



Turbo-V 301 Rack Controller

**Model 969-9437
Model 969-9537**

Turbo-V 301 Rack Controller





Dear Customer,

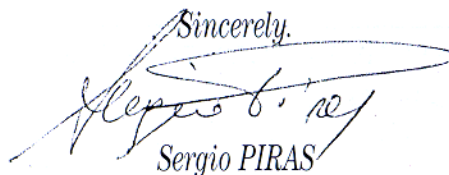
Thank you for purchasing a VARIAN vacuum product. At VARIAN Vacuum Technologies we make every effort to ensure that you will be satisfied with the product and/or service you have purchased.

As part of our Continuous Improvement effort, we ask that you report to us any problem you may have had with the purchase or operation of our product. On the back side you find a Corrective Action Request form that you may fill out in the first part and return to us.

This form is intended to supplement normal lines of communications and to resolve problems that existing systems are not addressing in an adequate or timely manner.

Upon receipt of your Corrective Action Request we will determine the Root Cause of the problem and take the necessary actions to eliminate it. You will be contacted by one of our employees who will review the problem with you and update you, with the second part of the same form, on our actions.

Your business is very important to us. Please, take the time and let us know how we can improve.

Sincerely,

Sergio PIRAS

Vice President and General Manager
VARIAN Vacuum Technologies

Note: Fax or mail the Customer Request for Action (see backside page) to VARIAN Vacuum Technologies (Torino) - Quality Assurance or to your nearest VARIAN representative for onward transmission to the same address.

CUSTOMER REQUEST FOR CORRECTIVE / PREVENTIVE / IMPROVEMENT ACTION

TO : VARIAN VACUUM TECHNOLOGIES TORINO - QUALITY ASSURANCE

FAX N° : XXXX - 011 - 9979350

ADDRESS: VARIAN S.p.A. - Via F.lli Varian, 54 - 10040 Leinì (Torino) - Italy

E-MAIL : marco.marzio@varianinc.com

NAME _____	COMPANY _____	FUNCTION _____
ADDRESS : _____		
TEL. N° : _____		FAX N° : _____
E-MAIL : _____		
PROBLEM / SUGGESTION : _____ _____ _____ _____ _____ _____		
REFERENCE INFORMATION (model n°, serial n°, ordering information, time to failure after installation, etc.) : _____ _____ _____ _____		
		DATE _____

CORRECTIVE ACTION PLAN / ACTUATION (by VARIAN VTT)	LOG N° _____
_____ _____ _____ _____ _____ _____	

XXXX = Code for dialing Italy from your country (es. 01139 from USA; 00139 from Japan, etc.)

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GENERAL INFORMATION

This equipment is destined for use by professionals. The user should read this instruction manual and any other additional information supplied by Varian before operating the equipment. Varian will not be held responsible for any events occurring due to non-compliance, even partial, with these instructions, improper use by untrained persons, non-authorized interference with the equipment or any action contrary to that provided for by specific national standards.

The Turbo-V 301 Rack controllers are micro-processor-controlled, solid-state, frequency converter with self-diagnostic and self-protection features.

The controllers drive (within ten steps) the Turbo-V 301 pump during the starting phase by controlling the voltage and current respect to the speed reached by the pump.

They incorporate all the facilities required for the automatic operation of the Turbo-V 301 pump series. Remote start/stop, pump status signals, forepump start/stop, interlock control (for pressure switch, water flow switch, etc.) capability, are provided via auxiliary connectors.

The following paragraphs contain all the information necessary to guarantee the safety of the operator when using the equipment. Detailed information is supplied in the appendix "Technical Information".

This manual uses the following standard protocol:



WARNING!

The warning messages are for attracting the attention of the operator to a particular procedure or practice which, if not followed correctly, could lead to serious injury.



CAUTION!

The caution messages are displayed before procedures which, if not followed, could cause damage to the equipment.

NOTE

The notes contain important information taken from the text.

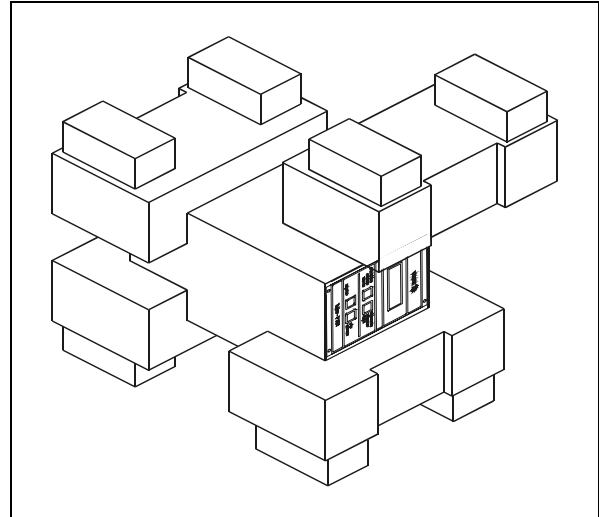
STORAGE

When transporting and storing the controllers, the following environmental requirements should be satisfied:

- temperature: from -20 °C to + 70 °C
- relative humidity: 0 - 95%
(without condensation)

PREPARATION FOR INSTALLATION

The controller is supplied in a special protective packing. If this shows signs of damage which may have occurred during transport, contact your local sales office. When unpacking the controller, ensure that it is not dropped or subjected to any form of impact. Do not dispose of the packing materials in an unauthorized manner. The material is 100% recyclable and complies with EEC Directive 85/399.



*Controller Packing
969-9437 and 969-9537*

Each controller is factory set for a specific power supply:

- model 969-9437 is factory set for 220 Vac operation
- model 969-9537 is factory set for 120 Vac operation

If a change in line voltage operation is desired, proceed as follows:

- Disconnect the power cord from the controller socket.
- On power entry module, check back door for voltage selector set.
- Using a small screw driver, pull out the voltage selector and fuses.
- Select the operating voltage then firmly insert the voltage selector and fuses in place.
- Check voltage selector window for correct set and connect power cord.

INSTALLATION



WARNING!

The Turbo-V controller must be powered with 3-wire power cord (see orderable parts table) and plug (internationally approved) for user's safety. Use this power cord and plug in conjunction with a properly grounded power socket to avoid electrical shock and to satisfy CE requirements. High voltage developed in the controller can cause severe injury or death. Before servicing the unit, disconnect the input power cable.

NOTE

The Turbo-V controller can be used as a bench unit or a rack module, but it must be positioned so that free air can flow through the holes. Do not install or use the controller in an environment exposed to atmospheric agents (rain, snow, ice), dust, aggressive gases, or in explosive environments or those with a high fire risk.

During operation, the following environmental conditions must be respected:

- temperature: from 0 °C to +40 °C
- relative humidity: 0 - 95%
(without condensation)

To connect the controller to the pump use the specific cable supplied with the controller.

NOTE

The controllers model 969-9437 and 969-9537 are supplied with the pump cable fixed to the controller rear panel.

See the appendix "Technical Information" for detailed information about the above mentioned and the other connections, and about the options installation.

USE

This paragraph describes the fundamental operating procedures. Detailed information and operating procedures that involve optional connections or options are supplied in the paragraph "USE" of the appendix "Technical Information".

Make all vacuum manifold and electrical connections and refer to Turbo-V pump instruction manual prior to operating the Turbo-V controller.



WARNING!

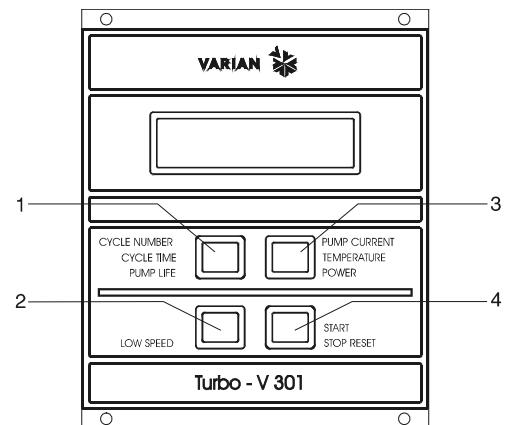
To avoid injury to personnel and damage to the equipment, if the pump is laying on a table make sure it is steady. Never operate the Turbo-V pump if the pump inlet is not connected to the system or blanked off.

NOTE

The input signal J1 connector should be left in position including the shipping links if no external connections are made. The forepump and the Turbo-V pump can be switched on at the same time.

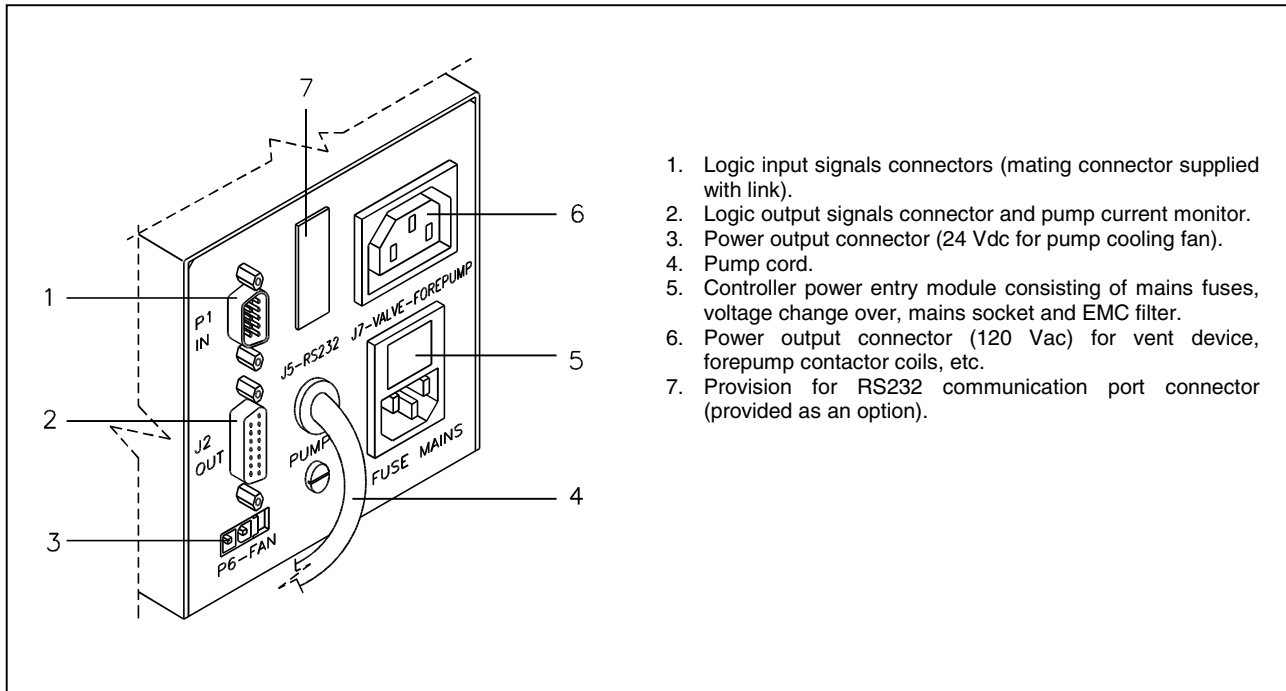
Controller controls, indicators and connectors

The following paragraph illustrates the Controller control panel and interconnection panel. More details are contained in the appendix "Technical Information".



1. Keyboard push-button for LOW SPEED mode selection. It is active only when the front panel operation has been selected. Pressed once, the pump runs at about 2/3 of the nominal speed. To unselect the mode, press the push-button again.
2. Keyboard push-button for START, STOP, RESET mode selection. It is active only when the front panel operation has been selected. By pressing once the starting phase begins; if pressed again it stops the pump. If the pump has been stopped automatically by a fault, this push-button must be pressed once to reset the controller and a second time to restart the pump.
3. Keyboard push-button to recall on the display the cycle number, cycle time and pump life.
4. Keyboard push-button to recall on the display the pump current, pump temperature, pump power and rotational speed. It is always active regardless of the operating mode selected. Push-buttons 3 and 4, if pressed together for at least 2 seconds, put the controller in a routine where it is possible to program some operation parameters.
5. LCD back-lighted alphanumeric display: dot matrix 2 lines x 16 characters.

Controller 969-9437,
969-9537 Front Panel



Controller 969-9437 and 969-9537 Rear Panel

USE PROCEDURE

Controller Startup

To startup the controller plug the power cable into a suitable power source.

Starting the Pump

To start the pump press the START pushbutton on the controller front panel.

Pump Shutdown

To shutdown the pump press the STOP pushbutton on the controller front panel.

MAINTENANCE

The Turbo-V 301 Rack series controller does not require any maintenance. Any work performed on the controller must be carried out by authorized personnel.

When a fault has occurred it is possible to use the Varian repair service. Replacement controllers are available on an advance exchange basis through Varian.



WARNING!

Before carrying out any work on the controller, disconnect it from the supply.

If a pump is to be scrapped, it must be disposed of in accordance with the specific national standards.

ERROR MESSAGES

For a certain type of failure, the controller will self-diagnose the error and the messages described in the following table are displayed.

MESSAGE	DESCRIPTION	REPAIR ACTION
CHECK CONNECTION TO PUMP	Wrong connection between the pump and the controller.	Check connection between controller and pump. Press the START push-button twice to start the pump.
PUMP WAITING INTERLOCK	The interlock signal of P1 connector is activated by an interruption of the link between pin 3 and 8 of J1 connector, or because the external interlock signal is open.	Reset the short circuit between pin 3 and pin 8 of J1 connector, or close the external interlock signal.
FAULT: OVERTIME SX	Within each step of the soft start mode the rotational speed of the pump does not reach the planned value within 15 minutes. (X) is the step number from 0 to 9 indicating the step number not passed).	Verify that system has no leaks. Press the START pushbutton twice to start the pump.
FAULT: PUMP OVERTEMP.	The upper bearing/pump temperature exceeds 60 °C.	Wait until the temperature decrease below threshold value. Press the START push-button twice to start the pump.
FAULT: CONTROLLER OVERTEMPERATURE	The controller transformer temperature exceeds 90 °C.	Wait until the temperature decrease below threshold value. Press the START push-button twice to start the pump.
FAULT: TOO HIGH LOAD	In normal operation (after the starting phase) the current drawn by the pump is higher than programmed.	Check that the pump rotor is free to rotate. Press the START push-button twice to start the pump.
FAULT: SHORT CIRCUIT	After the starting phase the output connection is shorted.	Check connections and shortages between pump and controller. Press the START push-button twice to start the pump.
SYSTEM OVERRIDE	The pump is stopped by an emergency stop signal provided via a remote contact.	Remove the controller power cable and check the emergency condition. Then reconnect the power cable and press the START push-button twice to start the pump.
OVERVOLTAGE	Controller power supply circuitry is faulty, or the Controller received a spike.	Press the START push-button twice to start the pump. Should the message still be present, call the Varian service.
CONTROLLER FAILURE	Fuse blown on the power supply secondary of the transformer.	Contact Varian for Maintenance.

TURBO-V 301 RACK CONTROLLER DESCRIPTION

The controller is available in two versions which differ only in the factory-set input voltage:

- Model 969-9437 (220 Vac, 50-60 Hz)
- Model 969-9537 (120 Vac, 50-60 Hz)

The controller is a solid-state frequency converter which is driven by a single chip microcomputer and is composed of:

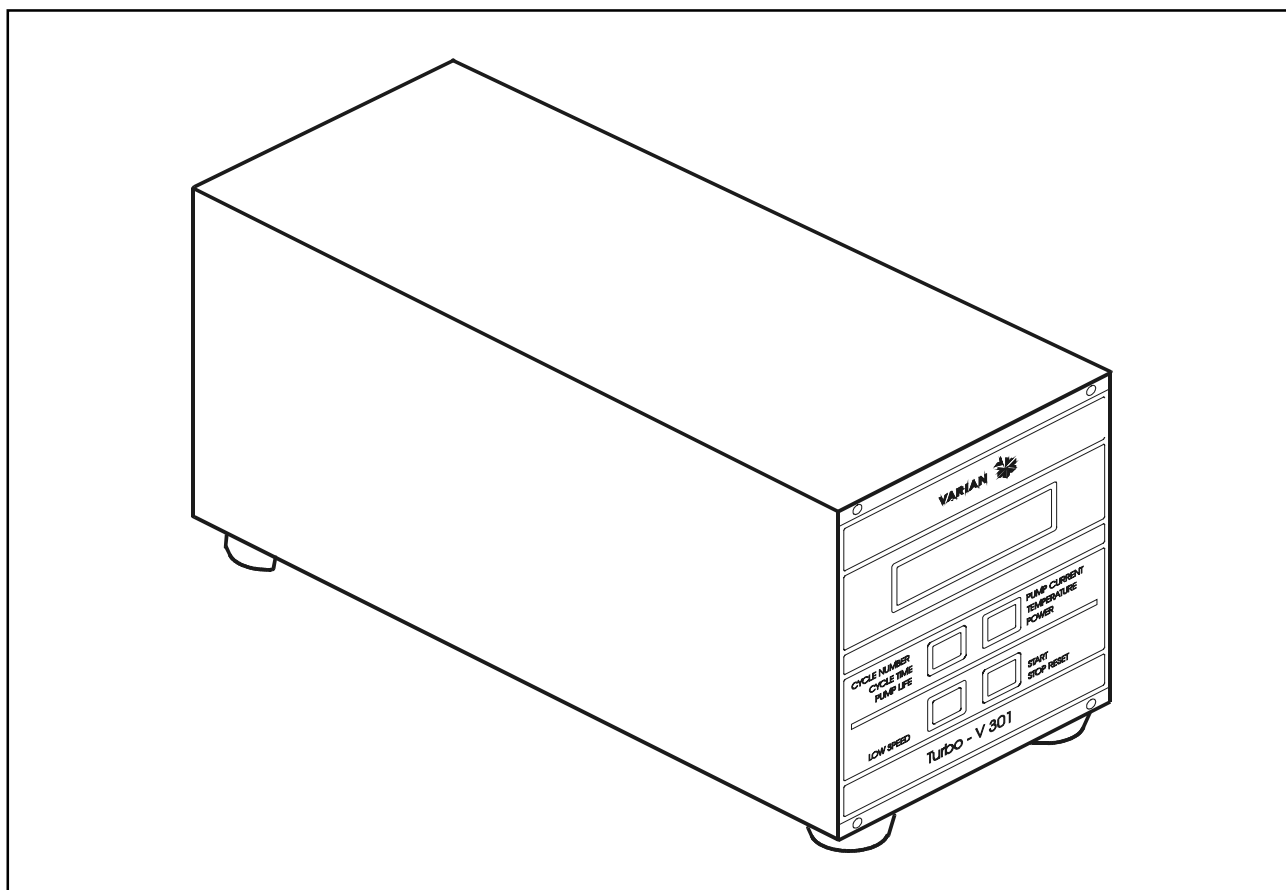
- Power transformer
- Front panel display and keyboard
- Rear panel with input/output connectors
- PCB including: power supply and 3-phase output, analog and input/output section, microprocessor and digital section, display and keyboard circuits.

The power supply converts the single phase (50-60 Hz) AC mains supply into a 3-phase, low voltage, medium frequency output which is required to power the Turbo-V pump.

The microcomputer generates the variable output frequency and controls the 3-phase output voltage according to the software and the gas load condition of the pump.

Moreover, it manages signals from sensors, input/output connection information to be displayed, and gives outputs for a fully automatic operation.

A dedicated non-volatile RAM is used to store pump operating parameters and the input/output programmed information upon failure for a period of 10 years accumulated off time.



Turbo-V 301 Rack Controller

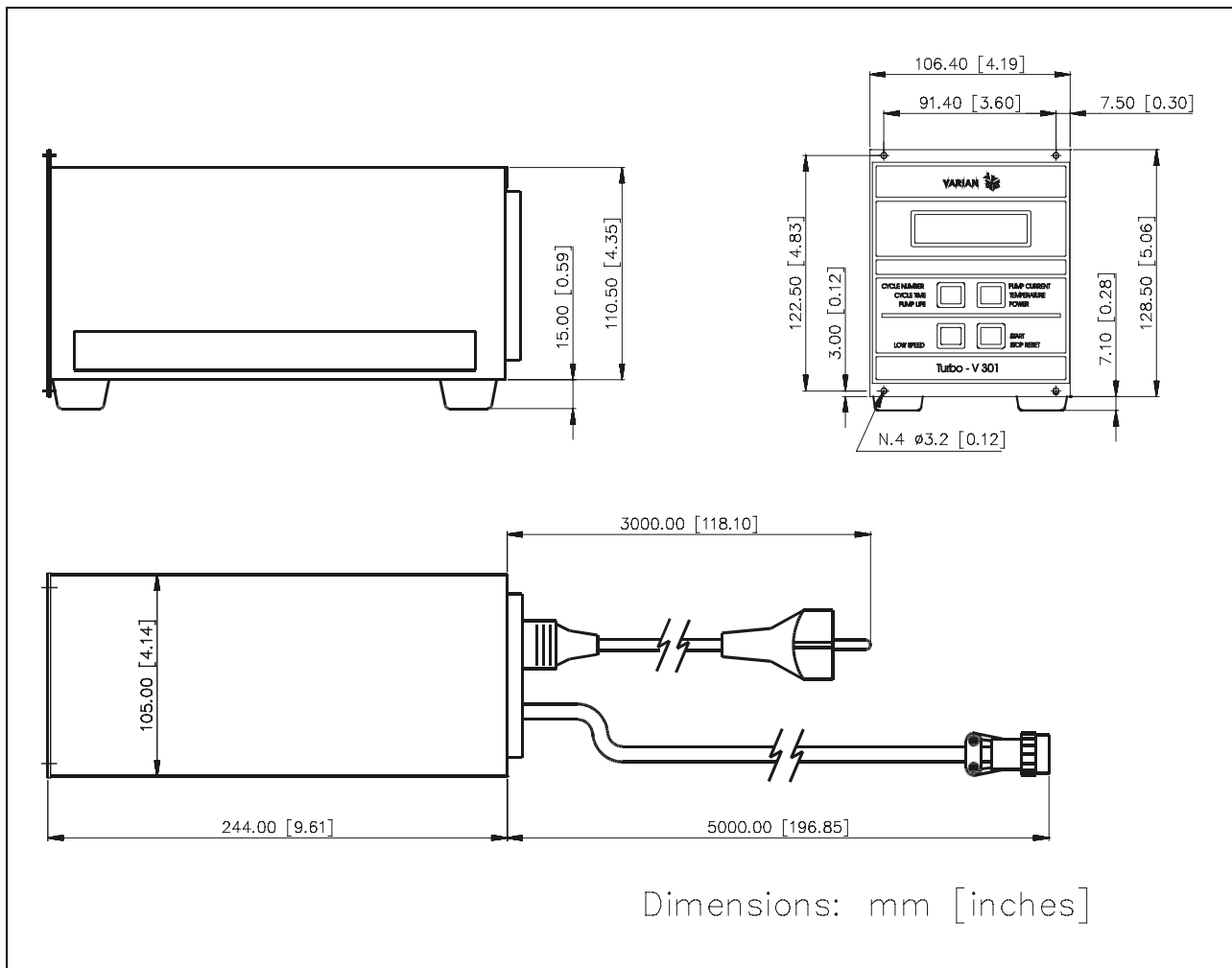
CONTROLLER SPECIFICATIONS

Input:	
Voltage	100, 120, 220, 240 Vac ±10%,
Frequency	47 to 63 Hz
Power	450 VA maximum
Output:	
Voltage	75 Vac nominal ±10%, 3-phase
Frequency	933 Hz, ±2%
Power	150 W maximum
Operating temperature	0 °C to +40 °C
Storage temperature	-20 °C to +70 °C
Fuse (mains)	2 x T4 A (slow blow) disregarding the mains
P1 optoisolator input	Minimum ON 3 mA Maximum 5 mA
J2 optoisolator output	24 Vdc, 60 mA

Radio interference suppression	EN 55011 class A group 1 EN 61010-1 IEC1000-4-2, 1000-4-3, 1000 4-4
P6 output fan	150 mA (24 Vdc)
J7 output (forepump coil, etc.)	120 Vac, 1 A disregarding the mains
Interconnecting cables	Mains cable (3-wire, 3-meter long) Pump cable (6-wire, 5-meter long)
Weight:	4.5 Kg (8.4 lbs)
Pollution Degree	2
Installation Category	II

CONTROLLER OUTLINE

The outline dimensions for the Turbo-V 301 Rack controllers are shown in the following figure.



Controller Outline

Inspect the controller for any shipping damage.

The Turbo-V 301 controller model 969-9437 is factory-set for 220 Vac operation and model 969-9537 is factory-set for 120 Vac operation.



WARNING!

The Turbo-V controller is equipped with a 3-wire power cord and plug (internationally approved) for user's safety. Use this power cord and plug in conjunction with a properly grounded power socket to avoid electrical shock.

High voltage developed in the controller can cause severe injury or death. Before servicing the unit, disconnect the input power cable.

NOTE

The Turbo-V controller can be used as a bench unit or as a rack module, but it must be positioned so that free air can flow through the holes.

Line Voltage Change Over

If a change in line voltage operation is desired, proceed as follows:

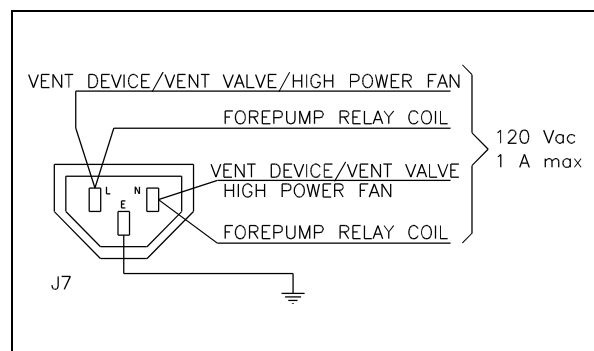
- Disconnect the power cord from the controller socket.
- On power entry module, check back door for voltage selector set.
- Using a small screw driver, pull out the voltage selector and fuses.
- Select the operating voltage, then firmly insert the voltage selector and fuses in place.
- Check voltage selector window for correct set and connect the power cord.

POWER INTERCONNECTIONS

Connection J7 - 120 Vac Connector

The 120 Vac, 1A maximum (independent of line voltage) output voltage is present after START pushbutton is pressed and will remain present until a fault condition is displayed on the front panel display or the turbopump is stopped.

To make connections, remove the plug and wire the pins (maximum wire size 18 AWG, 1 mm²) as indicated in the following figure to obtain the desired capability.



J7 Connector Output Power



CAUTION!

On the J7 outlet the output voltage is 120 Vac with the maximum current of 1 A.

If more than one device is connected, be sure to draw not more than 120 VA to avoid controller damage. Use a relay coil with a maximum surge power of 65 VA.

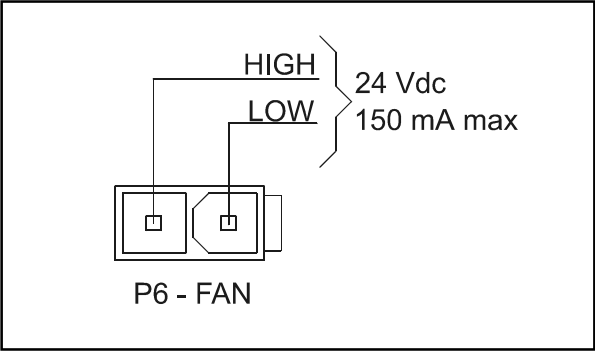
NOTE

Forepump relay coil is an independent, user supplied item.

Connection P6 - 24 Vdc Connector

The 24 Vdc, 150 mA maximum output voltage is present after START pushbutton is pressed and will remain present until a fault condition is displayed on front panel display or the turbopump is stopped. This is a dedicated output for the optional Turbo-V 301 pump cooling fan.

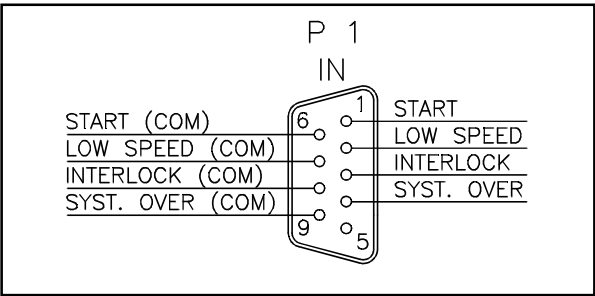
The mating connector and cable are provided assembled with the air cooling kit.



Fan Connector

LOGIC INTERCONNECTIONS

Connection P1 - Logic Input Interconnections



P1 Input Connector

All the logic input to the controller **must** be connected at J1 mating connector. With the provided J1 mating connector (shipped with pin 3 and pin 8 shorted) make the connections with AWG 24, (0.24 mm²) or smaller wire to the pins indicated in the figure to obtain the desired capability.

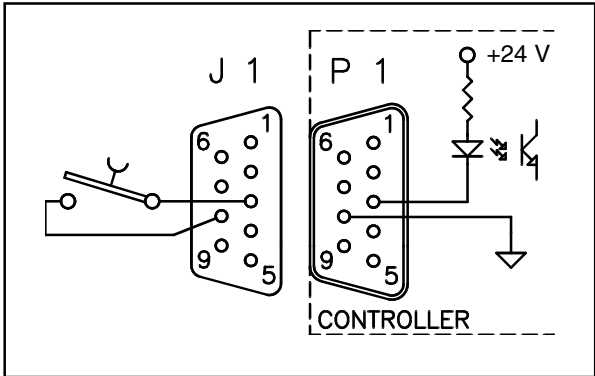
The following table describes the signals available on the connector.

PIN	DESCRIPTION
1-6	Remote START/STOP optically isolated from the internal circuit, requires a permanently closed contact (relay contact, transistor, etc.). When the contact closes, the turbopump starts, and when the contact opens, the turbopump is stopped. With the remote mode operation selected, the front panel push-button is inoperative.
2-7	Remote LOW SPEED optically isolated from the internal circuit, requires a permanently closed contact (relay contact, transistor, etc.). When the contact closes, the turbopump runs at low speed and when the contact opens, the turbopump reverts to high speed mode. With the remote mode operation selected, the front panel push-button is inoperative.
3-8	INTERLOCK optically isolated from the internal circuit, this signal can be used to delay the starting of the turbopump. It requires a permanent closed contact before starting the turbopump.
4-9	SYSTEM OVERRIDE optically isolated from the internal circuit, this signal is used to stop the pump in emergency condition, requires a closed contact. When the contact is closed, the turbopump and the interconnected devices are stopped.

NOTE

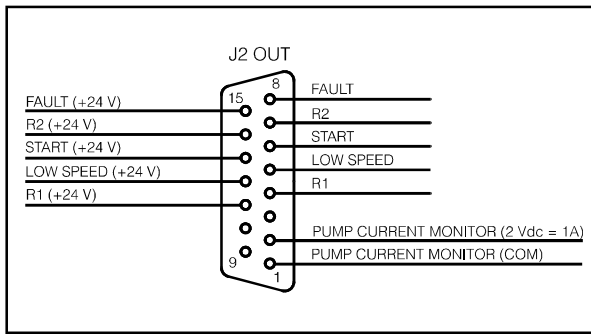
Pin 3-8 must be shorted to allow the Turbo-V 301 pump to start if no interlock contact is connected. If, after starting the pump, the interlock contact opens, it has no effect on the operation and the pump continues to turn.

The following figure shows a typical contact logic input connection and the related simplified circuit of the controller.



Typical Logic Input Connection

Connection J2 - Logic Output Interconnections



Logic Output Connector

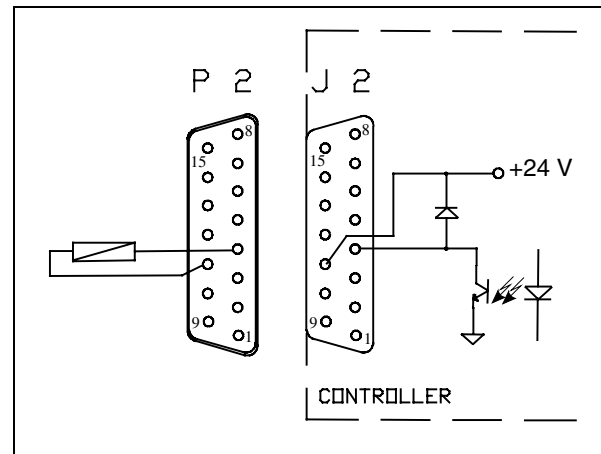
All the logic output from the controller must be connected at P2 mating connector.

With the optional P2 mating connector make the connection with AWG 24 (0.25 mm²) or smaller wire to the pins indicated in the figure to obtain the desired capability. The following table describes the signals available on the connector.

PIN	DESCRIPTION
1-2	Analog output Voltage of DC power drawn by the turbopump (pin 2 positive, pin 1 negative). 2 Vdc \approx 1 A.
4-11	R1 signal 24 V, 60 mA, optically isolated output (pin 11 positive, pin 4 negative). The output voltage will be present when the rotational speed of the pump is higher than the selected speed threshold.
5-12	LOW SPEED signal, 24 V, 60 mA, optically isolated output (pin 12 positive, pin 5 negative). The output voltage will be present when the low speed mode is selected, either through the front panel, the remote signal or RS 232.
6-13	START signal 24 V, 60 mA, optically isolated output (pin 13 positive, pin 6 negative). The output voltage will be present when the START push-button on front panel is pressed, or the remote start is present, or the function has been requested by RS 232, until NORMAL operation is reached.

PIN	DESCRIPTION
7-14	R2 signal 24 V, 60 mA, optically isolated output (pin 14 positive, pin 7 negative). The output Voltage will be present upon the programmed condition delay YES or delay NO (see the cycle diagram in the following pages). If YES is selected, R2 is off and the output is zero over all run up time, then: a) If running speed > speed threshold R2 = OFF b) If running speed < speed threshold R2 = ON If NO is selected: a) If running speed > speed threshold R2 = OFF b) If running speed < speed threshold R2 = ON
8-15	FAULT signal 24 V, 60 mA, optically isolated output (pin 15 positive pin 8 negative). The output Voltage will be present when a fault condition is displayed on the front panel display.

The following figure shows a typical logic output connection (relay coil) but any other device may be connected e.g. a LED, a computer, etc., and the related simplified circuit of the controller.

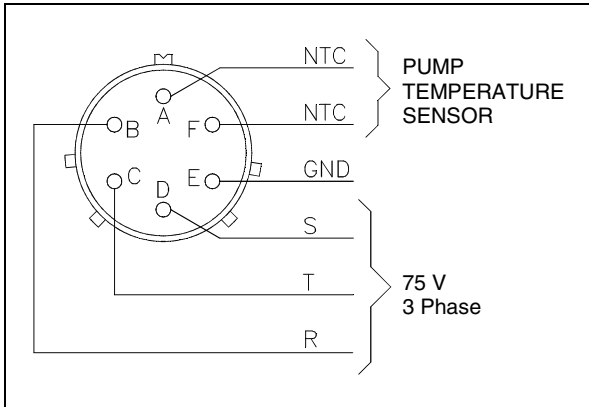


Typical Output Connection

Controller-to-Pump Connection

A five-meter long cable is provided to connect the controller to the pump. The following figures show the controller output connector configuration where pins:

- A-F = pump temperature sensor
- B-C-D = 75 Vac 3-phase output to pump motor stator
- E = ground



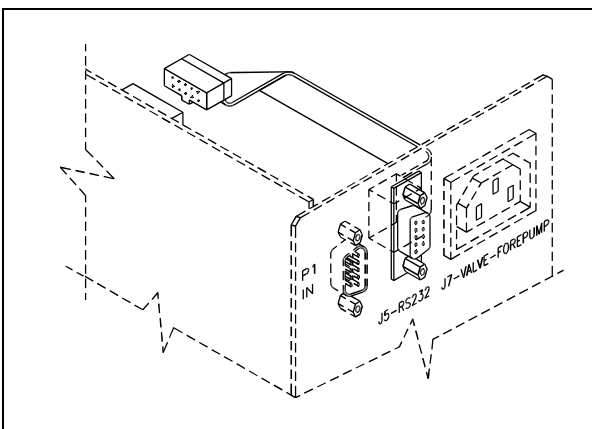
Controller-to-Pump Connector

RS 232 OPTION

RS 232 Installation

To install it, proceed as follows:

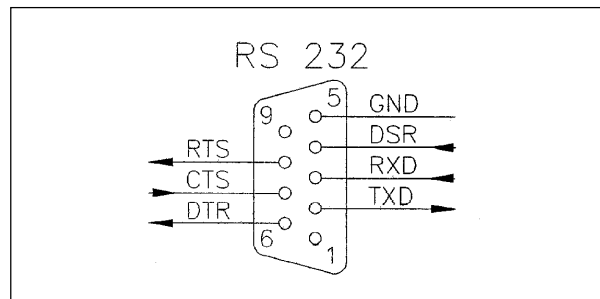
- Switch off the power and disconnect the power cord.
- Unscrew the cover screws and remove the cover.
- On rear panel, remove the J5 connector plate.
- Insert the flat cable through the rear panel and plug it into the socket located on the internal board of the controller.
- Install and tighten the connector screws.
- Replace the cover.



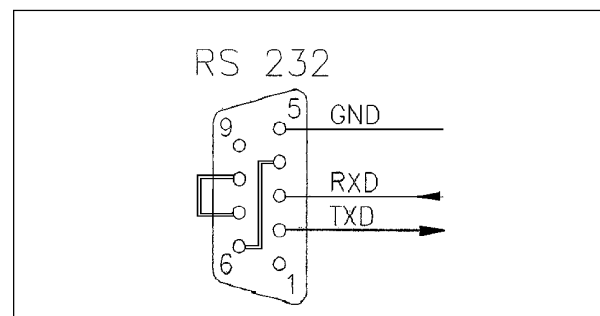
RS 232 connector installation

RS 232 Communication Port

The communication serial port connections and the minimum connection configuration are shown in the following figures.



Communication Serial Port Connections



Minimum Connection Configuration

The communication port mating connector is supplied with the RS 232 PCB (AMP/Cannon or equivalent 15-pin "D" type male connector).

The external cable (not supplied) between the host computer and the controller doesn't require any crossed wires so that the signal are connected correctly.

For example, the Transmit data signal from controller (pin 2) must be connected to the host computer's Receive data line (pin 2) and vice versa. Consult the host computer's instruction manual for its serial port connections.

NOTE

Varian cannot guarantee compliance with FCC regulations for radiated emissions unless all external wiring is shielded, with the shield being terminated to the metal shroud on the 0-subconnector. The cable should be secured to the connector with screws.

RS 232 Communication Descriptions

Communication format:

- 8 data bit
- no parity
- 1 stop bit
- The baud rate is programmable via front panel from 600 to 9600 baud. The controller is factory-set for 9600 baud operation.

NOTE

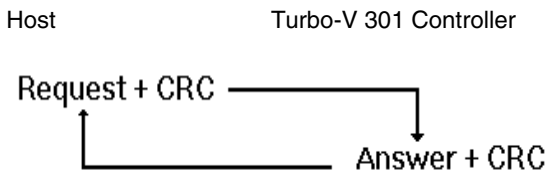
When a baud rate of 2400, 4800, 9600 baud is used, the requested information from Host to controller must be sent with a minimum interval of 1 second to avoid the controller hang-up.

Communication protocol:

Host = Master

Turbo-V 301 Controller = Slave

The communication is performed in the following way:



Request is an ASCII character identifying the action that must be performed by the controller or the requested information.

Allowed ASCII characters:

- "A" = START
- "B" = STOP
- "C" = Low Speed ON
- "D" = Low Speed OFF
- "E" = Request for operational parameters
- "F" = Pump times zeroing
- "G" = Parameters reading
- "H" = Parameters writing
- "I" = Request for operating status
- "J" = Request for numerical reading
- "K" = Request for counters reading.

CRC corresponds to the sum (with inverted sign) of all the preceding bytes.

e.g., the START command "A" in ASCII code = 41; inverted it will be: $FF + 1 - 41 = BF$.

CHARACTER	ASCII	CONVERTED ASCII FOR CRC CALCULATION
"A"	41h	-
CRC	-	BFh
"B"	42h	-
CRC	-	BEh
"C"	43h	-
CRC	-	BDh
"D"	44h	-
CRC	-	BCCh
"E"	45h	-
CRC	-	BBh
"F"	46h	-
CRC	-	BAh
"G"	47h	-
CRC	-	B9h
"H"	48h	-
"I"	49h	-
CRC	-	B7h
"J"	4Ah	-
CRC	-	B6h
"K"	4Bh	-
CRC	-	B5h
"ACK"	06h	-
CRC	-	FAh
"NACK"	15h	-
CRC	-	EBh

Answer = after a request from the host, the Turbo-V 301 controller will answer in one of the following ways:

- ACK
- NACK
- Message

When the Request is "A", "B", "C", "D", "F", the Turbo-V 301 controller will Answer the ACK or NACK.

When the Request is "E, the **Answer** will contain the complete set of the following parameters:

BYTES	MEANING
<div style="text-align: center;"> <p>1</p> <p>MSB LSB</p> <p>---- X X X X</p> </div>	<p>0 = STOP</p> <p>1 = WAITING INTERLOCK</p> <p>2 = STARTING</p> <p>3 = NORMAL OPERATION</p> <p>4, 5 = HIGH LOAD</p> <p>6 = FAILURE</p> <p>7 = APPROACHING LOW SPEED</p>
2 ÷ 5	Cycle Time
6 ÷ 9	Pump Life
10 ÷ 11	Pump Temperature
12	Current*
13	Voltage*
14 ÷ 17	Frequency
18 ÷ 19	Cycle #
20	R1 Status
21	R2 Status
22	CRC

*The values for current and voltage are given as numbers, scaled from 0 to 255, where 0 corresponds to 0 V and 255 to the full scale voltage (130 V) or current (2.5 A).

When the **Request** is "G", the **Answer** will contain a string of 11 characters with the following parameters:

BYTES	MEANING
1-2	Pump cycles number (integer coded in 2 bytes)
3	Speed threshold
4-7	Run up time in seconds (long coded in 4 bytes)
8	Deat time (0 = NO 1 = YES)
9	Reserved
10	Soft Start mode (0 = NO 1=YES)
11	CRC

When the configuration parameters have to be changed, send a **Request** string a string with 9 characters of the following type:

"H" + data + CRC

The following parameters can be changed:

BYTES	MEANING
1	Speed threshold
2-5	Run up time in seconds (long coded in 4 bytes)
6	Deat time (0 = NO 1 = YES)
7	Reserved
8	Soft Start mode (0 = YES 1 = NO)
9	CRC

When the **Request** is "I" (Status readings), the **Answer** will contain a string of 2 characters with the following parameters:

BYTES	MEANING
<div style="text-align: center;">1</div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> MSB LSB </div> <div style="margin-top: 20px;"> <p>--XXXXXX</p> </div>	<p>0 = STOP</p> <p>1 = WAITING INTERLOCK</p> <p>2 = STARTING</p> <p>3 = NORMAL OPERATION</p> <p>4,5 = HIGH LOAD</p> <p>6 = FAILURE</p> <p>7 = APPROACHING LOW SPEED</p>
<div style="text-align: center;">2</div>	<p>R2 status 0 = OFF 1 = ON</p> <p>R1 status 0 = OFF 1 = ON</p>
	CRC

When the **Request** is "J" (Numerical readings), the **Answer** will contain a string of 5 characters with the following parameters:

BYTES	MEANING
1	Current (0-255 scaled)
2	Voltage (0-255 scaled)
3	Rotational speed KRPM
4	Pump temperature °C (0-254 temperature reading, 255 = fail)
5	CRC

When the **Request** is "K" (Counters readings), the **Answer** will contain a string of 11 characters with the following parameters:

BYTES	MEANING
1-4	Cycle time
5-8	Pump life
9-10	Cycle number
11	CRC

On request a sample program in QBasic language is available by Varian.

USE

General

Make all vacuum manifold and electrical connections and refer to Turbo-V pump instruction manual before to operating the Turbo-V controller.



WARNING!

To avoid injury to personnel and damage to the equipment, if the pump is laying on a table make sure it is steady. Never operate the Turbo-V pump if the pump inlet is not connected to the system or blanked off.

NOTE

The input signal P1 connector should be left in position including the shipping links if no external connections are made. The forepump and the Turbo-V pump can be switched on at the same time.

NOTE

When the Turbo-V 301 pump is baked by a membrane pump, the Soft Start mode should be deselected.

Startup

- Plug the controller power cable into a suitable power source.
- The display lights, and shows:

R	E	A	D	Y		F	O	R		L	O	C	A	L	
S	O	F	T			S	T	A	R	T					

The controller with the Soft Start mode allows the pump to ramp-up to Normal speed slowly with a minimum ramp-up time of 210 seconds and a maximum of about 45 minutes.

The Soft Start mode is always operative as default mode. If it is necessary to deselect this mode refer to the following paragraph.

If the Soft Start mode is deselected, the ramp-up will be done within 180 seconds and the display changes as follows:

P	U	M	P		R	E	A	D	Y	:		P	U	S	H
	S	T	A	R	T		B	U	T	T	O	N			

NOTE

If the pump is not connected, the display will be as follows:

C	H	E	C	K		C	O	N	N	E	C	T	I	O	N
			T	O		P	U	M	P						

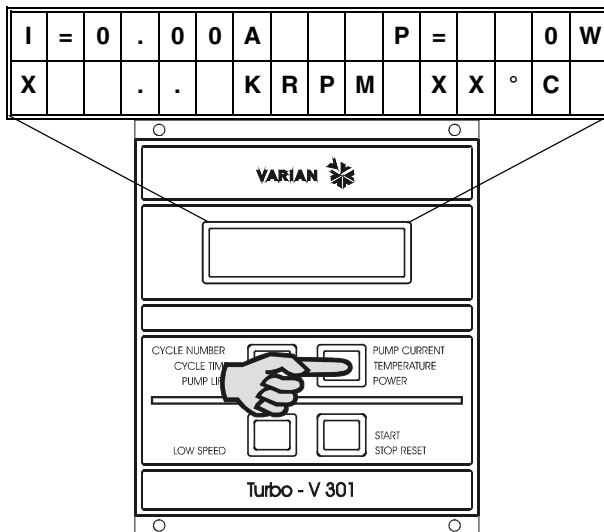
NOTE

After pressing the START pushbutton, if the P1 connector is not in place with the link or the external interlock connections are open, the display will be as shown in the following figure.

Unplug the controller power cable and verify the P1 connection according to the previous Section.

P	U	M	P		W	A	I	T	I	N	G				
I	N	T	E	R	L	O	C	K							

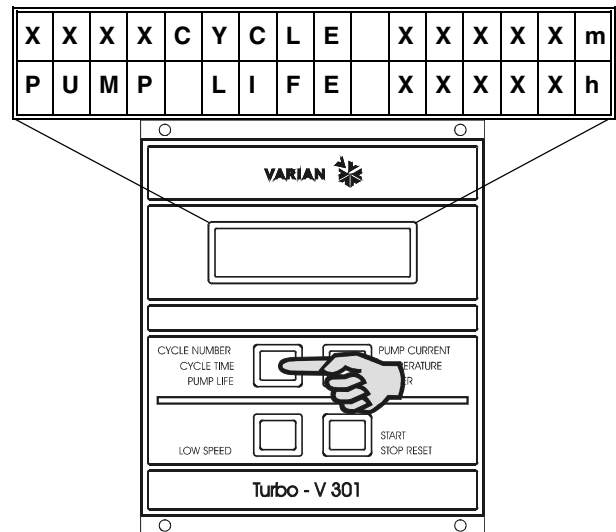
- Press the CURRENT push-button and the display shows:



where:

- I** = is the DC current drawn by the pump range (0.00 to 2.50 Ampere)
- P** = is the DC power drawn by the pump (range 0 to 999 Watt)
- KRPM** = is the theoretical rotational speed of the pump as a function of the controller output frequency (range 3 to 56 KRPM)
- °C** = is the temperature of the outer ring of the upper bearing (range 00 to 99 °C)
- X** = during operation a selected set point condition (1 or 2 contrast inverted) appears when the programmed threshold speed value is not reached.

- Press the CYCLE NUMBER twice and the display shows:



where:

- CYCLE** = are the cycles performed (range 0 to 9999)
- m** = is the elapsed time related to the cycle number displayed (range 0 to 99999 minutes)
- PUMP LIFE** = is the total operation time of the pump (range 0 to 99999 hours).

FRONT / REMOTE/ 232 Selection

- Press CYCLE NUMBER and PUMP CURRENT push-buttons together for at least 2 seconds and the processor enters in a routine where it is possible to program the controller. In this routine, the CYCLE push-button is used for choosing/changing the value or condition; the PUMP CURRENT push-button is used to enter and confirm the value. At any time it is possible to exit this routine by pressing the CYCLE and PUMP CURRENT push-buttons at the same time for at least 2 seconds.

The display shows:

S	O	F	T		S	T	A	R	T		M	O	D	E	
S	E	L	E	C	T	I	O	N	:		X	X	X		

where: **XXX** = YES or NO.

If YES is selected, the Soft Start mode allows the pump to ramp-up the Normal speed within ten steps. When NO is selected, the Soft Start mode is deselected and the ramp-up of the pump will be done within 180 seconds.

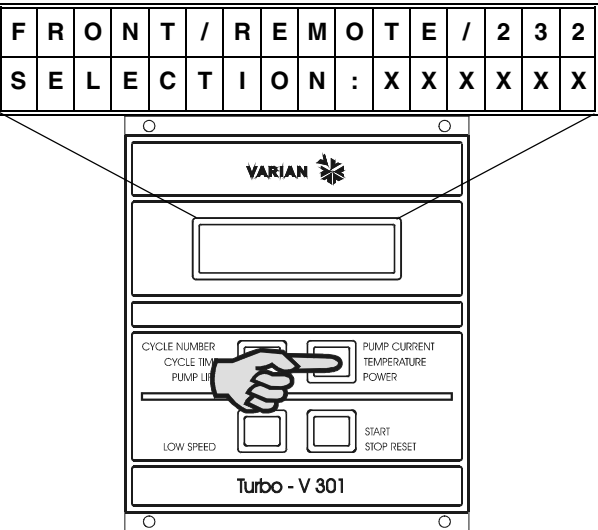
The controller is factory set to YES.

NOTE

The Soft Start mode may be deselected/selected only when the pump is stopped.

If necessary press CYCLE NUMBER to select YES or NO, then enter the selection by pressing the PUMP CURRENT pushbutton.

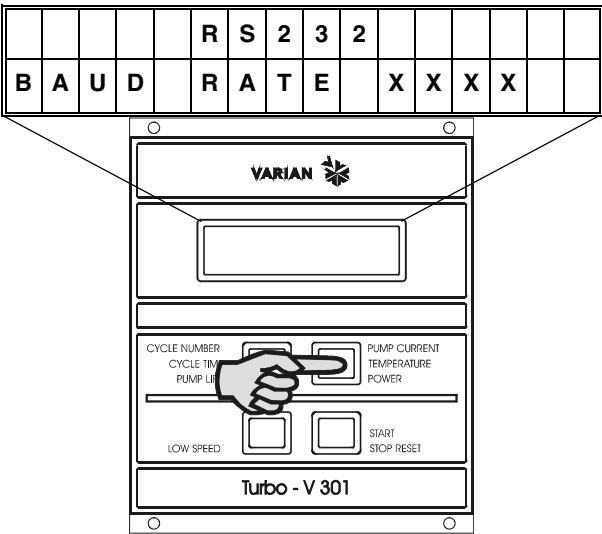
The display shows:



where: **XXXXXX** = means the word FRONT or REMOTE, or RS 232 depending on the last selection.
The controller is factory-set for FRONT panel operation.

After choosing the desired selection by pressing the CYCLE pushbutton, press the PUMP CURRENT pushbutton to enter the value.

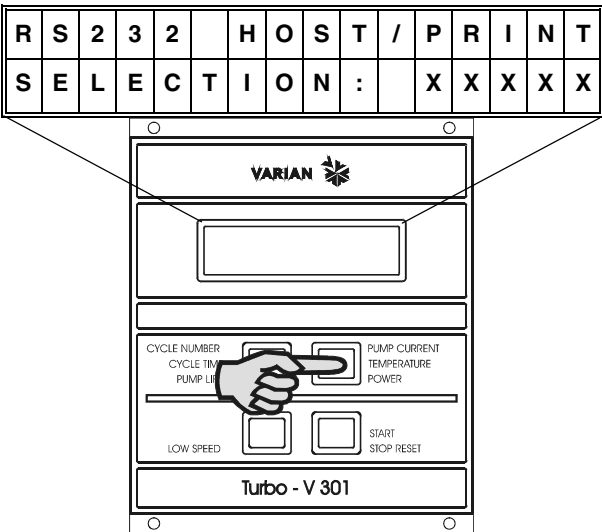
The display shows:



where: **XXXX** = means 600, 1200, 2400, 4800, 9600 baud rate for the host computer or printer communication. The controller is factory-set for 9600 baud rate operation.

If necessary, select the desired value by pressing the CYCLE NUMBER, then enter the value by pressing the PUMP CURRENT pushbutton.

The display shows:



where: **XXXX** == means HOST or PRINT.

Select HOST or PRINT by pressing the CYCLE pushbutton.

With the RS 232 connected, a bidirectional communication is established by selecting HOST. Data are sent to an external computer every time the external computer asks for the values.

The data available are:

- Pump/controller operating condition
- Cycle time
- Pump life
- Pump temperature
- Pump current
- Pump voltage
- Controller output frequency
- Cycle number
- R1 condition
- R2 condition
- Life time and cycle # zeroing
- Configuration parameter readings
- Configuration parameter setting

If PRINT is selected and a printer is connected on RS 232 line, a unidirectional communication is established and every minute the data are sent to the printer, even if the pump is not running.

The set of data available are:

- Pump speed KRPM
- Pump temperature
- Pump current A
- Pump power W
- R1 condition
- R2 condition

The controller is factory-set to HOST.

- Confirm the selection by pressing the PUMP CURRENT push-button.
- In this way you enter into an operating phase named "Monitor Relay Programming" described in the following paragraph.

Monitor Relay Programming

- The display shows:

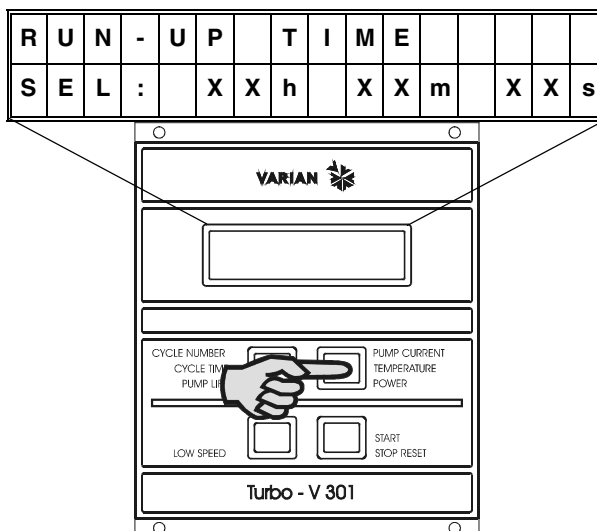
S	P	E	E	D		T	H	R	E	S	H	O	L	D	
S	E	L	E	C	T	I	O	N	:	X	X	K	R	P	M

where: **XXKRPM** = is the switch point of relay R1 at the preset turbopump speed, adjustable from 00 to 99 KRPM.

The speed threshold will condition the R1 and R2 operation (see the following cycle diagram) and it is factory-set to 53 KRPM.

Select the first number by pressing the CYCLE NUMBER push-button, then enter the value by pressing the PUMP CURRENT push-button.

Do the same for the second number. After pressing the PUMP CURRENT the second time, the display will be as shown in the following figure.

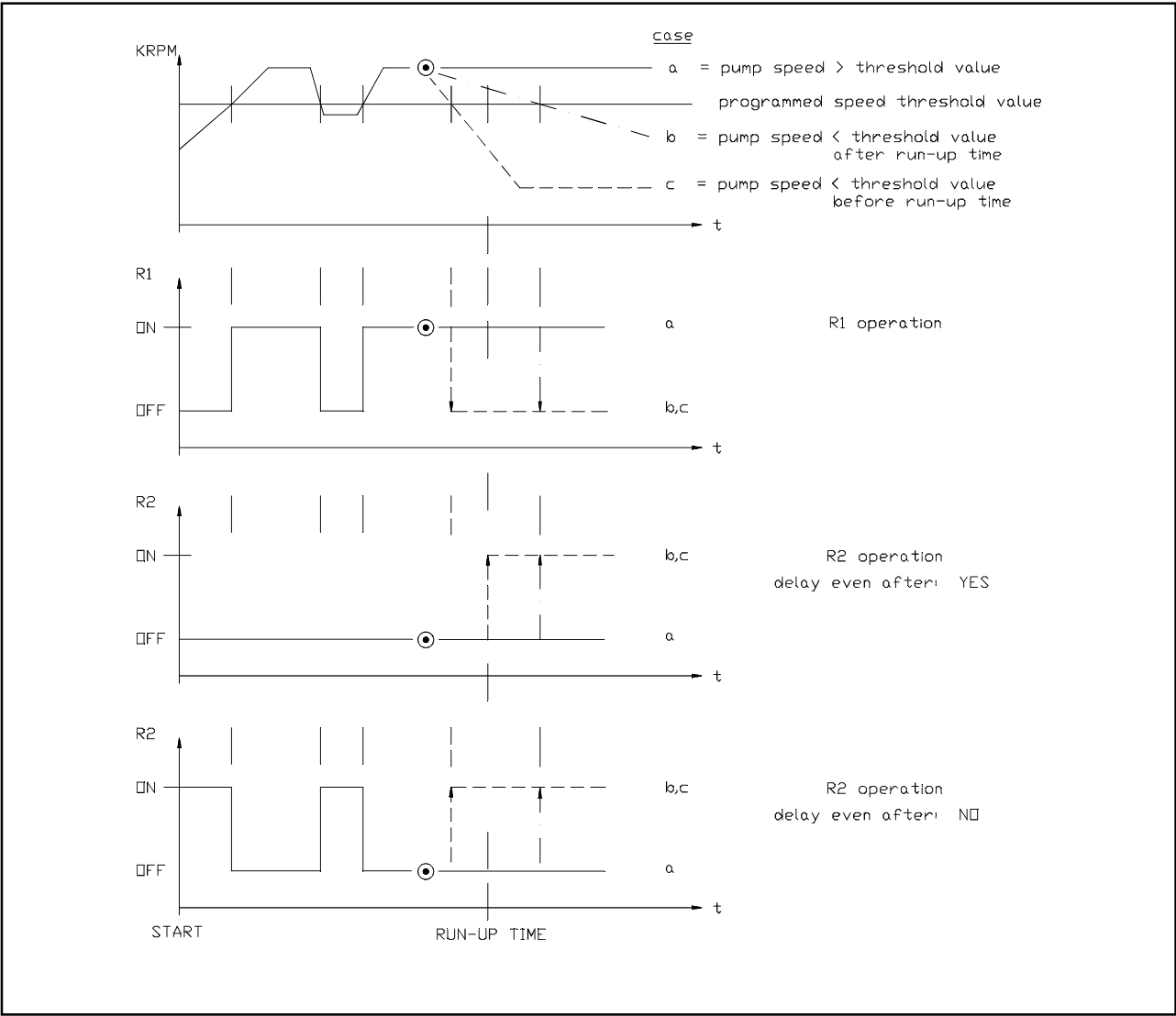


where: **RUN-UP TIME** = is the interval time from start to speed threshold value in hours, minutes, seconds. Select from 00 to 99 hours, and from 00 to 59 minutes or seconds.

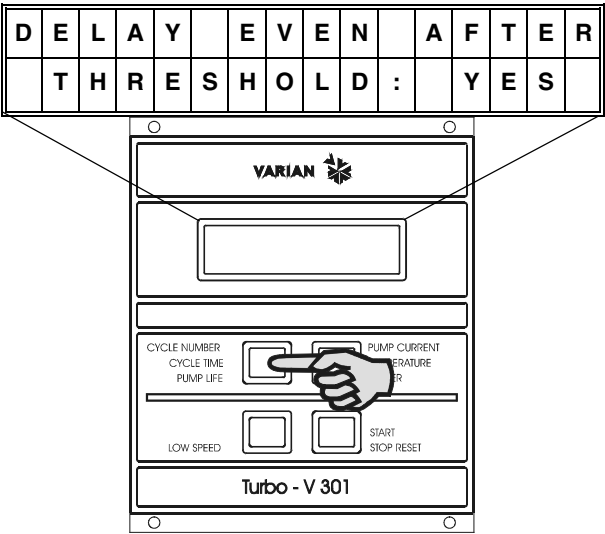
Select the run-up time according to the chamber volume and/or operating cycle feature by pressing the CYCLE NUMBER push-button to select the desired number, then press the PUMP CURRENT push-button to enter the data.

The run up time is factory-set to:
00h 08m 00s.

When the last digit is entered, the display will be as shown in the following figure.



Cycle Diagram



where:

XXX = YES or NO.

By pressing the **CYCLE NUMBER** push-button, select YES if relay R2 must operate only after the run-up time or select NO when the R2 operation is needed right from start of the turbopump and after the rotational speed of the turbopump exceeds for the first time the speed threshold value.

This function is factory-set to YES.

After selection, press **PUMP CURRENT** to confirm; the display will be as shown in the following figure.

Reset Command

- The display shows:

P	U	M	P		L	I	F	E		X	X	X	X	X	h
			R	E	S	E	T	?		X	X	X			

where:

- PUMP LIFE** = is the elapsed operating time range 000 to 99999 hours.
- RESET XXX** = YES or NO.

If YES is selected, the pump life shall be reset to 000. After selecting YES, press the PUMP CURRENT push-button to enter the command and the display shows as follows.

The controller is factory-set to NO.

NOTE

When PUMP LIFE is reset to 000, the CYCLE number is also reset to 000.

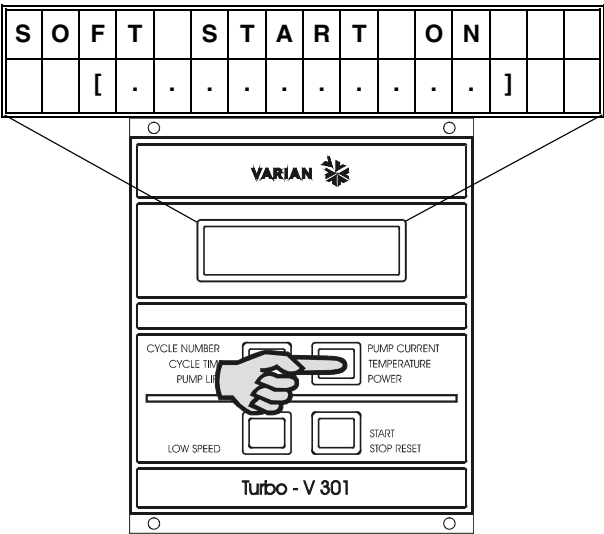
Starting the Pump

If the forepump and vent device are not operated by the controller, close the vent valve and switch on the forepump.

NOTE

With the FRONT panel operation selected, the REMOTE and RS 232 operations are inoperative; conversely, the CYCLE NUMBER and PUMP CURRENT push-buttons are always active, even when the operating mode selected is REMOTE or RS 232.

- Press the START push-button (or use the remote or RS 232 start signal), and the display shows:



Where the sign minus (-) become a square (■) when the pump finish the ramp-up step. The active step is indicated by a flashing square (■).

- As the ten steps are fully covered, the pump will reach the Normal operation. If during the Soft Start mode the current drawn by the pump exceed 1.6 A the speed of the pump is decreased to maintain the maximum power allowable (1.6 A).

If within each step of the Soft Start mode the rotational speed of the pump do not reach the planned value within 15 minutes the display shows:

F	A	U	L	T	:										
O	V	E	R	T	I	M	E	:	S	X					

where **X** = the step number from 0 to 9 indicating the step number not passed. When this message is displayed the pump is stopped. Reset the controller by pressing twice the STOP push-button to start the pump.

- If the Soft Start mode has been deselected the display will change and shows:

P	U	M	P		I	S		S	T	A	R	T	I	N	G
1	2			X	X		K	R	P	M					

where:

1 2 = contrast inverted identifies the set point condition:

- **1** is displayed when relay R1 is de-energized and the related output is zero voltage.
- **2** is displayed when relay R2 is energized and the related output is 24 V.

XX KRPM = indicates the actual theoretical rotational speed of the pump as a function of the controller output frequency (range 3 to 56 KRPM).

- After START command, frequency output will be at the maximum level, then the frequency will decrease to a value proportional to the pump rotational speed (about 3 KRPM if the pump is completely stopped).

The pump will accelerate to its normal rotational speed and when this speed is reached, the display will be as follows, even if any previous display selection was made, and the normal condition has been reached.

N	O	R	M	A	L		O	P	E	R	A	T	I	O	N
				X	X		K	R	P	M					

where: **XX** =indicates the rotational speed (56 KRPM for high speed, or 37 KRPM for low speed).

During acceleration of the pump or during any operating condition, it is always possible to select the other parameters to be displayed (PUMP CURRENT or CYCLE NUMBER push-buttons).

If this is the case when the pump reaches the normal speed, the display reverts to the previous figure.

Operating the Pump

After the starting period, if the system has a vacuum leak or the pressure in the pump/chamber is high (from 1 mbar to atmosphere), the pump continues to operate indefinitely.

If the gas load at the turbopump inlet flange continues to stay high, the power drawn by the turbopump increases up to the maximum value. Then the Turbo-V pump is slowed down in proportion to the gas load at least until it reaches about 3 KRPM.

This will occur either in NORMAL operation or with the LOW SPEED selected.

As soon as the gas load decreases, the pump will automatically accelerate to reach normal operation.

The pump can be stopped at any rotational speed and can be restarted at any rotational speed from either the front panel buttons or the remote connections.

The controller automatically synchronizes the output to the rotational speed of the pump and then accelerates linearly up to the nominal speed or within steps if the Soft Start has been selected.

Low Speed Operation

This feature is provided for operating the pump at moderate high pressure with high gas throughput. To operate in this low speed mode, engage the LOW SPEED push-button once if the display shows:

R	E	A	D	Y		F	O	R		L	O	C	A	L	
S	O	F	T			S	T	A	R	T					

or:

P	U	M	P		R	E	A	D	Y	:		P	U	S	H
	S	T	A	R	T		B	U	T	T	O	N			

or:

N	O	R	M	A	L		O	P	E	R	A	T	I	O	N
				X	X		K	R	P	M					

Or twice if the display shows other parameters, either before starting the pump or after it is operating.
If LOW SPEED is selected before starting the pump, the display shows:

R	E	A	D	Y		F	O	R		L	O	C	A	L	
S	O	F	T		S	T	A	R	T					L	S

The pump reaches the Normal high speed, then decrease the speed to the low speed value and the display shows:

A	P	P	R	O	A	C	H	I	N	G		L	S		
				X	X		K	R	P	M				L	S

If the Soft Start has been deselected the display shows:

P	U	M	P		R	E	A	D	Y	:		P	U	S	H
	S	T	A	R	T		B	U	T	T	O	N		L	S

where: **LS** = means low speed mode is selected.

After starting, a **LS** appears on the right bottom corner of the following displays:

S	O	F	T		S	T	A	R	T		O	N			
		[-	-	-	-	-	-	-	-	-	-	-	L	S

P	U	M	P		I	S		S	T	A	R	T	I	N	G
1	2			X	X		K	R	P	M				L	S

N	O	R	M	A	L		O	P	E	R	A	T	I	O	N
				X	X		K	R	P	M				L	S

With normal LOW SPEED operation, the pump will run at about 2/3 of its nominal speed and achieves a base pressure somewhat higher than the standard specifications. If the gas load becomes higher, the controller output frequency and voltage start to decrease automatically, and the Turbo-V pump is slowed down in proportion to the gas load until it reaches about 3 KRPM.

If the LOW SPEED mode is selected after normal operating condition is reached, the display shows:

A	P	P	R	O	A	C	H	I	N	G			L	S	
				X	X		K	R	P	M				L	S

while approaching the low speed value.

When the low speed mode is deselected, the pump starts to accelerate to its rotational speed.

The display shows:

N	O	R	M	A	L		O	P	E	R	A	T	I	O	N
				X	X		K	R	P	M					

Pump Shutdown

Press the front panel STOP pushbutton or remove the remote signal; the power from the turbopump will be removed and the pump will begin to slow down.

An emergency stop signal is provided via a remote contact. This signal is active in any of the three operation selections: FRONT, REMOTE, RS 232; when activated, the display will be as shown in the following figure.

				S	Y	S	T	E	M						
				O	V	E	R	R	I	D	E				

Power Failure

In the event of a power failure (momentary or long term), the Turbo-V controller will stop the turbopump and all the interconnected pumps/devices. The Turbo-V vent valve device, if used, will vent the turbopump only if the power failure is longer than the preset delay time. When power is restored, the Turbo-V controller automatically restarts the interconnected devices and the turbopump in the proper sequence.

The display shows:

P	U	M	P		I	S		S	T	A	R	T	I	N	G
1	2			X	X		K	R	P	M					

until normal operation achieved.

Remote Control Mode Operation

If remote signals are used to operate the controller, it must be programmed for remote operation (see paragraph "FRONT/REMOTE/232 Selection") and when ready to start, the display shows:

R	E	A	D	Y		F	O	R		R	E	M	O	T	E
S	O	F	T			S	T	A	R	T					

If the Soft Start has been deselected the display shows:

P	U	M	P		R	E	A	D	Y	:		U	S	E	
	R	E	M	O	T	E		S	T	A	R	T			

With or without Soft Start mode selected the START/STOP and LOW SPEED front panel pushbuttons are inoperative, while the CYCLE NUMBER and PUMP CURRENT pushbuttons are always active.

RS 232 Control Mode Operation

If the RS 232 option is installed and the controller has been programmed for RS 232 operation, the controller may be driven by a computer and when ready to operate, the display shows:

R	E	A	D	Y		F	O	R		R	S	2	3	2	
S	O	F	T			S	T	A	R	T					

If the Soft Start has been deselected the display shows:

P	U	M	P		R	E	A	D	Y	:		U	S	E	
	R	S	2	3	2		L	I	N	E					

With or without Soft Start mode selected the START/STOP, LOW SPEED functions are under computer control, while the CYCLE NUMBER and PUMP CURRENT front panel pushbuttons are always active.

ERROR MESSAGES

For a certain type of failure, the controller will self-diagnose the error and the following messages will be displayed.

NOTE

If the pump is not connected, the display will be as shown in the following figure.

C	H	E	C	K		C	O	N	N	E	C	T	I	O	N
			T	O		P	U	M	P						

Check connection between controller and pump, then press STOP push-button twice to start the pump.

NOTE

If the P1 input connector is not in position with the link or the external interlock connections are open, when the START pushbutton is pressed the display will be as shown in the following figure.

P	U	M	P		W	A	I	T	I	N	G				
I	N	T	E	R	L	O	C	K							

Disconnect connector P1 and check the link or the external interlock according to section II, then install the connector to start the pump.

NOTE

If within each step of the soft start mode the rotational speed of the pump do not reach the planned value within 15 minutes the display will be as shown in the following figure.

F	A	U	L	T	:										
O	V	E	R	T	I	M	E	:	S	X					

Verify that systems has no leaks than press STOP RESET pushbutton twice to start the pump.

NOTE

If the upper bearing/pump temperature exceeds 60 °C, the pump is shut off, and the display will be as shown in the following figure.

F	A	U	L	T	:			P	U	M	P				
		O	V	E	R	T	E	M	P	.					

The message will stay on until the temperature decreases below threshold value. Press the STOP RESET pushbutton twice to start the pump.

NOTE

If the controller transformer temperature exceeds 90°C, the pump is shut off, and the display will be as shown in the following figure.

F	A	U	L	T	:	C	O	N	T	R	O	L	L	E	R
	O	V	E	R	T	E	M	P	E	R	A	T	U	R	E

The message will stay on until the temperature decreases below threshold value. Press the STOP RESET pushbutton twice to start the pump.

NOTE

If in normal operation (after the starting phase) the current drawn by the pump is higher than programmed (1.8 A), the pump and the inter-connected devices are switched off and the display will be as shown in the following figure.

F	A	U	L	T	:										
T	O	O		H	I	G	H		L	O	A	D			

Check that pump rotor is free to rotate then press the STOP RESET pushbutton twice to start the pump.

NOTE

After the starting phase if the output connection is shorted (output current higher than 2.2 A), the display will be as shown in the following figure.

F	A	U	L	T	:										
S	H	O	R	T		C	I	R	C	U	I	T			

Check connections and shortages between pump and controller, then press the STOP RESET pushbutton twice to start the pump.

NOTE

If the pump is stopped by an emergency stop signal provided via a remote contact, the display will be as shown in the following figure.

				S	Y	S	T	E	M						
				O	V	E	R	R	I	D	E				

Remove the controller power cable and check the emergency condition.

Then reconnect the power cable and press the START pushbutton to start the pump.

The following message is displayed if the fuse of the transformer secondary blows:

			C	O	N	T	R	O	L	L	E	R			
				F	A	I	L	U	R	E					

Since no operation can be carried out, contact VARIAN.

ACCESSORIES AND SPARE PARTS

DESCRIPTION	PART NUMBER
J1 input mating connector	969-9853
P7 mating plug	969-9854
Mains cable (European plug, 3 m long)	969-9957
Mains cable (American plug, 120 V, 3 m long)	969-9958
Fan extension cable	969-9949

OPTIONS

DESCRIPTION	PART NUMBER
RS 232 kit	969-9851
P2 output mating connector	969-9852
Controller to pump extension cable (5 m extension)	969-9950



Request for Return



1. A Return Authorization Number (RA#) **WILL NOT** be issued until this Request for Return is completely filled out, signed and returned to Varian Customer Service.
2. Return shipments shall be made in compliance with local and international **Shipping Regulations** (IATA, DOT, UN).
3. The customer is expected to take the following actions to ensure the **Safety** of workers at Varian: (a) Drain any oils or other liquids, (b) Purge or flush all gasses, (c) Wipe off any excess residues in or on the equipment, (d) Package the equipment to prevent shipping damage, (for Advance Exchanges please use packing material from replacement unit).
4. Make sure the shipping documents clearly show the RA# and then return the package to the Varian location nearest you.

North and South America

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10040 Leini (TO) – ITALY
Phone: +39 011 9979111
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Asia and ROW

Varian Vacuum Technologies
Local Office

CUSTOMER INFORMATION

Company name:	
Contact person: Name:	Tel:
Fax:	E-Mail:
Ship Method:	Shipping Collect #: P.O.#:
<u>Europe only:</u> VAT reg. Number:	<u>USA only:</u> <input type="checkbox"/> Taxable <input type="checkbox"/> Non-taxable
Customer Ship To:	Customer Bill To:
.....
.....

PRODUCT IDENTIFICATION

Product Description	Varian P/N	Varian S/N	Purchase Reference

TYPE OF RETURN (check appropriate box)

<input type="checkbox"/> Paid Exchange	<input type="checkbox"/> Paid Repair	<input type="checkbox"/> Warranty Exchange	<input type="checkbox"/> Warranty Repair	<input type="checkbox"/> Loaner Return
<input type="checkbox"/> Credit	<input type="checkbox"/> Shipping Error	<input type="checkbox"/> Evaluation Return	<input type="checkbox"/> Calibration	<input type="checkbox"/> Other

HEALTH and SAFETY CERTIFICATION

Varian Vacuum Technologies **CAN NOT ACCEPT** any equipment which contains **BIOLOGICAL HAZARDS** or **RADIOACTIVITY**. Call Varian Customer Service to discuss alternatives if this requirement presents a problem.

The equipment listed above (check one):

☐ **HAS NOT** been exposed to any toxic or hazardous materials

OR

☐ **HAS** been exposed to any toxic or hazardous materials. In case of this selection, check boxes for any materials that equipment was exposed to, check all categories that apply:

☐ Toxic ☐ Corrosive ☐ Reactive ☐ Flammable ☐ Explosive ☐ Biological ☐ Radioactive

List all toxic or hazardous materials. Include product name, chemical name and chemical symbol or formula.

.....

Print Name: Customer Authorized Signature:

Print Title: Date:/...../.....

NOTE: If a product is received at Varian which is contaminated with a toxic or hazardous material that was not disclosed, **the customer will be held responsible** for all costs incurred to ensure the safe handling of the product, and **is liable** for any harm or injury to Varian employees as well as to any third party occurring as a result of exposure to toxic or hazardous materials present in the product.

Do not write below this line

Notification (RA)#: Customer ID#: Equipment #:

FAILURE REPORT

TURBO PUMPS and TURBOCONTROLLERS

<input type="checkbox"/> Does not start <input type="checkbox"/> Does not spin freely <input type="checkbox"/> Does not reach full speed <input type="checkbox"/> Mechanical Contact <input type="checkbox"/> Cooling defective	<input type="checkbox"/> Noise <input type="checkbox"/> Vibrations <input type="checkbox"/> Leak <input type="checkbox"/> Overtemperature	POSITION <input type="checkbox"/> Vertical <input type="checkbox"/> Horizontal <input type="checkbox"/> Upside-down <input type="checkbox"/> Other:	PARAMETERS Power: Rotational Speed: Current: Inlet Pressure: Temp 1: Foreline Pressure: Temp 2: Purge flow: OPERATION TIME:
TURBOCONTROLLER ERROR MESSAGE:			

ION PUMPS/CONTROLLERS

<input type="checkbox"/> Bad feedthrough <input type="checkbox"/> Vacuum leak <input type="checkbox"/> Error code on display	<input type="checkbox"/> Poor vacuum <input type="checkbox"/> High voltage problem <input type="checkbox"/> Other
Customer application:	

VALVES/COMPONENTS

<input type="checkbox"/> Main seal leak <input type="checkbox"/> Solenoid failure <input type="checkbox"/> Damaged sealing area	<input type="checkbox"/> Bellows leak <input type="checkbox"/> Damaged flange <input type="checkbox"/> Other
Customer application:	

LEAK DETECTORS

<input type="checkbox"/> Cannot calibrate <input type="checkbox"/> Vacuum system unstable <input type="checkbox"/> Failed to start	<input type="checkbox"/> No zero/high background <input type="checkbox"/> Cannot reach test mode <input type="checkbox"/> Other
Customer application:	

INSTRUMENTS

<input type="checkbox"/> Gauge tube not working <input type="checkbox"/> Communication failure <input type="checkbox"/> Error code on display	<input type="checkbox"/> Display problem <input type="checkbox"/> Degas not working <input type="checkbox"/> Other
Customer application:	

PRIMARY PUMPS

<input type="checkbox"/> Pump doesn't start <input type="checkbox"/> Doesn't reach vacuum <input type="checkbox"/> Pump seized	<input type="checkbox"/> Noisy pump (describe) <input type="checkbox"/> Over temperature <input type="checkbox"/> Other
Customer application:	

DIFFUSION PUMPS

<input type="checkbox"/> Heater failure <input type="checkbox"/> Doesn't reach vacuum <input type="checkbox"/> Vacuum leak	<input type="checkbox"/> Electrical problem <input type="checkbox"/> Cooling coil damage <input type="checkbox"/> Other
Customer application:	

FAILURE DESCRIPTION

(Please describe in detail the nature of the malfunction to assist us in performing failure analysis):

NOTA: Su richiesta questo documento è disponibile anche in Tedesco, Italiano e Francese.

REMARQUE : Sur demande ce document est également disponible en allemand, italien et français.

HINWEIS: Auf Anfrage ist diese Unterlage auch auf Deutsch, Italienisch und Französisch erhältlich.

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