Weight	~29kg	~43kg		~51kg
Accessories	Exhaust port cap, fuse, furnace floor plate			



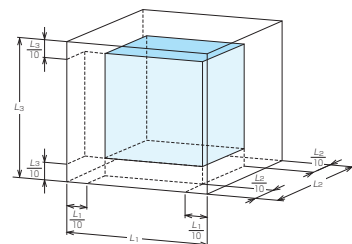
Control Panel



9 Point Temperature Distribution (no load)

	Upper back right	Upper back left	Upper front right	Upper front left	Lower back right	Lower back left	Lower front right	Lower front left	Center
FP312	1150.0	1150.4	1147.0	1147.6	1145.2	1146.2	1144.4	1145.7	1146.6

1. Above 9 measurement points were taken from the effective internal capacity down-scale by 10% (as the image on the right)
2. Room Temp. 23°C, AC220V, 50Hz. Average temperature during stable setting temp. set at 1150°C
3. No load



Optional items

Description	Product code
Exhaust unit, 115V	214096
Exhaust unit, 220V	214097
N ₂ gas inlet system (with flow meter) for FP102	214196
for FP302/312	214197
for FP412	214198
Sample tray	281310
Seismic mat	296902
Alumina hearth plate for FP102, 90 x 145mm x 5pcs.	214157
Alumina hearth plate for FP302/312, 190 x 245mm x 5pcs.	214158
Alumina hearth plate for FP412, 290 x 245mm x 5pcs.	214159
*Time up output terminal	214193
*Temp. output terminal (4-20mA)	214194
*External alarm terminal	214195
*External communication adapter (RC23)	281311

* Please specify when ordering main unit.

Interior



Heater is not exposed.

Adoption of optimal insulation structure increased heat insulation performance and temperature distribution accuracy.

Exhaust Unit



Gas generated with increasing temperature in the furnace can be efficiently exhausted.

Duct: Aluminum type flexible duct
Length 1.5m / Diameter 50mm

Power source of exhaust device :
AC115V 0.27A
Single phase AC220V 0.15A

Sample Tray



Dimensions (mm)

