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**Measurement & Control** 

# **Measurement & Control**



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## **Vacuum Measurement and Control Systems**

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#### The Edwards range of instruments offers:

- Measurement over the range 2000 to 10<sup>-11</sup> mbar
- · Advanced microprocessor based controllers
- · Calibration of instruments to UK national standards

#### Selecting Your Vacuum Gauge

Edwards offers a wide choice of vacuum measurement and control products – from dial gauges to microprocessor based gauge controllers. Within each product range, there is a family of models designed to meet the widest user specification.

The first step in selecting the right gauge to meet your application is to decide the range of pressures that you want to measure at each of your measuring points. The chart below indicates the broad pressure ranges covered by the spectrum of Edwards instruments: use this chart as a primary guide to the choice of gauge head.

The second step is to establish your requirement for the output of the pressure measurement. If you simply want an indication that a certain level of vacuum has been reached (for example, to open a valve or start a process), then a vacuum switch or Active gauge head alone may be appropriate. If you want to display the pressure locally, then a dial gauge may be suitable. If you need the pressure display to be remote from the measurement point (for example, in a control panel) then select the TIC Instrument Controller or Active Digital Controller, depending on the features you require. (You will also need to select appropriate gauge head(s) to accompany these displays and controllers.) If your control system (such as a PLC, PC or dedicated microprocessor controller) needs to know the pressure to make

sequence decisions but you do not need a separate vacuum display, then you can use an Active gauge head as a stand-alone transducer connected to an appropriate power supply and control system analog input. Thirdly, you need to select a gauge suitable for the process gases and constructed to withstand exposure to the external environment of your vacuum system. Consider both whether the gauge will survive in the process and also whether the process gases will effect the gauge's measurement. For example, the measurement made by mechanical gauges (vacuum switches, dial gauges, strain gauges and capacitance manometers) is not affected by gas composition, whereas that made by other types of gauges is gas dependent.

#### Calibration for Different Gases

All of our gauge heads are calibrated for dry nitrogen; the calibration for dry air is the same. If you use thermal conductivity or ionization gauges with gases other than nitrogen or air, you may need to apply a gas correction factor for an accurate indication of your system pressure. Please contact us if you need more information.

#### Gauge Head Installation

How you install the gauge head into your vacuum system will affect the accuracy and reliability of your pressure measurement. For best performance we recommend that you:

- Connect the gauge head to your vacuum system with a straight, short branch pipe. This pipe should have an internal diameter no less than that of the gauge tube itself. Long, narrow or angled connections can cause a significant measurement error. Note that the indicated pressure may be higher or lower than the actual pressure.
- Connect the gauge head as close as possible to the point where you want to measure the system pressure.
- Orientate the gauge head so that it is vertical, with the connection to the vacuum system at its base. This prevents debris falling into the gauge.



#### The Active Gauge Concept



- Operate from standard power supplies for simple installation
- Gauge type identification signal and common 0-10 V d.c. output
- Cable lengths of up to 100 m for remote operation
- Range of microprocessor based controllers
- The Active gauge range with TIC Instrument Controller give continuous measurement from 2000 mbar to 10<sup>-11</sup> mbar
- · Low cost analog and digital displays and controllers available

Edwards Active vacuum gauges and controllers give unrivalled performance, flexibility and ease of use. Traditionally, vacuum gauges consisted of a sensing element and a separate display/ controller. With Edwards' Active gauges, the functions that are specific to the gauge type (such as signal conditioning and specialized power supplies) have been moved from the dedicated controller and incorporated in the head itself. Now the gauge head can be used as a stand-alone transducer: it requires only a simple power supply and it provides a 2 to 10 V output.

Alternatively, you can connect the gauges to a Edwards display or universal controller: these will accept all gauge types in any combination for the most flexible solution.

#### The Active Gauge Range

Active Pirani Gauge A range of Pirani gauges including linear measuring from above atmospheric pressure to  $10^{-4}$  mbar, with integral set-point for OEM use.

Active Ion Gauge A new range of small self-contained Active ion gauges with a measuring range from  $5 \times 10^{-2}$  to  $5 \times 10^{-10}$  Torr. The gauges incorporate degas, automatic emission current switching, automatic filament protection, a push button adjustable set point and status indicating LED.

Active Inverted Magnetron Operating through the range  $10^{-2}$  mbar to  $10^{-9}$  mbar, with integral set-point for OEM use. A low external magnetic active field version is available.

Active Wide Range Gauge A range of gauges measuring from atmosphere to 10<sup>-9</sup> mbar with a linear output and integral set-point for OEM use. A low external magnetic field version is available.

Active Thermocouple Gauge A range of gauges measuring from atmosphere to  $10^{-3}$  mbar, with integral set-point for OEM use and LED indication of vacuum status.

Active Strain Gauge A range of strain gauges measuring from 2000 mbar to 1 mbar. This type of gauge is extremely rugged and offers accurate, gas independent measurement.

#### **Barocel Capacitance Manometers**

The Barocel manometers provide high accuracy, high stability, gas independent pressure measurement making them ideal for a wide range of industrial process, research and calibration applications. Their Iconel/Monel construction means that they can also be used with corrosive and radioactive gases.

- Accuracy 0.15% of reading
- · True total pressure measurement, independent of gas species
- · Very high corrosion resistance
- · Fast response
- Wide range, 4 decade range with single head
- Temperature controlled manometers from 45 °C
- Excellent stability
- Full scale ranges from 1 mbar to 1000 mbar (0.05 Torr to 1000 Torr)

#### Active Controllers and Displays

The Edwards Active range of gauges can operate as stand-alone pressure transducers requiring only a simple power supply and providing a 2 to 10 V analog output. If you need a complete vacuum measuring and display system, we also offer a range of controllers and displays.

Our displays and controllers are designed for maximum flexibility and ease of use. The range is suitable for bench-top or panel mounting and options include RS232 interfacing.

TIC Instrument Controller A compact instrument controller with a large clear graphical display, an intuitive user interface and serial communications providing full remote control and data logging functions for one or more TIC systems via a new Windows<sup>TM</sup> based PC program.

The controller supports, automatically recognises and controls up to six gauges from the Edwards range (including IGC and up to three Barocels), with coverage from 2000 to  $6.6 \times 10^{-10}$  mbar. Low pressure gauges may be controlled and protected by high pressure gauges and there are open collector set point outputs. An optional relay box uses these outputs to control mains changeover relays.

The TIC instrument controller may be either rack or bench mounted and provides a useful hub for the flexible operation of a wide range of vacuum system configurations.

Active Digital Controller The Edwards Active Digital Controller (ADC) is a compact single gauge controller and display. It features a bright LED display and simple push-button controls. The ADC automatically recognises compatible Edwards gauges, loads the appropriate look-up table and displays the pressure in commonly used vacuum units.

The ADC is available in standard and enhanced versions. The standard controller displays the pressure measured by a single active gauge. The enhanced controller supports two similar gauges – it has two variable hysteresis set-points which are linked to 48 V d.c. 1 A changeover relays and two 0-10 V d.c. analog outputs. To aid system integration, the enhanced controller is provided with an RS232 interface.

When combined with a suitable gauge, such as the Edwards APGX-H Convection Pirani or Wide Range Gauge (WRG), the ADC represents a cost effective means of monitoring and controlling process vacuum in a broad range of applications.

#### Other Instruments

In addition to the range of Active gauges, Edwards offers a variety of more traditional vacuum measurement and control products.

Our simple dial gauges provide rugged, local indication of pressures from atmosphere to 1 mbar and are ideal for vacuum chambers in an industrial environment. Vacuum switches, with high current ratings, give a simple method of directly controlling loads without the need for additional relays or power supplies.

#### Gauge Calibration Service

All Edwards gauges may either be supplied with a calibration certificate or re-calibrated by request.

- Provides certificate of calibration traceable to National Standards which meets ISO9000 requirements worldwide
- Service available for both new and returned instruments
- · Transducers calibrated separately or with display/controller

As a leading manufacturer of vacuum instruments, Edwards offers an expert calibration and repair service with 25 years of experience. Other manufacturers' vacuum instruments including Helium leaks are also covered. The instruments are calibrated with dry nitrogen; for calibration with other gases or at specific pressures, please consult Edwards. The option of calibration figures before and after adjustments and repairs is also available. The range of instruments include:

- Active gauges, displays and controllers. Note that Active gauges can be calibrated on their own, with a display or with a controller.
- Capacitance manometers. Note that some types of manometers can be calibrated as stand-alone instruments, with a controller or with a pressure monitor, for example the TIC Instrument Controller.
- Helium quartz leaks for mass spectrometer leak detectors.
  Contact Edwards for details.

## **TIC Instrument Controller**





The TIC Instrument Controller provides compact control with a large, clear graphical display, an intuitive user interface and serial communications. The supplied Windows<sup>™</sup>-based PC program provides full remote setup, control and data logging functions via the RS232 interface.

Three TIC Instrument Controllers are available; the three head and six head versions can accommodate 3 or 6 active gauges. The six head capman version can accept up to three Edwards Barocel® Capacitance Manometers.

## Features & Benefits

- •
- TIC automatically recognizes and controls active gauges including APG100 Pirani, convection, thermocouple, strain, inverted magnetron, wide range and active ion gauges. To enable complete integration into PC and PLC controlled processes, all TIC variants include RS232 and RS485 interface.
- TIC has six pressure related set points, which operate open collector outputs rated at 24 V d.c. 50 mA. Using the optional relay boxes, these may be linked to 250 V a.c. changeover relays (dry non conductive atmosphere only) to provide a useful accessory control capability. All relay boxes include a logic bypass facility for further system integration.
- In most instances, TIC systems may be simply and quickly configured using the range of standard cables on offer, there is therefore no need for the customer to prepare loom assemblies or relay boxes and special interfaces
- TIC includes lookup tables for a range of commonly encountered process gasses (N<sub>2</sub>, He, Ar, CO<sub>2</sub>, Kr & Ne). Selecting the appropriate gas enables direct readout of the correct pressure without the need to apply conversion factors.

## Dimensions



This is the 6 set point version; the 3 set point version is similar

Electrical Data	
Connector type	CEE/IEC 320
Electrical supply	90 to 264 V AC, 47 to 63 Hz
Power consumption	3 head TIC 55 VA. 6 Head TIC 160 VA
Fuse	The unit is self-protecting and has no user replaceable fuse. The unit will recover once any overload is removed.
Earth stud	M4
Operating And Storage Data	
Ambient operating temperature range	0 °C to 40 °C (measured underneath TIC)
Maximum ambient operating humidity	Max 90% RH non-condensing at 40 $^{\circ}$ C
Maximum operating altitude	3000 m max
IP rating	20
IEC rated pollution degree	2
Mechanical Data	
Weight	1.7 Kg
Interfaces	
Analogue output	0-10 V DC – one for each gauge
Serial Interface	The TIC has two built-in communications protocols, RS232 and RS485. These may be used either to interface to a PLC or, using the WindowsTM PC software package supplied, connected to a PC for full monitoring and control of a TIC system.
Set-points	6 set-point (open collector) rated at 24V DC 50 mA can be assigned to any gauge. Use directly or in conjunction with TIC relay boxes.

Capacitance manometer compatibility – 6 head capman versions only 3 x 600 series Barocel® 2 x 655 series Barocel® For more information, contact Edwards.

Product Description	Order No.
TIC Instrument Controller 3 Head RS232/RS485	D39700000
TIC Instrument Controller 3 Head RS232/RS485, Certificated	D3970000C
TIC Instrument Controller 6 Head RS232/RS485	D39701000
TIC Instrument Controller 6 Head Capman	D39702000
TIC Instrument Controller 6 Head RS232/RS485, Certificated	D3970100C
TIC Instrument Controller 6 Head Capman, Certificated	D3970200C
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
Linecord 2M North Euro Plug	D40013030
Linecord 2M UK Plug	D40013025
Linecord 2m With US Plug	D40013120
TIC front bezel kit	D39700803
TIC Logic Interface Cable 2m	D39700833
TIC Relay Box Instruments (3 x 3A, 250V)	D39700804
TIC Relay box instruments (6 x 5 A, 250 V)	D39701804
TIC RS232 Interface Cable 2m	D39700834

## **Profibus Communications Module**



Manufacturers, laboratories and research establishments are converting to fieldbus to take advantage of the reduced cabling and network equipment costs.

Edwards offers a compact, Din rail mountable module to allow Profibus protocol communications with the TIC Turbo and Instrument Controllers, or directly with Edwards DX/nEXT turbo pumps.

The TIC is a versatile, advanced system controller capable of controlling a series of vacuum pumps and up to three Edwards Active vacuum gauges. The addition of the Profibus module allows full advantage to be taken of digital multi-drop communications.

### Features & Benefits

- Full Profibus International Accreditation
- Din Rail Or Rack Mounting
- Wide Operating Voltage Range 9 52 V
- Simple Set-up
- Field Software Upgrades Available



#### **Electrical Data**

TIC Profibus module	9 - 52 V DC 5W (switch on surge 500 mA)
Ambient operating temperature	0 to 40 °C
Ambient storage temperature	-30 to 70 °C
Max ambient operating humidity	90% RH non-condensing
Max operating altitude	2000 m
IP rating	IP30 - indoor use only
Mass	0.28 kg
Connectors	
DC power connector (supplied)	2-way receptacle. Mating part is cable mount terminal block (supplied). Suitable parts include: Phoenix MSTBV 2.5/2- G-5.08:Weidmuller BLZ 5.08/2: Amp796634-2: IMO 21.950/2
Profibus connector	
Connector type	9-way sub-miniature "D" type socket
Profibus data signals	Electrically compliant with RS485 specification isolated from chassis
Profibus power supply	10 mA supply (protected for external terminator resistors if required)
Chassis	For Profibus cable screen convention
Repeater control signal	Digital signal, nominally 0-5 V but with series 340 ohm resistor. High = module transmitting. Low = receiving or idle
RS232 connector TIC version	9-way sub-miniature "D" type plug
RS232 protocol	9600 baud, 1 stop bit, 8 data bits, no parity
RS232 protocol	9600 baud, 1 stop bit, 8 data bits, no parity
Cables	
Profibus cable	Should be screened and comply with EN50170
RS232 cable TIC version	15 m max. Screening not required.
DX pump connection	Connection must be either directly to the DX pump flying lead or an Edwards DX pump extension cable.

## Ordering Information

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Product Description	Order No.
TIC Profibus Communications Module	D39754000
DX/nEXT Pump Profibus Communications Module	D39755000

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# **ADC Active Digital Controller**





The Edwards Active Digital Controller (ADC) is a compact single gauge controller and display. It features a bright LED display and simple push-button controls. The ADC automatically recognizes compatible Edwards gauges, loads the appropriate look-up table and displays the pressure in commonly used vacuum units.

Two versions are available; the standard ADC simply displays the pressure in choice of units, and the enhanced ADC includes a second gauge connection, two set-point relays, two analogue outputs and an RS232 interface.

The ADC mk2 enhanced controller can now support 2 different gauges e.g. APG100 and AIM.

**Dimensions** 

### Features & Benefits

- Plug and measure operation means you simply plug in the mains supply, connect the gauge and ADC displays the measured pressure
- The ADC supports Edwards gauges with a total measuring range of 2000 to 1 x  $10^{-9}$  mbar (1500 to 7.5 x  $10^{-10}$  Torr)
- Bright LED display gives clear, long distance readability
- The ADC displays units in mbar, Torr, Pascal or Volts
- Small 1/8 DIN enclosure, may be panel or bench mounted

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#### Active gauge compatibility

Standard	APG100, APG-L, APG-MP, APG-M, APGX-H, APGX-L, WRG
Enhanced	Up to two gauges from the standard version plus AIM-X, AIM-S & ASG
Display	High brightness green LED display (0.47 inch high)
	Units - mbar/Torr/Pa/Volts
Electrical supply	100 to 240V AC 47 to 63 Hz
Dimensional Data	
Panel cut-out	92 + 0.8 x 45 + 0.6 mm (3.62inch x 1.77 inch) to DIN43700
Panel thickness	1.5mm (0.06 inch) Min
Weight	0.33Kg
Operating and storage data	
Operating temperature	+0 to +40°C
Storage temperature	-30 to +70°C
Max ambient operating humidity	90% RH non condensing at 40°C
Standards	
Electrical safety	BS EN 61010-1
Electrical noise immunity	BS EN 61326 (Industrial location, class B emissions)
Flame retardant case materials	UL94 V1
Enclosure rating	IP40
Enhanced features	
Two analogue output	0-10V d.c.
Two set-point relays, volt free single pole change-over	1A at 48V d.c. / 2A at 24V d.c.
Serial output	RS232

Product Description	Order No.
ADC Standard	D39590000
ADC mkll Enhanced	D39591500
ADC Standard, Certificated	D3959000C
ADC mkII Enhanced, Certificated	D3959150C
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
Linecord 2M North Euro Plug	D40013030
Linecord 2M UK Plug	D40013025
Linecord 2m With US Plug	D40013120
TIC RS232 Interface Cable 2m	D39700834

# **APG100 Active Pirani Vacuum Gauge**





Features include compact size for easy installation, a linear output, and a replaceable sensor tube. The new gauges are compatible with all Edwards TIC instrument controllers and other active gauge controllers and displays. They are also CSA, C/US approved as well as fully RoHS compliant due to their lead-free construction.

## Features & Benefits

- Cable connections and gauge adjustment conveniently located, thereby minimizing the space envelope required for access
- Sensor tube can be baked to 150  $^\circ C$
- · Adjustable set-point for simple process control and interlocking
- Remote calibration possible
- CSA, C/US approved

#### Dimensions



#### **Performance Curves**



Product Description	Order No.
APG100-XM, NW16	D02601000
APG100-XM, NW25	D02602000
APG100-XLC, corrosion resistant, NW16	D02603000
APG100-XLC, corrosion resistant, NW25	D02604000
APG100-XM, NW16, Certificated	D0260100C
APG100-XM, NW25, Certificated	D0260200C
APG100-XLC, NW16, Certificated	D0260300C
APG100-XLC, NW25, Certificated	D0260400C
APG100-XM, DN16CF	NRD710000
APG100-XLC, DN16CF	NRD712000
Accessories & Spares	Order No.
Spare APG100-XLC electronics module	D02603800
Spare APG100-XM electronics module	D02601800
Spare mesh filter for APG100 pack of 5	D02601805
Spare sensor for APG100-XLC NW16 flange	D02603801
Spare sensor for APG100-XLC NW25 flange	D02604801
Spare sensor for APG100-XM NW16 flange	D02601801
Spare sensor for APG100-XM NW25 flange	D02602801
Spare sensor for APG100-XM DN16CF flange	NRD711000
Spare sensor for APG100-XLC DN16CF flange	NRD713000

Mass Internal volume Enclosure rating Measurement range (APG100-XM) Measurement range (APG100-XLC) Accuracy (APG100-XM) Accuracy (APG100-XLC) Maximum over-pressure Operating temp range Storage temp range Bake-out with no electronics Humidity

Maximum altitude Filament temperature Electrical supply voltage

Power consumption Output signal Set-point – open collector transistor Rating Range of set-point Fixed hysteresis Level setting resolution 85 g 5 cm<sup>3</sup> IP40

Atmosphere to 10<sup>-3</sup> mbar

Atmosphere to 10<sup>-4</sup> mbar Typically +/- 15% at <100 mbar Typically +/- 15% at <10 mbar 10 bar absolute  $5^{\circ}$  to  $60^{\circ}$  C  $-30^{\circ}$  to  $70^{\circ}$ C 150 °C 80% RH up to 31 °C decreasing linearly to 50% RH at 40 °C and above 3000 m 100 °C above ambient 15 to 30 V d.c. nominal 13.5 V d.c. minimum 32 V d.c maximum 1 W 0 to 10 V d.c. nominal

30 V d.c. 100 mA 1.8 to 9.2 V dc 500 mV (1/2 decade) 6 mV

## **APGX-H Active Linear Convection Gauge**





Edwards Linear Convection Vacuum Gauge has a wide measuring range from 1333 to 3 x  $10^4$  mbar (1000 to 2.3 x  $10^4$  Torr). The use of convection technology ensures accuracy and sensitivity are maintained to the top of the range.

The gauge is compact and may be mounted in any orientation, simplifying installation where space is limited. The gauge incorporates a setpoint and two LEDs, which indicate setpoint and gauge status.

**Dimensions** 

### Features & Benefits

- Wide Measuring Range 1333 to 3 x 10<sup>-4</sup> mbar (1000 to 2.3 x 10<sup>-4</sup> Torr)
- Use of convection technology ensures consistent measuring accuracy (typically ±15%) and repeatability (±5%) to top of range
   Reduced Cost of Ownership
- Replaceable tubes are available
- CSA, C/US Approved

#### 56 (2.21) A A A NV16 Al NV16 SI SI NV16 SI SI NV16 SI SI NV16 SI SI T5mm / 2.95inch NV25 SI SI T5mm / 2.95inch

87mm / 3.42incl

#### **Technical Data**

1/8 inch NPT St S

Pressure range Power supply	1333 to 3 x 10 <sup>-4</sup> mbar(1000 to 2.3 x 10 <sup>-4</sup> Torr) 14.5 to 30 V DC
Power consumption	1.5 W maximum
Accuracy	$\pm 15\%$ of reading $\pm 3 \times 10^{-4}$ mbar
Repeatability	±5% of reading
Resolution	6mV increments
Response time	< 100 ms
Maximum overpressure	10 bar absolute (145 psia)
Adjustments	Set vacuum and set atmosphere. To allow for variations in barometric pressure, atmosphere may be set in the range 700 to 1100 mbar (525 to 825 Torr).
Setpoints† (open collector transistor)	Range of setpoint 1.8 to 9.3 V
	Rating 30 V DC 100 mA
	Fixed hysteresis (1/2 decade) 500 mV

† The setpoint output will be turned off if an error is detected. For further information, please contact Edwards.

#### **Performance Curves**



## **Ordering Information**

Product Description	Order No.
APGX-H-NW16, aluminium	D02391000
APGX-H-NW25 ST/ST	D02392000
APGX-H-NW16 ST/ST	D02395000
APGX-H 1/8" NPT ST/ST	D02396000
APGX-H-NW16 Aluminium, Certificated	D0239100C
APGX-H-NW16 ST/ST, Certificated	D0239500C
APGX-H-NW25 ST/ST, Certificated	D0239200C
APGX-H 1/8" NPT ST/ST, Certificated	D0239600C
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
AGC EPROM Upgrade Kit	D38660800
APGX-H Electronics Module	D02391800
APGX-H Filter Pack 5 (not NPT version)	D02391805
NW16 AL TUBE APGX-H SPARE	D02391801
NW16 STST TUBE APGX-H	D02395801
NW25 STS TUBE APGX-H SPARE	D02392801
Spare Tube 1/8" NPT ST/ST	D02396801

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# **ATC Active Thermocouple Gauge**





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The Edwards Active Thermocouple (ATC-E) gauges mount directly on either the ATC-D or ATC-M thermocouple tubes to form a compact, stand-alone transducer.

The ATC-E electronics module drives both medium and low pressure gauge tubes. These gauges offer a cost effective measuring solution for higher pressures.

### Features & Benefits

- Drive electronics mount directly on the gauge tube which simplifies the system design and saves valuable rack space
- Wide range, regulated, internal power supply runs from standard • d.c. power supplies from +13.5 to +36 V and is tolerant to voltage fluctuations
- Standard analogue outputs of 0 to +10 V d.c. and gauge identifier allows for easy interface with a computer or PLC and provides fault output indication
- · Adjustable set-point with vacuum status LED can be used for process control and interlocking and includes a digital vacuum status signal with set-point level ready visually
- . Low output impedance and integral Faraday shield provides a high level of noise immunity and permits long cable runs of up to 100 meters

#### Dimensions



wance for cable and conn A. All

### **Applications**

 Active thermocouple gauges are ideally suited to applications where a simple rugged gauge is required to measure higher pressures.

#### Performance Curves



#### **ATC-E Electronics Module**

+13.5 to +36 V d.c. (max 1 V

0 to 2 V d.c., 10 to 13.5 V d.c.

Adjust set point visually via

50 to 5 x  $10^{-2}$  Torr 65 to 6.5 x  $10^{-2}$  mbar 1 to 1 x  $10^{-3}$  Torr

1.3 to 1.3 x 10<sup>-3</sup> mbar

10 bar absolute

3.4 bar absolute

55 g

1 cm<sup>3</sup>

8 cm<sup>3</sup>

ripple)

0.54W maximum

2 to 10 V d.c.

0.1 ohms

10 k ohms

Power supply Power consumption Output signal Operating Fault output Output impedance Minimum load **Tube Type Selection** 

Adjustments potentiometer Set point Open collector transistor Range of set point 2 to 85 full scale voltage Fixed hysteresis 12 full scale voltage Level setting ±2 full scale voltage 40 V d.c., 100 mA maximum Rating Temperature range Operating +5 to +60 °C Storage 0 to +70 °C Weight 110 g External interface connector 8 way FCC68 / RJ45 socket ATC-D, ATC-M gauge tubes

#### AIC-D, AIC-M gauge tubes

Pressure range ATC-D

#### ATC-M

Maximum overpressure ATC-D ATC-M Weight Internal volume ATC-D ATC-M

For more information, contact Edwards.

Product Description	Order No.
ATC-E Electronics module	D35108000
ATC-D 1/8 inch NPT gauge tube	D35512000
ATC-M 1/8 inch NPT gauge tubes	D35513000
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
NW10 Adapter Pipe 1/8NPT Female S/S	C10501072
Surge Protector Box	D40006000

# **ASG Active Strain Gauge**





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The Edwards Active Strain Gauge (ASG) is a rugged, corrosion resistant diaphragm gauge which provides accurate, gas independent measurement from 2000 mbar to 1 mbar. It can be used as a stand-alone transducer allowing OEMs and system builders to develop low cost, flexible solutions to their vacuum instrumentation needs. Alternatively, it can be connected to the TIC Instrument Controller where it can be combined with many other sensor types to provide a complete vacuum instrument solution.

Note: ASG adaptor cable supplied separately. This cable must be used with TIC, AGC, ADC & ADD.

## Features & Benefits

- Drive electronics combined in the gauge head which simplifies system design and saves valuable rack space
- Wide range, regulated internal power supply which runs from standard d.c. power supplies of +13.5 to +36 V and is tolerant to voltage fluctuations
- Standard analogue output of 0 to 10 V d.c. which is easy to interface with a computer or PLC
- High accuracy and stability. Accuracy of ±0.2 full scale and stability 0.2 full scale
- Corrosion resistant, rugged design where the only material exposed to vacuum is stainless steel 316

#### **Dimensions**



## Applications

- Active strain gauges are an excellent choice where accurate, gas independent, measurement of pressures around atmosphere are required, making them ideal for applications such as load locks.
- It can be used as a stand-alone transducer allowing OEMs and system builders to develop low cost, flexible solutions to their vacuum instrumentation needs. Alternatively, it can be connected to the TIC Instrument Controller where it can be combined with many other sensor types to provide a complete vacuum instrument solution.

### Performance Curves



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Full scale pressure range
Accuracy
Stability
Temperature coefficient
Power supply
Power consumption
Output signal
Operating
Output impedance
Minimum load
Response speed
Adjustments
Temperature range
Compensated
Operating
Materials exposed to vacuum
Internal volume
Weight
Electrical connector
Vacuum fitting
Standards
Overall design
Electromagnetic compatibility
Enclosure rating

1000 mbar  $\pm 0.2$  full scale  $\pm 0.2$  full scale  $\pm 0.05$  full scale per  $^{\circ}C$ +13.5 to +36 V d.c. 0.4 W

0 to 10 V d.c. linear >200 ohms 50 k ohms 5 m/s Set full scale and set zero

+10 to +50  $^{\circ}$ C -20 to +90  $^{\circ}$ C Stainless steel 316 1.25 cm<sup>3</sup> 120g Miniature 4 pin Din 1/8 Inch NPT

EN 61010-1 EN 61326 (Class B Emissions) IP65

Product Description	Order No.
ASG 1/8 Inch NPT, 1000 mbar	D35725000
ASG NW16, 1000 mbar	D35726000
ASG NW16, 2000 mbar	D35728000
ASG 1/8 Inch NPT, 2000 mbar	D35727000
ASG 1/8 Inch NPT, 1000 mbar, Certificated	D3572500C
ASG NW16, 1000 mbar, Certificated	D3572600C
ASG 1/8 Inch NPT, 2000 mbar, Certificated	D3572700C
ASG NW16, 2000 mbar, Certificated	D3572800C
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
Adapter Cable AGC-ASG	D40003160
Surge Protector Box	D40006000

# **ASG2 Active Strain Gauge**





The Edwards Active Strain Gauge (ASG2) is a rugged, corrosion resistant diaphragm gauge which provides accurate, gas independent measurement from 2000 mbar to 1 mbar and 1000 mbar to 1 mbar. It can be used as a stand-alone transducer allowing OEMs and system builders to develop low cost, flexible solutions to their vacuum instrumentation needs. Alternatively, it can be connected to the TIC Instrument Controller where it can be combined with many other sensor types to provide a complete vacuum instrument solution.

Note: ASG adaptor cable supplied separately. This cable must be used with TIC, AGC, ADC & ADD.

### Features & Benefits

- Drive electronics combined in the gauge head which simplifies system design and saves valuable rack space
- Wide range, regulated internal power supply which runs from standard d.c. power supplies of +12 to +32 V and is tolerant to voltage fluctuations
- Standard analogue output of 0 to 10 V d.c. which is easy to interface with a computer or PLC
- High accuracy and stability. Accuracy of ±0.2 full scale and stability 0.1% full scale
- Corrosion resistant, rugged design where the material exposed to vacuum is stainless steel 316 L & Hastelloy C276

#### Dimensions



## Applications

- Active strain gauges are an excellent choice where accurate, gas independent, measurement of pressures around atmosphere are required, making them ideal for applications such as load locks.
- It can be used as a stand-alone transducer allowing OEMs and system builders to develop low cost, flexible solutions to their vacuum instrumentation needs. Alternatively, it can be connected to the TIC Instrument Controller where it can be combined with many other sensor types to provide a complete vacuum instrument solution.

### Performance Curves



Full scale pressure range	1000
Accuracy	±0.2%
Stability	±0.2%
Temperature coefficient	±0.03
Power supply	12 to
Power consumption	0.1 W
Output signal	
Operating	0 to 1
Output impedance	51 oł
Minimum load	>10 k
Adjustments	Set fu
Temperature range	
Compensated	-10 to
Operating	-40 to
Materials exposed to vacuum	Stainl C276
Internal volume	2.78 0
Weight	150g
Electrical connector	4 pin
Vacuum fitting	1/8 In
Standards	
Electromagnetic compatibility	EN 6′
Enclosure rating	IP65

00 mbar, 2000 mbar .2% full scale .2% full scale .03% full scale per °C to 32 V d.c. W o 10 V d.c. linear ohms 0 k ohms full scale and set zero to +50 °C to +80 °C ainless steel 316L, Hastelloy 276 78 cm<sup>3</sup> 0g oin Din 43650 Form A Inch NPT, NW16 61326 -2-J for Transducers

Product Description	Order No.
ASG2 1/8 Inch NPT, 1000 mbar	D35735000
ASG2 NW16, 1000 mbar	D35736000
ASG2 NW16, 2000 mbar	D35738000
ASG2 1/8 Inch NPT, 2000 mbar	D35737000
ASG2 1/8 Inch NPT, 1000 mbar, Certificated	D3573500C
ASG2 NW16, 1000 mbar, Certificated	D3573600C
ASG2 1/8 Inch NPT, 2000 mbar, Certificated	D3573700C
ASG2 NW16, 2000 mbar, Certificated	D3573800C
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
Adapter Cable AGC-ASG	D40003160
Surge Protector Box	D40006000

# **AIM-X Active Inverted Magnetron Gauge**



Page



The Edwards Active Inverted Magnetron Gauges (AIM) combine the gauge-head and controller in one compact Active unit. These gauges have proved to be rugged and reliable in a wide range of applications ranging from scientific instruments to industrial processes.

This gauge features a linear output for easy integration with a computer or PLC.

## Features & Benefits

- Drive electronics combined in the gauge head which reduces the system cost and saves valuable rack space
- Low output impedance and integral Faraday shield provides high level of noise immunity and permits long cable runs (up to 100 m)
- Low magnetic field version XL for sensitive applications e.g. mass spectrometry and electron microscopy.
- Interchangeable body tube allows for rapid tube replacement without pre-calibration
- CSA, C/US approved

### Dimensions





## Applications

• All vacuum applications requiring rugged and reliable pressure indication in the range  $1 \times 10^{-2}$  to  $1 \times 10^{-9}$  mbar. Typical processes range from general vacuum through industrial coaters and furnaces to scientific instruments and semicon.

#### Performance Curves



Pressure Range	
AIM-X	$10^{-2}$ to $10^{-9}$ mbar
Accuracy*	Typically ±30%
Maximum overpressure	10 bar absolute (145 psi)
Power supply	+13.5 to +36 V DC (max 1 V ripple)
Power consumption	2 W Maximum
Output signal	2 to 10 V DC
Set point	Open collector transistor
Maximum voltage	40V DC
Current	100 mA max
Temperature range	
Operating	+5 to +60°C
Storage	0 to +70°C
Materials exposed to vacuum	
NW25 versions	Stainless steel 304 & 306 & 347, fluoroelastomer, glass
Internal volume	26 cm <sup>3</sup>
Weight	0.81 kg
External interface connector	8-way FCC68/RJ45 socket
Vacuum fitting	NW25
Standards	
Electromagnetic compatibility	EN 61326
	(Class B Emissions)
Enclosure rating	IP40

\*Accuracy is reduced at the limits of the measuring range

Product Description	Order No.
AIM-X-NW25	D14642000
AIM-X-DN40CF	D14662000
AIM-X-NW25, Certificated	D1464200C
AIM-X-DN40CF, Certificated	D1466200C
AIM-XL-NW25	D14645000
AIM-XL-DN40CF	D14665000
AIM-XL-NW25, Certificated	D1464500C
AIM-XL-DN40CF, Certificated	D1466500C
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
Aim Body Tube Assy - NW25	D14545801
Aim Body Tube Assy DN40CF	D14661801
AIM-X Elect & Mag Housing	D14642800
NW25 Centering Ring 3D Baffle Viton	D02110000
Spares Kit Aim Body Tube	D14545802
Spares Kit Aim Body Tube DN40CF	D14661802
Surge Protector Box	D40006000

# **WRG Active Wide Range Gauge**



The Wide Range Gauge (WRG) family offers the capability of single port pressure measurement in the range atmosphere to 10<sup>°</sup> mbar with a linear output. Its a compact solution, halving the space and connectivity hardware requirement, which can be all important in many applications. The WRG has many novel features, including a new patented striker, pushbutton calibration and set point controls and comprehensive diagnostics. The WRG is a cost-effective vacuum management solution when used either with a Edwards controller or directly integrated into the system controls.

## Features & Benefits

- Microprocessor signal processing gives seamless transition between Pirani and magnetron outputs as well as linear output (log pressure scale)
- D-type version including cable strain relief and enhanced ingress protection - IP44
- Low magnetic field version (SL) available for sensitive applications e.g. mass spectrometry and electron microscopy
- · Easily programmed set point covering entire measuring range
- Magnetron uses an advanced patented technique for highly reliable striking, even at high vacuum or in relatively contaminated conditions

#### **Dimensions**



#### **Applications**

- Any vacuum system where there is a need to measure pressure over a wide range. The WRG with an AGD represents a very simple and cost effective means of achieving this.
- The linear output and equation make WRG's an attractive option for industrial OEM's where the gauge may be directly integrated into the process controller.
- The WRG is suitable for a wide range of HV and UHV applications, however if your process will spend a significant amount of time between 5x10<sup>-4</sup> and 5x10<sup>-3</sup> mbar then Edwards recommend using independent APG100 Pirani and AIM Penning gauges, as this will improve gauge reliability for your application.

#### **Performance Curves**



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Pressure range	Atmosphere to 10 <sup>-9</sup> mbar/Torr
Accuracy *	Typically $\pm 15\% < 100$ mbar and $\pm 30\% < 10^{-3}$ mbar
Maximum over pressure	6 bar absolute (87 psia)
Power supply	+14.5 to +36 V d.c.
Power consumption	2 W maximum
Output signal	1.8 to 10.2 V d.c.
Adjustments	Atmosphere and setpoint
Set point	Open collector transistor
Maximum voltage	40 V d.c.
Current	100 mA maximum
Temperature range	
Operating	+5 to +60 °C
Storage	0 to +70 °C
Materials exposed to vacuum (Both NW and CF versions)	Stainless steel (AISI 304, 316, 321, 347), Fluoroelastomer, soda lime glass, Tungsten, trace of Nickel and Nickel Iron
Internal volume	26 cm <sup>3</sup>
Weight	0.8 kg
External interface connector	8-way FCC68 / RJ45 Socket
Interface cables	Use range of active gauge cables
Standards	
Electromagnetic compatibility	EN 61326 Industrial Location, Class B emissions
Enclosure rating	IP40
Pin allocation **	
1. Power supply positive	5. Signal common
2. Power supply common	6. Set-point output
3. Gauge output	7. Atmosphere calibration

4. Gauge identification

\* Accuracy is reduced at the limits of the measuring range. \*\* Not shown on diagram

8. Not connected

Product Description	Order No.
WRG-S-NW25	D14701000
WRG-S-DN40CF	D14703000
WRG-S-NW25, Certificated	D1470100C
WRG-S-DN40CF, Certificated	D1470300C
WRG-D-NW25	D14702000
WRG-SL-NW25	D14711000
WRG-SL-NW25, Certificated	D1471100C
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
100M Active Gauge Cable Assembly	D40001999
10M Active Gauge Cable	D40001100
15M Active Gauge Cable	D40001150
1M Active Gauge Cable	D40001010
25M Active Gauge Cable	D40001250
3M Active Gauge Cable	D40001030
50M Active Gauge Cable	D40001500
5M Active Gauge Cable	D40001050
NW25 Centering Ring 3D Baffle Viton	D02110000
Spares Kit WRG Electrode Assy	D14701802
Spares Kit WRG Full Body Tube	D14701804
Spares Kit WRG Pirani Tube	D14701803
Surge Protector Box	D40006000
WRG Body Tube Assy DN40CF	D14703801
WRG Body Tube Assy NW25	D14701801
WRG D Adapter Cable 9-Way D/Fcc68	D40003100
WRG-D Elect & Mag Housing NW25	D14702800
WRG-S Elect & Mag Housing NW25	D14701800
WRG-SL Elect & Mag Housing NW25	D14711800

# **AIGX Active Ion Gauge**



A compact Active ion gauge with dual yttria coated iridium filaments, a wide measuring range from 6.6 x  $10^{2}$  to 6.6 x  $10^{10}$  mbar (5 x  $10^{2}$  to 5 x  $10^{10}$  Torr) and a 1 Volt/decade linear output.

The new AIGX gauge from Edwards incorporates all the benefits of the industry standard Active gauging concept, with integral electronics and replaceable tube. The gauge has a degas facility and includes features to protect and extend the life of the filaments. The AIGX benefits from extremely low emissions of charged particles, which makes it an excellent choice for processes where background noise is undesirable.

### Features & Benefits

- Full 8-decade measurement capability, to 6.6 x  $10^{-10}$  mbar (5 x 10<sup>-10</sup> Torr).
- Two versions available, each with three vacuum coupling variants:
- 'D' versions have a 9-pin 'D' connector and standard interface;
- Up to a thirty-fold reduction in charged particle process contamination compared to leading competitors.
- · Automatic filament protection against switching on at atmosphere and running or degassing at high pressure.

#### Performance Curves



#### **Dimensions**



### **Technical Data**

Pressure range	$6.6 \times 10^{-2}$ to $6.6 \times 10^{-10}$ mbar
	(5 x 10 <sup>-2</sup> to 5 x 10 <sup>-10</sup> Torr)
Power supply	+14.5 to +30.0 V d.c.
Power consumption	Normal operation: 7W (Max),
	Degas: 14W (Max)
Output signal	Linear, 1 Volt / decade
Response time	1.33 x 10 <sup>-8</sup> mbar
	(>10 <sup>-8</sup> Torr) ~100 ms
	1.33 x 10 <sup>-8</sup> mbar
	(<10 <sup>-8</sup> Torr) ~1-2 s
Maximum voltage	30 V d.c.
Maximum current	100 mA max
Operating environment	Dry non conductive atmosphere
Temperature range	
Operating temperature	0 to +40 °C
Storage temperature	-30 to +70 °C

For more information, contact Edwards.

## Ordering Information

Product Description	Order No.
AIGX-D-NW25	D04860000
AIGX-D-DN16CF	D04861000
AIGX-D-DN40CF	D04862000
AIGX-D-NW25, Certificated	D0486000C
AIGX-D-DN16CF, Certificated	D0486100C
AIGX-D-DN40CF, Certificated	D0486200C
AIGX-S-NW25, Certificated	D0485000C
AIGX-S-DN16CF, Certificated	D0485100C
AIGX-S-DN16CF	D04851000
AIGX-S-DN40CF	D04852000
AIGX-S-DN40CF, Certificated	D0485200C
AIGX-S-NW25	D04850000
Accessories & Spares	Order No.
0.5M Active Gauge Cable	D40001005
1M Active Gauge Cable	D40001010
3M Active Gauge Cable	D40001030
5M Active Gauge Cable	D40001050
10M Active Gauge Cable	D40001100
AIGX Fuses Spare Pk5	D04850805
AIGX Tube DN40CF	D04852801
AIGX Tube Spare DN16CF	D04851801
AIGX Tube Spare NW25	D04850801
AIGX-D Electronics Module SP	D04860800
AIGX-S Electronics Module SP	D04850800
DN16CF/1.33 Annealed Copper Gasket Pk 5	C10001270
DN16CF/1.33 Nut & Bolt & Washer M4 Pk 25	C10001630
DN40CF/2.75 Annealed Copper Gasket Pk 5	C10005270
DN40CF/2.75 Nut & Bolt & Washer M6 Pk 25	C10005630
NW25 Trapped O Ring Viton	C10514490

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# CG16K dial gauge





Edwards CG16K capsule dial gauges are barometrically compensated with NW flange fittings. Designed to cover the range of 0 to 1040 mbar, these robust gauges provide accurate, repeatable performance even at low pressures making them equally suited for non-corrosive process plant or for laboratory applications. Fitting is simple: the gauges can be mounted direct or panel mounted using the kit supplied.

### Features & Benefits

- Reading independent of gas type
- Accurate to ±2% of full scale
- Barometrically independent
- Pipeline or panel mounting
- Easy to read linear scale

#### Dimensions



0-1040 mbar, 0-760 Torr 0-125 mbar, 0.100 Torr

#### **Technical Data**

#### Range

	0-50 mbar, 0-40 Torr
	0-25 mbar, 0-20 Torr
Accuracy	±2% of full scale deflection
Maximum applied pressure	
25 mbar version	1 bar absolute, 0 bar gauge
Other versions	2 bar absolute, 1 bar gauge
Weight	1 kg
Vacuum connection	NW16 Flange
Accessories supplied	Clamp and studs for panel mounting

#### **Applications**

- Backfilling
- Portable equipment
- Degassing
- Refrigeration
- Flammable vapours

Product Description	Order No.
CG16K, 0-1040 mbar	D35610000
CG16K, 0-125 mbar	D35611000
CG16K, 0-50 mbar	D35612000
CG16K, 0-25 mbar	D35613000
CG16K, 0-760 Torr	D35630000
CG16K, 0-100 Torr	D35631000
CG16K, 0-40 Torr	D35632000
CG16K, 0-20 Torr	D35633000
CG16K, 0-1040 mbar, Certificated	D3561000C
CG16K, 0-125 mbar, Certificated	D3561100C
CG16K, 0-50 mbar, Certificated	D3561200C
CG16K, 0-25 mbar, Certificated	D3561300C
CG16K, 0-760 Torr, Certificated	D3563000C
CG16K, 0-100 Torr, Certificated	D3563100C
CG16K, 0-40 Torr, Certificated	D3563200C
CG16K, 0-20 Torr, Certificated	D3563300C

# **IS16K Vacuum Interlock Switch**

The IS16K vacuum interlock switch is designed to safeguard the operator by ensuring that electrical circuits in the vacuum chamber do not remain energized when the system is let up to atmosphere.

Typical applications include interlocking of the HT cleaning or process circuits on thin film deposition and vacuum systems.

The IS16K is high vacuum compatible and corrosion resistant, with all wetted parts made from stainless steel. A high current rating allows direct switching of loads without additional relays or external power supplies.

### Features & Benefits

- Single non-adjustable set-point, cannot be tampered with •
- Positive break switch •
- Rapid contact separation, prevents arcing •
- Breaks circuit directly, no relays required •
- Corrosion resistant materials exposed to vacuum •

#### Dimensions



A Mating half shown fitted

### **Technical Data**

Fixed set-point	640 ±120 mbar*
Maximum switching differential	100 mbar
Maximum working pressure	1 bar gauge (2 bar absolute)
Electrical rating	10 A resistive, 5 A inductive at 250 V a.c.
Electrical connection plug	Type 283 mPm
Internal volume	$7 \text{ cm}^3$
Materials in vacuum	Stainless steel
Leak rate	<1 x 10 <sup>-9</sup> mbar l s <sup>-1</sup>
Enclosure classification	IP52
Weight	0.7 kg
Vacuum connection	NW16
Accessories supplied	Mating electrical socket type 183 mPm

\* Set point varies with barometric pressure

at

## **Applications**

- Furnaces
- Laboratories
- Tank units
- Packaging
- General purpose pumping units

### **Ordering Information**

Product Description	Order No.
IS16K Vacuum Interlock Switch	D05914000





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# **VS16K Adjustable Vacuum Switch**





The VS16K is a general purpose vacuum switch with a user adjustable set-point and small switching differential. This diaphragm operated vacuum switch is high vacuum compatible and corrosion resistant with all wetted parts made from stainless steel. A high current rating allows direct switching of loads without additional relays or external power supplies.

This switch should not be used for safety critical applications. For many interlock applications the Edwards IS16K may be more suitable.

## Features & Benefits

- Set-point range 30-1000 mbar
- User adjustable
- Reproducible
- Changeover contacts for normally open or normally closed operation
- Switch point independent of gas composition

#### Dimensions



#### **Technical Data**

Range of adjustment	30 to 1000 mbar
Maximum switching differential	30 mbar
Maximum working pressure	1 bar gauge (2 bar absolute)
Electrical rating	10 A resistive, 5 A inductive at 250 V a.c.
Electrical connection plug	Type 283 mPm
Internal volume	7 cm <sup>3</sup>
Materials in vacuum	Stainless steel
Leak rate	$<1 \times 10^{-9}$ mbar l s <sup>-1</sup>
Enclosure classification	IP52
Weight	0.7 kg
Vacuum connection	NW16
Accessories supplied	Mating electrical socket type 183 mPm

Set-point varies with barometric pressure

### Applications

- Furnaces
- Laboratories
- Tank units
- Packaging
- General purpose pumping units

Product Description	Order No.
VS16K Adjustable Vacuum Switch	D05915000

# GasCheck G3

Introduced as an enhanced replacement for the popular GasCheck 3000, the Gascheck G3 incorporates a new backlit dot matrix LCD for improving viewing in poor lighting and leak rate indication by both flashing LED and sounder, for easier use in all environments. In addition the GasCheck G3 has a new tactile keyboard with fewer keys and improved temperature stability for better performance in uncontrolled areas.



## Features & Benefits

- Detect leaks with automatic and direct display of gas leak rate
- New, simple to interpret graphical icon display menu
- Choice of readings in cc/sec,  $\operatorname{mg/m}^\circ$  or  $\operatorname{ppm}$
- Rapidly detects almost any known gas mixture particularly sensitive to ammonia, argon, butane, helium
- Data logging facility 10 data points with date and time stamp

#### **Technical Data**

Detector	Micro thermal conductivity sensor
Min detectable limits of some common gases:	
R134A	5.8x10 <sup>-5</sup> cc/sec
Helium	1.0x10 <sup>-5</sup> cc/sec
Argon	3.5x10 <sup>-5</sup> cc/sec
Carbon Dioxide	4.0x10 <sup>-5</sup> cc/sec
Sulphur Hexafluoride	2.2x10 <sup>-5</sup> cc/sec
Response/Recovery time	
Short probe	1s
Long probe	9s
Data logging	10 data points with date and time stamp
Batteries	4 off AA Alkaline or NiMH
Operating temp range	0 to 50 °C
Storage temp range	-25 to 70 °C
Length with 110 mm, short probe	390 mm
Length with 300 mm, long probe	580 mm
Storage Case	420 x 320 x 97 mm
Unpacked weight	0.5 kg
Packed weight	1.6 kg
Electrical noise immunity	EN61326, class B emissions

#### Applications

- Quality assurance testing on manufactured component seals
- Laboratory applications, such as the detection of leaks from gas chromatographs, from mass spectrometers, from gas cylinders and fittings
- Industrial applications, such as the detection of leaks from gas installations, in cylinder receiving rooms, from pipeline assemblies, the detection of leaks from stored gases and the detection of vapours released from stored chemicals
- Medical applications, such as the detection of leaks from gas bottles and pipelines and leak testing of membrane materials, glove boxes and so forth
- Pneumatic applications, such as leak testing of pipeline joints, gaskets and so forth

Product Description	Order No.
GasCheck G3 Leak Detector	D14132000
Accessories & Spares	Order No.
B Series Long Probe	D14128802
Gas Check Battery Holder	D14130802
Gas Check Nozzle	D14130800
Short Probe For B Series For Gas Check	D14128801

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The EU RoHS (Restriction of certain Hazardous Substances) Directive controls the use of certain hazardous substances (lead, mercury, cadmium, hexavalent chromium, PBDE and PBE) in electrical and electronic equipment. Similar legal requirements have been implemented in many other countries.

Edwards products do not fall within the scope of the RoHS Directive, but we have a voluntary programme of RoHS compliance as part of our commitment to protecting the environment.

A wide range of Edwards products are RoHS compliant including iX semiconductor dry pumps, small rotary pumps, scientific turbo pumps, STP magnetically levitated turbo pumps, industrial dry and roots pumps, scroll pumps, vacuum gauges and controllers, vacuum system components and flange fittings. Refer to our website for the latest information.

These items do not contain the following materials above the limits set by the European RoHS Directive, 2002/95/EC. These limits are set out in the table below.

Substance	TypicalUses	Limits** (by weight of the homogeneous material*)
Lead	Solders, pigments, PVC stabilisers, balance weights	0.1 wt%
Cadmium	Pigments, plastics stabilisers, platings, batteries, contacts	0.01 wt%
Mercury	Switch and relay contacts, batteries, sensors, fluorescent tubes	0.1 wt%
Hexavalent Chromium	Coatings and platings (esp Aluminium), metallised plastics	0.1 wt%
PBB	Flame retardant, no longer produced	0.1 wt%
PBDE	Flame retardants for variety of plastics	0.1 wt%

\* A single substance that could (theoretically) be mechanically separated from other substances

\*\* The EU Directive allows various exemptions - see 2002/95/EC http://ec.europa.eu/environment/waste/weee/



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