

TORR SEAL

(Loctite Corporation - Hysol 1C)

MATERIAL SAFETY DATA SHEET

VARIAN P/N 953-0001, 953-0002, 953-0004 Part A - RESIN Part B - HARDENER

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Material Safety Data Sheet





Revision Date: 04/05/2005 Issue date: 04/06/2005

CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Hysol 1C Varian Epoxy Adhesive Item No. : 83187_RESIN

Product type: **Epoxy Resin** Company address: Henkel Corporation

1001 Trout Brook Crossing

Rocky Hill, Connecticut 06067

Region: **United States Contact Information:**

Telephone: 860.571.5100 Emergency telephone: 860.571.5100

Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	<u>%</u> 30-60	ACGIH TLV None	OSHA PEL None	OTHER None
Tremolite 14567-73-8	10-30	1 mg/m³ TWA as Fe	= 0.1 f/cc TWA see 1910.1001	None
Antigorite 12135-86-3	10-30	None	None	None
Talc 14807-96-6	10-30	2 mg/m³ TWA respirable fraction, particulate matter containing no asbestos and < 1% crystalline silica		50 ppm
Anthophyllite 17068-78-9	1-5	Nóne	0.1 fiber/cc TWA fibers longer than 5 µm 1.0 fiber/cc Excursion Limit 30 min. Cancer and lung disease hazard - see 29 CFR 1910.1001 - does not include non-asbestiform actinolite, tremolite or anthophylite	None
Titanium dioxide 13463-67-7	1-5	10 mg/m³ TWA	15 mg/m³ TWA total dust	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HEALTH: 2* Physical state: Viscous liquid White FLAMMABILITY: Color: 1 Odor: None PHYSICAL HAZARD:

Personal Protection: See Section 8

MAY CAUSE ALLERGIC SKIN REACTION. **WARNING:**

MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Eye contact, Ingestion, Inhalation, Skin contact

Potential Health Effects

Product name: Hysol 1C Varian Epoxy Adhesive Item No. : 83187_RESIN

Inhalation: May cause irritation to nose and throat. Mild respiratory tract irritation. Coughing.

Skin contact: Allergic skin reaction. Moderate skin irritation. Itching. Redness.

Eye contact: Moderate eye irritation. Redness.

Ingestion: Not expected under normal conditions of use.

Existing conditions aggravated by

exposure:

Skin disorders. Skin allergies. Respiratory disorders. Eye disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get

medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing

and shoes. Get medical attention if symptoms occur.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get

medical attention if symptoms develop and persist.

Notes to physician: None.

5. FIRE-FIGHTING MEASURES

Flash point: Greater than 93°C (200°F) Pensky Martens closed cup

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: Not available

Flammable/Explosive limits-upper %: Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: In the event of fire, cool tanks with water spray. Closed containers may rupture (due to build up of

pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Irritating organic fragments. Acids. Aldehydes.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Prevent product from entering drains or open waters.

Clean-up methods: Remove all ignition sources. Immediately contact emergency personnel. Scrape up as much material

as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling: Keep away from heat, spark and flame. Do not breathe mist or vapors. Keep container closed. Avoid

contact with eyes, skin and clothing. Wash thoroughly after handling.

Storage: Store in original container until ready to use. Keep in a cool, well ventilated area away from heat,

sparks and open flame. Keep container tightly closed until ready for use.

Incompatible products: Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits

exists.

Skin protection: Chemical resistant, impermeable gloves.

Eye/face protection: Chemical splash goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:Viscous liquidColor:WhiteOdor:NoneVapor pressure:Nil

pH: Not applicable

Boiling point/range: Greater than 260°C (500°F)

Melting point/range:Not availableSpecific gravity:1.57Vapor density:Not availableEvaporation rate:Not available

Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available

VOC content: < 0.05% (value for resin and hardener together) (estimated)

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous polymerization: Will not occur.

Hazardous decomposition products: None

Incompatability: Strong acids. Strong bases. Strong oxidizers. Amines. Water.

Conditions to avoid: Excessive heat. Storage with incompatible materials.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Epichlorohydrin-4,4'-isopropylidene	No	No	No
diphenol resin			
25068-38-6			
Tremolite	No	Group 1	Yes
14567-73-8			
Antigorite	No	No	No
12135-86-3			
Talc	No	No	No
14807-96-6			
Anthophyllite	Known Carcinogen	No	Yes
17068-78-9			
Titanium dioxide	No	No	No
13463-67-7			

<u>Literature Referenced Target Organ & Other Health Effects</u>

Hazardous components	Health Effects/Target Organs	
Epichlorohydrin-4,4'-isopropylidene	Allergen, Irritant	
diphenol resin	•	
25068-38-6		
Tremolite	Lung, Mutagen, Carcinogen	
14567-73-8		
Antigorite	Lung, Some evidence of carcinogenicity, Mutagen	
12135-86-3		
Talc	Some evidence of carcinogenicity, Lung, Irritant	
14807-96-6		
Anthophyllite	Carcinogen, Mutagen, Lung	
17068-78-9		
Titanium dioxide	Irritant, Respiratory	
13463-67-7		

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose according to EPA and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name:
Hazard class or division:
Identification number:
Packing group:
Not regulated
None
None
None

International Air Transportation (ICAO/IATA):

Proper shipping name:
Hazard class or division:
Identification number:
Packing group:
Not regulated
None
None
None

WaterTransportation (IMO/IMDG):

Proper shipping name:
Hazard class or division:
Identification number:
Packing group:
Marine pollutant:
Not regulated
None
None
None
None
None known

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.

CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard

CERCLA/SARA 313: None above reporting de minimus.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.

WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Gary Pierson, Sr. Product Safety and Regulatory Affairs Specialist

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Revision Date: 03/30/2005 **Issue date:** 03/30/2005

CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Hysol 1C Varian Item No. : 83187_HARDENER **Epoxy Hardener** Region: **United States** Product type:

Company address: Henkel Corporation 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067 **Contact Information:** Telephone: 860.571.5100

Emergency telephone: 860.571.5100

Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components Epoxy resin/Curing agent 68610-56-0	<u>%</u> 10-30	ACGIH TLV None	OSHA PEL None	<u>OTHER</u> None
Tremolite 14567-73-8	10-30	1 mg/m³ TWA as Fe	= 0.1 f/cc TWA see 1910.1001	None
Silica, quartz 14808-60-7	10-30	0.05 mg/m³ TWA respirable fraction	0.1mg/m³ TWA (respirable)	None
Antigorite 12135-86-3	10-30	None	None	None
Talc 14807-96-6	10-30	2 mg/m³ TWA respirable fraction, particulate matter containing no asbestos and < 1% crystalline silica		50 ppm
Diethylene triamine 111-40-0	10-30	1 ppm TWA (skin)	None	None
Anthophyllite 17068-78-9	1-5	None	0.1 fiber/cc TWA fibers longer than 5 μm 1.0 fiber/cc Excursion Limit 30 min. Cancer and lung disease hazard - see 29 CFR 1910.1001 - does not include non- asbestiform actinolite, tremolite or anthophylite	None
4,4`-lsopropylidenediphenol 80-05-7	1-5	None	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state:Viscous liquidHEALTH:3*Color:TanFLAMMABILITY:1Odor:Strong, AmmoniacalPHYSICAL HAZARD:0

Personal Protection: See Section 8

DANGER: CAUSES EYE AND SKIN BURNS.

MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION.

MAY CAUSE RESPIRATORY TRACT IRRITATION.

MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Eye contact, Ingestion, Inhalation, Skin contact

Potential Health Effects

Inhalation: Allergic respiratory reaction. May cause respiratory tract irritation. May cause irritation to nose and

throat.

Skin contact: May cause skin burns. Allergic skin reaction. Rash. Redness. **Eye contact:** Burns. Severe eye irritation. Redness. Tissue damage.

Ingestion: May be harmful if swallowed. May cause burns of mouth and throat if swallowed.

Existing conditions aggravated by

exposure:

Skin disorders. Skin allergies. Respiratory disorders. Eye disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get

medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing

and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention if

symptoms occur.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get

medical attention immediately.

Notes to physician: None.

5. FIRE-FIGHTING MEASURES

Flash point: Greater than 101.6°C (215°F) (estimated)

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: Not available

Flammable/Explosive limits-upper %: Not available

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: In the event of fire, cool tanks with water spray.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Prevent product from entering drains or open waters.

Clean-up methods: Remove all ignition sources. Immediately contact emergency personnel. Scrape up as much material

as possible. Clean residue with soap and water. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling: Keep away from heat, spark and flame. Do not breathe mist or vapors. Keep container closed. Avoid

contact with eyes, skin and clothing. Wash thoroughly after handling.

Storage: Store in original container until ready to use. Keep in a cool, well ventilated area away from heat,

sparks and open flame. Keep container tightly closed until ready for use.

Incompatible products: Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits

exists.

Skin protection: Chemical resistant, impermeable gloves. Use chemical resistant, impermeable clothing including

gloves and either an apron or body suit to prevent skin contact.

Eye/face protection: Chemical splash goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Viscous liquid

Color: Tan

Odor: Strong, Ammoniacal Vapor pressure: <1 mmHg @ 20°C (68°F)

pH: Not applicable
Boiling point/range: 207°C (404°F)
Melting point/range: Not available
Specific gravity: 1.65

Vapor density: 3.5

Evaporation rate: Not available
Solvibility in protest.

Solubility in water: Slightly soluble Partition coefficient (n-octanol/water): Not available

VOC content: <0.1% (value for resin and hardener together)

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous polymerization: Polymerization is a highly exothermic reaction and may generate sufficient heat to cause thermal

decomposition and/or rupture containers.

Hazardous decomposition products: None

Incompatability: Strong acids. Strong bases. Strong oxidizers. Amines. Water.

Conditions to avoid: Temperatures above 37.8°C (100°F). Excessive heat. Storage with incompatible materials. Avoid

mixing resin (Part A) and curing agent (Part B) in batches greater than 2 pound (.9 kg) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up causing

an exotherm.

11. TOXICOLOGICAL INFORMATION

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Epoxy resin/Curing agent 68610-56-0	No	No	No
Tremolite 14567-73-8	No	Group 1	Yes
Silica, quartz 14808-60-7	Known Carcinogen	Group 1	Yes
Antigorite 12135-86-3	No	No	No
Talc 14807-96-6	No	No	No
Diethylene triamine 111-40-0	No	No	No
Anthophyllite 17068-78-9	Known Carcinogen	No	Yes
4,4`-Isopropylidenediphenol 80-05-7	No	No	No

<u>Literature Referenced Target Organ & Other Health Effects</u>

Hazardous components	Health Effects/Target Organs	
Epoxy resin/Curing agent 68610-56-0	No data	
Tremolite 14567-73-8	Lung, Mutagen, Carcinogen	
Silica, quartz 14808-60-7	Some evidence of carcinogenicity, Lung, Immune system	
Antigorite 12135-86-3	Lung, Some evidence of carcinogenicity, Mutagen	
Talc 14807-96-6	Some evidence of carcinogenicity, Lung, Irritant	
Diethylene triamine 111-40-0	Allergen, Eyes, Irritant	
Anthophyllite 17068-78-9	Carcinogen, Mutagen, Lung	
4,4`-Isopropylidenediphenol 80-05-7	Allergen, Blood, Irritant, Kidney, Spleen, Reproductive	

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose according to EPA and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Diethylenetriamine solution

Hazard class or division: 8
Identification number: UN 2079
Packing group: II

Exceptions: (Not more than 1 Liter) Consumer Commodity ORM-D

International Air Transportation (ICAO/IATA):

Proper shipping name: Diethylenetriamine solution

Hazard class or division: 8
Identification number: UN2079
Packing group: II

WaterTransportation (IMO/IMDG):

Proper shipping name: Diethylenetriamine solution

Hazard class or division:

Identification number: UN2079
Packing group: II

Marine pollutant: None known

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None.

CERCLA/SARA Section 311/312: Immediate Health Hazard

CERCLA/SARA 313: None above reporting de minimus.

California Proposition 65: This product contains a chemical known to the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.

WHMIS hazard class: E, D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: Corrected information in Section(s) 14.

Prepared by: Gary Pierson, Sr. Product Safety and Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.