Series 999 Quattro Multi-Sensor Transducer

Operation and Maintenance Manual

mks

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HPS® Products

Series 999 Quattro Multi-Sensor Transducer

Part # 100012689 Revision C3

Part # _____ - _____

Please fill in the transducer part and flange type numbers in the space above and have them readily available when calling for service or additional information.

(The part number can be found on your packing slip. Both the part number and serial number are located on the bottom side of the housing.)

For more information or literature, contact:

HPS® Products of MKS Instruments, Inc.
5330 Sterling Drive
Boulder, CO 80301 USA

Phone: 1- 303-449-9861
1-800-345-1967

Fax: 1-303-442-6880

Web: www.mksinst.com/hpshome.html

U.S. Patent No. 6,672,171 Foreign Patents Issued and Pending
U.S. Patent No. 6,756,785 Foreign Patents Issued and Pending

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MicroPirani Sensor

Package Contents

Before unpacking the 999 Multi-Sensor Transducer, check all surfaces of the packing material for shipping damage.

Confirm that the 999 Quattro Transducer package contains these items:

- One 999 Quattro unit (integrated sensor and electronics)
- One 999 Multi-Sensor Transducer Operation and Maintenance Manual

Inspect the components for visible evidence of damage during shipment. If anything has been damaged, notify the carrier immediately. Keep all shipping materials and packaging for claim verification.

If any items are missing from the package, call MKS Customer Service at 1-303-449-9861 or 1-800-345-1967.

Do not return the product to MKS unless specified to do so by MKS Customer Service.

MKS customer service and support:

MKS Instruments, Inc. 5330 Sterling Dr. Boulder, CO 80301 USA	Telephone Toll-Free Facsimile	1-303- 449-9861 1-800-345-1967 (USA only) 1-303- 449-2003

Europe:

MKS Denmark Aps Nordre Strandvej 119 G DK-3150 Hellebaek Denmark	Telephone Facsimile	+45 44 92 92 99 +45 44 92 94 99

Symbols Used in this Manual

CAUTION: Risk of electrical shock.

CAUTION: Refer to the manual. Failure to heed the message could result in personal injury, serious damage to the equipment, or both.

Calls attention to important procedures, practices, or conditions.

Safety Precautions

Always disconnect the power supply before removing electronics from the Hot Cathode sensor for sensor replacement or bakeout purposes. Lethal voltages and currents may be present while the circuit is operating. Only a qualified technician should replace or adjust electronic components.

Use the proper power source. Use + 24 VDC @ 0.75 Amps.

Properly ground the transducer. The transducer should be connected to earth ground both through the vacuum flange and the back shell of the electrical connector.

Do not turn on filament power when system pressure is above $5x10^{-2}$ Torr. Hot Cathode sensor damage will result.

Do not operate with explosive gas mixtures or gases that are combustible in air. The Hot Cathode sensor has a heated element and the MicroPirani uses a thin-film Nickel element that is heated to a constant temperature above ambient. Either of these could ignite explosive gas mixtures.

Do not substitute parts or modify instrument. Do not install substitute parts or perform any unauthorized modification to the instrument. Return the instrument to an MKS Calibration and Service Center for service and repair to ensure that all of the safety features are maintained.

Allow only qualified technicians to service the transducer. Users should not remove covers, casing, or plug-in components. Injury may result. A qualified technician must perform any part replacement or internal adjustments.

Keep the unit free of contaminants. Do not allow contamination of any kind to enter the unit before or during use. Contaminants such as dust, dirt, lint, glass chips, and metal chips may permanently damage the unit.

General Specifications

Measuring range (absolute)	$5x10^{-10}$ to ATM
Measuring range (differential)	- 760 to +50 Torr
Set point range (absolute)	$5x10^{-10}$ to ATM
Set point range (differential)	- 760 to +50 Torr
Analog out	
DAC1	0.5 to 7 VDC,0.5 V/decade
DAC2	.75 to 10.23VDC
Over pressure limit	1500 Torr
Repeatability (Typical)	$1x10^{-9}$ to 10^{-3} Torr +/- 5% of reading 10^{-3} to 50 Torr +/- 2% of reading 50 to 1,000 Torr +/- 0.5% of reading +/- 100 Torr Diff <0.5% of reading
Accuracy (Typical)	10^{-9} to 10^{-3} Torr +/- 20% of reading 10^{-3} to 50 Torr +/- 5% of reading 50 to 1,000 Torr +/- 1% of reading +/- 100 Torr Diff <1% of reading
Supply voltage	24 VDC+/-10%
Power consumption	15 Watts
Relay contact rating	1A @ 30 VAC/VDC resistive load Semi 52/ul991 Safety Compliant
Materials exposed to vacuum	304 stainless steel, Silicon, SiO_2, SiN_4, gold, Viton®, glass, tungsten, platinum clad molybdenum, yttria coated iridium, Invar, Sn/Ni Plating, Sn/Ag solder, Kovar, Epoxy
Housing material	304 stainless steel
Internal volume	25 cm^3

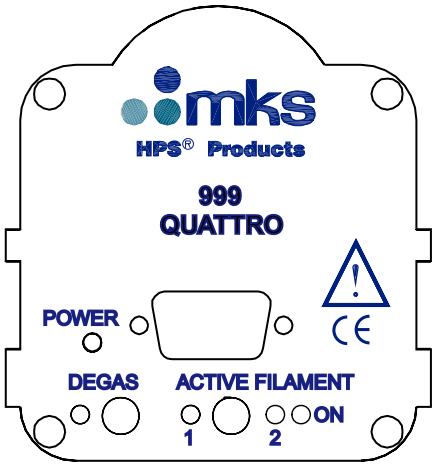
Operating temperature	0 to 40°C
Bakeout temperature (not operating)	85°C
Installation orientation	Any
CE certification	EN-61326-1, EMC Directive 89/336/EEC EN-61010-1, Low-Voltage Directive 73/23/EEC
Vacuum connections	Mini CF, 2.75” CF, NW16 KF, NW25 KF, NW40 KF
Dimensions (with KF 25)	2.9” x 3.1” x 3.9” (74 x 79.6 x 100 mm)
Weight (with KF 25)	1.01 lbs. (0.46 Kg)

Feature and Control Locations

All user access is through the 15-pin D-sub connector and the two push buttons. See the **RS-485 Command Set** section for more information.

The **POWER** LED indicates when power is applied to the 999 Quattro Transducer. The **FILAMENT ON** LED indicates when power is applied to the transducer filament. The **FILAMENT ON** light can also be used in conjunction with the **Test RS485 – TST** command (described in the **RS485 Command Set** section) to visually identify which sensor is set to a particular address. This is useful when several HPS transducers are connected to the same system.

The figure below shows the front view of the 999 Quattro Transducer.



About the 999 Quattro Transducer

The 999 Quattro Transducer not only includes three sensors in one package but also gives the functionality of four sensors: 1) hot cathode ionization sensor; 2) micro Pirani sensor; 3) differential piezo sensor; 4) absolute piezo sensor. The fourth sensor is a virtual sensor which uses the piezo's deviation from zero to determine the absolute pressure.

PR3 the combined absolute digital pressure output and the analog output provide a single combined reading from 3 x 10^{-10} Torr to ATM. In addition, each of the three sensors can be read indepently. Along with an analog output external controls are available for filament select and degas so the transducer (after set point values,calibration values etc. have been entered) can operate independently of a computer.

For additional information on how the 999 Quattro Transducer works, see the appendix **How the 999 Quattro Transducer Works**.

Typical Applications for the 999 Quattro Transducer

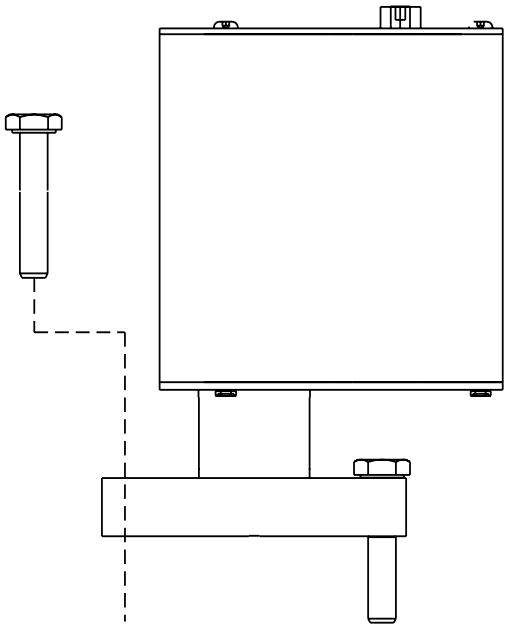
- Measure total vacuum pressure: atmosphere, sub atmosphere, low and high vacuum.
- Control system pressure using digital communications or analog output as input to an automatic pressure controller.
- Control valves and pumps to automate pump-down using relay set points.
- Sense abnormal pressure and take appropriate security measures using relay set points.
- Start or stop system processes and safety intelocks with relay set points.
- Measure pressures of backfilling gases.
- Monitor the differential pressure between the process chamber and ambient; ensure the opening of the chamber accurs with slight positive differential pressure regardless the variation of ambiant pressure.

Installing the 999 Quattro Transducer

Quattro Transducer Installation

Location

Locate the 999 Quattro Transducer where it can measure chamber pressure. Install the device away from pumps and gas sources so it will give the most representative pressure values.



Orientation

The 999 Quattro Transducer can be installed and operated in any position without compromising accuracy.

Contamination

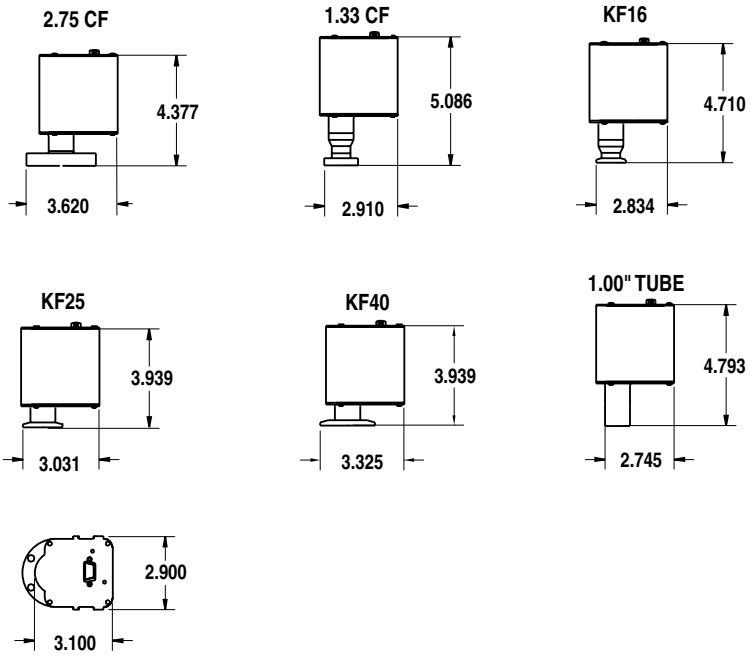
Locate and orient the 999 Quattro Transducer where contamination is least likely. For example, if the 999 Quattro Transducer is mounted directly above a source of evaporation, the vapor could contaminate the sensor elements and cause the calibration to shift. Whenever possible, install the 999 Quattro Transducer with the vacuum port facing down to keep particulates or liquids from entering the device. To prevent inaccurate pressure measurements, shield an 999 located near an electron or ion source (e.g., near an electron beam source or in a sputtering system) and mount it away from strong magnetic fields.

Vacuum Connection

The 999 Quattro Transducer is available with the following flanges:

- 2.75” CF (rotatable)
- 1.33” CF (rotatable)
- KF 16
- KF 25
- KF 40
- 1” tube

The figure below shows the dimensions for each flange type. The top dimensions, also shown below, are valid for any flange configuration.



Electrical Connection

Use a cable with a female, 15-pin, high-density D-sub connector with strain reliefs to ensure proper electrical connection and to reduce stress on the connectors.

Ensure a low impedance electrical connection between the 999 sensor body and the grounded vacuum system to shield the sensor from external electromagnetic sources.

Input/Output Wiring

The figure and the **999 Quattro Transducer Electrical Connections Table** on the following page identify the pins of the 999 connector and their functions; make a cable using this information. To comply with EN61326-1 immunity requirements, use a braided, shielded cable. Connect the braid to the metal hoods at both ends of the cable with the end for power supply connected to earth ground.

The power supply input is 24 VDC. The positive side of the power supply is connected to pin 3 and the negative side to pin 4 of the D-sub connector.

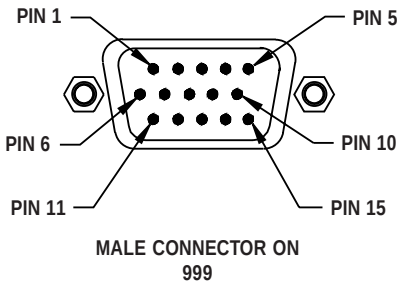
Damage may occur to the circuitry if excessive voltage is applied, polarity reversed, or if a wrong connection is made.

If using analog output (described in the **Analog Output** section), the analog output voltages are pins 5 (+) and 6 (-). Connect them to a differential input voltmeter or an analog-to-digital (A/D) converter with a differential input in a system controller.

Do not connect the negative side of the analog output (pin 6) to the negative side of the power supply input (pin 4) or to any other ground. Doing so will cause half of the power current to flow through this wire. Measurement errors in the output voltage may be seen due to the voltage drop from this current. The longer the cable, the worse the error will be.

999 Quattro Transducer Electrical Connections Table

The digital communications connections are pins 1 and 2. RS-485 uses pin 1 for RS485(-) and pin 2 for RS485(+).

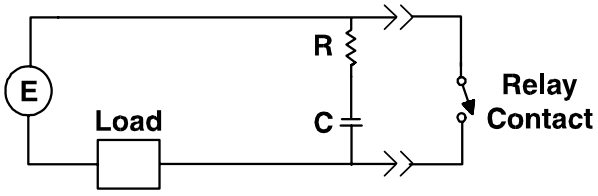


MALE CONNECTOR ON 999

PIN	DESCRIPTION
1	RS485 -/RS232 TXD
2	RS485 +/RS232 RXD
3	POWER + (24V)
4	POWER -
5	ANALOG OUT +
6	ANALOG OUT -
7	RELAY 1 N.O.
8	RELAY 1 COMMON
9	DEGAS STATUS
10	FILAMENT SELECT
11	RELAY 2 COMMON
12	RELAY 2 N. O.
13	DEGAS ON
14	RELAY 3 COMMON
15	RELAY 3 N. O.

Relay Inductive Loads and Arc Suppression

If using the set point relay to switch inductive loads (e.g., solenoids, relays, transformers, etc.), the arcing of the relay contacts might interfere with 999 operation and reduce relay contact life. Therefore, an arc suppression network, shown schematically below, is recommended.



The values of the capacitance C and the resistance R can be calculated by the following equations:

$C = I^2/(1 \times 10^7)$

$R = E/ I^a$

where:

C is in farads
R is in ohms
I is DC or Ac_{peak} load current in amperes
E is DC or Ac_{peak} source voltage in volts
a = 1 + (50/ E)
Note that R_{min} = 0.5 Ω and C_{min} = 1.0 x 10-9 F

Control and Status Pins Operation

Degas On (Pin 13)

Degas is enabled by connecting this pin to power ground. This line has precedence over the DG command or the Degas pushbutton. If this line is still connected to ground after degas times out (30 minutes) the line will need to be disconnected and reconnected to ground to re-enable degas.

Do not degas for more than 30 minutes every 4 hours.

Degas Status (Pin 9)

This pin is an open collector or floating when degas is off. When degas is on it is pulled to ground. An external pull up resistor can be connected to any Voltage of +24 Vdc or less. Limit the current to less than 15mA.

Filament Select (Pin 10)

Connecting / Disconnecting this pin to/from power ground changes the active filament.

Note: grounding the pin will not select a certain filament, changing the state of the pin will change the selected filament.

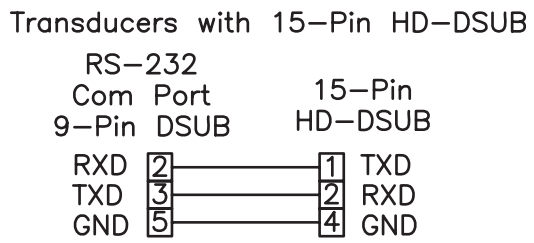
Operation

The 999 Quattro Transducer operation parameters are preset at the factory. The table below shows the factory default settings. Use the commands described on the following pages to change parameter settings as necessary. The user interface to the 999 Quattro Transducer is through RS-485 or RS-232 serial communications.

999 Quattro Transducer Factory Defaults Table

Setting	Default
Active Filament	1
Address	253
Baud Rate	9600
Degas Power	Off
Emission Current	Auto
Enable Control Set Point	On
Enable Set Point 1, 2, 3	Off
Filament Power	Off
Gas Correction	1
Gas Type Calibration	Nitrogen
Hysteresis 1, 2, 3	1.10E0 Torr
Set Point Value 1, 2, 3	1.00E0 Torr
Set Point Direction 1, 2, 3	Below
Protect Set Point	1.0E-2 Torr
Unit	Torr
Analog Output	DAC1
485 Test	OFF
RS Delay	ON

RS232 Communications Wiring Connection:



RS-485 Protocol

 **RS232 USES THE SAME PROTOCOL.**

The 999 supports 4800, 9600, 19200, 38400, 57600, 115200 baud rates (factory setting: 9600). The data format is 8 data bits, no parity, and one stop bit.

RS485 is two wires (half duplex).

Standard Addresses

Valid addresses are 3 digits, 001 to 253 (factory setting: 253).

Universal Addresses

The 999 receives and responds to commands sent to address 254. For example, use 254 to communicate with a device if its address is unknown. The 999 receives and acts upon commands sent to address 255, but does not respond; use 255 to broadcast messages to multiple devices attached to the same system. For example, use 255 to change the baud rate for all devices.

Query and Command Syntax

Queries return current parameter settings; commands change the parameter setting according to the value the user types in the command syntax. Each query or command must begin with the attention character @ and end with the termination string ;FF.

Syntax required for a query is:
@<device address><query>?;FF.

Syntax required for a command is:
@<device address><command>!<parameter>;FF.

Examples:

Query current baud rate: @253BR?;FF
Change baud rate to 19200: @253BR!19200;FF

where:

@	attention character
253	<device address>
BR?	<query>? (for query syntax)
BR!19200	<command>!<parameter> (for command syntax)
;FF	terminator

Response Syntax (ACK/NAK)

The ASCII characters 'ACK' or 'NAK' preface the query or command response string. The ACK sequence signifies the message was processed successfully. The NAK sequence indicates there was an error.

The response to a query or a successful command is:
@<device address>ACK<data>;FF

The response to a message with an error is:
@<device address>NAK<NAK code>;FF

Examples:

ACK response: @253ACK9600;FF (baud rate changed to 9600)
NAK response: @253NAK160;FF (command had an error — possibly a typo)

The following list provides descriptions of the NAK codes that may be returned.

Error	NAK Code
Unrecognized message	160
Invalid argument	169
Value out of range	172
Command/query character invalid (! or ?)	175
Control setpoint enabled	195
Write to nonvolatile memory failed	196
Read from nonvolatile memory failed	197
Not in measure pressure mode	198
Pressure too high for degas	199
Calibration incomplete	100-115
Not in Calibration Mode	178
Write To EEfail	300-399
Read from EE fail	400-499

RS232/RS-485 Command Set

The query and command formats shown in this section are examples; the values may vary for the user's installation.

Set Up Commands

Active Filament – AF

The AF command returns which of the Hot Cathode sensor's two filaments is active, or selects between the sensor's two filaments. Related commands: **Filament Status – FS** and **Transducer Status – T** (**Status Commands** section); **Filament Power – FP** (**Pressure Measurement and Degas Commands** section). See the **Maintenance and Troubleshooting** section for information on filaments.

Values:	1, 2 (default: 1)
Query:	@001AF?;FF
Query Response:	@001ACK2;FF
Command:	@001AF!2;FF
Command Response:	@001ACK2;FF

Address – AD

The AD command returns or sets the 999 address. NOTE: If multiple devices are installed on the system, an address query using 254 (shown in the query example below) cannot determine the address of a single device. Addressing is best performed when communicating with a single device if the address of that device is unknown.

Values:	001 to 253 (default: 253)
Query:	@254AD?;FF
Query Response:	@001ACK001;FF
Command:	@001AD!002;FF
Command Response:	@002ACK002;FF

Baud Rate – BR

The BR command returns or sets the baud rate of the communications protocol. The 999 responds to this command at the present baud rate; however, the user will need to change the baud rate on the host to ensure future commands are sent at the same rate.

Values:	4800, 9600, 19200, 38400, 57600, 115200 (default: 9600)
Query:	@001BR?;FF
Query Response:	@001ACK9600;FF
Command:	@001BR!19200;FF
Command Response:	@001ACK19200;FF

Analog Output - DAC

The DAC command returns or sets the analog output scale: DAC1 is 0.5V/ decade of pressure; DAC2 is 0.75V/decade. Refer to analog output section.

Values:	1, 2
Query:	@001DAC?;FF
Query Response:	@001ACKDAC1;FF
Command:	@001DAC!2;FF
Command Response:	@001ACKDAC2;FF

Emission Current – EC

The EC command returns or sets the sensor's emission current to 100uA or Auto range (100uA above $1x10^{-4}$ and 1mA below $1x10^{-4}$ Torr).

Values:	100UA and AUTO for commands; 100UA, 1MA AUTO, and 100UA AUTO for responses (default: AUTO).
Query:	@001EC?;FF
Query Response:	@001ACK1MA AUTO;FF
Command:	@001EC!AUTO;FF
Command Response:	@001ACK100UA AUTO;FF

Factory Default – FD

The FD command sets all 999 user calibration values to the factory default. (VAC,ATM,ATZ,ATS,ATD)

Command:	@001FD!;FF
Command Response:	@001ACKFD;FF

RS Delay – RSD

The RSD command enables or disables a delay of up to 5 milliseconds between recieve and transmit mode. This is useful if communucation issues arise with in the RS485 installation.

Values:	OFF, ON (default ON)
Query:	@001RSD?;FF
Query Response:	@001ACKOFF;FF
Command:	@001RSD!ON;FF
Command Response:	@001ACKON;FF

Test RS485 – TST

The TST command flashes the filament power LED ON and OFF, in order to visually identify the unit.

Values:	ON, OFF
Query:	@001TST?;FF
Query Response:	@001ACKOFF;FF
Command:	@001TST!ON;FF
Command Response:	@001ACKON;FF

Unit – U

The U command returns or sets the pressure unit to Torr, mBar, or Pascal. The units affect all pressure measurements, including set point values.

Values:	Torr, mBar, Pascal (default: Torr)
Query:	@001U?;FF
Query Response:	@001ACKTORR;FF
Command:	@001U!MBAR;FF
Command Response:	@001ACKMBAR;FF

User Tag – UT

The UT command returns or sets the user tag label to assign for 999 identification.

Values:	Up to 12 ASCII characters
Query:	@001UT?;FF
Query Response:	@001ACKCHAMBER1;FF
Command:	@001UT!CHAMBER2;FF
Command Response:	@001ACKCHAMBER2;FF

Status Commands

Device Type – DT

The DT command returns the transducer device type.

Query: @001DT?;FF
Query Response: @001ACKMP-HC 999;FF

Filament Status – FS

The FS command returns the operating status of the active filament. To select between the sensor's two filaments, see **Active Filament – AF** (**Set Up Commands** section). To turn the filament ON or OFF, see **Filament Power – FP** (**Pressure Measurement and Degas Commands** section).

Values: ON, OFF

Query: @001FS?;FF
Query Response: @001ACKON;FF

Firmware Version – FV

The FV command returns the firmware version.

Query: @001FV?;FF
Query Response: @001ACK1.00;FF

Hardware Version MicroProcessor PCB – HV

The HV command returns the MicroPirani hardware version.

Query: @001HV?;FF
Query Response: @001ACK1.00;FF

Hardware Version Power Supply PCB – HVHC

The HVHC command returns the Hot Cathode hardware version.

Query: @001HVHC?;FF
Query Response: @001ACKA;FF

Manufacturer – MF

The MF command returns the 999 manufacturer.

Query:	@001MF?;FF
Query Response:	@001ACKMKS/HPS-PRODUCTS;FF

Model – MD

The MD command returns the 999 model number.

Query:	@001MD?;FF
Query Response:	@001ACK999;FF

Serial Number – SN

The SN command returns the 999 serial number.

Query:	@001SN?;FF
Query Response:	@001ACK0000012345;FF

Time On – TIM1, TIM2

The TIM1 command returns the number of hours the transducer has been on. The TIM2 command returns the number of hours each filament of the Hot Cathode has been on, or clears the time on both filaments if the user has replaced the sensor.

Values:	CLR

Query:	@001TIM1?;FF
Query Response:	@001ACK000000024;FF
Command:	@001TIM2!CLR;FF
Command Response:	@001ACKCLR;FF

Transducer Status – T

The T command returns the current status of the Hot Cathode. Related commands: **Active Filament – AF** (**Set Up Commands** section); **Set Point Value – SP1, SP2, SP3** and **Hysteresis Value – SH1, SH2, SH3** (**Set Point Commands** section).

Values:

F = Filament fault, filament cannot turn on
G = Hot Cathode on
O = OK, no errors to report
P = Pressure fault, system pressure above protect pressure
W = Hot Cathode is turning on; pressure reading not valid (when Hot Cathode is turned on, a few seconds elapse before pressure reading is valid).
D = Degas ON

Query:	@001T?;FF
Query Response:	@001ACKO;FF

Transducer Temperature – TEM1, TEM2

The TEM1 command returns the MicroPirani on-chip sensor temperature in ^{o}C. The TEM2 command returns the Hot Cathode micorprocessor temperature in ^{o}C. If the temperature exceeds 70^{o}C, the ambient temperature may be too high or the filament power is too high (nominal temperature rise is 30^{o}C above ambient).

Query: @001TEM1?;FF
Query Response: @001ACK2.10E+1;FF

Pressure Measurement and Degas Commands

Filament Power – FP

CAUTION: Never turn on filament power when system pressure is above 5x10^{-2} Torr! Sensor damage will result!

The FP command turns the filament either ON or OFF. To select between the sensor's two filaments, see **Active Filament – AF** (**Set Up Commands** section). To query the ON/OFF status of the filament, use the **Filament Status – FS** command, or the **Transducer Status – T** command (**Status Commands** section). NOTE: This command works only when the control set point is disabled (see **Enable Set Point – ENC** in the **Set Point Commands** section).

Values: ON, OFF (default: OFF)

Command: @001FP!ON;FF
Command Response: @001ACKON;FF

Degas Power – DG

Read the Degassing the Sensor section of this manual before using the DG command.

The DG command turns degas ON or OFF, or indicates if the Hot Cathode is in degas mode. Degas turns off automatically after 30 minutes, but can be turned off sooner. Pressure must be below 1x10^{-5} Torr for the DG command to work.

Values: ON, OFF (default: OFF)

Query: @001DG?;FF
Query Response: @001ACKOFF;FF
Command: @001DG!ON;FF
Command Response: @001ACKON;FF

Pressure Reading – PR1, PR2, PR3, PR4

The pressure reading command returns the measured pressure from either the MicroPirani (PR1), the Hot Cathode (PR2), the Piezo (PR4) or a combination of all (PR3). For pressures above 60 Torr the Piezo provides the reading (see ATD command). For pressure below 40 Torr the uP (PR1) provides the reading down to 1 x 10^{-3} Torr. Below 1 x 10^{-4} the Hot Cathode (PR2) provides the reading.

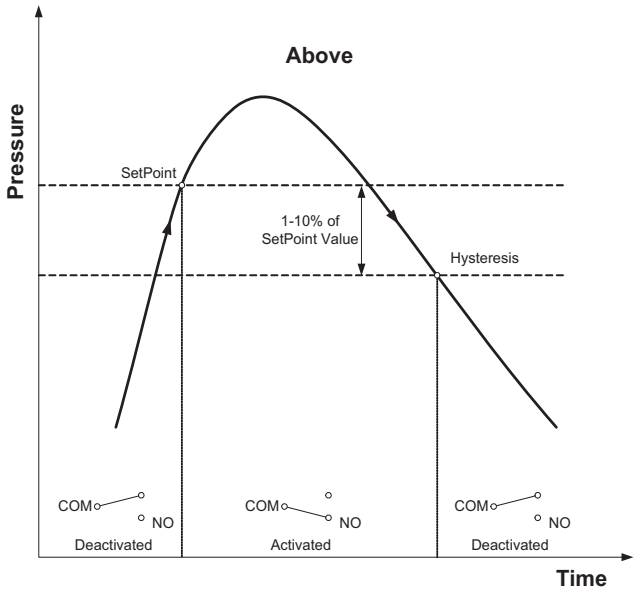
Query: @001PR1?;FF
Query Response: @001ACK1.23E-2;FF

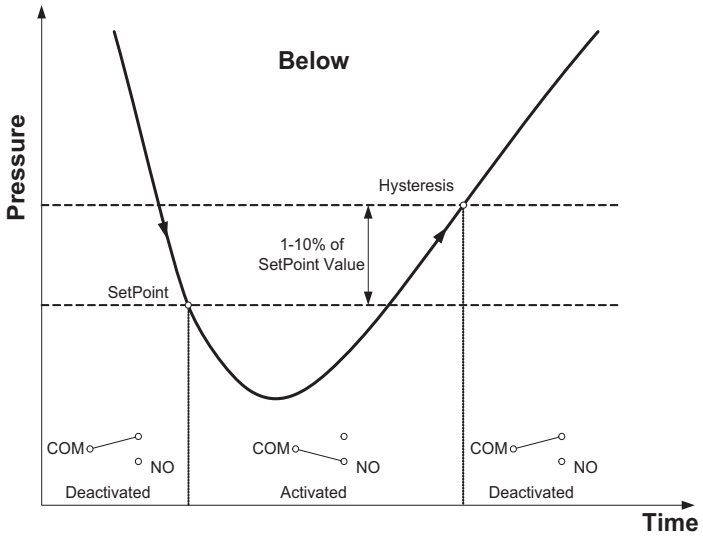
Set Point Commands

The 999 has three independent set point relays for control. The relay set point is based on the absolute pressure reported by the **PR3** command (see the **Pressure Reading** command on the previous page). If the relays are operating in the differential mode then the set point is based on the Pressure reported by PR4.

The 999 has three independent set point mechanical relays for process control or surveillance. The relays can be assigned to either the differential Piezo or the combined MicroPirani/absolute Piezo Hot Cathode pressure measurement with the Enable set Point command. The 999 automatically sets and overwrites any user setting of the hysteresis value when a setpoint value is entered or the setpoint direction is changed. The correct procedure for setting up the setpoint parameters are:

1. Enter sepoint value: SPx
2. Select set point direction: SDx
3. Enter setpoint hysteresis value, if other than +/- 10% of setpoint value is required: SHx
4. Enable and assign setpoint: ENx





Set Point Value – SP1, SP2, SP3

The set point value command returns or sets the set point value. The set point value is the pressure either below or above which the set point relay will be energized (i.e., N.O. and C contacts will be closed). The direction of the set point (ABOVE or BELOW) is configured using the **Set Point Direction – SD1, SD2, SD3** command. The set point must be enabled for the set point command to function (see the **Enable Set Point – EN1, EN2, EN3** command).

Values:	Two- or three-digit scientific notation (default: 1.00E0 Torr)
Query:	@001SP1?;FF
Query Response:	@001ACK1.00E-2;FF
Command:	@001SP1!1.00E-3;FF
Command Response:	@001ACK1.00E-3;FF

Hysteresis Value – SH1, SH2, SH3

The hysteresis value command returns or sets the pressure value at which the set point relay will be de-energized (i.e., N.O. and C contacts will be open). The hysteresis value should always be higher than the set point value if the setpoint direction is below. The hysteresis value should always be lower that the setpoint value if set point direction is above. If the hysteresis and set point are the same value, or nearly the same value, the relay may chatter when the system pressure is near the set point.

Values:	Two- or three-digit scientific notation (default: 1.00E0 Torr)
Query:	@001SH1?;FF
Query Response:	@001ACK1.10E-2;FF
Command:	@001SH1!1.10E-3;FF
Command Response:	@001ACK1.10E-3;FF

Set Point Direction – SD1, SD2, SD3

The set point direction command returns or sets the direction of the set point relay. If the value is BELOW, then the relay will be energized below the set point value. (See **Set Point Value – SP1, SP2, SP3** and **Hysteresis Value – SH1, SH2, SH3**)

Values:	BELOW, ABOVE (default: BELOW)
Query:	@001SD1?;FF
Query Response:	@001ACKBELOW;FF
Command:	@001SD1!ABOVE;FF
Command Response:	@001ACKABOVE;FF

Enable Set Point – EN1, EN2, EN3

The enable set point command returns enable status, or enables/disables the set point relay.

Values:	OFF,ABS,DIFF
Query:	@001EN1?;FF
Query Response:	@001ACKOFF;FF
Command:	@001EN1!ABS;FF
Command Response:	@001ACKON;FF

Enable Control Set Point – ENC

The ENC command allows the MicroPirani to turn the Hot Cathode on or off. If the value is ON, decreasing pressure turns the Hot Cathode on at $3x10^{-3}$ Torr and increasing pressure turns the Hot Cathode off at $5x10^{-3}$ Torr. However, if BNC is off, hot cathode will turn itself off when PR2 is at $5x10^{-2}$ Torr. Hot cathode can be turned on only by FP!ON command.

Values:	ON, OFF (default: ON)
Query:	@001ENC?;FF
Query Response:	@001ACKON;FF
Command:	@001ENC!OFF;FF
Command Response:	@001ACKOFF;FF

Set Point Status – SS1, SS2, SS3

The set point status command returns the status of the set point relay.

Values:	SET, CLEAR
Query:	@001SS1?;FF
Query Response:	@001ACKCLEAR;FF

Protect Set Point – PRO

The PRO command enables or disables the protect set point. The protect set point is the pressure where the Hot Cathode will turn itself off to prevent sensor damage and is valid during degas. NOTE: Protect set point is fixed at $5x10^{-2}$ Torr.

Values:	ON, OFF
Query:	@001PRO?;FF
Query Response:	@001ACKON;FF
Command:	@001PRO!OFF;FF
Command Response:	@001ACKOFF;FF

Calibration Commands

Atmospheric Calibration – ATM

The ATM command sets full scale readout for the MicroPirani. Vent the transducer to atmospheric pressure before performing atmospheric calibration.

For best results, leave the MicroPirani at the calibration pressure for at least 20 minutes before using the ATM command.

Values: Pressure value in scientific notation

Command: @001ATM!7.60E+2;FF
Command Response: @001ACK7.60E+2;FF

Vacuum Calibration – VAC

The VAC command zeroes the MicroPirani readout. Evacuate the transducer to a pressure below $1x10^{-4}$ Torr before performing vacuum calibration.
NOTE: The MicroPirani performs the vacuum calibration automatically when the Hot Cathode pressure is below $1x10^{-4}$ Torr.

For best results, leave the MicroPirani at the calibration pressure for at least 20 minutes before using the VAC command.

Command: @001VAC!;FF
Command Response: @001ACK1.00e-5;FF

Atmosphere Span Calibration – ATS

The ATS command sets full scale readout for the Piezo. Enter the applied full scale calibration pressure in Torr. Valid ATS ranges are -760 to -50, +20 to +50 Torr.

Values: Pressure value in scientific notation

Command: @001ATS!-7.60E+2;FF
Command Response: @001ACK-7.60E+2;FF

Atmosphere Zero Calibration– ATZ

The ATZ command sets the zero adjustment of the differential Piezo. Place the transducer in zero differential pressure (atmosphere) before performing zero calibration.

Command: @001ATZ!;FF
Command Response: @001ACKATZ;FF

Atmospheric Piezo Absolute Pressure output Calibration – ATD

The ATD command sets the combined pressure reading (PR3 and analog output) at zero differential pressure. The factory default value is 760 Torr and the transducer will read 760 Torr @ 0 differential pressure unless the ATD value is entered. This value is automatically calibrated whenever the transducer is evacuated to pressure below 1E-2 Torr. If the value deviates more than +/-1.5 Torr of the current ATD value the ATD will be overwritten in the non volatile memory.

Command:	@001ATD!7.00E+2;FF
Command Response:	@001ATD7.00E+2;FF

Gas Type Calibration – GT

The GT command sets gas type for measurement on the MicroPirani. The MicroPirani measures pressure based on thermal conductivity of the gas; using the gas calibration compensates for gas errors.

Values:	NITROGEN, AIR, ARGON, HYDROGEN, HELIUM, H20 (default: NITROGEN)

Query:	@001GT?;FF
Query Response:	@001ACKAIR;FF
Command:	@001GT!NITROGEN;FF
Command Response:	@001ACKNITROGEN;FF

Gas Correction – GC

The GC command returns or sets the Hot Cathode gauge's sensitivity for use with gasses other than air or nitrogen. For example, if Argon is the system gas then the gas correction value would be 1.29. See the **Gas Correction Factor Table** for values.

Values:	0.10 to 50.1 (default: 1)

Query:	@001GC?;FF
Query Response:	@001ACK1.00;FF
Command:	@001GC!1.50;FF
Command Response:	@001ACK1.50;FF

Analog Output

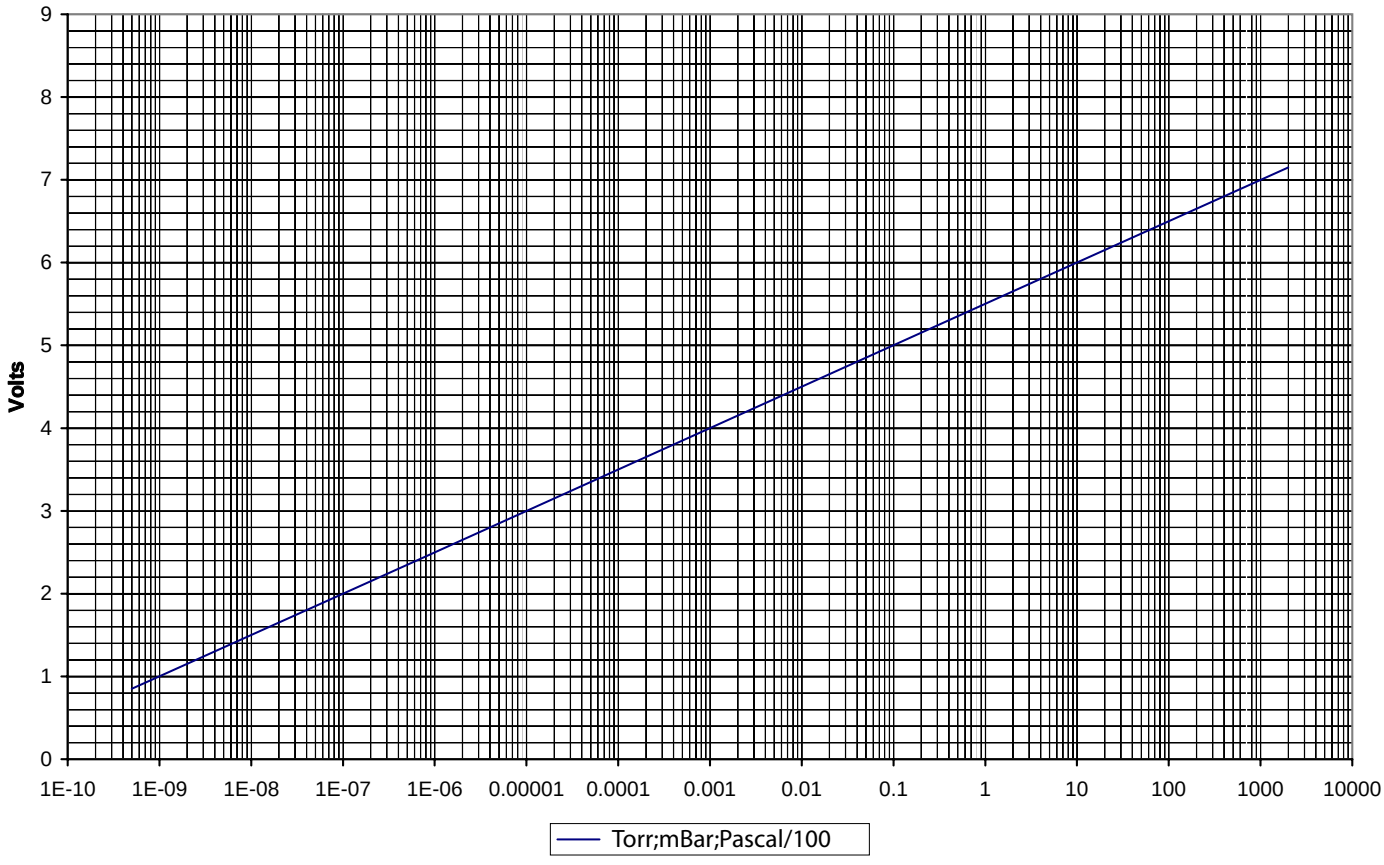
The 999 Quattro Transducer analog voltage signal pins are 5 (+) and 6 (-). Connect them to a differential input. The transducer provides 2 analog output scales: DAC1 is 0.5V/decade; DAC2 is 0.75V/decade, DAC1 is the default.

Do not connect the negative side of the analog output (pin 6) to the power supply return (pin 4) or to any other ground. The voltage drop from the supply current will produce errors in the analog output voltage. The longer the cable, the worse the error will be.

The graph below shows the correlation of DAC1 analog output to pressure.

To calculate pressure from voltage for DAC1: $P = 10^{(2V-11)}$

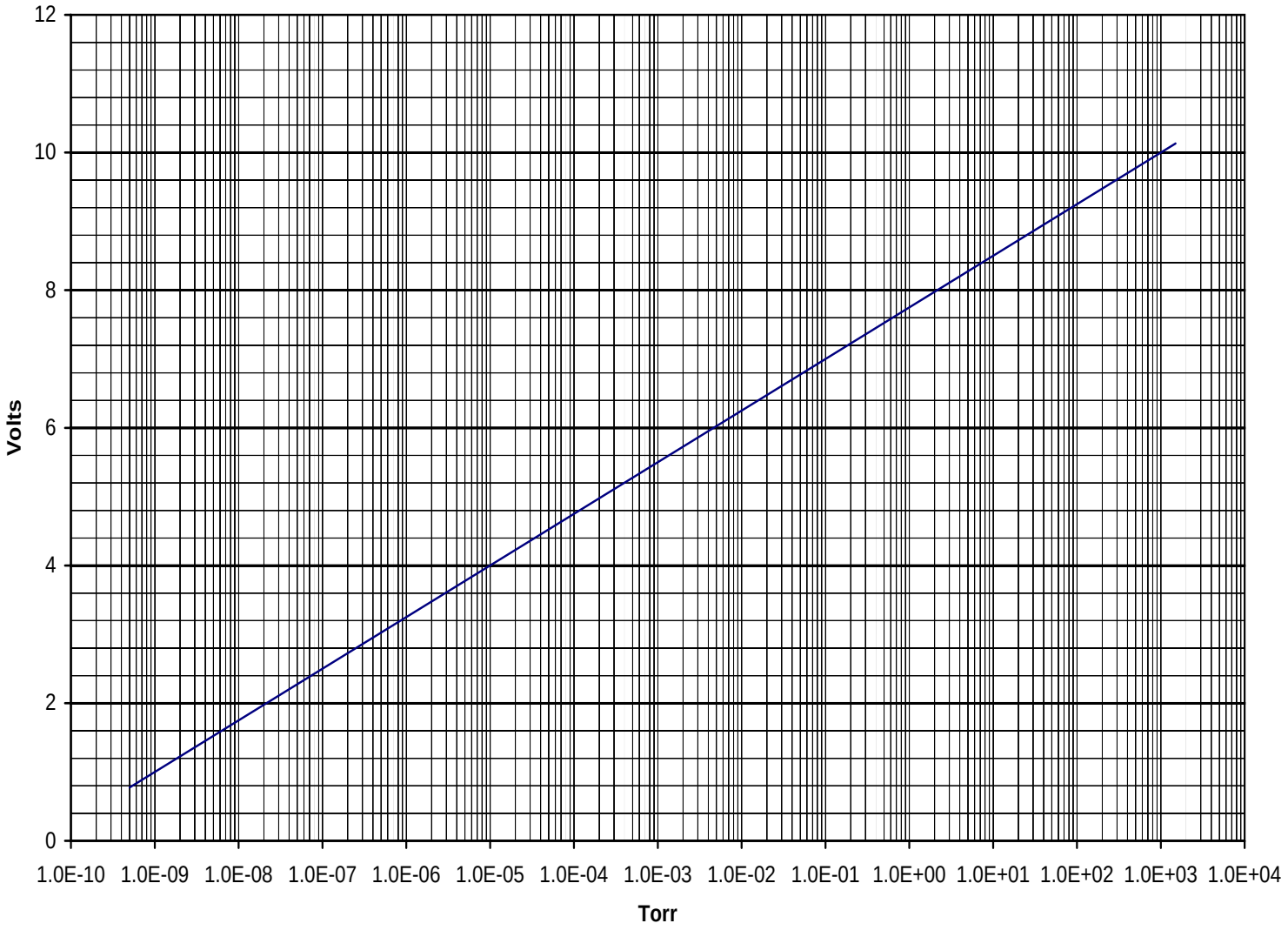
DAC1 Pressure vs Voltage



DAC1 Pressure to Voltage Table

Pressure (Torr)	Volts	Pressure (Torr)	Volts
1.0E-10	0.50	8.0E-04	3.95
2.0E-10	0.65	1.0E-03	4.00
4.0E-10	0.80	2.0E-03	4.15
8.0E-10	0.95	4.0E-03	4.30
1.0E-09	1.00	8.0E-03	4.45
2.0E-09	1.15	1.0E-02	4.50
4.0E-09	1.30	2.0E-02	4.65
8.0E-09	1.45	4.0E-02	4.80
1.0E-08	1.50	8.0E-02	4.95
2.0E-08	1.65	1.0E-01	5.00
4.0E-08	1.80	2.0E-01	5.15
8.0E-08	1.95	4.0E-01	5.30
1.0E-07	2.00	8.0E-01	5.45
2.0E-07	2.15	1.0E+00	5.50
4.0E-07	2.30	2.0E+00	5.65
8.0E-07	2.45	4.0E+00	5.80
1.0E-06	2.50	8.0E+00	5.95
2.0E-06	2.65	1.0E+01	6.00
4.0E-06	2.80	2.0E+01	6.15
8.0E-06	2.95	4.0E+01	6.30
1.0E-05	3.00	8.0E+01	6.45
2.0E-05	3.15	1.0E+02	6.50
4.0E-05	3.30	2.0E+02	6.65
8.0E-05	3.45	4.0E+02	6.80
1.0E-04	3.50	8.0E+02	6.95
2.0E-04	3.65	1.0E+03	7.00
4.0E-04	3.80	1.50E+03	7.09

DAC2 Voltage vs Pressure



To calculate Pressure from Voltage for DAC2:

$$P=10^{\left(\frac{V-7.75}{.75}\right)+C}$$

Where: C=0 for mBar
C=2 for Pascal
C=-0.125 for Torr

DAC2 Pressure to Voltage Table

Volts	mBar	Pascal	Torr	Volts	mBar	Pascal	Torr
0.7742	5.0E-10	5.0E-08	3.7E-10	**5.4273**	8.0E-04	8.0E-02	6.0E-04
0.9273	8.0E-10	8.0E-08	6.0E-10	**5.5000**	1.0E-03	1.0E-01	7.5E-04
1.0000	1.0E-09	1.0E-07	7.5E-10	**5.7258**	2.0E-03	2.0E-01	1.5E-03
1.2258	2.0E-09	2.0E-07	1.5E-09	**5.9515**	4.0E-03	4.0E-01	3.0E-03
1.4515	4.0E-09	4.0E-07	3.0E-09	**6.1773**	8.0E-03	8.0E-01	6.0E-03
1.6773	8.0E-09	8.0E-07	6.0E-09	**6.2500**	1.0E-02	1.0E+00	7.5E-03
1.7500	1.0E-08	1.0E-06	7.5E-09	**6.4758**	2.0E-02	2.0E+00	1.5E-02
1.9758	2.0E-08	2.0E-06	1.5E-08	**6.7015**	4.0E-02	4.0E+00	3.0E-02
2.2015	4.0E-08	4.0E-06	3.0E-08	**6.9273**	8.0E-02	8.0E+00	6.0E-02
2.4273	8.0E-08	8.0E-06	6.0E-08	**7.0000**	1.0E-01	1.0E+01	7.5E-02
2.5000	1.0E-07	1.0E-05	7.5E-08	**7.2258**	2.0E-01	2.0E+01	1.5E-01
2.7258	2.0E-07	2.0E-05	1.5E-07	**7.4515**	4.0E-01	4.0E+01	3.0E-01
2.9515	4.0E-07	4.0E-05	3.0E-07	**7.6773**	8.0E-01	8.0E+01	6.0E-01
3.1773	8.0E-07	8.0E-05	6.0E-07	**7.7500**	1.0E+00	1.0E+02	7.5E-01
3.2500	1.0E-06	1.0E-04	7.5E-07	**7.9758**	2.0E+00	2.0E+02	1.5E+00
3.4758	2.0E-06	2.0E-04	1.5E-06	**8.2015**	4.0E+00	4.0E+02	3.0E+00
3.7015	4.0E-06	4.0E-04	3.0E-06	**8.4273**	8.0E+00	8.0E+02	6.0E+00
3.9273	8.0E-06	8.0E-04	6.0E-06	**8.5000**	1.0E+01	1.0E+03	7.5E+00
4.0000	1.0E-05	1.0E-03	7.5E-06	**8.7258**	2.0E+01	2.0E+03	1.5E+01
4.2258	2.0E-05	2.0E-03	1.5E-05	**8.9515**	4.0E+01	4.0E+03	3.0E+01
4.4515	4.0E-05	4.0E-03	3.0E-05	**9.1773**	8.0E+01	8.0E+03	6.0E+01
4.6773	8.0E-05	8.0E-03	6.0E-05	**9.2500**	1.0E+02	1.0E+04	7.5E+01
4.7500	1.0E-04	1.0E-02	7.5E-05	**9.4758**	2.0E+02	2.0E+04	1.5E+02
4.9758	2.0E-04	2.0E-02	1.5E-04	**9.7015**	4.0E+02	4.0E+04	3.0E+02
5.2015	4.0E-04	4.0E-02	3.0E-04	**9.9273**	8.0E+02	8.0E+04	6.0E+02
				10.0000	1.0E+03	1.0E+05	7.5E+02
				10.2258	2.0E+03	2.0E+05	1.50E+3

Sensitivities Relative to Nitrogen

If using a gas other than air/nitrogen in the system, then the user will need to change the gas correction factor for the Hot Cathode to provide an accurate pressure reading (see **Gas Correction – GC** in the **Set Up Commands** section). The table below shows GC values for some commonly used gasses. These correction factors are all relative to the nitrogen factor (which in the case of the Hot Cathode is 1). For example, if using Argon gas in the system, use the GC command as follows: @253GC!1.29;FF.

Gas Correction Factor Table

Gas	Symbol	Gas Correction Factor (GC)
Air		1.00
Argon	Ar	1.29
Carbon Dioxide	CO_2	1.42
Deuterium	D2	0.35
Helium	He	0.18
Hydrogen	H_2	0.46
Krypton	Kr	1.94
Neon	Ne	0.30
Nitrogen	N_2	1.00
Nitrogen Oxide	NO	1.16
Oxygen	O_2	1.01
Sulfur Hexaflouride	SF_6	2.50
Water	H_2O	1.12
Xenon	Xe	2.87

Pressure reading gas dependence: The MicroPirani is based on measurement of thermal conductivity; therefore, the MicroPirani readout depends on the gas type and concentration. The MicroPirani is calibrated for Nitrogen gas, and will read a higher pressure when exposed to atmospheric air.

The Hot Cathode sensor is based on measurement of gas ionization; therefore, the Hot Cathode readout also depends on the gas type and concentration.

The Piezo is gas type independent.

Degassing the Sensor

Sensitivity of the Hot Cathode sensor may drift if the sensor elements become contaminated with system process gasses. This becomes more of a problem the lower the pressure being measured (i.e., ($\leq 10^{-8}$ Torr). To rid the sensor elements of the excess system process gasses, periodically degas the sensor. How frequently to run degas varies for each system installation.

The Hot Cathode uses Electron Bombardment (EB) degas to remove adsorbed gas from the sensor. Pressure can still be measured during degas, but due to the gas rapidly coming off the sensor elements, sensor pressure may be significantly higher than system pressure.

Degas is only activated if the indicated pressure is below $1x10^{-5}$ Torr.

Set points are active during degas.

When degas is turned on, it is likely that the sensor pressure will increase to values exceeding $1x10^{-4}$ Torr. When the indicated pressure exceeds $1x10^{-4}$ Torr, degas power is turned off momentary.. Degas automatically turns on again when the indicated pressure drops back below $1x10^{-4}$ Torr (patented feature).

The temperature inside the Hot Cathode increases during degas; for electronic component life, keep degas time as short as possible. Degas operation automatically terminates after 30 minutes. When the sensor's indicated pressure has dropped back near pre-degas values, there is not much benefit to further degas operation; therefore, degas should be terminated.

Do not operate in degas mode more than 30 minutes every 4 hours.

Leak Detection

Its inherent sensitivity to gas type makes the 999 Quattro Transducer useful for detecting leaks at rates greater than 10^{-4} std cc/sec of helium. It is a useful complement to a mass spectrometer leak detector, which locates smaller leaks.

Probe the suspected leak areas with a gas that is different from that of the system gas. Helium is suitable for probing a system pumping air or nitrogen.

1. Pump your vacuum system to a base pressure.
2. Slowly and methodically probe with a small amount of the tracer gas (helium).
3. Note the pressure reading.
   The pressure will rise or fall, depending upon the thermal conductivity of the probe gas relative to the system gas. The largest change in the value indicates the probe gas is nearest the leak location.
4. Repeat the test to confirm.

Maintenance and Troubleshooting

Maintenance and Troubleshooting Table

Symptom	Possible Cause/Remedy
No response to RS232 or RS-485 commands	- Attention character (@) missing - Address incorrect - Termination characters (;FF) missing - Baud rate incorrect - Electrical connections missing or incorrect Note: If baud rate and electrical connections are correct, then @254;FF should give the response @253NAK160;FF (the address may be different from 253).
MicroPirani vacuum pressure reading too high/too low or zero adjustment was made at the wrong pressure	Adjust zero calibration using the **Vacuum Calibration – VAC** command.
Atmospheric pressure too high/too low	Piezo not adjusted to local atmosphere Calibration is incorrect; adjust Piezo Absolute calibration using the **– ATD** command.
Set point does not trip	- Set point not enabled - Set point hysteresis value not set to proper value - Set point direction is different from what the user expects - Connector miswired -Control set point not enabled
No analog output voltage	- Power supply turned off - Electrical connections missing or incorrect - Indicated pressure below 1.0E-10
Power LED not on	Connector miswired, +24 V not applied
Filament light does not come on/stay on	- System pressure is above protect or control set point value - +24 V cannot supply adequate current - Sensor filament has failed; try other filament -Control Set Point not enabled
Will not indicate pressures below 10^{-5} Torr	-Control Set Point not enabled

Symptom	Possible Cause/Remedy
Hot Cathode pressure reading incorrect	- Transducer not located properly to measure system pressure - Gas Correction factor not correct for the gas in the system - Sensor contaminated (degasing the sensor may fix this) - Leak in the vacuum system
Degas does not start	System pressure above $1x10^{-5}$ Torr when degas command is sent.

Cleaning the 999 Quattro Transducer Case and Sensor Tube

The finish of the 999 Quattro Transducer case is designed to resist many laboratory solvents; clean the case with water or alcohol. Take care to prevent a liquid from entering the electronic enclosure.

Roughing pump oils and other fluids condensing or decomposing on the heated filament can contaminate the sensors elements. This or other elements could cause the calibration to change, especially at low pressure.

Do not attempt to clean the sensor tube. Trying to clean it may cause permanent damage to the sensor element.

Replace the transducer if it becomes contaminated.

Accessories

Description	Part Number
Connector Kit (female 15-pin D-sub)	100008104
Operation and Maintenance Manual	100012689

NOTES:

Warranty

Extent of the Warranty
MKS Instruments, Inc. (MKS), HPS® Products, warrants the HPS® Products Series 999 Quattro Multisensor Transducer and its accessories to be free from defects in materials and workmanship for one (1) year from the date of shipment by MKS or authorized representative to the original purchaser (PURCHASER). Any product or parts of the product repaired or replaced by MKS under this warranty are warrantied only for the remaining unexpired part of its one (1) year original warranty period. After expiration of the applicable warranty period, the PURCHASER shall be charged MKS' current prices for parts and labor, plus any transportation for any repairs or replacement.

ALL EXPRESS AND IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO THE WARRANTY PERIOD. NO WARRANTIES, EXPRESS OR IMPLIED, WILL APPLY AFTER THIS PERIOD.

Warranty Service
The obligations of MKS under this warranty shall be at its option: (1) to repair, replace, or adjust the product so that it meets applicable product specifications published by MKS or (2) to refund the purchase price.

What is Not Covered
The product is subject to above terms only if located in the country of the seller from whom the product was purchased. The above warranties do not apply to:

I. Damages or malfunctions due to failure to provide reasonable and necessary maintenance in accordance with MKS operating instructions.
II. Damages or malfunctions due to chemical or electrolytic influences or use of the product in working environments outside the specification.
III. Fuses and all expendable items which by their nature or limited lifetime may not function for a year. If such items fail to give reasonable service for a reasonable period of time within the warranty period of the product, they will, at the option of MKS, be repaired or replaced.
IV. Defects or damages caused by modifications and repairs effected by the original PURCHASER or third parties not authorized in the manual.

Condition of Returned Products
MKS will not accept for repair, replacement, or credit any product which is asserted to be defective by the PURCHASER, or any product for which paid or unpaid service is desired, if the product is contaminated with potentially corrosive, reactive, harmful, or radioactive materials, gases, or chemicals. When products are used with toxic chemicals, or in an atmosphere that is dangerous to the health of humans, or is environmentally unsafe, it is the responsibility of the PURCHASER to have the product cleaned by an independent agency skilled and approved in the handling and cleaning of contaminated materials before the product will be accepted by MKS for repair and/or replacement. In the course of implementing this policy, MKS Customer Service Personnel may inquire of the PURCHASER whether the product has been contaminated with or exposed to potentially corrosive, reactive, harmful, or radioactive materials, gases, or chemicals when the PURCHASER requests a return authorization. Not with standing such inquiries, it is the responsibility of the PURCHASER to ensure that no products are returned to MKS which have been contaminated in the aforementioned manner.

Other Rights and Remedies

I. These remedies are exclusive. HPS® SHALL NOT BE LIABLE FOR CONSEQUENTIAL DAMAGES, FOR ANTICIPATED OR LOST PROFITS, INCIDENTAL DAMAGES OR LOSS OF TIME, OR OTHER LOSSES INCURRED BY THE PURCHASER OR BY ANY THIRD PARTY IN CONNECTION WITH THE PRODUCT COVERED BY THIS WARRANTY, OR OTHERWISE. Some states do not allow exclusion or limitation of incidental or consequential damage or do not allow the limitation on how long an implied warranty lasts. If such laws apply, the limitations or exclusions expressed herein may not apply to PURCHASER.
II. Unless otherwise explicitly agreed in writing, it is understood that these are the only written warranties given by HPS®. Any statement made by any persons, including representatives of MKS, which are inconsistent or in conflict with the terms of the warranty shall not be binding on MKS unless reduced to writing and approved by an authorized officer of MKS.
III. This warranty gives PURCHASER specific legal rights, and PURCHASER may also have other rights which vary from state to state.
IV. For MKS products sold outside of the U. S., contact your MKS representative for warranty information and service.

Warranty Performance
To obtain warranty satisfaction, contact the following: MKS Instruments, Inc., HPS® Products, 5330 Sterling Drive, Boulder, CO 80301, USA, at phone number 1-303-449-9861. You may be required to present proof of original purchase.

Appendix: How the 999 Quattro Transducer Works

The Series 999 Quattro Transducer is a combination of three different types of pressure sensors: the Hot Cathode , Piezo, and the MicroPirani. The Hot Cathode sensor measures pressure indirectly from ion currents, which is proportional to pressure and ionization probability. The MicroPirani sensor measures pressure indirectly as a heat-loss manometer that infers the pressure of a gas by measuring thermal loss from a heated wire.

The Piezo measures pressure by the mechanical movement of a diaphram.

Hot Cathode Ionization Sensor

Hot cathode ionization sensors use thermionic electrons—electrons emitted from a hot filament (emission current)—to create ions in a defined volume. In their passage from the cathode through the gas volume, the electrons collide with gas atoms or molecules to form ions. The number of gas molecules ionized depends on the energy of the ionizing electrons, typically about 150 eV, and the ionization probabilities of the constituent gases. The total amount of ionization is related to the molecular concentration. The ions are accelerated to a collector electrode, where they create a current (collector current) in a circuit, which includes an electrometer. The measured current is proportional to the gas density, which in turn is directly related to the pressure, provided that other parameters like temperature are held constant. The response to pressure changes in such a device is virtually instantaneous.

Mathematically the pressure is related to ion current, or collector current, by the relationship:

$P = Ic/(K \times Ie)$

where:

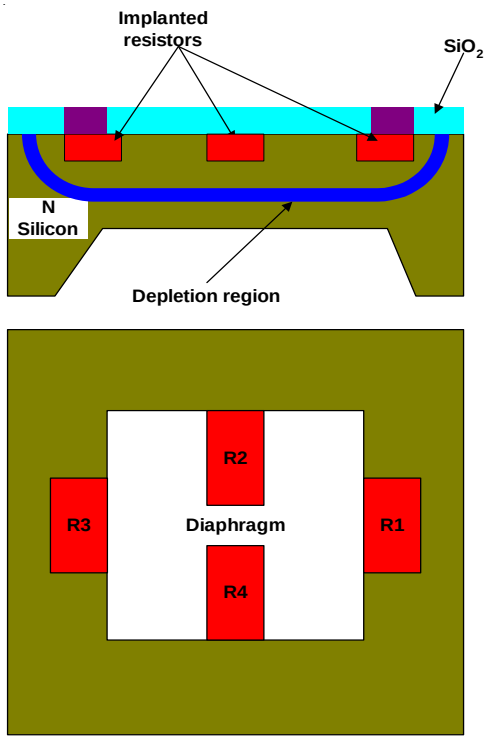
P is pressure (e.g., Torr),
Ic is collector current (Amps),
Ie is the emission current (Amps),
K is a sensitivity constant (e.g., in the case of the Hot Cathode, the sensitivity is 12/Torr).

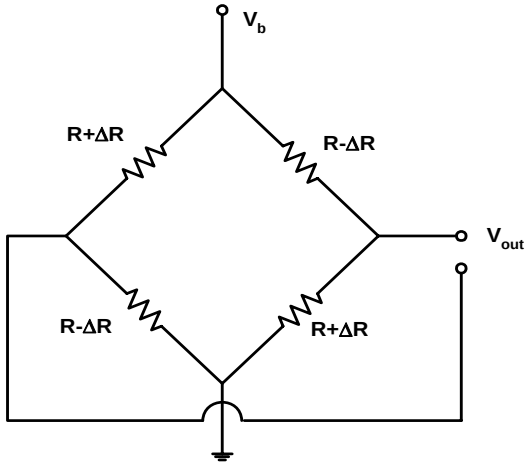
The sensitivity (K) is dependent on gauge geometry and electrode potentials.

Piezo

The Piezo sensor consists of a bridge of piezoresistive elements on a diaphragm, which change their resistance proportional to the pressure applied to the sensor. The resistance change in a monocrystalline semiconductor (piezoelectric effect) is substantially higher than that in a standard strain gauge. Resistance in a doped semiconductor is changed by a compression or stretching of the crystal grid that can be produced by an extremely small mechanical deformation. The advantages of piezoresistive sensors are very high sensitivity, very good linearity and virtually no creep or hysteresis. A disadvantage with piezo sensors can be their nonlinearity with temperature, but the electronic circuitry has temperature compensation to correct these variations.

The Piezo sensor measures pressure directly and is gas type independent. The Series 999 Piezo uses a differential piezo referenced to local atmospheric pressure. This ensures proper atmosphere switch operation under varying outside environmental pressures caused by pressurized clean rooms, weather systems, or different elevations.



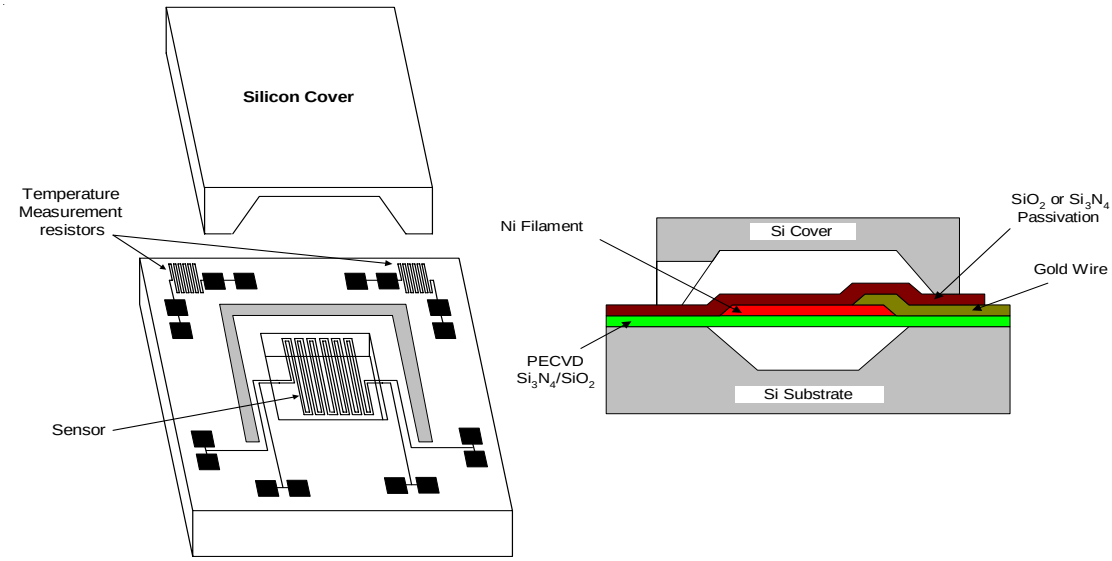


Pirani Sensor

The Pirani sensor is a type of thermal conductivity sensor. It consists of a hot wire suspended from supports. This wire loses thermal energy in three ways:

- Thermal conduction through the gas, which is pressure dependent
- End loss to the supports
- Radiation to surrounding surfaces

Pirani sensors use pressure-dependent gas transport from a hot wire to measure pressure. End loss and radiation loss act as error signals and determine the low pressure limit of the sensor. Optimizing operational parameters of the wire length and surface area, thermal emissivity, thermal conductivity, and wire temperature can decrease condition and radiation errors. A standard Pirani sensor usually has a lower reading limit of about 10^{-3} Torr, due to signal lost by conduction loss and radiation error.



MicroPirani Sensor

The MicroPirani sensor functions the same as a traditional Pirani sensor, but instead of a heated wire, a thin film Nickel resistive element is deposited onto a silicon substrate. This heated filament is maintained at a constant temperature above the ambient temperature of the substrate. A solid-state MicroPirani sensor has several advantages over a wire based Pirani sensor. The operational parameters are controlled and optimized to decrease the end loss and radiation errors, the integrated temperature sensors improve the temperature compensation performance, and the small geometry decreases the thermal lag time, ensuring faster response time. These improvements allow the MicroPirani sensor to operate down to 10^{-5} Torr, two decades lower than traditional Pirani sensors. The smaller distance between the heated filament and the cold substrate increases the pressure measurement range in the higher-pressure regions.