

EDWARDS XDS-10 major rebuild service



PART	QTY
Angular Contact Bearing	1
Bearing Retaining Plate	1
Shakeproof SS Washer	7
M4x8 Soc HD Blk Button Scre	3
M4x8 Soc Cap Screw St Stl	7
O-Ring	1
o-Ring (G105)	2
19.61IDx2.4 SEC Viton O-ring	1
Orbiting Scroll Plug	1
SCRM6x20 CSK SKT HD	1
Scroll Pump Shaft End Cap	1
1/8" Taper Plug	3
Trapped Washer Screw M4x12	8
Viton O-ring	1
SSM4 Washer	3
Rear Bearing	1

Ideal Vacuum Products Technician cleans and inspects internal components for potential problems or damage. If any additional work or parts are needed, other than those listed above, he will notify the service representative, who will then re-quote the customer. Work is halted until customer approval is received. Otherwise, the pump is rebuilt and tested thoroughly for 3 days. Each rebuilt pump is tested for quality control by recording it's ultimate vacuum pressure, the motor's amps, and the noise level of the pump. In many cases, we also record a pump-down chart using our computer data acquisition system, which collects the vacuum pressure in our 11 liter vacuum test chamber vs. time as the pump evacuates from atmospheric pressure to it's ultimate vacuum level. Once the pump passes our inspection and testing, it is cleaned one last time and is tagged with warning labels. The pump is then packaged for shipping.

